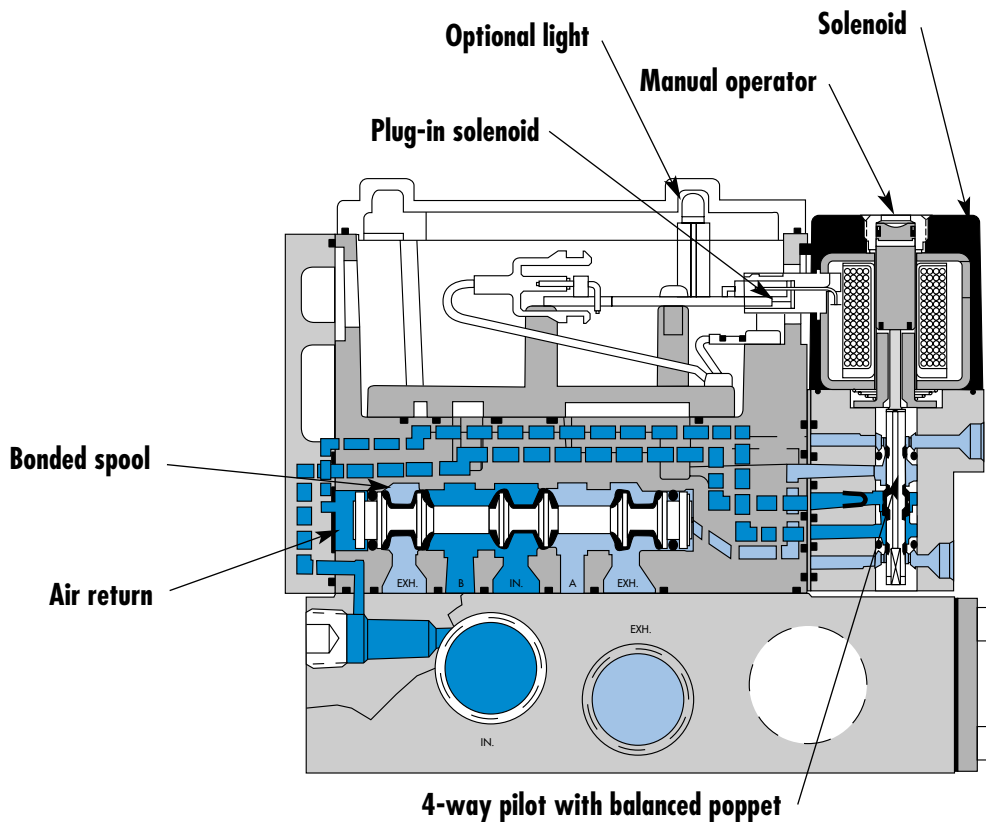


Circuit bar mounting

standard	add-on style	add-a-unit stations for CBM092B
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SERIES FEATURES

- Patented MACSOLENOID[®] for fastest possible response times and virtually burn-out proof AC solenoid operation.
- Optional low watt DC solenoids.
- Optional memory spring.
- Plug-in design of valves and bases for ease of maintenance.
- 2 position or 3 position valve configurations.

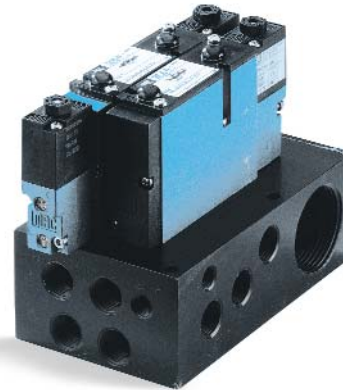
Function	Port size	Flow [Max]	Circuit bar mounting
5/2 - 5/3 - 3/2	1/8 - 1/4 - 3/8	1.0C_v	standard

OPERATIONAL BENEFITS

1. The 4-way pilot develops maximum shifting forces both ways.
2. Memory spring available.
3. Balanced spool, immune to variations of pressure, also provides high flow.
4. Short stroke with high flow.
5. Bonded seal spool with minimum friction, shifting in a glass-like finished bore.
6. Pilot with balanced poppet, high flow, short and consistent response times.
7. Wiping effect eliminates sticking.
8. Long service life.



92B-xxx-000-DM-DxxP-xxx



HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

SINGLE PRESSURE MODELS

Port size (see circuit bar)	5/2 Single operator	5/2 Double operator	5/3 Closed center	5/3 Open center	5/3 Pressure center
Valve less base	<input type="radio"/> 92B-AAA-000-DM-DxxP-xxx	<input type="radio"/> 92B-BAA-000-DM-DxxP-xxx	<input type="radio"/> 92B-EAA-000-DM-DxxP-xxx	<input type="radio"/> 92B-FAA-000-DM-DxxP-xxx	<input type="radio"/> 92B-GAA-000-DM-DxxP-xxx

DUAL PRESSURE MODELS (REQUIRES SANDWICH PRESSURE REGULATOR)

Port size (see circuit bar)	5/2 Single operator	5/2 Double operator
Valve less base	<input type="radio"/> 92B-CAA-000-DM-DxxP-xxx	<input type="radio"/> 92B-DAA-000-DM-DxxP-xxx

SOLENOID OPERATOR >

DM-DxxP-xxx

XX Voltage	X Manual operator	XX Electrical connection
<input type="radio"/> JB 240/60, 220/50	<input type="radio"/> 1 Non-locking	<input type="radio"/> DM Plug-in
<input type="radio"/> JA 120/60, 110/50	<input type="radio"/> 2 Locking	<input type="radio"/> DG Plug-in w/ground
<input type="radio"/> JC 24/60, 24/50	<input type="radio"/> xx Other Options	
<input type="radio"/> FB 24VDC (1.8 W)		Note : Ground wire required for solenoids 30 volts and above.
<input type="radio"/> DA 24VDC (5.4 W)		<input type="radio"/> xx Other Options
<input type="radio"/> DF 24VDC (12.7 W)		
<input type="radio"/> xx Other Options		

CBM092B-01xxx-AOxx

Port size	Pilot air	Side cylinder ports (25 mm)	Bottom cylinder ports (25 mm)
1/8 NPTF	Internal	<input type="radio"/> CBM092B-01AAA-A0*xx	<input type="radio"/> CBM092B-01BAA-A0*xx
	Common external	<input type="radio"/> CBM092B-01CAA-A0*xx	<input type="radio"/> CBM092B-01DAA-A0*xx
1/4 NPTF	Internal	<input type="radio"/> CBM092B-01AAD-A0*xx	<input type="radio"/> CBM092B-01BAD-A0*xx
	Common external	<input type="radio"/> CBM092B-01CAD-A0*xx	<input type="radio"/> CBM092B-01DAD-A0*xx
3/8 NPTF	Internal	<input type="radio"/> CBM092B-01AAG-A0*xx	<input type="radio"/> CBM092B-01BAG-A0*xx
	Common external	<input type="radio"/> CBM092B-01CAG-A0*xx	<input type="radio"/> CBM092B-01DAG-A0*xx

Number of stations (03=3 stations)

Note : clic for valves mounted on base at the factory (add - 9 to the model number).
for multi-pin connector (9, 15 or 25).

* If replaced by BO : circuit bar for single operator valves only.

Consult "Precautions" before use, installation or service of MAC Valves.

OPTIONS

Sandwich flow controls available, consult factory.

92B-AAA-000-DM-DXXP-1DM

- For lights on valve, replace by B.
- For lights and diode on valve, replace by F.
- For lights and MOV on valve, replace by H.

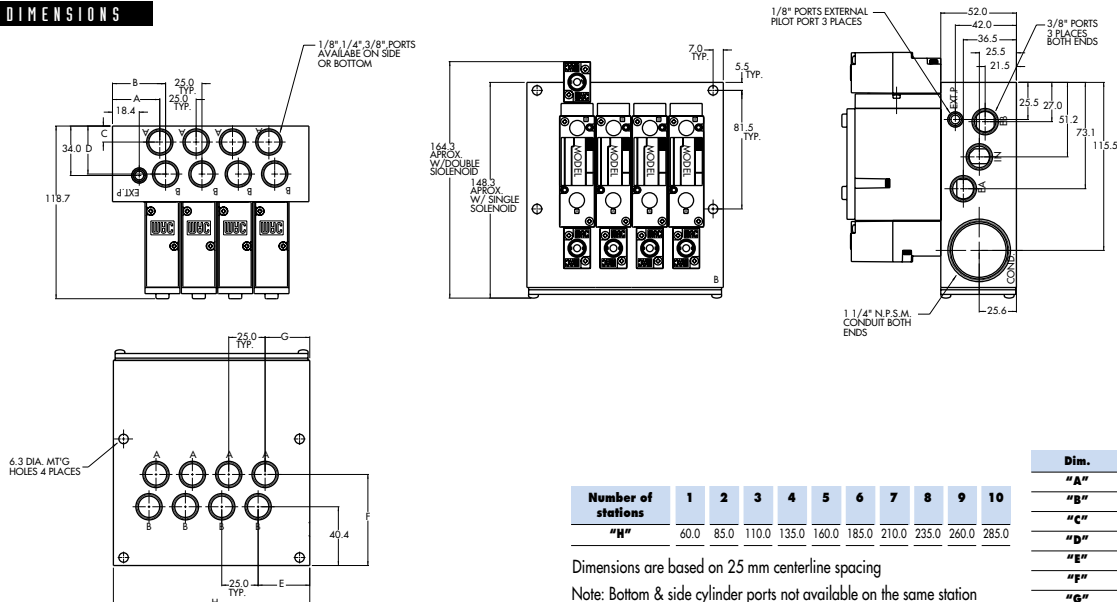
**TECHNICAL
DATA**

Fluid :	Compressed air, vacuum, inert gases	
Pressure range :	Internal pilot : 20 to 120 PSI	3 positions : 35 to 120 PSI
	External pilot : vacuum to 120 PSI	3 positions : 35 to 120 PSI
Pilot pressure :	20 to 120 PSI 3 positions : 35 to 120 PSI	
Lubrication :	Not required, if used select a medium aniline point lubricant (between 180°F to 210°F)	
Filtration :	40 µ	
Temperature range :	0°F to 120°F (-18°C to +50°C)	
Orifice :	6.2 mm	
Flow (at 6 bar, ΔP=1bar) :	1.0 C _v	
Coil :	General purpose class A, continuous duty, encapsulated	
Voltage range :	-15% to +10% of nominal voltage	
Protection :	NEMA 4	
Power :	~ Inrush : 7.6 VA	Holding : 4.8 VA
	= 1.8 to 12.7 W	
Response times :	24 V= /5.4 W	Energize : 8 ms De-energize : 7 ms
	60Hz/2.9 W	Energize : 7-13 ms De-energize : 12-20 ms

Spare parts :
 • Pilot valve : DMB-DXXP-XXX-1 including mounting screws 35069 (x2) and seal 16544.
 • Pressure seal between valve and base : 16543. • Mounting screws valve to base (x2) : 35050. • Blanking plate : M-92002.

Options :
 • BSPP threads. • Isolation of inlet and/or exhaust. • Circuit bar for number of stations > 24.

DIMENSIONS



Number of stations	1	2	3	4	5	6	7	8	9	10
"H"	60.0	85.0	110.0	135.0	160.0	185.0	210.0	235.0	260.0	285.0

Dimensions are based on 25 mm centerline spacing
 Note: Bottom & side cylinder ports not available on the same station

Dim.	1/8"	1/4"	3/8"
"A"	30.0	30.0	32.5
"B"	39.0	39.0	36.5
"C"	10.0	10.0	11.0
"D"	33.0	33.0	34.0
"E"	40.9	36.9	35.5
"F"	61.1	61.1	62.6
"G"	30.1	30.9	30.7

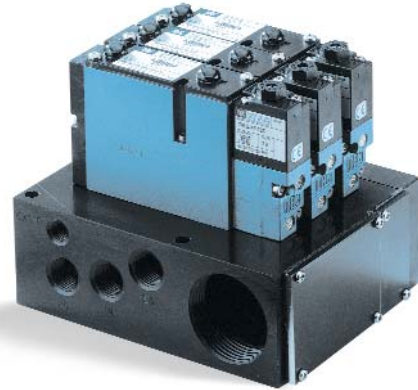
Function	Port size	Flow [Max]	Circuit bar mounting
5/2 - 5/3 - 3/2	1/8 - 1/4 - 3/8	1.0C_v	add-on style

OPERATIONAL BENEFITS

1. The 4-way pilot develops maximum shifting forces both ways.
2. Memory spring available.
3. Balanced spool, immune to variations of pressure, also provides high flow.
4. Short stroke with high flow.
5. Bonded seal spool with minimum friction, shifting in a glass-like finished bore.
6. Pilot with balanced poppet, high flow, short and consistent response times.
7. Wiping effect eliminates sticking.
8. Long service life.



92B-xxx-000-DM-DxxP-xxx



HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

SINGLE PRESSURE MODELS

Port size (see circuit bar)	5/2 Single operator	5/2 Double operator	5/3 Closed center	5/3 Open center	5/3 Pressure center
Valve less base	<input type="radio"/> 92B-AAA-000-DM-DxxP-xxx	<input type="radio"/> 92B-BAA-000-DM-DxxP-xxx	<input type="radio"/> 92B-EAA-000-DM-DxxP-xxx	<input type="radio"/> 92B-FAA-000-DM-DxxP-xxx	<input type="radio"/> 92B-GAA-000-DM-DxxP-xxx

DUAL PRESSURE MODELS (REQUIRES SANDWICH PRESSURE REGULATOR)

Port size (see circuit bar)	5/2 Single operator	5/2 Double operator
Valve less base	<input type="radio"/> 92B-CAA-000-DM-DxxP-xxx	<input type="radio"/> 92B-DAA-000-DM-DxxP-xxx

SOLENOID OPERATOR >

DM-DxxP-xxx*

XX Voltage	X Manual operator	XX Electrical connection
<input type="radio"/> JB 240/60, 220/50	<input type="radio"/> 1 Non-locking	<input type="radio"/> DM Plug-in
<input type="radio"/> JA 120/60, 110/50	<input type="radio"/> 2 Locking	<input type="radio"/> DG Plug-in w/ground
<input type="radio"/> JC 24/60, 24/50	<input type="radio"/> xx Other Options	
<input type="radio"/> FB 24VDC (1.8 W)		Note : Ground wire required for solenoids 30 volts and above.
<input type="radio"/> DA 24VDC (5.4 W)		<input type="radio"/> xx Other Options
<input type="radio"/> DF 24VDC (12.7 W)		
<input type="radio"/> xx Other Options		

CBM092B-01xxx-AOxx

HOW TO ORDER CIRCUIT BAR

Port size	Pilot air	Side cylinder ports (25 mm)	Bottom cylinder ports (25 mm)
1/8 NPTF	Internal	<input type="radio"/> CBM092B-01ABA-A0*xx	<input type="radio"/> CBM092B-01BBA-A0*xx
	Common external	<input type="radio"/> CBM092B-01CBA-A0*xx	<input type="radio"/> CBM092B-01DBA-A0*xx
1/4 NPTF	Internal	<input type="radio"/> CBM092B-01ABD-A0*xx	<input type="radio"/> CBM092B-01BBD-A0*xx
	Common external	<input type="radio"/> CBM092B-01CBD-A0*xx	<input type="radio"/> CBM092B-01DBD-A0*xx
3/8 NPTF	Internal	<input type="radio"/> CBM092B-01ABG-A0*xx	<input type="radio"/> CBM092B-01BBG-A0*xx
	Common external	<input type="radio"/> CBM092B-01CBG-A0*xx	<input type="radio"/> CBM092B-01DBG-A0*xx

Number of stations (03=3 stations)

Note : clic for valves mounted on base at the factory (add - 9 to the model number).
for multi-pin connector (9, 15 or 25).

* If replaced by BO : circuit bar for single operator valves only.

Note : add-a-unit stations may be added to above bars. See page for model numbers

Consult "Precautions" before use, installation or service of MAC Valves.

OPTIONS

Sandwich flow controls available, consult factory.

92B-AAA-000-DM-DXXP-1DM

- For lights on valve, replace by B.
- For lights and diode on valve, replace by F.
- For lights and MOV on valve, replace by H.

**TECHNICAL
DATA**

Fluid :	Compressed air, vacuum, inert gases	
Pressure range :	Internal pilot : 20 to 120 PSI	3 positions : 35 to 120 PSI
	External pilot : vacuum to 120 PSI	3 positions : 35 to 120 PSI
Pilot pressure :	20 to 120 PSI 3 positions : 35 to 120 PSI	
Lubrication :	Not required, if used select a medium aniline point lubricant (between 180°F to 210°F)	
Filtration :	40 µ	
Temperature range :	0°F to 120°F (-18°C to +50°C)	
Orifice :	6.2 mm	
Flow (at 6 bar, ΔP=1bar) :	1.0 C _v	
Coil :	General purpose class A, continuous duty, encapsulated	
Voltage range :	-15% to +10% of nominal voltage	
Protection :	NEMA 4	
Power :	~ Inrush : 7.6 VA	Holding : 4.8 VA
	= 1.8 to 12.7 W	
Response times :	24 V=5.4 W	Energize : 8 ms De-energize : 7 ms
	60Hz/2.9 W	Energize : 7-13 ms De-energize : 12-20 ms

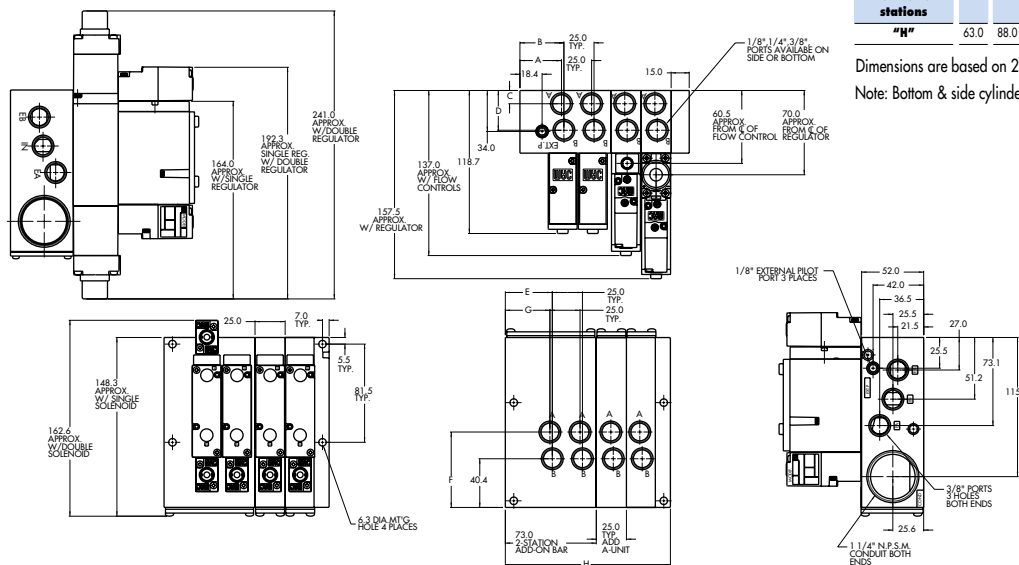
Spare parts :

- Pilot valve : DMB-DXXP-XXX-1 including mounting screws 35069 (x2) and seal 16544.
- Pressure seal between valve and base : 16543. • Mounting screws valve to base (x2) : 35050. • Blanking plate : M-92002.
- End plate kit : M-92001-01 • Isolator disc between add-a-units : 28413.

Options :

- BSPP threads. • Isolation of inlet and/or exhaust. • Circuit bar for number of stations > 24.

DIMENSIONS



Number of stations	1	2	3	4	5	6	7	8	9	10
"H"	63.0	88.0	113.0	138.0	163.0	188.0	213.0	238.0	263.0	288.0

Dimensions are based on 25 mm centerline spacing
Note: Bottom & side cylinder ports not available on the same station

Dim.	1/8"	1/4"	3/8"
"A"	32.0	32.0	34.5
"B"	39.0	39.0	36.5
"C"	10.0	10.0	11.0
"D"	33.4	33.4	33.0
"E"	40.9	37.9	36.5
"F"	61.1	61.1	62.6
"G"	30.1	31.9	34.5

Consult "Precautions" before use, installation or service of MAC Valves.

Function	Port size	Flow [Max]	Circuit bar mounting
5/2 - 5/3 - 3/2	1/8 - 1/4 - 3/8	1.0C_v	add-a-unit stations for CBM092B

OPERATIONAL BENEFITS

1. The 4-way pilot develops maximum shifting forces both ways.
2. Memory spring available.
3. Balanced spool, immune to variations of pressure, also provides high flow.
4. Short stroke with high flow.
5. Bonded seal spool with minimum friction, shifting in a glass-like finished bore.
6. Pilot with balanced poppet, high flow, short and consistent response times.
7. Wiping effect eliminates sticking.
8. Long service life.



92B-xxx-000-DM-DxxP-xxx



HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

SINGLE PRESSURE MODELS

Port size (see circuit bar)	5/2 Single operator	5/2 Double operator	5/3 Closed center	5/3 Open center	5/3 Pressure center
Valve less base	<input type="radio"/> 92B-AAA-000-DM-DxxP-xxx	<input type="radio"/> 92B-BAA-000-DM-DxxP-xxx	<input type="radio"/> 92B-EAA-000-DM-DxxP-xxx	<input type="radio"/> 92B-FAA-000-DM-DxxP-xxx	<input type="radio"/> 92B-GAA-000-DM-DxxP-xxx

DUAL PRESSURE MODELS (REQUIRES SANDWICH PRESSURE REGULATOR)

Port size (see circuit bar)	5/2 Single operator	5/2 Double operator
Valve less base	<input type="radio"/> 92B-CAA-000-DM-DxxP-xxx	<input type="radio"/> 92B-DAA-000-DM-DxxP-xxx

SOLENOID OPERATOR >

DM-DxxP-xxx*

XX Voltage	X Manual operator	XX Electrical connection
<input type="radio"/> JB 240/60, 220/50	<input type="radio"/> 1 Non-locking	<input type="radio"/> DM Plug-in
<input type="radio"/> JA 120/60, 110/50	<input type="radio"/> 2 Locking	<input type="radio"/> DG Plug-in w/ground
<input type="radio"/> JC 24/60, 24/50	<input type="radio"/> xx Other Options	Note : Ground wire required for solenoids 30 volts and above.
<input type="radio"/> FB 24VDC (1.8 W)		<input type="radio"/> xx Other Options
<input type="radio"/> DA 24VDC (5.4 W)		
<input type="radio"/> DF 24VDC (12.7 W)		
<input type="radio"/> xx Other Options		

CBM092B-01xxx-AOxx

Port size	Side cylinder ports (25 mm)	Bottom cylinder ports (25 mm)
1/8 NPTF	<input type="radio"/> CBM092B-01ACA-A0*xx	<input type="radio"/> CBM092B-01BCA-A0*xx
1/4 NPTF	<input type="radio"/> CBM092B-01ACD-A0*xx	<input type="radio"/> CBM092B-01BCD-A0*xx
3/8 NPTF	<input type="radio"/> CBM092B-01ACG-A0*xx	<input type="radio"/> CBM092B-01BCG-A0*xx

Number of stations (01=1 stations). Available in one (1) or two (2) station lengths.
 Note : clic for valves mounted on base at the factory (add - 9 to the model number).
 when add-a-units are added to bars with a multi-pin connector, MOD SD03 should be included with add-a-unit model number.

* If replaced by BO : circuit bar for single operator valves only.

OPTIONS

Sandwich flow controls available, consult factory.

92B-AAA-000-DM-DXXP-1DM

- For lights on valve, replace by B.
- For lights and diode on valve, replace by F.
- For lights and MOV on valve, replace by H.

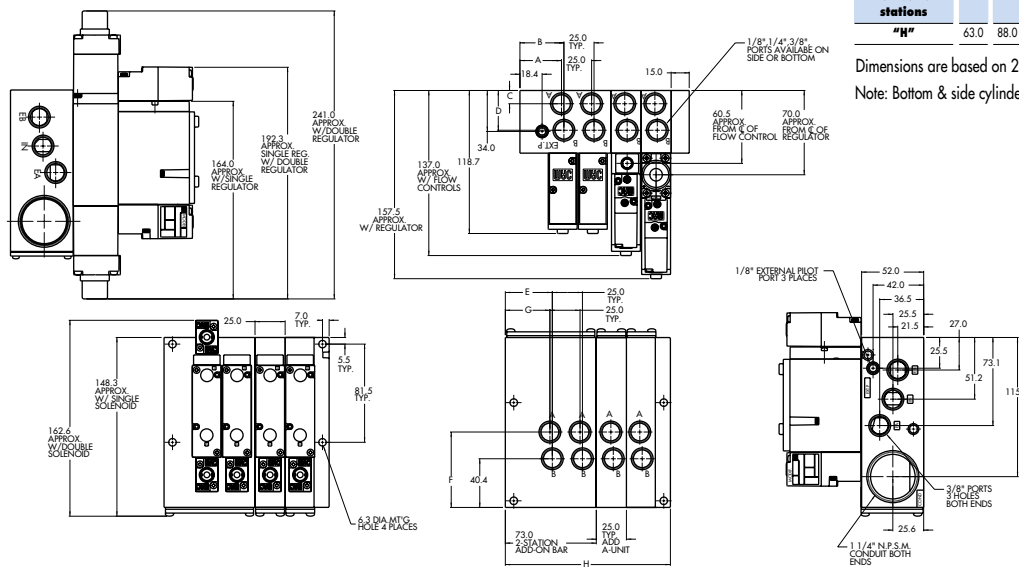
**TECHNICAL
DATA**

Fluid :	Compressed air, vacuum, inert gases	
Pressure range :	Internal pilot : 20 to 120 PSI	3 positions : 35 to 120 PSI
	External pilot : vacuum to 120 PSI	3 positions : 35 to 120 PSI
Pilot pressure :	20 to 120 PSI 3 positions : 35 to 120 PSI	
Lubrication :	Not required, if used select a medium aniline point lubricant (between 180°F to 210°F)	
Filtration :	40 µ	
Temperature range :	0°F to 120°F (-18°C to +50°C)	
Orifice :	6.2 mm	
Flow (at 6 bar, ΔP=1bar) :	1.0 C _v	
Coil :	General purpose class A, continuous duty, encapsulated	
Voltage range :	-15% to +10% of nominal voltage	
Protection :	NEMA 4	
Power :	~ Inrush : 7.6 VA	Holding : 4.8 VA
	= 1.8 to 12.7 W	
Response times :	24 V=5.4 W	Energize : 8 ms De-energize : 7 ms
	60Hz/2.9 W	Energize : 7-13 ms De-energize : 12-20 ms

Spare parts : • Pilot valve : DMB-DXXP-XXX-1 including mounting screws 35069 (x2) and seal 16544.
• Pressure seal between valve and base : 16543. • Mounting screws valve to base (x2) : 35050. • Blanking plate : M-92002.

Options : • BSPP threads. • Isolation of inlet and/or exhaust. • Circuit bar for number of stations > 24.

DIMENSIONS



Number of stations	1	2	3	4	5	6	7	8	9	10
"H"	63.0	88.0	113.0	138.0	163.0	188.0	213.0	238.0	263.0	288.0

Dimensions are based on 25 mm centerline spacing
Note: Bottom & side cylinder ports not available on the same station

Dim.	1/8"	1/4"	3/8"
"A"	32.0	32.0	34.5
"B"	39.0	39.0	36.5
"C"	10.0	10.0	11.0
"D"	33.4	33.4	33.0
"E"	40.9	37.9	36.5
"F"	61.1	61.1	62.6
"G"	30.1	31.9	34.5



Section 2

Options



0 p t i o n s

Codification table for voltages / Wire length / Manual operator / Electrical connection

VALVE CODE ➤

DM-DXX X - X XX
1 2 3 4

OPTIONS AVAILABLE FOR

- pilot operated valves 400, 52 & 92 Series

1. VOLTAGE

- D XX	X - X XX	VOLTAGE
<input type="radio"/>	DB	12 VDC (5.4 W)
<input type="radio"/>	DC	12 VDC (7.5 W)
<input type="radio"/>	DD	24 VDC (7.3 W)
<input type="radio"/>	DE	12 VDC (12.7 W)
<input type="radio"/>	DK	110 VDC (5.8 W)
<input type="radio"/>	DJ	28 VDC (5.7 W)
<input type="radio"/>	DL	64 VDC (6.0 W)
<input type="radio"/>	DM	36 VDC (5.8 W)
<input type="radio"/>	DN	6 VDC (6.0 W)
<input type="radio"/>	DR	90 VDC (6,6 W)
<input type="radio"/>	DS	110 VDC (7.3 W), 100 VDC (6.0 W)
<input type="radio"/>	DT	75 VDC (5.6 W)
<input type="radio"/>	DP	48 VDC (5.8 W)
<input type="radio"/>	FA	12 VDC (1.8 W)
<input type="radio"/>	FE	12 VDC (2.4 W)
<input type="radio"/>	FF	24 VDC (2.4 W)
<input type="radio"/>	JD	100/60, 100/50, 110/60

2. WIRE LENGTH

- D XX	X - X XX	WIRE LENGTH
<input type="radio"/>	B	24"
<input type="radio"/>	C	36"
<input type="radio"/>	D	48"
<input type="radio"/>	E	72"
<input type="radio"/>	F	96"



3. MANUAL OPERATOR

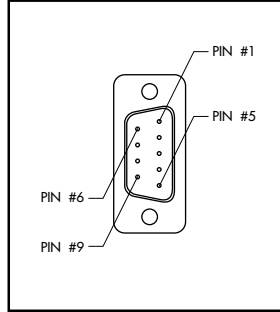
- D XX X - X XX	MANUAL OPERATOR	
<input type="radio"/>	0	No operator
<input checked="" type="radio"/>	1	Non-locking recessed
<input type="radio"/>	2	Locking recessed
<input type="radio"/>	3	Non-locking extended
<input type="radio"/>	4	Locking extended

4. ELECTRICAL CONNECTION

- D XX X - X XX	ELECTRICAL CONNECTION	
<input type="radio"/>	BA	Flying leads
<input type="radio"/>	BK	BA with protection diode
<input type="radio"/>	BL	BA with protection varistor
<input checked="" type="radio"/>	CA	1/2" NPS conduit
<input type="radio"/>	JB	Rectangular connector
<input type="radio"/>	JD	Rectangular connector with light
<input type="radio"/>	JM	Rectangular connector, male only
<input type="radio"/>	KA	Square connector
<input type="radio"/>	KB	Square connector with protection diode
<input type="radio"/>	KC	Square connector with protection varistor
<input type="radio"/>	KD	Square connector with light
<input type="radio"/>	KE	Square connector with light and protection diode
<input type="radio"/>	KF	Square connector with light and protection varistor
<input type="radio"/>	KJ	Square connector (male only)
<input type="radio"/>	KK	Square connector with protection diode (male only)
<input type="radio"/>	KL	Square connector with protection varistor (male only)
<input type="radio"/>	TA	Dual tabs
<input type="radio"/>	TB	TA with protection diode
<input type="radio"/>	TD	TA with light
<input type="radio"/>	TE	TA with light and protection diode
<input type="radio"/>	TJ	Dual tabs (male only)
<input type="radio"/>	TK	TJ with protection diode
<input type="radio"/>	TM	TJ with light
<input type="radio"/>	TN	TJ with light and protection diode
<input type="radio"/>	*DN	Plug-in with diode
<input type="radio"/>	*DP	Plug-in with M.O.V.
<input type="radio"/>	*DH	Plug-in with diode & ground
<input type="radio"/>	*DJ	Plug-in with M.O.V & ground

* These options only apply to the 92 series. All others are for the 400 and 52 series.

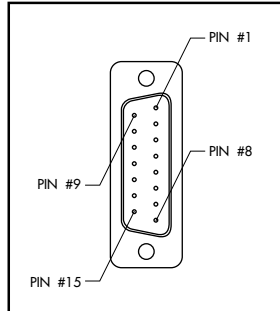
MOD. S009



TECHNICAL DATA

- Type «SUB_D»
- Number of contacts : 9
- Solder termination (Dia. 0.6 mm/0.14 mm²/26-22 AWG)
- Operating current 5 A/contact
- Rated voltage 125 V~
- Temp. range -40° to +125°C
- Insulation resistance ≥ 5.0⁹ Ω
- Protection class IP40 (DIN 40050)
- Number of solenoids : 7 max.
- Max. 24 V=/5.4 W per solenoid
- 2 common wires

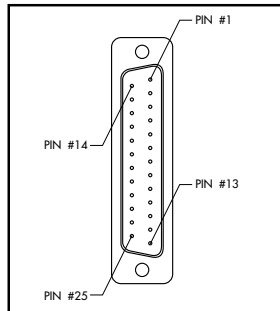
MOD. S015



TECHNICAL DATA

- Type «SUB_D»
- Number of contacts : 15
- Solder termination (Dia. 0.6 mm/0.14 mm²/26-22 AWG)
- Operating current 5 A/contact
- Rated voltage 125 V~
- Temp. range -40° to +125°C
- Insulation resistance ≥ 5.0⁹ Ω
- Protection class IP40 (DIN 40050)
- Number of solenoids : 12 max.
- Max. 24 V=/5.4 W per solenoid
- 3 common wires

MOD. S025

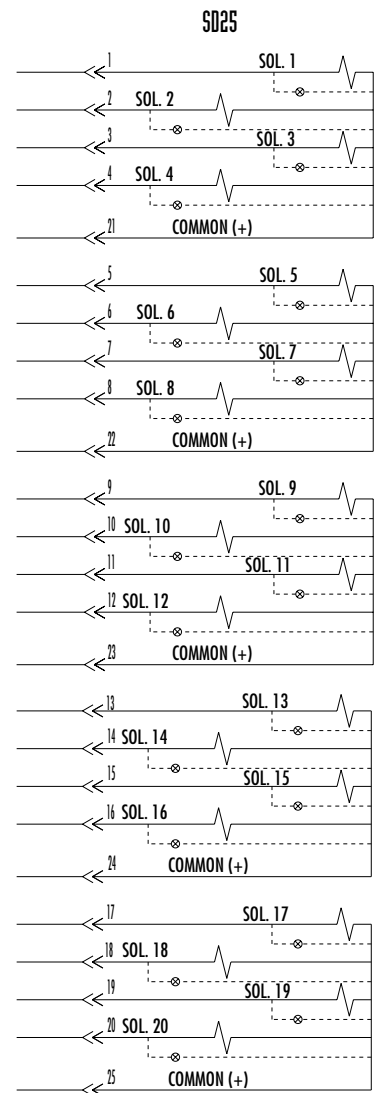
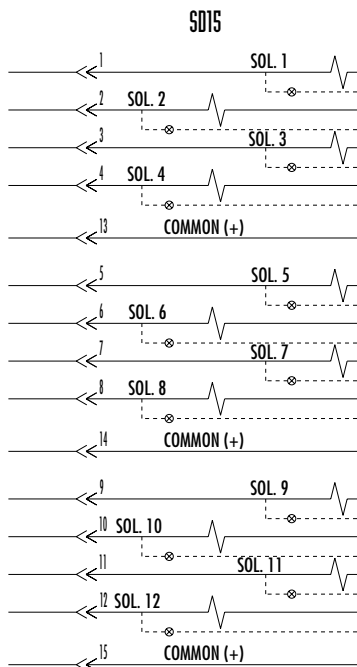
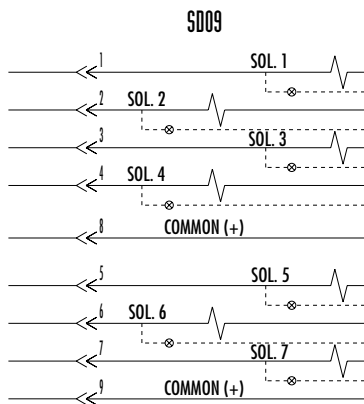
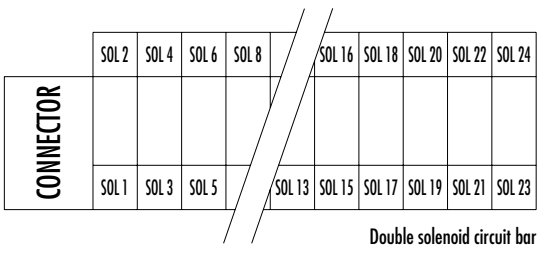
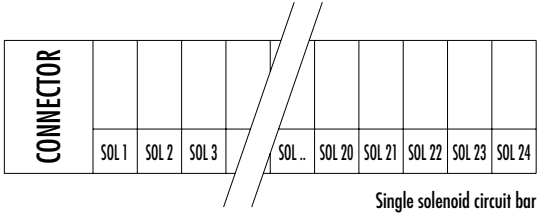


TECHNICAL DATA

- Type «SUB_D»
- Number of contacts : 25
- Solder termination (Dia. 0.6 mm/0.14 mm²/26-22 AWG)
- Operating current 5 A/contact
- Rated voltage 125 V~
- Temp. range -40° to +125°C
- Insulation resistance ≥ 5.0⁹ Ω
- Protection class IP40 (DIN 40050)
- Number of solenoids : 20 max.
- Max. 24 V=/5.4 W per solenoid
- 5 common wires

Note : Use desired MOD. number after circuit bar part number

Connector termination details





PRECAUTIONS CONCERNING THE APPLICATION, INSTALLATION AND SERVICE OF MAC VALVES

The precautions below are important to be read and understood before designing into a system any MAC valve, and before installing or servicing any MAC valve. Improper use, installation or servicing of any MAC valve in some systems could create a hazard to personnel or equipment.

APPLICATION PRECAUTIONS :

INDUSTRIAL USE -

MAC valves are intended for use in industrial pneumatic and/or vacuum systems. They are not intended for consumer use or service. They are general purpose industrial valves with literally thousands of different applications in industrial systems. These products are not inherently dangerous, but they are only a component of an overall system. The system in which they are used must provide adequate safeguards to prevent injury or damage in the event failure occurs, whether it be failure of switches, regulators, cylinders, valves or any other component.

POWER PRESSES -

MAC valves are not designed nor intended to be used to operate and/or control the operation of clutch and/or brake systems on power presses. There are special products on the market for such use.

2-POSITION VALVES -

Some MAC valves are 2-position, 4-way valves. When air is supplied to the inlet port(s) of these valves, there will always be a flow path from the inlet to one of the outlets regardless of which of the two positions the valve is situated. Therefore, if pressurized air retained in the system would present a hazard in the application or servicing of the valve or system, a separate method in the system must be provided to remove the trapped air.

3- POSITION VALVES-

Some MAC valves are 3-position, 4-way valves. These valves are either double solenoid or double remote air operated.

If either of the two operators is in control, air supplied to the inlet port(s) will pass through the valve to one of the outlets as on 2-position, 4-way valves. However, if neither operator is in control, the valve moves to a center position. Listed below are the various center position functions :

A. CLOSED CENTER-

With this type valve, when in the center position all ports are blocked (inlets and exhausts) meaning the air at both outlet ports is trapped. If trapping the air in both outlet ports would present a hazard in the application or servicing, a separate method in the system must be provided to remove the trapped air or this type valve should not be used.

B. OPEN CENTER-

With this type valve, when in the center position, the inlet port(s) is blocked and the two outlet ports are open to the exhaust port(s) of the valve. If having no air in either outlet port would present a hazard in the application or servicing, this type valve should not be used.

C. PRESSURE CENTER-

With this type valve, when in the center position, the inlet port(s) is connected to both outlet ports of the valve. If having pressurized air to either or both outlet ports would present a hazard in the application or servicing of the valve or system, a separate method in the system must be provided to remove the retained air.

OPERATING SPECIFICATIONS -

MAC valves are to be installed only on applications that meet all operating specifications described in the MAC catalog for the valve.

MANUAL OPERATORS-

Most MAC valves can be ordered with manual operators. Manual operators when depressed, are designed to shift the valve to the same position as would the corresponding solenoid or remote air pilot operator if it were activated. Care must be taken to order a type, if any, that will be safe for the physical location of the manual operator in the system. Accidental activation of a manual operator could create a dangerous situation. If intentional or accidental operation of a valve by a manual operator could create a dangerous situation then the "no operator" option should be used.

REMOTE AIR OPERATED VALVES

Pilot valves supplying signal pressure to remote air operated valves should be 3-way valves with adequate supply and exhaust capacity to provide positive pressurizing and exhausting of the pilot supply line. Pilot lines should be open to exhaust when valves are deenergized.

INSTALLATION AND SERVICE PRECAUTIONS :

- A. Do not install or service MAC valves without first making sure both the air and electrical power to the machine are off and that all air has been completely bled from the system.
- B. MAC valves should only be installed and/or serviced by qualified, knowledgeable personnel who understand how the specific valve is to be pneumatically piped and electrically connected (where applicable). Flow paths through the valve are shown in the catalog and on the valve by use of ANSI or ISO type standard and graphic symbols. Do not install unless these symbols and the valve functions and operations are thoroughly understood.
- C. Before service, maintenance, repair or cleaning, consult local distributor or factory for Parts & Operation Sheet and information on proper cleaning and lubrication agents. Do not subject MAC valves' parts to any foreign substance including lubricants and cleaning agents not specifically recommended by MAC valves, Inc.
- D. MAC valves are never to be stepped on while working on a machine. Damage to the valve, or lines to the valve (either air or electrical lines) or accidental activating of a manual operator on the valve could result in a dangerous condition.

WARNING :

Under no circumstances are Mac valves to be used in any application where failure of the valve to operate as intended could jeopardize the safety of the operator or any other person.

- Do not operate outside of pressure range listed on valve label or outside of designated temperature range.
- Air supply must be clean. Contamination of valve can affect proper operation.
- Before attempting to repair, adjust or clean valve, consult catalog, parts & operation sheet, or factory for proper maintenance procedures, lubrication, and cleaning agents. Never attempt to repair or perform other maintenance with air pressure to valve.
- If airline lubrication is used, consult catalog, parts & operation sheet, or factory for recommended lubricants.

LIMITATION OF GUARANTEE

This Guarantee is limited to the replacement or rebuilding of any valve which should fail to operate properly. Valves, under the MAC Guarantee, must be returned (with or without bases) transportation prepaid and received at our factory within the Guarantee period. They will be returned to the customer at the expense of MAC Valves, Inc., and will carry the same guarantee as provided under the Flat Rate Rebuild Program.

DISCLAIMER OF GUARANTEE

No claims for labor, material, time, damage, or transportation are allowable nor will any valve be replaced or rebuilt under this guarantee which has been damaged by the purchaser not in the normal course of its use and maintenance during the warranty period. The guarantee does not apply to loss or damage caused by fire, theft, riot, explosion, labor dispute, act of God, or other causes beyond the control of MAC Valves, Inc. MAC Valves, Inc. shall in no event be liable for remote, special or consequential damages under the MAC Guarantee, nor under any implied warranties, including the implied warranty of merchantability.

The above Guarantee is our manner of extending the engineering and service resources of the MAC Valves, Inc. organization to assure our customer long, and continued satisfaction.