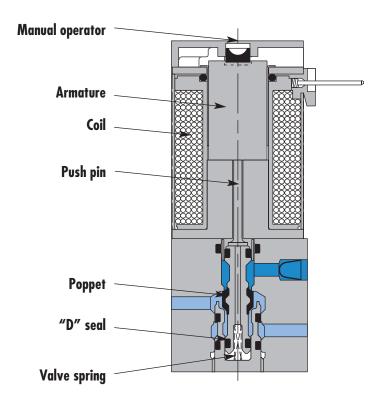


Circuit bar mounting

non plug-in cylinder ports in base	non plug-in cylinder ports in valve	plug-in	plug-in with F. C.	plug-in with Pr. Reg.	plug-in with Pr. Reg. and F. C.	add-on style plug-in	add-on style plug-in with F. C.
add-on style	add-on style plug-in	plug-in add-a-unit	plug-in add-a-unit	plug-in add-a-unit	plug-in add-a-unit		
with Pr. Reg.	with Pr. Reg. and F. C.	stations	stations with F. C.	stations with Pr. Reg.	stations with F. C. and Pr. Reg.		



SERIES FEATURES

- High force MACSOLENOID®.
- Universal porting.
- #10-32 or M5 ports.
- Rated for lubricated or non-lubricated service.
- 10mm direct operated.
- Cylinder port in valve or in circuit bar.



Port size Circuit bar mounting **Function** Flow (Max) 3/2 NO-NC M5 - #10-32 110 NL/min

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.

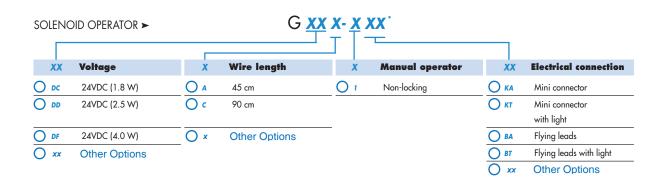




34B-xxx-Gxxx-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Universal valve	NC only valve	
	\square \uparrow_{T} \downarrow_{T} \downarrow_{T} \downarrow_{T} \downarrow_{T} \downarrow_{T} \downarrow_{T} \downarrow_{T} \downarrow_{T}	$\left[\begin{array}{c} 2\\ 1\\ 3 \end{array}\right]$	
Pressure range : 0 to 8 BAR	34B-LOO-Gxxx-xxx	34B-NOO-Gxxx-xxx	



HOW TO ORDER CIRCUIT BAR

EBP34B-xxxx-xx

Port size	Side cylinder ports	Bottom cylinder ports	
M.5	○ EBP34B-001D- xx	○ EBP34B-002D- xx	
# 10-32	○ EBP34B-001B-xx	○ EBP34B-002B- xx	

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory, add - 9 to the model number.







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to 50°C)

Orifice: 1.8 mm

Flow (at 6 bar, $\Delta P=1$ bar): 4 W: 110 NL/min, 2.5 W: 84 NL/min, 1.8 W: 61 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Power: 4 W - 2.5 W - 1.8 W

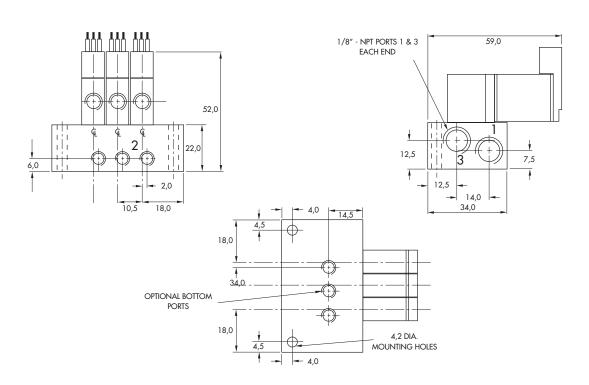
Response times : Energize : 3.4 ms

(with 4 W coil) De-energize : 1.5 ms

Note: • Valve and coil are not interchangeable.

Spare parts : • Seal between valve and bar : 16595. • Mounting screw (x2) : 35031. • Blanking plate : M-34005.

Options : • Isolation of inlet and/or exhaust. Special bar. Consult factory.





Function Port size (Inlet & Exhaust) Flow (Max) Circuit bar mounting 3/2 NO-NC M5 - 1/8" BSPP 110 NL/min OPERATIONAL BENEFITS 1. 10 mm valve, direct solenoid operated. 2. Balanced poppet, immune to variations of pressure. 3. Short stroke with high flow. 4. The patented solenoid develops high shifting forces. 5. Powerful return spring. 6. Flow is specifically adjusted on each valve.
7. Manual operator standard on all valves. Reset HOW TO ORDER 34B-xxx-Gxxx-xxx HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING Valve port size Universal valve NC only valve M5 34B-ABA-Gxxx-xxx 34B-ABB-Gxxx-xxx 34B-AAB-Gxxx-xxx # 10-32 34B-AAA-Gxxx-xxx SOLENOID OPERATOR ► XX Voltage Wire length **Manual operator** XX **Electrical connection** O DC 24VDC (1.8 W) O A 45 cm O_1 Non-locking O KA Mini connector OD DD 24VDC (2.5 W) 00 90 cm Окт Mini connector with light 24VDC (4.0 W) O BA Flying leads O DF OxOther Options \bigcirc xx Other Options O BT Flying leads with light Other Options EBM34A-xxxx-xx HOW TO ORDER CIRCUIT BAR Port size **COMMON INLET & EXHAUST** ○ EBM34A-001D-xx M5

1/8" BSPP

Note: clic for valves mounted on base at the factory, add - 9 to the model number.

Number of stations (03=3 stations)

○ EBM34A-002C-xx







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to 50°C)

Orifice: 1.8 mm

Flow (at 6 bar, $\Delta P=1$ bar): 4 W: 110 NL/min, 2.5 W: 84 NL/min, 1.8 W: 61 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range : -15% to +10% of nominal voltage

Power: 4 W - 2.5 W - 1.8 W

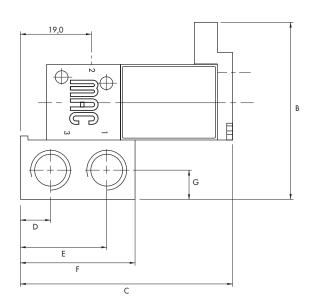
Response times: Energize: 3.4 ms

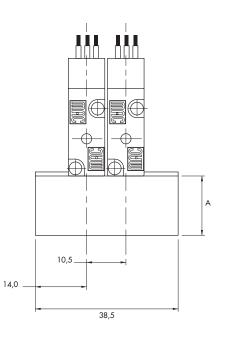
(with 4 W coil) De-energize : 1.5 ms

Note: • Valve and coil are not interchangeable.

Spare parts : • Valve fastening kit : M34001-01 (1/8" Bar); M34001-21 (#10-32 Bar) • Blanking plate : 30456-A.

Options : • Isolation of inlet and/or exhaust. Special bar. Consult factory.





Port size	A	В	С	D	E	F	G
1/8"	16.0	47.5	57.4	8.0	23.0	31.0	8.0
M5	12.0	43.5	51.5	9.0	18.0	26.0	6.0



Port size Circuit bar mounting **Function** Flow (Max) 3/2 NO-NC M5 - #10-32 100 NL/min plug-in

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.



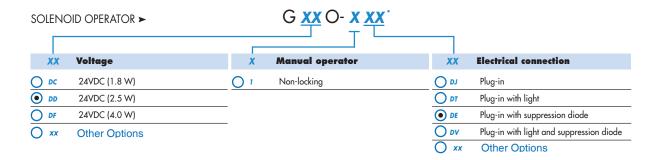
HOW TO ORDER

34B-xxx-GDDO-xDE

Reset

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Universal valve	NC only valve		
	$\bigvee_{1}^{2} \bigvee_{1}^{3} w$	$rac{1}{\sqrt{1}} \int_{1}^{2} w$		
Valve less base	34B-LOO-GxxO-xxx	34B-NOO-GxxO-xxx		



ECD034B-00xxx-AOxx HOW TO ORDER CIRCUIT BAR

Port size	Side cylinder ports (10.5 mm)	Bottom cylinder ports (10.5 mm)	
M5	CCD034B-001AD-AOXX	CECD034B-002AD-AOXX	
# 10-32	ECD034B-001AB-AOxx	ECD034B-002AB-AOxx	

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory, add - 9 to the model number. clic for multi-pin connector option (9, 15 or 25).







Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 μ

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 1.8 mm

Flow (at 6 bar, $\Delta P = 1 bar$): 4 W : 100 NL/min, 2.5 W : 90 NL/min, 1.8 W : 70 NL/min

Leak rate : 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

4 W - 2.5 W - 1.8 W Power:

Response times: Energize : 4 ms

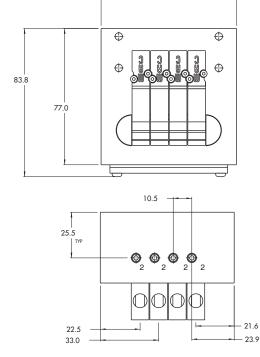
(with 4 W coil) De-energize: 1.5 ms

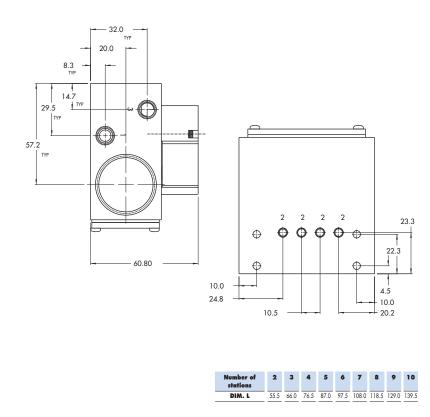
• Valve and coil are not interchangeable. Note:

Spare parts : • Seal between valve and bar: 16595. • Mounting screw (x2): 35031. • Blanking plate: M-34005.

• Base wire Plug-in protector : 24180.

• Isolation of inlet and/or exhaust. • BSPP Threads. Options:







Port size Circuit bar mounting **Function** Flow (Max) plug-in with F. C. 3/2 NO-NC M5 - #10-32 100 NL/min

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.

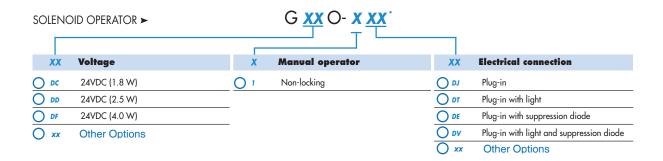


HOW TO ORDER

34B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Universal valve	NC only valve		
	$\bigvee_{1}^{2} \bigvee_{1}^{3} w$	$rac{2}{\sqrt{1}\sqrt{1}\sqrt{1}}$		
Valve less base	34B-LOO-GxxO-xxx	34B-NOO-GxxO-xxx		



HOW TO ORDER CIRCUIT BAR WITH FLOW CONTROLS

ECD034B-00xxx-AOxx

Port size	Side cylinder ports (10.5 mm)	Bottom cylinder ports (10.5 mm)	
M5	CCD034B-005AD-AOXX	CD034B-006AD-AOXX	
# 10-32	ECD034B-005AB-AOxx	ECD034B-006AB-AOxx	

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory, add - 9 to the model number. clic for multi-pin connector option (9, 15 or 25).







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 4

Temperature range: 0°F to 120°F (-18°C to 50°C)

Orifice: 1.8 mm

Flow (at 6 bar, AP=1bar): 4 W: 100 NL/min, 2.5 W: 90 NL/min, 1.8 W: 70 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

*15% to +10% of Hollillar volide

Power: 4 W - 2.5 W - 1.8 W

 Response times:
 Energize: 4 ms

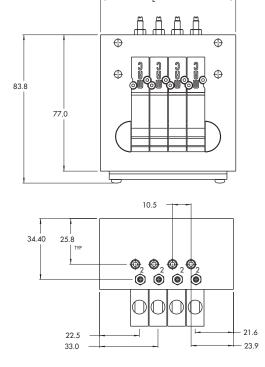
 (with 4 W coil)
 De-energize: 1.5 ms

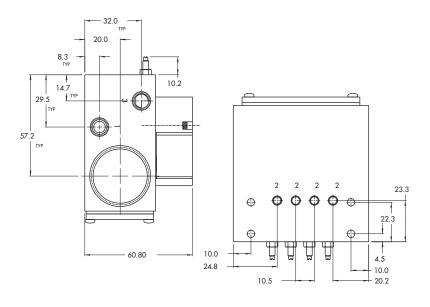
Note: • Valve and coil are not interchangeable.

Spare parts: • Seal between valve and bar: 16595. • Mounting screw (x2): 35031. • Blanking plate: M-34005.

• Base wire Plug-in protector : 24180.

Options : • Isolation of inlet and/or exhaust. • BSPP Threads.







Port size Flow (Max) Circuit bar mounting **Function** plug-in with Pr. Reg. 3/2 NO-NC M5 - #10-32 100 NL/min

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.

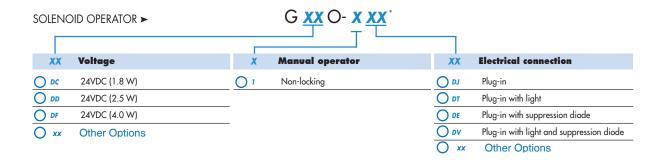


HOW TO ORDER

34B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Universal valve	NC only valve
	\square \uparrow \uparrow \downarrow \uparrow \downarrow \uparrow \downarrow	\square
Valve less base	34B-LOO-GxxO-xxx	34B-NOO-GxxO-xxx



ECD034B-00xxx-AOxx

X=D (0 to 1 BAR)

HOW TO ORDER CIRCUIT BAR FOR PRESSURE REGULATORS ** (to be ordered separately)

Port size	Bottom cylinder ports (10.5 mm)	Side cylinder ports (10.5 mm)
M5	ECD034B-004AD-AOXX	CD034B-003AD-AOxx
# 10-32	ECD034B-004AB-AOxx	ECD034B-003AB-AOxx
Aumber of stations (03=3 stations) Note: Clic for valves mounted on base at the factory, clic for multi-pin connector option (9, 15 or 2:		Pressure Regulators : PR44A-AOxx Y=A (no gage port) Y=B (with gage port) X=A (0 to 6.7 BAR) X=B (0 to 4 BAR) X=C (0 to 2.7 BAR)







Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration:

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 1.8 mm

Flow (at 6 bar, $\Delta P = 1 bar$): 4 W : 100 NL/min, 2.5 W : 90 NL/min, 1.8 W : 70 NL/min

Leak rate :

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

4 W - 2.5 W - 1.8 W Power:

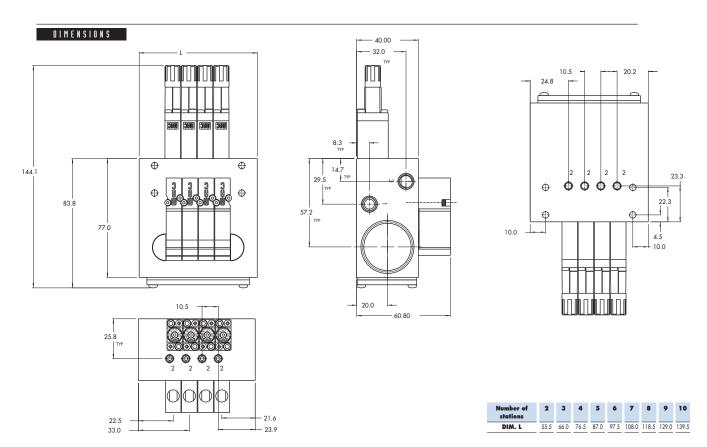
Response times: Energize : 4 ms (with 4 W coil) De-energize: 1.5 ms

• Valve and coil are not interchangeable. Note:

• Seal between valve and bar: 16595. • Mounting screw (x2): 35031. • Blanking plate: M-34005. Spare parts:

• Blanking plate for regulator : N-44003. • Base wire Plug-in protector : 24180.

Options: • Isolation of inlet and/or exhaust. • BSPP Threads.





M5

10-32

Note: clic for valves mounted on base at the factory, add - 9 to the model number.

clic for multi-pin connector option (9, 15 or 25).

Number of stations (03=3 stations)

unction	Port size	Flow (Max)	Circuit bar mounting
3/2 NO-NC	M5 - #10-3	2 90 NL/n	plug-in with Pr. Reg. and F. C.
OPERATIONAL BENEFITS . 10 mm valve, direct sole. Balanced poppet, immun pressure Short stroke with high flo. The patented solenoid deforces Powerful return spring Flow is specifically adjus Manual operator standar	ne to variations of w. evelops high shifting ted on each valve. rd on all valves.	eset	
HOW TO ORDER ONLY	34B-xxx /E FOR CIRCUIT BAR M	-GxxO-xxx OUNTING	
Port : (see b		Universal valve	NC only valve
		Z Z W	
Valve les	ss base	34B-LOO-GXXO-XXX	34B-NOO-GxxO-xxx
OLENOID OPERATOR	₹►	G XX O- X XX Manual operator	XX Electrical connection
) DC 24VDC (1.8 W)	Non-locking	DJ Plug-in
24VDC (2.5 W	·	<u> </u>	Plug-in with light
DF 24VDC (4.0 W)		O DE Plug-in with suppression diode
) xx Other Optio	ns		Plug-in with light and suppression diode
			O xx Other Options ECD034B-00xxx-AOxx
IOW TO ORDER CIRCUI	T BAR WITH FLOW CON	trols and pressure regulators	5 ** (pressure regulators to be ordered separately)
Port :	size	Bottom cylinder ports (10.5 mm)	Side cylinder ports (10.5 mm)
			O

CD034B-007AD-AOXX

CD034B-007AB-AOXX

CD034B-008AD-AOXX

CD034B-008AB-AOxx

** Pressure Regulators :

Y=A (no gage port)
Y=B (with gage port)
X=A (0 to 6.7 BAR)
X=B (0 to 4 BAR)
X=C (0 to 2.7 BAR)
X=D (0 to 1 BAR)

PR44A-AOxx







Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration:

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 1.8 mm

Flow (at 6 bar, $\Delta P = 1 bar$): 4 W : 100 NL/min, 2.5 W : 90 NL/min, 1.8 W : 70 NL/min

Leak rate :

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

4 W - 2.5 W - 1.8 W Power:

Response times: Energize : 4 ms (with 4 W coil)

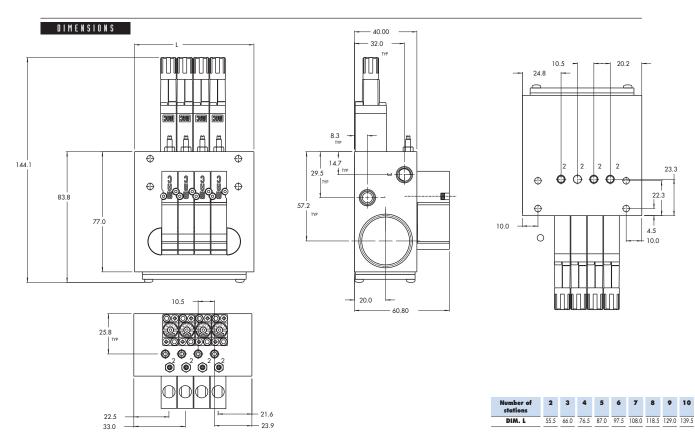
De-energize: 1.5 ms

• Valve and coil are not interchangeable. Note:

• Seal between valve and bar : 16595. • Mounting screw (x2) : 35031. • Blanking plate : M-34005. Spare parts:

• Base wire Plug-in protector : 24180. • Blanking plate for regulator : N-44003.

Options: • Isolation of inlet and/or exhaust. • BSPP Threads.





Port size Circuit bar mounting **Function** Flow (Max) add-on style plug-in 3/2 NO-NC M5 - #10-32 100 NL/min

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.

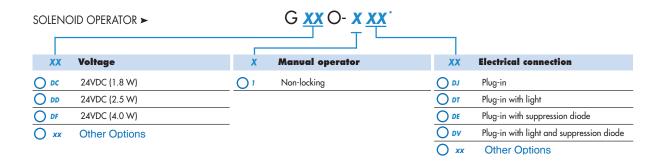


HOW TO ORDER

34B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Universal valve	NC only valve		
	$\bigvee_{1}^{2} \bigvee_{1}^{3} w$	$rac{1}{\sqrt{1}} \int_{1}^{2} w$		
Valve less base	34B-LOO-GxxO-xxx	34B-NOO-GxxO-xxx		



ECD034B-00xxx-AOxx HOW TO ORDER CIRCUIT BAR Port size Side cylinder ports **Bottom cylinder ports** (10.5 mm) (10.5 mm) CD034B-001BD-AOXX CD034B-002BD-AOXX M5 CD034B-001BB-AOxx ECD034B-002BB-AOxx # 10-32

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory, add - 9 to the model number.

clic for multi-pin connector option (9, 15 or 25).

add-a-unit stations may be added to above bars. Clic here for model numbers.







Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 1.8 mm

Flow (at 6 bar, $\Delta P = 1 bar$): 4 W : 100 NL/min, 2.5 W : 90 NL/min, 1.8 W : 70 NL/min

Leak rate : 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

4 W - 2.5 W - 1.8 W Power:

Response times: Energize : 4 ms

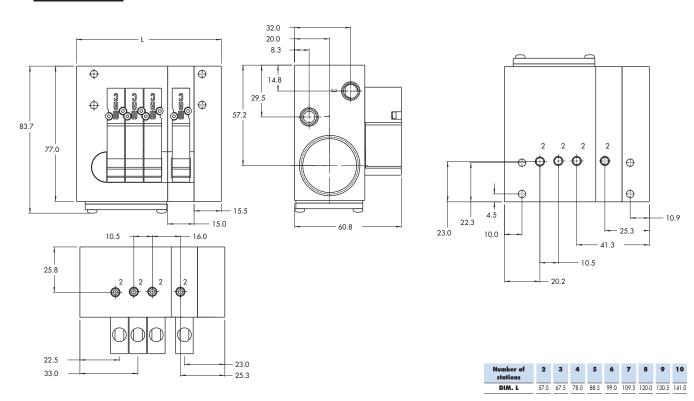
(with 4 W coil) De-energize: 1.5 ms

• Valve and coil are not interchangeable. Note:

Spare parts : • Seal between valve and bar: 16595. • Mounting screw (x2): 35031. • Blanking plate: M-34005.

• Base wire Plug-in protector : 24180.

• Isolation of inlet and/or exhaust. • BSPP Threads. Options:





Port size Circuit bar mounting **Function** Flow (Max) add-on style plug-in with F. C. 3/2 NO-NC M5 - #10-32 100 NL/min

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.

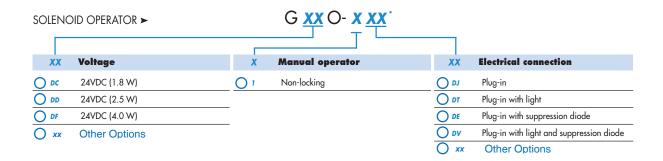


HOW TO ORDER

34B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Universal valve	NC only valve
	\square \uparrow_{T} \downarrow_{T} \downarrow_{T} \downarrow_{T} \downarrow_{T} \downarrow_{T} \downarrow_{T} \downarrow_{T} \downarrow_{T}	$rac{1}{\sqrt{1}} \int_{1}^{2} w$
Valve less base	34B-LOO-GxxO-xxx	34B-NOO-GxxO-xxx



HOW TO ORDER CIRCUIT BAR WITH FLOW CONTROLS

ECD034B-00xxx-AOxx

Port size	Side cylinder ports (10.5 mm)	Bottom cylinder ports (10.5 mm)
M.5	○ ECD034B-005BD-AO <i>xx</i>	○ ECD034B-006BD-AO <i>xx</i>
# 10-32	ECD034B-005BB-AOxx	ECD034B-006BB-AOxx

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory, add - 9 to the model number.

clic for multi-pin connector option (9, 15 or 25).

add-a-unit stations may be added to above bars. Clic here for model numbers.







TECHNICAL DA TA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40

Temperature range: 0°F to 120°F (-18°C to 50°C)

Orifice: 1.8 mm

Flow (at 6 bar, AP=1bar): 4 W: 100 NL/min, 2.5 W: 90 NL/min, 1.8 W: 70 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range : -15% to +10% of nominal voltage

Power: 4 W - 2.5 W - 1.8 W

 Response times:
 Energize: 4 ms

 (with 4 W coil)
 De-energize: 1.5 ms

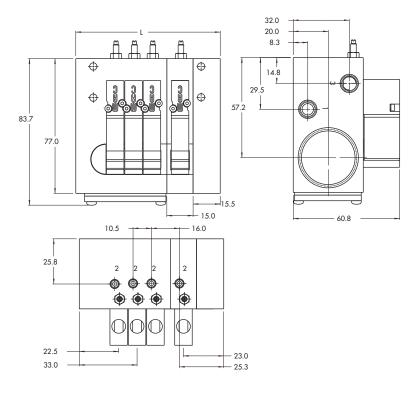
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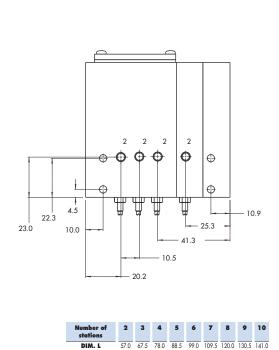
Note: • Valve and coil are not interchangeable.

Spare parts: • Seal between valve and bar: 16595. • Mounting screw (x2): 35031. • Blanking plate: M-34005.

• Base wire Plug-in protector : 24180.

Options : • Isolation of inlet and/or exhaust. • BSPP Threads.







Port size Flow (Max) Circuit bar mounting **Function** add-on style 3/2 NO-NC M5 - #10-32 100 NL/min plug-in' with Pr. Reg.

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.

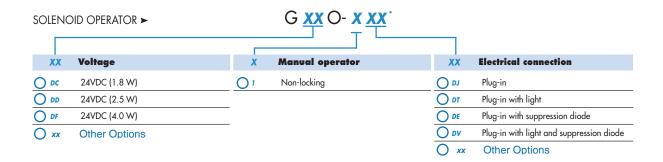


HOW TO ORDER

34B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Universal valve	NC only valve
	\square \uparrow_{T} \downarrow_{T} \downarrow_{T} \downarrow_{T} \downarrow_{T} \downarrow_{T} \downarrow_{T} \downarrow_{T} \downarrow_{T}	$rac{1}{\sqrt{1}} \int_{1}^{2} w$
Valve less base	34B-LOO-GxxO-xxx	34B-NOO-GxxO-xxx



ECD034B-00xxx-AOxx

X=D (0 to 1 BAR)

HOW TO ORDER CIRCUIT BAR FOR PRESSURE REGULATORS ** (to be ordered separately)

Port size	Bottom cylinder ports (10.5 mm)	Side cylinder ports (10.5 mm)
M5 # 10-32	ECD034B-004BD-AOxx ECD034B-004BB-AOxx	ECD034B-003BD-AOxx ECD034B-003BB-AOxx
Number of stations (03=3 stations) Note: clic for valves mounted on base at the factory, add - 9 to the model number. clic for multi-pin connector option (9, 15 or 25). add-a-unit stations may be added to above bars. Clic here for model numbers.		Pressure Regulators: PR44A-AOxx Y=A (no gage port) Y=B (with gage port) X=A (0 to 6.7 BAR) X=B (0 to 4 BAR) X=C (0 to 2.7 BAR)







Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration:

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 1.8 mm

Flow (at 6 bar, $\Delta P = 1 bar$): 4 W : 100 NL/min, 2.5 W : 90 NL/min, 1.8 W : 70 NL/min

Leak rate :

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

4 W - 2.5 W - 1.8 W Power:

Energize : 4 ms (with 4 W coil) De-energize: 1.5 ms

• Valve and coil are not interchangeable. Note:

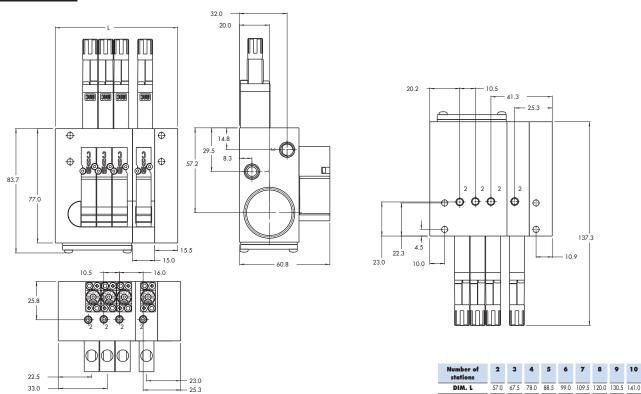
Spare parts : • Seal between valve and bar: 16595. • Mounting screw (x2): 35031. • Blanking plate: M-34005.

• Base wire Plug-in protector: 24180. • Blanking plate for regulator: N-44003.

• Isolation of inlet and/or exhaust. • BSPP Threads. Options:

DIMENSIONS

Response times:





Function	Port size	Flow (Max)	Circuit bar mounting
3/2 NO-NC	M5 - #10-32	90 NL/min	add-on style plug-in with Pr. Reg. and F. C.

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.



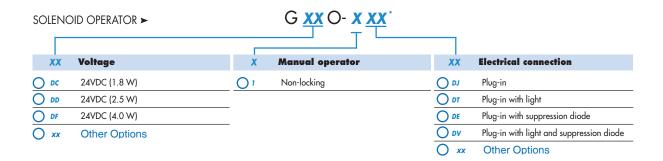
HOW TO ORDER

34B-xxx-GxxO-xxx

Reset

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Universal valve	NC only valve
	$\left[\begin{array}{c} \\ \\ \end{array} \right] \left[\begin{array}$	$rac{1}{\sqrt{1}} \int_{1}^{2} w$
Valve less base	34B-LOO-GXXO-XXX	34B-NOO-GxxO-xxx



ECD034B-00xxx-AOxx

HOW TO ORDER CIRCUIT BAR WITH FLOW CONTROLS AND PRESSURE REGULATORS ** (pressure regulators to be ordered separately)

Port size	Bottom cylinder ports (10.5 mm)	Side cylinder ports (10.5 mm)
M5 # 10-32	○ ECD034B-007BD-AOxx○ ECD034B-007BB-AOxx	ECD034B-008BD-AOxx ECD034B-008BB-AOxx
umber of stations (03=3 stations) ote: clic for valves mounted on base at the factory, add - 9 to the model number. clic for multi-pin connector option (9, 15 or 25). add-a-unit stations may be added to above bars. Clic here for model numbers.		Pressure Regulators : PR44A-AOxx Y=A (no gage port) Y=B (with gage port) X=A (0 to 6.7 BAR) X=B (0 to 4 BAR) X=C (0 to 2.7 BAR) X=D (0 to 1 BAR)







Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration:

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 1.8 mm

Flow (at 6 bar, $\Delta P = 1 bar$): 4 W : 100 NL/min, 2.5 W : 90 NL/min, 1.8 W : 70 NL/min

Leak rate :

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Energize : 4 ms

4 W - 2.5 W - 1.8 W Power: Response times:

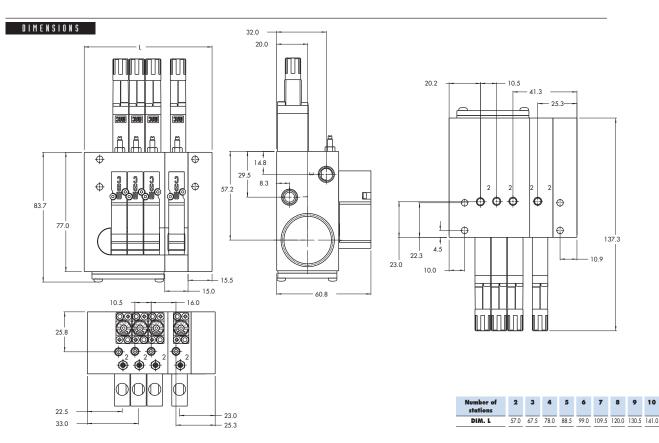
(with 4 W coil) De-energize: 1.5 ms

• Valve and coil are not interchangeable. Note:

• Seal between valve and bar: 16595. • Mounting screw (x2): 35031. • Blanking plate: M-34005. Spare parts:

• Blanking plate for regulator : N-44003. • Base wire Plug-in protector : 24180.

Options: • Isolation of inlet and/or exhaust. • BSPP Threads.





Port size Circuit bar mounting **Function** Flow (Max) plug-in add-a-unit 3/2 NO-NC M5 - #10-32 100 NL/min

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.

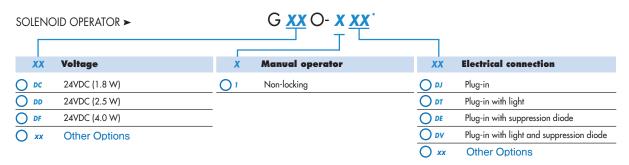


HOW TO ORDER

34B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Universal valve	NC only valve
	$\left[\begin{array}{c} \\ \\ \end{array} \right] \left[\begin{array}$	$rac{1}{\sqrt{1}} \int_{1}^{2} w$
Valve less base	34B-LOO-GxxO-xxx	34B-NOO-GxxO-xxx



ECD034B-00xxx-AOxx HOW TO ORDER CIRCUIT BAR

Port size	Side cylinder ports	Bottom cylinder ports
M5	CECD034B-001CD-AOxx	CECD034B-002CD-AOXX
# 10-32	ECD034B-001CB-AOxx	ECD034B-002CB-AOxx

Number of stations (03=3 stations) - Maximum length is 4 stations Note: clic for valves mounted on base at the factory, add - 9 to the model number. when add-a-unit stations are added to bars with a multi-pin connector,

MOD. SD03 should be included with add-a-unit model number.







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25.3

10.9

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration:

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 1.8 mm

Flow (at 6 bar, $\Delta P = 1 bar$): 4 W : 100 NL/min, 2.5 W : 90 NL/min, 1.8 W : 70 NL/min

Leak rate : 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

4 W - 2.5 W - 1.8 W Power:

Response times: Energize : 4 ms (with 4 W coil) De-energize: 1.5 ms

Spare parts : • Seal between valve and bar: 16595. • Mounting screw (x2): 35031. • Blanking plate: M-34005.

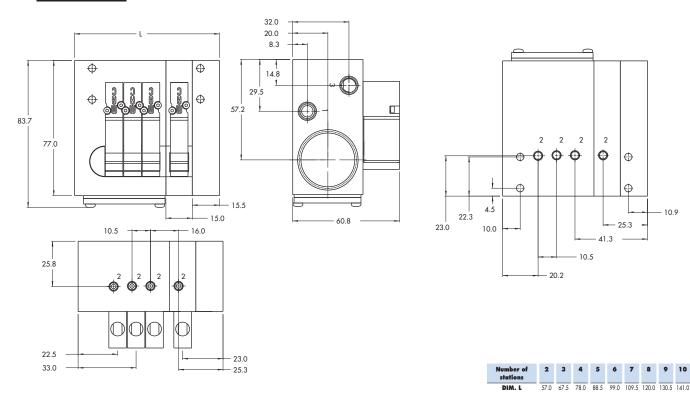
• Base wire Plug-in protector : 24180.

• Valve and coil are not interchangeable.

• Isolation of inlet and/or exhaust. • BSPP Threads. Options:

DIMENSIONS

Note:





Function Port size Flow [Max] Circuit bar mounting

3/2 NO-NC M5 - #10-32 100 NL/min plug-in add-to-unit stations with F. C.

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
- 7. Manual operator standard on all valves.

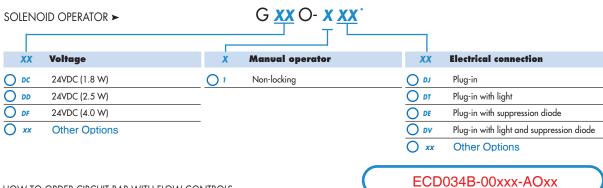


HOW TO ORDER

34B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Universal valve	NC only valve
	$\bigvee_{1}^{2}\bigvee_{1}^{3}w$	$\begin{array}{c c} & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ \end{array}$
Valve less base	34B-LOO-GxxO-xxx	34B-NOO-GxxO-xxx



HOW TO ORDER CIRCUIT BAR WITH FLOW CONTROLS

Port size	Side cylinder ports	Bottom cylinder ports
M.5	CECD034B-005CD-AOXX	CECD034B-006CD-AOxx
# 10-32	CD034B-005CB-AOxx	ECD034B-006CB-AOxx

Number of stations (03=3 stations) - Maximum length is 4 stations

Note: ___clic for valves mounted on base at the factory, add - 9 to the model number.

when add-a-unit stations are added to bars with a multi-pin connector,

MOD. SD03 should be included with add-a-unit model number.







Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration:

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 1.8 mm

Flow (at 6 bar, $\Delta P = 1 bar$): 4 W : 100 NL/min, 2.5 W : 90 NL/min, 1.8 W : 70 NL/min

Leak rate : 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range:

-15% to +10% of nominal voltage

4 W - 2.5 W - 1.8 W Power:

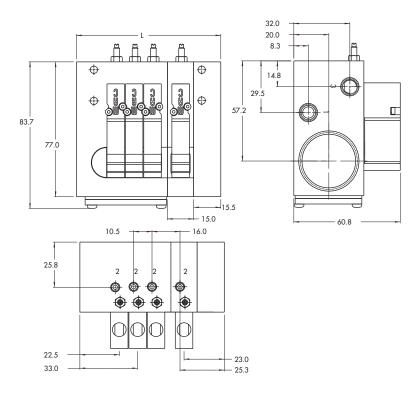
Response times: Energize: 4 ms (with 4 W coil) De-energize: 1.5 ms

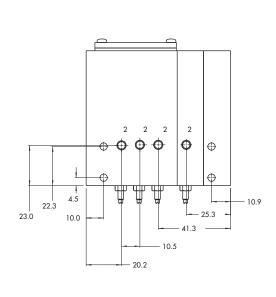
• Valve and coil are not interchangeable. Note:

Spare parts : • Seal between valve and bar: 16595. • Mounting screw (x2): 35031. • Blanking plate: M-34005.

Base wire Plug-in protector : 24180.

• Isolation of inlet and/or exhaust. • BSPP Threads. Options:







Function Port size Flow (Max) Circuit bar mounting

3/2 NO-NC M5 - #10-32 100 NL/min plug-in add-to-unit stations with Pr. Reg.

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
- 7. Manual operator standard on all valves.

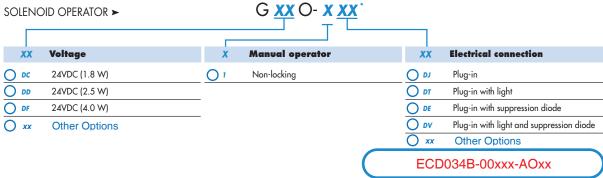


HOW TO ORDER

34B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Universal valve	NC only valve
	$rac{1}{\sqrt{1}}\int_{1}^{2}w$	$rac{2}{\sqrt{1}\sqrt{1}\sqrt{1}}$
Valve less base	34B-LOO-GxxO-xxx	34B-NOO-GxxO-xxx



HOW TO ORDER CIRCUIT BAR FOR PRESSURE REGULATORS ** (to be ordered separately)

Port size	Side cylinder ports	Bottom cylinder ports
M5	○ ECD034B-003CD-AOxx	ECD034B-004CD-AOxx
# 10-32	ECD034B-003CB-AOxx	ECD034B-004CB-AOxx

Number of stations (03=3 stations) - Maximum length is 4 stations

Note: _____ clic for valves mounted on base at the factory, add - 9 to the model number.

when add-a-unit stations are added to bars with a multi-pin connector,

MOD. SD03 should be included with add-a-unit model number.

** Regulator ordered separately-see below

PR44A-AOxx

- Y=A (no gage port)
- Y=B (with gage port)
- X=A (0 to 6.7 BAR)
- O X=B (0 to 4 BAR)
- X=C (0 to 2.7 BAR)
- O X=D (0 to 1 BAR)







Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration:

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 1.8 mm

Flow (at 6 bar, $\Delta P = 1 bar$): 4 W : 100 NL/min, 2.5 W : 90 NL/min, 1.8 W : 70 NL/min

Leak rate :

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

4 W - 2.5 W - 1.8 W Power:

Response times: Energize : 4 ms

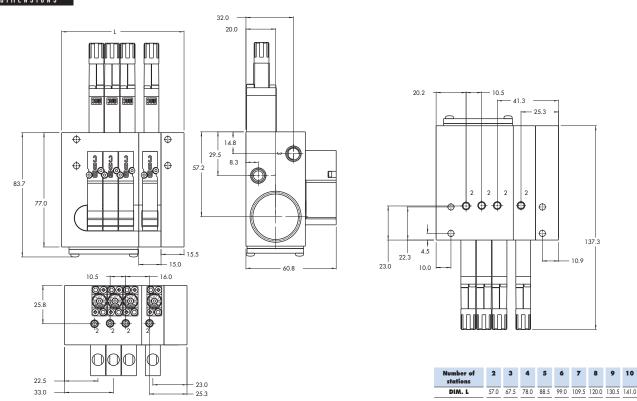
(with 4 W coil) De-energize: 1.5 ms

• Valve and coil are not interchangeable. Note:

Spare parts : • Seal between valve and bar : 16595. • Mounting screw (x2) : 35031. • Blanking plate : M-34005.

• Base wire Plug-in protector : 24180. • Blanking plate for regulator : N-44003.

• Isolation of inlet and/or exhaust. • BSPP Threads. Options:





Function Port size Flow (Max) Circuit bar mounting

3/2 NO-NC M5 - #10-32 100 NL/min plug-in add-a-unit stations with E.C. and Pr. Reg.

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
- 7. Manual operator standard on all valves.

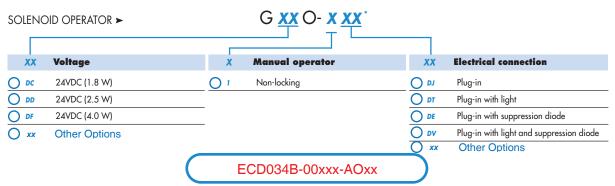




34B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Universal valve	NC only valve
	$\bigvee_{1}^{2}\bigvee_{1}^{3}w$	$\left[\begin{array}{c} 2\\ 1\\ 3 \end{array}\right]$
Valve less base	34B-LOO-GxxO-xxx	34B-NOO-GxxO-xxx



HOW TO ORDER CIRCUIT BAR WITH FLOW CONTROLS AND PRESSURE REGULATORS ** (pressure regulators to be ordered separately)

Port size	Side cylinder ports	Bottom cylinder ports
M5	M5 ECD034B-008CD-AOxx	
# 10-32	○ ECD034B-008CB-AOxx	ECD034B-007CB-AOxx
Number of stations (03=3 stations) - Maximum length is 4 Note: Clic for valves mounted on base at the factory, a when add-a-unit stations are added to bars with MOD. SD03 should be included with add-a-unit	dd - 9 to the model number. n a multi-pin connector,	PR44A-AOxx Y=A (no gage port) Y=B (with gage port) X=A (0 to 6.7 BAR) X=B (0 to 4 BAR) X=C (0 to 2.7 BAR) X=D (0 to 1 BAR)







Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration:

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 1.8 mm

Flow (at 6 bar, $\Delta P = 1 bar$): 4 W : 100 NL/min, 2.5 W : 90 NL/min, 1.8 W : 70 NL/min

Leak rate :

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

4 W - 2.5 W - 1.8 W Power:

Response times: Energize : 4 ms

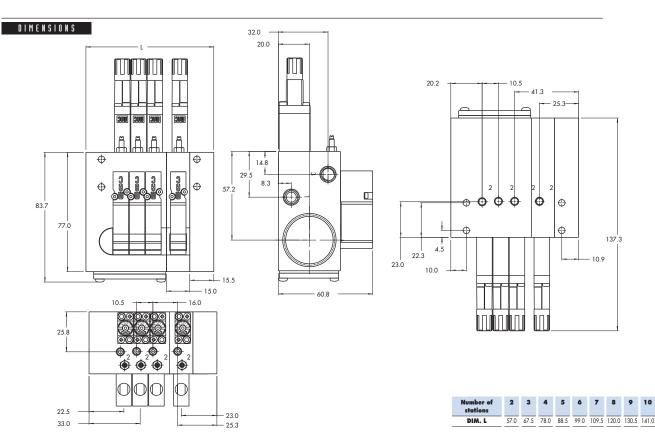
(with 4 W coil) De-energize: 1.5 ms

• Valve and coil are not interchangeable. Note:

Spare parts : • Seal between valve and bar: 16595. • Mounting screw (x2): 35031. • Blanking plate: M-34005.

• Blanking plate for regulator : N-44003. • Base wire Plug-in protector : 24180.

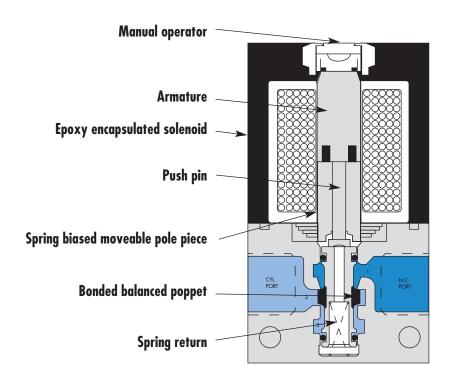
Options: • Isolation of inlet and/or exhaust. • BSPP Threads.





Circuit bar mounting

non plug-in	non plug-in with Pr. Reg.	plug-in	plug-in with side Pr. Reg.	plug-in with integral terminal strip	plug-in with integral terminal strip and side Pr. Reg.	
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SERIES FEATURES

- Patented MACSOLENOID® for fastest possible response times.
- Balanced poppet permits versatility in function :
- 3 way N.C. 3 way N.O. Divertor Selector
- Extremely high cycle rate capability.
- Various solenoid enclosures and plug-in connectors.
- Low wattage DC solenoids down to 1.8 watts.
- Rated for lubricated or non-lubricated service.



Function Port size Flow (Max) Circuit bar mounting

3/2 NO-NC 1/8" BSPP - M5 100 NL/min non plug-in

OPERATIONAL BENEFITS

- Balanced poppet, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Burn-out proof solenoid on AC service.



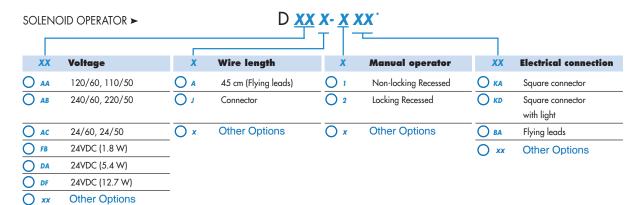


35A-xxx-Dxxx-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING



	Universal valve
	CYL W IN EXH
Valve less base	35A-B00-Dxxx-xxx



HOW TO ORDER CIRCUIT BAR**

Port size	Side cylinder ports Spacing 21 mm	Bottom cylinder ports Spacing 21 mm
1/8" BSPP	EBM35A-001C- xx	○ EBM35A-002C- xx
M5	○ EBM35A-001D-xx	○ EBM35A-002D- xx

Number of stations (03=3 stations)

* * Other options available. Consult factory.

Note: clic for valves mounted on base at the factory, add - 9 to the model number.







24.5

24.2

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 2 mm

Flow (at 6 bar, $\Delta P = 1 bar$): 1.8 W: 80 NL/min, 5.4 W: 100 NL/min

24 VDC (5.4W)

Leak rate : 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: Nema 4

Power: 120 VAC/60 = Inrush : 10.9 VA (0.09 AMPS) Holding: 7. 7VA (0.06 AMPS)

DC VOLTS = 1.8 W to 12.7 W

Energize: 6 ms

120 VAC Energize: 3-8 ms De-energize: 2-7 ms

De-energize: 2 ms

• Solenoid operator (power ≥ 5.4 W) : DXXX-XXX, including mounting screws 35013. Spare parts:

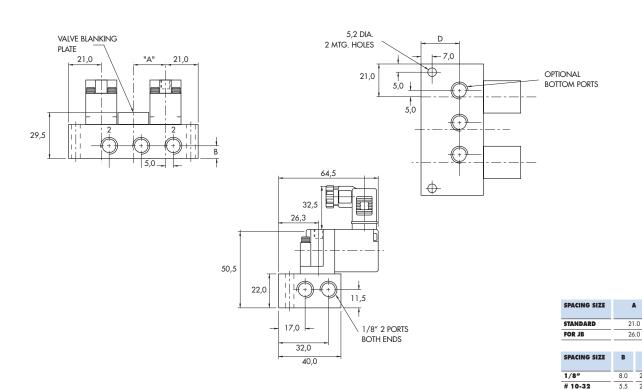
• Seal between solenoid and valve body: 16402. • Seal between base and valve: 16447.

• Valve mounting screw (x2): 35020. • Blanking plate valve: M-35004.

 \bullet NPTF threads. \bullet High flow up to 140 NL/min, according to wattage. \bullet Isolation of inlet and/or exhaust. Options:

DIMENSIONS

Response times:





Circuit bar mounting **Function** Port size Flow (Max) 3/2 NO-NC 1/8" BSPP - M5 100 NL/min OPERATIONAL BENEFITS 1. Balanced poppet, immune to variations of 2. Short stroke with high flow. 3. The patented solenoid develops high shifting forces. 4. Powerful return spring. 5. Manual operator standard on all valves. 6. Burn-out proof solenoid on AC service. Reset HOW TO ORDER 35A-xxx-Dxxx-xxx HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING **Universal valve** 35A-B00-Dxxx-xxx Valve less base 35A-F00-Dxxx-xxx Valve less base w/ gage port SOLENOID OPERATOR ➤ Voltage Wire length **Manual operator Electrical connection** O A O KA 120/60, 110/50 45 cm (Flying leads) Non-locking Recessed Square connector ○ KD 240/60, 220/50 \bigcirc 2 O AB Oı Locking Recessed Connector Square connector with light O AC 24/60, 24/50 OxOther Options $\bigcirc x$ Other Options O BA Flying leads 24VDC (1.8 W) O FB O xx Other Options O DA 24VDC (5.4 W) 24VDC (12.7 W) O xx Other Options EBM35A-xxxx-xx

HOW TO ORDER CIRCUIT BAR WITH PRESSURE REGULATORS (TO BE ORDERED SEPARATELY)**

Port size Spacing 21 mm Side cylinder ports		Spacing 40 mm	
1/8" BSPP	EBM35A-003C- xx	○ EBM35A-023C-xx	
M5	○ EBM35A-003D- xx	○ EBM35A-023D- xx	
Port size Bottom cylinder ports	Spacing 21 mm	Spacing 40 mm	
	Spacing 21 mm EBM35A-004C-xx	Spacing 40 mm ○ EBM35A-024C-xx	
Bottom cylinder ports			

Number of stations (03=3 stations)

Other options available. Consult factory.

Note: clic for valves mounted on base at the factory, add - 9 to the model number. use 40 mm spacing for valves w/ gage port.

** Pressure Regulators :

35A-00M (Adjusting knob) 35A-00L (Slotted stem)

35A-00U (Locking stem)







Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 2 mm

Flow (at 6 bar, $\Delta P = 1 bar$): 1.8 W: 80 NL/min, 5.4 W: 100 NL/min

24 VDC (5.4W)

Leak rate : 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: Nema 4

Power: 120 VAC/60 = Inrush : 10.9 VA (0.09 AMPS) Holding: 7. 7VA (0.06 AMPS)

DC VOLTS = 1.8 W to 12.7 W

Energize: 6 ms

De-energize: 2 ms 120 VAC Energize: 3-8 ms De-energize: 2-7 ms

Spare parts: • Solenoid operator (power ≥ 5.4 W) : DXXX-XXX, including mounting screws 35013.

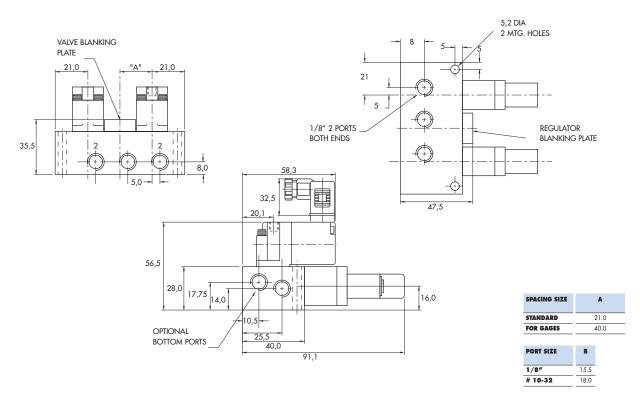
• Seal between solenoid and valve body: 16402. • Seal between base and valve: 16447.

• Valve mounting screw (x2): 35020. • Blanking plate valve: M-35004. • Blanking plate regulator: M-35005.

 \bullet NPTF threads. \bullet High flow up to 140 NL/min, according to wattage. \bullet Isolation of inlet and/or exhaust. Options:

DIMENSIONS

Response times:





Function Port size Flow (Max) Circuit bar mounting

3/2 NO-NC 1/8" BSPP - M5 100 NL/min plug-in

OPERATIONAL BENEFITS

- Balanced poppet, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Burn-out proof solenoid on AC service.





35A-xxx-DxxJ-xFM

HOW TO ORDER VAIVE FOR "PILIG-IN" CIRCUIT BAR



HOW TO ORDER VALVETOR TEOG-IN CIRCUIT BAR	Universal valve
	CYL IN EXH
Valve less base	○ 35A-B00-DxxJ-xFM

SOLENOID OPERATOR ► Voltage **Manual operator** XX 120/60, 110/50 Non-locking Recessed O AA O AB 240/60, 220/50 O^{2} Locking Recessed O AC Other Options 24/60, 24/50 ○ FB 24VDC (1.8 W) 24VDC (5.4 W) O DA O DF 24VDC (12.7 W) O xx Other Options

HOW TO ORDER "PLUG-IN" CIRCUIT BAR * *

ECD35A-xxxx-xx-xx

Port size	Spacing mm	Side cylinder ports	Bottom cylinder ports
1/8" BSPP	21	C ECD35A-001C-A0-xx*	C ECD35A-002C-A0-xx*
M5	21	ECD35A-001D-A0-xx*	CD35A-002D-A0-xx*
1/8" BSPP	30	○ ECD35A-031C-C0-xx*	○ ECD35A-032C-C0-xx*
M5	30	○ ECD35A-031D-C0-xx*	CD35A-032D-C0-xx*

Number of stations (03=3 stations)

** Other options available. Consult factory.

Note: clic for valves mounted on base at the factory, add - 9 to the model number. clic for multi-pin connector (9, 15 or 25).

* A0 = without light
AA = with light (120V)

 $\bigcirc AB = \text{with light (120V)}$

AD = with light (24V)

C0 = terminal strip
CA = terminal w/light (120V)

CB = terminal w/light (240V)
CD = terminal w/light (24V)







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to 50°C)

Orifice: 2 mm

Flow (at 6 bar, Δ P=1bar): 1.8 W: 80 NL/min, 5.4 W: 100 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range : -15% to +10% of nominal voltage

Protection: Nema 4

Power: 120 VAC/60 = Inrush : 10.9 VA (0.09 AMPS) Holding : 7. 7VA (0.06 AMPS)

DC VOLTS = 1.8 W to 12.7 W

Response times: 24 VDC (5.4W) Energize : 6 ms De-energize : 2 ms

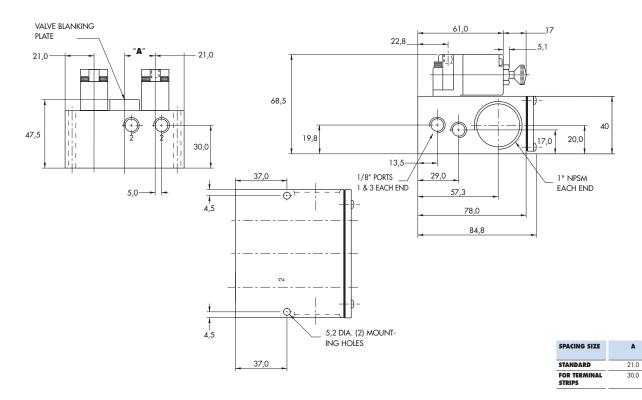
120 VAC Energize : 3-8 ms De-energize : 2-7 ms

Spare parts: • Solenoid operator (power ≥ 5.4 W): DXXX-XXX, including mounting screws 35013.

• Seal between solenoid and valve body: 16402. • Seal between base and valve: 16447.

• Valve mounting screw (x2) : 35020. • Blanking plate valve : M-35004. • Plug-in protector : 16520.

Options : • NPTF threads. • High flow up to 140 NL/min, according to wattage. • Isolation of inlet and/or exhaust.





Function	Port size	Flow (Max)	Circuit bar	mounting
3/2 NO-NC	1/8" BSPP - M5	100 NL/min	plug-in with side Pr. Reg.	

- 1. Balanced poppet, immune to variations of
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Burn-out proof solenoid on AC service.



HOW TO ORDER

35A-xxx-DxxJ-xFM

Reset

HOW TO ORDER VAIVE FOR "PILIG-IN" CIRCUIT BAR

TIOVY TO ORDER VALVE FOR TEOGRAM CIRCUIT BAR	
	Universal valve
	CYL T W
Valve less base	○ 35A-B00-DxxJ-xFM
Valve less base w/ gage port	○ 35A-F00-DxxJ-xFM

SOLENG	OID OPERATOR ►	D <u>xx</u> J- <u>x</u> FM	•
XX	Voltage	X I	Manual operator
O AA	120/60, 110/50	O 1	Non-locking Recessed
O AB	240/60, 220/50	O 2	Locking Recessed
O AC	24/60, 24/50	O x (Other Options
O FB	24VDC (1.8 W)		
O DA	24VDC (5.4 W)		
O DF	24VDC (12.7 W)		
O xx	Other Options		ECD35A-xxxx-xx-xx

HOW TO ORDER "PLUG-IN" CIRCUIT BAR WITH PRESSURE REGULATORS (TO BE ORDERED SEPARATELY)* *

Port size	Spacing mm	Bottom cylinder ports
1/8" BSPP	21	CD35A-004C-A0-xx*
M5	21	CD35A-004D-A0-xx*
1/8" BSPP	30	CD35A-034C-C0-xx*
M5	30	○ ECD35A-034D-C0-xx*
1/8" BSPP	40	ECD35A-024C-A0-xx*
M5	40	CD35A-024D-A0-xx*

Number of stations (03=3 stations) * * Other options available. Consult factory.

Note: clic for valves mounted on base at the factory, add - 9 to the model number. clic for multi-pin connector (9, 15 or 25). minimum spacing for terminal strips is 30 mm. use 40 mm spacing for valves w/gage port.

** Pressure Regulators :

35A-00M (Adjusting knob) 35A-00L (Slotted stem) 35A-00U (Locking stem)

* O A0 = without light
O AA = with light (120V)
O AB = with light (240V)
O AD = with light (24V)
O C0 = terminal strip
O CA = terminal w/light (120V)
O CB = terminal w/light (240V)
O CD = terminal w/light (24V)







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to 50°C)

Orifice: 2 mm

Flow (at 6 bar, $\Delta P=1bar$): 1.8 W: 80 NL/min, 5.4 W: 100 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: Nema 4

Power: 120 VAC/60 = Inrush : 10.9 VA (0.09 AMPS) Holding : 7. 7VA (0.06 AMPS)

DC VOLTS = 1.8 W to 12.7 W

Response times: 24 VDC (5.4W) Energize : 6 ms De-energize : 2 ms

120 VAC Energize : 3-8 ms De-energize : 2-7 ms

Spare parts: • Solenoid operator (power ≥ 5.4 W): DXXX-XXX, including mounting screws 35013.

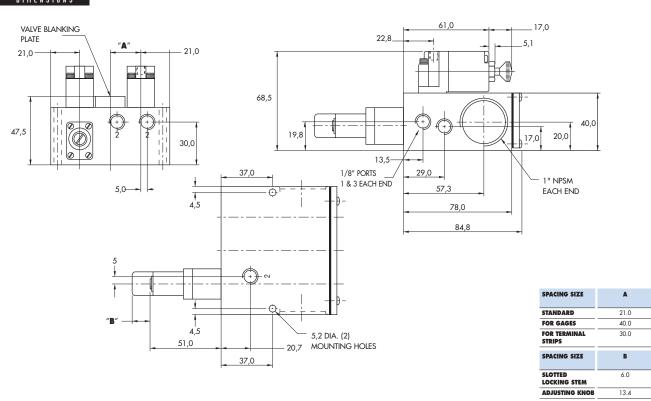
• Seal between solenoid and valve body: 16402. • Seal between base and valve: 16447.

• Valve mounting screw (x2) : 35020. • Blanking plate valve : M-35004. • Blanking plate regulator : M-35005.

• Plug-in protector : 16520.

Options : • NPTF threads. • High flow up to 140 NL/min, according to wattage. • Isolation of inlet and/or exhaust.

DIMENSIONS





Function Port size Flow (Max) Circuit bar mounting

3/2 NO-NC 1/8" BSPP - M5 100 NL/min plug-in with integral terminal strip

OPERATIONAL BENEFITS

- Balanced poppet, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Burn-out proof solenoid on AC service.



HOW TO ORDER

35A-xxx-DxxJ-xFM

Reset

HOW TO ORDER VALVE FOR "PLUG-IN" CIRCUIT BAR

	Universal valve
	CYL IN EXH
Valve less base	35A-B00-DxxJ-xFM

D xx J- x FM SOLENOID OPERATOR ➤ Voltage **Manual operator** XX 120/60, 110/50 01 Non-locking Recessed O AA O AB O 2 240/60, 220/50 Locking Recessed O AC Other Options 24/60, 24/50 O FB 24VDC (1.8 W) O DA 24VDC (5.4 W) 24VDC (12.7 W) O DF О хх Other Options

HOW TO ORDER "PLUG-IN" CIRCUIT BAR * *

ECE35A-xxxx-xx-xx

Port size	Spacing mm	Side cylinder ports	Bottom cylinder ports
1/8" BSPP	26	O ECE35A-011C-C0-xx*	CECE35A-012C-C0-xx*
M5	26	CECE35A-011D-C0-xx*	○ ECE35A-012D-C0-xx*

Number of stations (03=3 stations)

** Other options available. Consult factory.

Note: clic for valves mounted on base at the factory, add - 9 to the model number. end plate kit required: M-45017. * O C0 = terminal strip

OCA = terminal strip w/light (120V)

OCB = terminal strip w/light (240V)

OCD = terminal strip w/light (24V)







TECHNICAL Data

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to 50°C)

Orifice: 2 mm

Flow (at 6 bar, $\Delta P=1bar$): 1.8 W: 80 NL/min, 5.4 W: 100 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: Nema 4

Power: 120 VAC/60 = Inrush : 10.9 VA (0.09 AMPS) Holding : 7. 7VA (0.06 AMPS)

DC VOLTS = 1.8 W to 12.7 W

Response times: 24 VDC (5.4W) Energize : 6 ms De-energize : 2 ms

120 VAC Energize : 3-8 ms De-energize : 2-7 ms

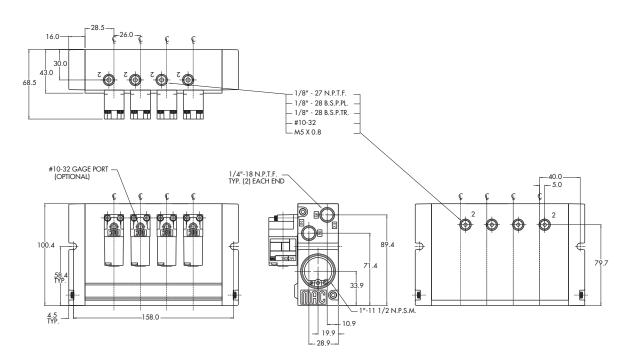
Spare parts: • Solenoid operator (power ≥ 5.4 W): DXXX-XXX, including mounting screws 35013.

• Seal between solenoid and valve body: 16402. • Seal between base and valve: 16447.

• Valve mounting screw (x2) : 35020. • Blanking plate valve : M-35004. • Plug-in protector : 16520.

Options : • NPTF threads. • High flow up to 140 NL/min, according to wattage. • Isolation of inlet and/or exhaust.

DIMENSIONS





Function Port size Flow [Max] Circuit bar mounting

3/2 NO-NC 1/8" BSPP - M5 100 NL/min plug-in with integral terminal strip and side Pr. Reg.

OPERATIONAL BENEFITS

- Balanced poppet, immune to variations of pressure
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Burn-out proof solenoid on AC service.



HOW TO ORDER

35A-xxx-DxxJ-xFM

HOW TO ORDER VALVE FOR "PLUG-IN" CIRCUIT BAR

			Universal valve
L CYL WY		T T W	
	Valve less base		35A-B00-DxxJ-xFM
	Valve less base w/ gage port		35A-F00-DxxJ-xFM
	DID OPERATOR ➤	D <u>xx</u> J- <u>x</u> F	
XX	Voltage	X	Manual operator
O AA	120/60, 110/50	O 1	Non-locking Recessed
O AB	240/60, 220/50	O 2	Locking Recessed
O AC	24/60, 24/50	<u> </u>	Other Options
O FB	24VDC (1.8 W)		
O DA	24VDC (5.4 W)		
O DF	24VDC (12.7 W)		
O xx	Other Options		ECE35A-xxxx-xx-xx

HOW TO ORDER "PLUG-IN" CIRCUIT BAR WITH PRESSURE REGULATORS (TO BE ORDERED SEPARATELY)* *

Port size	Spacing mm	Bottom cylinder ports
1/8" BSPP	26	○ ECE35A-014C-C0-xx*
M5	26	CECE35A-014D-C0-xx*
1/8" BSPP	40	CECE35A-024C-C0-xx*
M5	40	○ ECE35A-024D-C0-xx*
	 -	·

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory, add - 9 to the model number.

use 40 mm spacing for valves w/ gage port.

end plate kit required: M-45017.

** Pressure Regulators :

35A-00M (Adjusting knob) 35A-00L (Slotted stem) 35A-00U (Locking stem) * O C0 = terminal strip

CA = terminal strip w/light (120V)
CB = terminal strip w/light (240V)

OCD = terminal strip w/light (24V)







TECHNICAL Data

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to 50°C)

Orifice: 2 mm

Flow (at 6 bar, $\Delta P=1bar$): 1.8 W: 80 NL/min, 5.4 W: 100 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: Nema 4

Power: 120 VAC/60 = Inrush : 10.9 VA (0.09 AMPS) Holding : 7. 7VA (0.06 AMPS)

DC VOLTS = 1.8 W to 12.7 W

Response times: 24 VDC (5.4W) Energize : 6 ms De-energize : 2 ms

120 VAC Energize : 3-8 ms De-energize : 2-7 ms

Spare parts : • Solenoid operator (power ≥ 5.4 W) : DXXX-XXX, including mounting screws 35013.

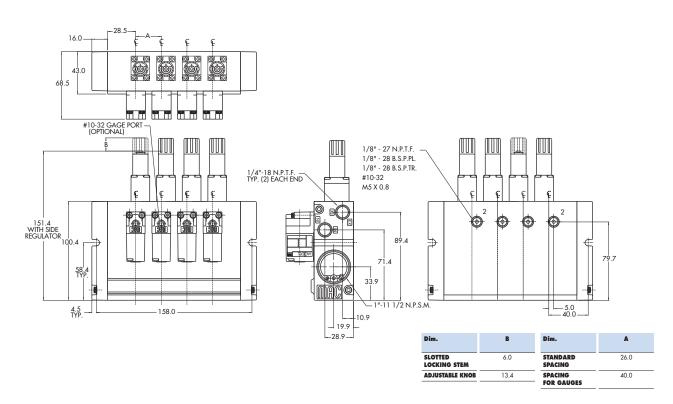
• Seal between solenoid and valve body: 16402. • Seal between base and valve: 16447.

 $\bullet \ \ \text{Valve mounting screw (x2)}: 35020. \ \bullet \ \ \text{Blanking plate valve}: M-35004. \ \bullet \ \ \text{Blanking plate regulator}: M-35005.$

• Plug-in protector : 16520.

Options : • NPTF threads. • High flow up to 140 NL/min, according to wattage. • Isolation of inlet and/or exhaust.

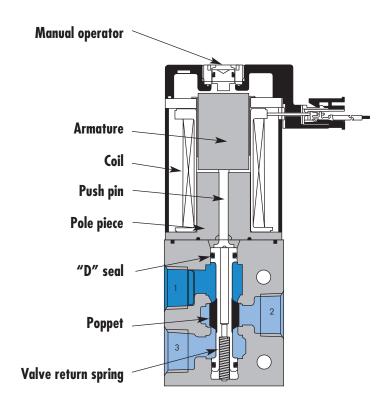
DIMENSIONS





Circuit bar mounting

non plug-in cylinder ports in valve	non plug-in cylinder ports in base	non plug-in cylinder ports in base with Pr. Reg.	non plug-in add-on style cylinder ports in base	non plug-in add-a-unit stations	plug-in	plug-in with Pr. Reg.	add-on style plug-in
add-on style plug in with Pr. Reg.	plug-in add-a-unit stations	plug-in add-a-unit stations with Pr. Reg.					



SERIES FEATURES

- Balanced poppet equals consistent high shifting forces.
- Valve shifting forces are consistent and independent of pressure fluctuations.
- High solenoid and return spring forces ensure high speed and precise repeatability.
- Built-in wear compensation valve stroke is shorter than solenoid stroke.
- Constant high flow maintained throughout the pressure range.
- Exhaust contaminants are isolated from the solenoid.
- Full flow exhaust.
- Universal porting 6 functions in one valve.



Function	Port size (Inlet & Exhaust)	Flow (Max)	Circuit bar mounting	Profile
3/2 NO-NC	1/4" - 3/8"	500 NL/min	non plug-in cylinder ports in valve	26 mm 38 mm

- 1. Direct solenoid operated valve.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Manual operator standard on all valves.



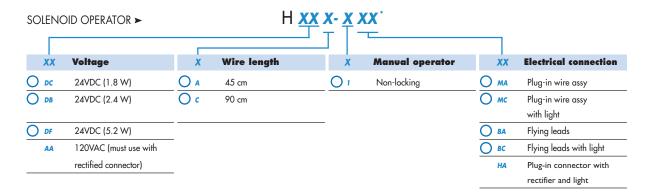


37A-xxx-Hxxx-xxx



HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Valve port size	Universal valve	NC only valve
1/8" BSPP	37A-EJO-Hxxx-xxx	37A-FJO-H <i>xxx-xxx</i>
1/4" BSPP	37A-EKO-Hxxx-xxx	37A-FKO-Hxxx-xxx



HOW TO ORDER CIRCUIT BAR (REGULATORS ORDERED SEPARATELY)**

EBM37A-xxxxx-xx

Port size COMMON INLET & EXHAUST	Without regulators (20mm)	With regulators (20mm)
26mm Profile 1/4" BSPP	○ EBM37A-01CAL- xx	-
38mm Profile 3/8" BSPP	-	EBM37A-01JAL-xx

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory, add - 9 to the model number.

** Pressure Regulators :

X=A (0 to 8 BAR) X=B (0 to 5.3 BAR) X=C (0 to 2 BAR)







TECHNICAL

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 μ

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 4.3 mm

Flow (at 6 bar, $\Delta P = 1 bar$): 5.2 W : 500 NL/min, 2.4 W : 250 NL/min, 1.8 W : 150 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Energize: 17.0 ms

5.2 W - 2.4 W - 1.8 W - 1.0 W Power:

(with 5.2 W coil) De-energize : 6.0 ms

Note: • Valve and coil are not interchangeable.

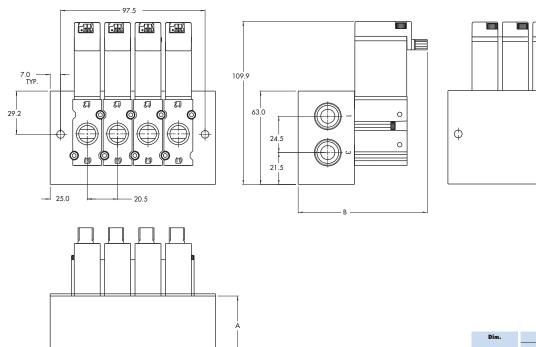
Spare parts : • Seal between valve and bar : 16630. • Mounting screw (x2) : 35043. • Blanking plate : M-37002.

• Regulator blanking plate : R-47003.

• Isolation of inlet and/or exhaust. Special bar. Consult factory. • NPTF Threads. Options:

DIMENSIONS

Response times:



Dim.	26 mm	38 mm
"A"	26.0	38.0
"B"	75.1	87.1

 Φ



Function	Port size	Flow (Max)	Circuit bar mounting	Profile
3/2 NO-NC	1/8" - 1/4" 6 mm tube receptacle	500 NL/min	non plug-in cylinder ports in base	26 mm

- 1. Direct solenoid operated valve.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Manual operator standard on all valves.



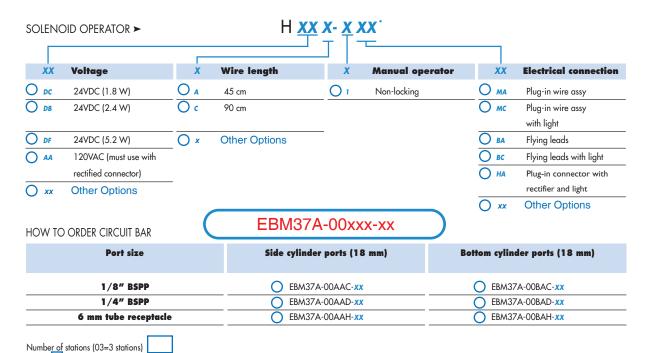
HOW TO ORDER

37A-xxx-Hxxx-xxx

Reset

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Universal valve	NC only valve
	$rac{1}{\sqrt{1}} \int_{1}^{2} w$	$\left[\begin{array}{c} 2\\ 1\\ 3 \end{array}\right]$
Valve less base	37A-C10-Hxxx-xxx	37A-D10-Hxxx-xxx



Note: Clic for valves mounted on base at the factory, add - 9 to the model number.







TECHNICAL

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 4.3 mm

Flow (at 6 bar, $\Delta P = 1 bar$): 5.2 W: 500 NL/min, 2.4 W: 250 NL/min, 1.8 W: 150 NL/min

Leak rate : 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

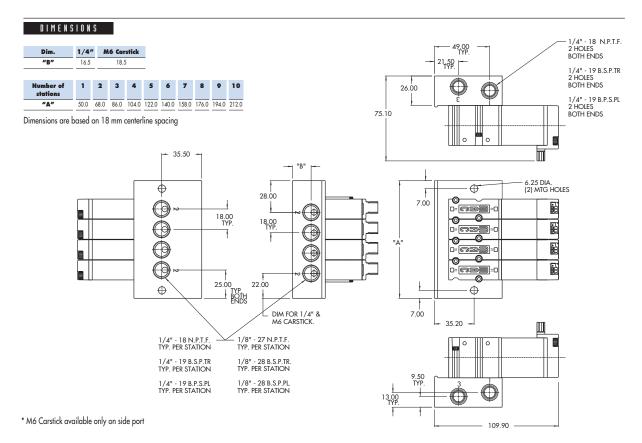
5.2 W - 2.4 W - 1.8 W - 1.0 W Power:

Response times: Energize: 17.0 ms (with 5.2 W coil) De-energize : 6.0 ms

Note: • Valve and coil are not interchangeable.

Spare parts : • Seal between valve and bar : 16630. • Mounting screw (x2) : 35043. • Blanking plate : M-37001.

Options: • Isolation of inlet and/or exhaust. Special bar. Consult factory. • NPTF Threads.





Function	Port size	Flow (Max)	Circuit bar mounting	Profile
3/2 NO-NC	1/8" - 1/4" 6 mm tube receptacle	500 NL/min	non plug-in cylinder ports in base with Pr. Reg.	38 mm

- 1. Direct solenoid operated valve.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Manual operator standard on all valves.



HOW TO ORDER

37A-xxx-Hxxx-xxx

Reset

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Universal valve	NC only valve
	$\left[\begin{array}{c} \\ \\ \end{array} \right] \left[\begin{array}$	$rac{1}{\sqrt{1}} \int_{1}^{2} w$
Valve less base	37A-C1O-Hxxx-xxx	37A-D1O-Hxxx-xxx

H xx x- x xx SOLENOID OPERATOR ➤ Voltage Wire length **Manual operator Electrical connection** O DC 24VDC (1.8 W) \bigcirc A 45 cm O_1 Non-locking O MA Plug-in wire assy O DB 24VDC (2.4 W) 0 0 90 cm O MC Plug-in wire assy with light Flying leads O DF 24VDC (5.2 W) O BA $\bigcirc x$ Other Options 120VAC (must use with O BC Flying leads with light O AA Она rectified connector) Plug-in connector with rectifier and light O xx Other Options O xx Other Options

HOW TO ORDER CIRCUIT BAR (REGULATORS ORDERED SEPARATELY)**

EBM37A-00xxx-xx

Port size	Side cylinder ports (18 mm)	Bottom cylinder ports (18 mm)
1/8" BSPP	EBM37A-00FAC-xx	EBM37A-00GAC-xx
1/4" BSPP	EBM37A-00FAD-xx	EBM37A-00GAD-xx
6 mm tube receptacle	EBM37A-00FAH-XX	EBM37A-00GAH-XX

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory, add - 9 to the model number.

** Pressure Regulators :

PR37A-GOAx

- X=A (0 to 8 BAR)
- X=B (0 to 5.3 BAR)
 X=C (0 to 2 BAR)







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range:

Vacuum to 8 BAR

Lubrication:

Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration:

40 u

Temperature range: 0°F to 120°F (-18°C to 50°C)

Orifice: 4.3 mm

Flow (at 6 bar, ΔP=1bar):

5.2 W: 500 NL/min, 2.4 W: 250 NL/min, 1.8 W: 150 NL/min

50 cm²/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

5.2 W - 2.4 W - 1.8 W - 1.0 W

Response times: Energize: 17.0 ms

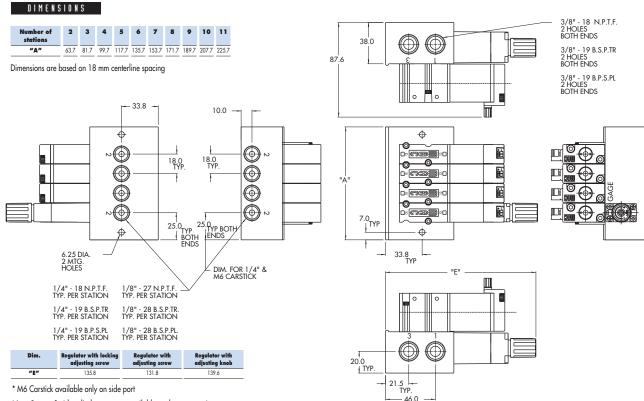
(with 5.2 W coil) De-energize: 6.0 ms

Note: • Valve and coil are not interchangeable.

Spare parts: • Seal between valve and bar: 16630. • Mounting screw (x2): 35043. • Blanking plate: M-37001.

• Regulator blanking plate : R-47003.

Options : • Isolation of inlet and/or exhaust. Special bar. Consult factory. • NPTF Threads.



Note: Bottom & side cylinder ports not available on the same station



Function	Port size	Flow (Max)	Circuit bar mounting	Profile
3/2 NO-NC	1/8" - 1/4" 6 mm tube receptacle	500 NL/min	non plug-in add-on style cylinder ports in base	38 mm

- 1. Direct solenoid operated valve.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Manual operator standard on all valves.





37A-xxx-Hxxx-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Universal valve	NC only valve
	\square \uparrow \downarrow	
Valve less base	37A-C1O-H <i>xxx-xxx</i>	37A-D1O-Hxxx-xxx

SOLENOID OPERATOR ► Voltage Wire length **Manual operator Electrical connection** 24VDC (1.8 W) \bigcirc A 45 cm O 1 Non-locking O MA Plug-in wire assy O DB 24VDC (2.4 W) 0 0 90 cm Омс Plug-in wire assy with light O BA O DF 24VDC (5.2 W) Flying leads $\bigcirc x$ Other Options 120VAC (must use with O BC Flying leads with light rectified connector) O HA Plug-in connector with rectifier and light O xx Other Options O xx Other Options

HOW TO ORDER CIRCUIT BAR

EBM37A-00xxx-xx

Port size	Side cylinder ports (18 mm)	Bottom cylinder ports (18 mm)
1/8" BSPP	EBM37A-00DBC-xx	EBM37A-00EBC-xx
1/4" BSPP	EBM37A-00DBD-xx	EBM37A-00EBD-xx
6 mm tube receptacle	EBM37A-00DBH-xx	EBM37A-00EBH-xx

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory, add - 9 to the model number. add-a-unit stations may be added to above bars. Clic here for model numbers.







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to 50°C)

Orifice: 4.3 mm

Flow (at 6 bar, ΔP=1bar): 5.2 W: 500 NL/min, 2.4 W: 250 NL/min, 1.8 W: 150 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Power: 5.2 W - 2.4 W - 1.8 W - 1.0 W

 Response times :
 Energize : 17.0 ms

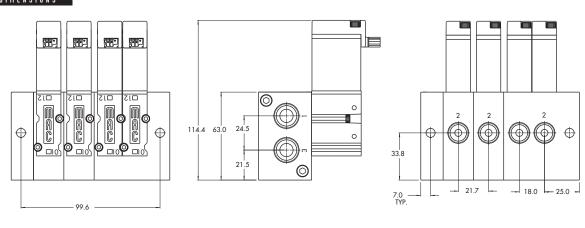
 (with 5.2 W coil)
 De-energize : 6.0 ms

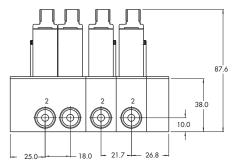
Note: • Valve and coil are not interchangeable.

Spare parts: • Seal between valve and bar: 16630. • Mounting screw (x2): 35043. • Blanking plate: M-37001. • End plate Kit: M-37005-0

Options : • Isolation of inlet and/or exhaust. Special bar. Consult factory. • NPTF Threads.

DIMENSIONS





Note: Bottom & side cylinder ports not available on the same station



Function	Port size	Flow (Max)	Circuit bar mount	ting Profile
3/2 NO-NC	1/8" - 1/4" 6 mm tube receptacle	500 NL/min	non plug-in add-a-unit stations	38 mm

- 1. Direct solenoid operated valve.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Manual operator standard on all valves.



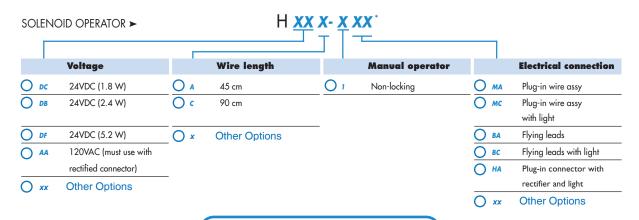
HOW TO ORDER

37A-xxx-Hxxx-xxx

Reset

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Universal valve	NC only valve
	$\left[\begin{array}{c} \\ \\ \end{array} \right] \left[\begin{array}$	$rac{2}{\sqrt{1}\sqrt{1}\sqrt{1}}$ w
Valve less base	37A-C1O-Hxxx-xxx	37A-D1O-Hxxx-xxx



HOW TO ORDER CIRCUIT BAR

EBM37A-00xxx-xx

Port size	Side cylinder ports (18 mm)	Bottom cylinder ports (18 mm)
1/8" BSPP	○ EBM37A-00DCC-xx	○ EBM37A-00ECC-xx
1/4" BSPP	EBM37A-00DCD-xx	EBM37A-00ECD-xx
6 mm tube receptacle	EBM37A-00DCH-xx	EBM37A-00ECH-xx

Number o	f stations (01, 02, 03 or 04)		
Note :	clic for valves mounted on base a	t the factory, add -	9 to the model numbe







Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration:

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 4.3 mm

Flow (at 6 bar, $\Delta P = 1 bar$): 5.2 W: 500 NL/min, 2.4 W: 250 NL/min, 1.8 W: 150 NL/min

Leak rate : 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

5.2 W - 2.4 W - 1.8 W - 1.0 W Power:

Response times: Energize: 17.0 ms (with 5.2 W coil) De-energize : 6.0 ms

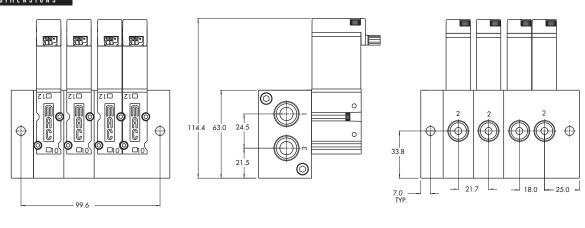
• Valve and coil are not interchangeable. Note:

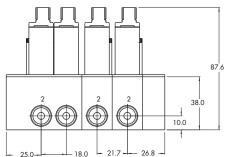
Spare parts :

• Seal between valve and bar : 16630. • Mounting screw (x2) : 35043. • Blanking plate : M-37001. • O-ring port seal (x2) : 17015-01. • Tie rod (x2) : 79007-01 (one station length)

Options: • Isolation of inlet and/or exhaust. Special bar. Consult factory. • NPTF Threads.

DIMENSIONS





Note: Bottom & side cylinder ports not available on the same station



Function	Port size	Flow (Max)	Circuit bar	mounting	Profile
3/2 NO-NC	1/8" - 1/4" 6 mm tube receptacle	500 NL/min	plug-in		32.5 mm

- 1. Direct solenoid operated valve.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Manual operator standard on all valves.



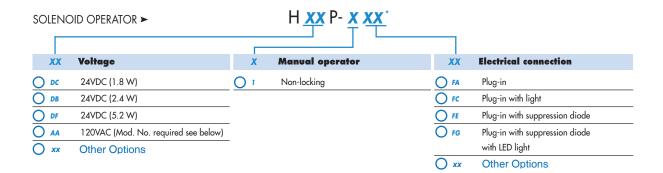
HOW TO ORDER

37A-xxx-HxxP-xxx

Reset

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Universal valve	NC only valve
	$rac{1}{\sqrt{1}} \int_{1}^{2} w$	$rac{1}{\sqrt{1}} \int_{1}^{2} w$
Valve less base	○ 37A-C1O-HxxP-xxx	37A-D1O-HxxP-xxx



HOW TO ORDER "PLUG-IN" CIRCUIT BAR*

ECD37A-xxxxx-xxxx

Port size	Spacing mm	Side cylinder ports	Bottom cylinder ports
1/8" BSPP	18	C ECD37A-00AAC-A0xx	CD37A-00BAC-A0xx
1/4" BSPP	18	ECD37A-00AAD-A0xx	ECD37A-00BAD-A0xx
6 mm tube receptacle	18	C ECD37A-00AAG-A0xx	ECD37A-00BAG-A0xx
1/8" BSPP	30	ECD37A-01AAC-C0xx	ECD37A-01BAC-C0xx
1/4" BSPP	30	ECD37A-01AAD-C0xx	ECD37A-01BAD-C0xx
6 mm tube receptacle	30	C ECD37A-01AAG-C0xx	ECD37A-01BAG-C0xx

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory, add - 9 to the model number.

clic for multi-pin connector (9, 15 or 25).

for AC voltage use mod. FWR2 after circuit bar model number.

O A0 = without light O AA = with light (120V) O AB = with light (240V) O AD = with light (24V)

O C0 = terminal strip







TECHNICAL

Fluid:

Pressure range:

Lubrication:

Filtration: 40 µ

Temperature range :

Orifice:

Flow (at 6 bar, $\Delta P = 1 bar$):

Leak rate :

Coil:

Voltage range:

Power:

Response times:

(with 5.2 W coil)

Compressed air, vacuum, inert gases

Vacuum to 8 BAR

Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

0°F to 120°F (-18°C to 50°C)

4.3 mm

5.2 W: 500 NL/min, 2.4 W: 250 NL/min, 1.8 W: 150 NL/min50 cm³/min

General purpose class A, continuous duty, encapsulated

-15% to +10% of nominal voltage

5.2 W - 2.4 W - 1.8 W - 1.0 W

Energize: 17.0 ms

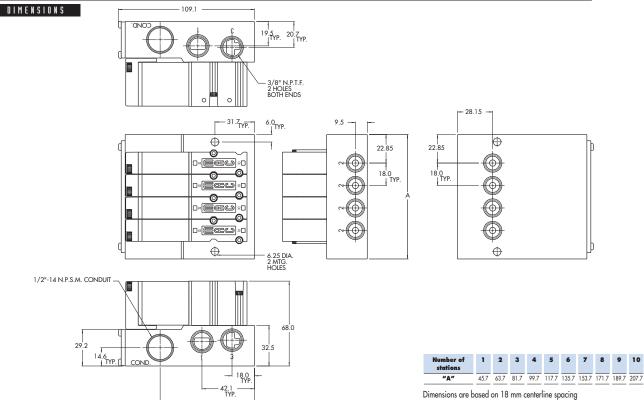
De-energize : 6.0 ms

• Valve and coil are not interchangeable. Note:

Spare parts : • Seal between valve and bar: 16630. • Mounting screw (x2): 35043. • Blanking plate: M-37001.

• Base wire plug-in protector : 16520.

Options: • Isolation of inlet and/or exhaust. Special bar. Consult factory. • NPTF Threads.





Function	Port size	Flow (Max)	Circuit bar mounting	Profile
3/2 NO-NC	1/8" - 1/4"	500 NL/min	plug-in with Pr. Reg.	44 mm

- 1. Direct solenoid operated valve.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Manual operator standard on all valves.



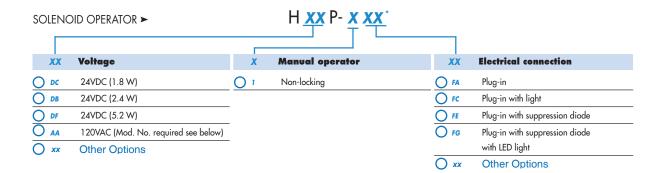
HOW TO ORDER

37A-xxx-HxxP-xxx

Reset

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Universal valve	NC only valve
	$\left[\begin{array}{c} \begin{array}{c} 2\\ \end{array}\right]_{1}^{2}$	$rac{1}{\sqrt{1}} \int_{1}^{2} w$
Valve less base	○ 37A-C1O-HxxP-xxx	○ 37A-D1O-HxxP-xxx



HOW TO ORDER "PLUG-IN" CIRCUIT BAR (REGULATORS ORDERED SEPARATELY) **

ECD37A-xxxxx-xxxx

Port size	Spacing mm	Bottom cylinder ports
1/8" BSPP	18	C ECD37A-00CDC-A0xx
1/4" BSPP	18	ECD37A-00CDD-A0xx
1/8" BSPP	30	ECD37A-01CDC-C0xx
1/4" BSPP	30	ECD37A-01CDD-C0xx

Number of stations (03=3 stations)

** Other options available, consult factory.

Note: clic for valves mounted on base at the factory, add - 9 to the model number. clic for multi-pin connector (9, 15 or 25).

for AC voltage use mod. FWR2 after circuit bar model number.

** Pressure Regulators

PR37A-GOAx

X=A (0 to 8 BAR)

X=B (0 to 5.3 BAR) X=C (0 to 2 BAR)

- A0 = without light
- AA = with light (120V)
- AB = with light (240V)
- AD = with light (24V)
- C0 = terminal strip
- CA = terminal strip with light (120V) CB = terminal strip with light (240V)
- CB = terminal strip with light (240v)
 CD = terminal strip with light (24V)







TECHNICAL

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 4.3 mm

Flow (at 6 bar, $\Delta P = 1 bar$): 5.2 W: 500 NL/min, 2.4 W: 250 NL/min, 1.8 W: 150 NL/min

Leak rate : 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

5.2 W - 2.4 W - 1.8 W - 1.0 W

Power:

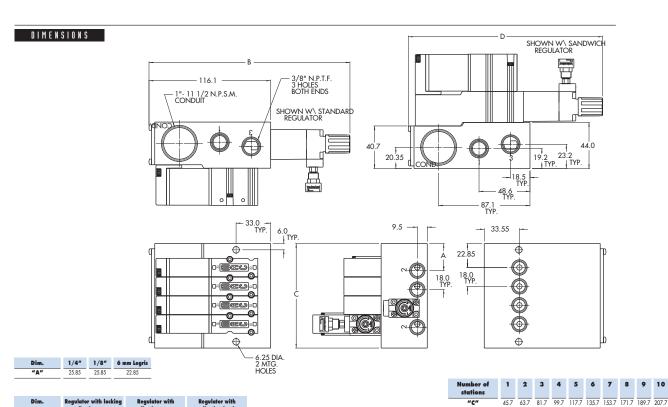
Response times: Energize: 17.0 ms (with 5.2 W coil) De-energize : 6.0 ms

• Valve and coil are not interchangeable. Note:

• Seal between valve and bar: 16630. • Mounting screw (x2): 35043. • Blanking plate: M-37001. Spare parts:

• Base wire plug-in protector: 16520. • Regulator blanking plate: R-47003.

Options: • Isolation of inlet and/or exhaust. Special bar. Consult factory. • NPTF Threads.



188.8 182.5

Dimensions are based on 18 mm centerline spacing Note: Bottom & side cylinder ports not available on the same station



Function	Port size	Flow (Max)	Circuit bar mounting	Profile
3/2 NO-NC	1/8" - 1/4" 6 mm tube receptacle	500 NL/min	add-on style plug-in	44 mm

- 1. Direct solenoid operated valve.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Manual operator standard on all valves.



HOW TO ORDER

37A-xxx-HxxP-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Universal valve	NC only valve
	$\left[\begin{array}{c} \\ \\ \end{array} \right] \left[\begin{array}{c} 2 \\ 1 \end{array} \right] \left[\begin{array}{c} 3 \end{array} \right] $	$\left[\begin{array}{c} 2\\ 1\\ 3 \end{array}\right]$
Valve less base	○ 37A-C1O-HxxP-xxx	37A-D1O-HxxP-xxx

SOLENC	DID OPERATOR ►		H <u>xx</u> P- <u>x xx</u> .		
XX	Voltage	X	Manual operator	XX	Electrical connection
O DC	24VDC (1.8 W)	O 1	Non-locking	○ FA	Plug-in
O DB	24VDC (2.4 W)			O FC	Plug-in with light
O DF	24VDC (5.2 W)	-		○ FE	Plug-in with suppression diode
O AA	120VAC (Mod. No. required see below)			O FG	Plug-in with suppression diode
O xx	Other Options	-			with LED light
				O xx	Other Options

HOW TO ORDER "PLUG-IN" CIRCUIT BAR*

ECD37A-xxxxx-xxxx

Port size	Spacing mm	Side cylinder ports	Bottom cylinder ports
1/8" BSPP	18	C ECD37A-00AEC-A0xx	CD37A-00BEC-A0xx
1/4" BSPP	18	ECD37A-00AED-A0xx	ECD37A-00BED-A0xx
6 mm tube receptacle	18	ECD37A-00AEG-A0xx	CD37A-00BEG-A0xx
1/8" BSPP	30	ECD37A-01AEC-C0xx	ECD37A-01BEC-C0xx
1/4" BSPP	30	ECD37A-01AED-C0xx	ECD37A-01BED-C0xx
6 mm tube receptacle	30	ECD37A-01AEG-C0xx	ECD37A-01BEG-C0xx

Number of stations (03=3 stations) ** Other options available, consult factory.

Note: clic for valves mounted on base at the factory, add - 9 to the model number.

clic for multi-pin connector (9, 15 or 25).

for AC voltage use mod. FWR2 after circuit bar model number.

add-a-unit stations may be added to above bars. Clic here for model numbers.

O A0 = without light

AA = with light (120V)
AB = with light (240V)

O AD = with light (24V)

O C0 = terminal strip

CG = terminal strip with light (120V)
CB = terminal strip with light (240V)
CD = terminal strip with light (24V)







TECHNICAL NA TA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to 50°C)

Orifice: 4.3 mm

Flow (at 6 bar, $\Delta P=1$ bar): 5.2 W: 500 NL/min, 2.4 W: 250 NL/min, 1.8 W: 150 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

15/6 16 1 1 6/6 of Hollinia Vollage

Power: 5.2 W - 2.4 W - 1.8 W - 1.0 W

Response times: Energize: 17.0 ms

(with 5.2 W coil) De-energize : 6.0 ms

Note: • Valve and coil are not interchangeable.

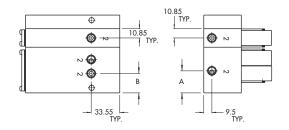
Spare parts: • Seal between valve and bar: 16630. • Mounting screw (x2): 35043. • Blanking plate: M-37001. • End plate kit: M-37003-01

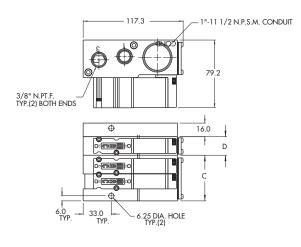
• Base wire plug-in protector: 16520. • Isolator disc between add-a-units: 28438.

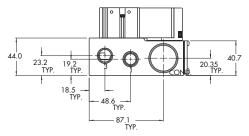
Options : • Isolation of inlet and/or exhaust. Special bar. Consult factory. • NPTF Threads.

Dimensions are based on 18 mm centerline spacing

Note: Bottom & side cylinder ports not available on the same station







Dim.	1/8"	1/4"	6 mm Legris	1/8" w/regulator	1/4" w/regulator
"A"	22.65	24.20	22.85	-	-
"B"	22.85	22.85	25.85	21.20	22.60



Function	Port size	Flow (Max)	Circuit bar mounting	Profile
3/2 NO-NC	1/8" - 1/4"	500 NL/min	add-on style plug in with Pr. Reg.	44 mm

- 1. Direct solenoid operated valve.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Manual operator standard on all valves.

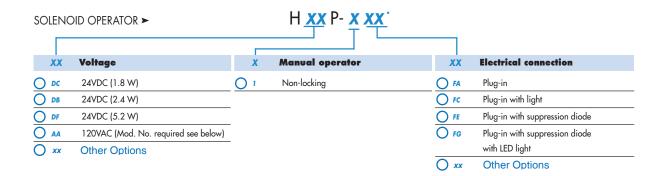


HOW TO ORDER

37A-xxx-HxxP-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Universal valve	NC only valve
	$\left[\begin{array}{c} \\ \\ \end{array} \right] \left[\begin{array}$	
Valve less base	○ 37A-C1O-HxxP-xxx	○ 37A-D1O-HxxP-xxx



HOW TO ORDER "PLUG-IN" CIRCUIT BAR (REGULATORS ORDERED SEPARATELY) **

ECD37A-xxxxx-xxxx

Port size	Spacing mm	Bottom cylinder ports
1/8" BSPP	18	○ ECD37A-00CEC-A0xx
1/4" BSPP	18	ECD37A-00CED-A0xx
1/8" BSPP	30	CD37A-01CEC-C0xx
1/4" BSPP	30	ECD37A-01CED-C0xx

Number of stations (03=3 stations)

** Other options available, consult factory.

Note: clic for valves mounted on base at the factory, add - 9 to the model number. clic for multi-pin connector (9, 15 or 25).

for AC voltage use mod. FWR2 after circuit bar model number.

add-a-unit stations may be added to above bars. Clic here for model numbers. \bigcirc X=C \bigcirc 0 to 2 BAR \bigcirc

** Pressure Regulators :

PR37A-GOAx

X=A (0 to 8 BAR) X=B (0 to 5.3 BAR)

- A0 = without light
 A1 = with light (120V)
 A2 = with light (240V)
 A2 = with light (24V)
 C3 = terminal strip
 C4 = terminal strip with light (120V)
 C5 = terminal strip with light (240V)
 C6 = terminal strip with light (240V)
 C7 = terminal strip with light (24V)







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to 50°C)

Orifice: 4.3 mm

Flow (at 6 bar, $\Delta P=1$ bar): 5.2 W: 500 NL/min, 2.4 W: 250 NL/min, 1.8 W: 150 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Power: 5.2 W - 2.4 W - 1.8 W - 1.0 W

Response times : Energize : 17.0 ms

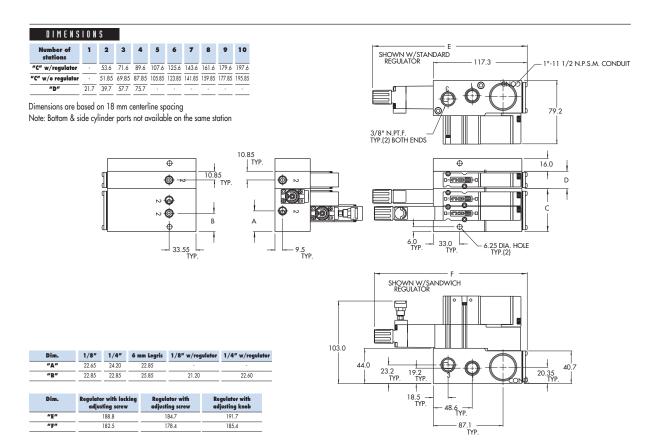
(with 5.2 W coil) De-energize : 6.0 ms

Note: • Valve and coil are not interchangeable.

Spare parts: • Seal between valve and bar: 16630. • Mounting screw (x2): 35043. • Blanking plate: M-37001. • End plate kit: M-37003-01

• Base wire plug-in protector: 16520. • Isolator disc between add-a-units: 28438.

Options : • Isolation of inlet and/or exhaust. Special bar. Consult factory. • NPTF Threads.





Function	Port size	Flow (Max)	Circuit bar mounting	Profile
3/2 NO-NC	1/8" - 1/4" 6 mm tube receptacle	500 NL/min	plug-in add-a-unit stations	44 mm

- 1. Direct solenoid operated valve.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Manual operator standard on all valves.



HOW TO ORDER

37A-xxx-HxxP-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Universal valve	NC only valve
	$\left[\begin{array}{c} \\ \\ \end{array} \right] \left[\begin{array}{c} 2 \\ 1 \end{array} \right] \left[\begin{array}{c} 3 \end{array} \right] $	$\left[\begin{array}{c} 2\\ 1\\ 3 \end{array}\right]$
Valve less base	○ 37A-C1O-HxxP-xxx	37A-D1O-HxxP-xxx

SOLENC	DID OPERATOR ►		H <u>xx</u> P- <u>x xx</u> ·		
XX	Voltage	X	Manual operator	XX	Electrical connection
O DC	24VDC (1.8 W)	O 1	Non-locking	○ FA	Plug-in
O DB	24VDC (2.4 W)			O FC	Plug-in with light
O DF	24VDC (5.2 W)	-		O FE	Plug-in with suppression diode
O AA	120VAC (Mod. No. required see below)			O FG	Plug-in with suppression diode
O xx	Other Options	-			with LED light
				O xx	Other Options

HOW TO ORDER "PLUG-IN" CIRCUIT BAR*

ECD37A-xxxxx-xxxx

Port size	Spacing mm	Side cylinder ports	Bottom cylinder ports
1/8" BSPP	18	ECD37A-00AFC-A0xx	CECD37A-00BFC-A0xx
1/4" BSPP	18	ECD37A-00AFD-A0xx	ECD37A-00BFD-A0xx
6 mm tube receptacle	18	C ECD37A-00AFG-A0xx	ECD37A-00BFG-A0xx
1/8" BSPP	30	C ECD37A-01AFC-C0xx	CD37A-01BFC-C0xx
1/4" BSPP	30	ECD37A-01AFD-C0xx	ECD37A-01BFD-C0xx
6 mm tube receptacle	30	ECD37A-01AFG-C0xx	CD37A-01BFG-C0xx

Number of stations (03=3 stations) - maximum length is 4 stations.

** Other options available, consult factory.

Note: clic for valves mounted on base at the factory, add - 9 to the model number.

for AC voltage use mod. FWR2 after circuit bar model number.

when add-a-unit stations are added to bars with a multi-pin connector, mod SD03 should be included with add-a-unit model number.

- A0 = without light
 AA = with light (120V)
 AB = with light (240V)
 AD = with light (24V)
 C0 = terminal strip

- CA = terminal strip with light (120V)
 CB = terminal strip with light (240V)
 CD = terminal strip with light (24V)







TECHNICAL Data

Note:

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to 50°C)

Orifice: 4.3 mm

Flow (at 6 bar, $\Delta P=1$ bar): 5.2 W: 500 NL/min, 2.4 W: 250 NL/min, 1.8 W: 150 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Power: 5.2 W - 2.4 W - 1.8 W - 1.0 W

 Response times :
 Energize : 17.0 ms

 (with 5.2 W coil)
 De-energize : 6.0 ms

Spare parts: • Seal between valve and bar: 16630. • Mounting screw (x2): 35043. • Blanking plate: M-37001.

• O-ring port seal (x2): 17015-01 • Tie rod (x2): 79007-01 (one station length).

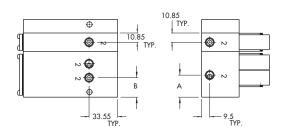
Options : • Isolation of inlet and/or exhaust. Special bar. Consult factory. • NPTF Threads.

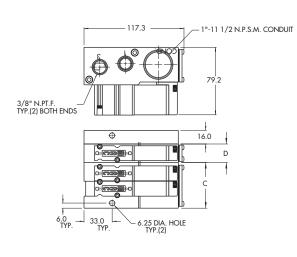
• Valve and coil are not interchangeable.

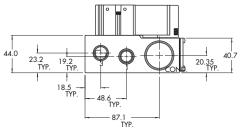
 "B"
 21.7
 39.7
 57.7
 75.7
 .

 Dimensions are based on 18 mm centerline spacing

Note: Bottom & side cylinder ports not available on the same station







Dim.	1/8"	1/4"	6 mm Legris	1/8" w/regulator	1/4" w/regulator
"A"	22.65	24.20	22.85	-	-
"B"	22.85	22.85	25.85	21.20	22.60



Function	Port size	Flow (Max)	Circuit bar mounting	Profile
3/2 NO-NC	1/8" - 1/4"	500 NL/min	plug-in add-a-unit stations with Dr. Rea	44 mm

- 1. Direct solenoid operated valve.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Manual operator standard on all valves.

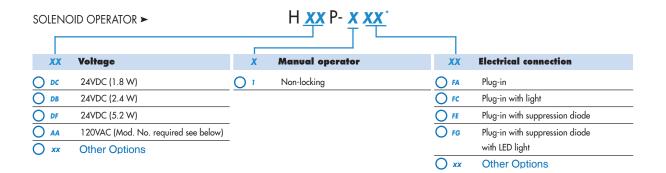


HOW TO ORDER

37A-xxx-HxxP-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Universal valve	NC only valve
	$\left[\begin{array}{c} \\ \\ \end{array} \right] \left[\begin{array}$	$rac{1}{\sqrt{1}} \int_{1}^{2} w$
Valve less base	○ 37A-C1O-HxxP-xxx	37A-D1O-HxxP-xxx



HOW TO ORDER "PLUG-IN" CIRCUIT BAR (REGULATORS ORDERED SEPARATELY) **

ECD37A-xxxxx-xxxx

Port size	Spacing mm	Bottom cylinder ports
1/8" BSPP	18	○ ECD37A-00CFC-A0xx
1/4" BSPP	18	CD37A-00CFD-A0xx
1/8" BSPP	30	CD37A-01CFC-C0xx
1/4" BSPP	30	ECD37A-01CFD-C0xx

Number of stations (03=3 stations) - maximum length is 4 stations.

** Other options available, consult factory.

Note: clic for valves mounted on base at the factory, add - 9 to the model number. for AC voltage use mod. FWR2 after circuit bar model number. when add-a-unit stations are added to bars with a multi-pin connector, mod SD03 should be included with add-a-unit model number.

** Pressure Regulators :

PR37A-GOAx

- X=A (0 to 8 BAR) X=B (0 to 5.3 BAR) X=C (0 to 2 BAR)

- A0 = without light
 AA = with light (120V)
 AB = with light (240V)
- AD = with light (24V)
 CO = terminal strip
- CA = terminal strip with light (120V)
 CB = terminal strip with light (240V)
- O CD = terminal strip with light (24V)







TECHNICAL

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration:

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 4.3 mm

Flow (at 6 bar, $\Delta P = 1 bar$): 5.2 W: 500 NL/min, 2.4 W: 250 NL/min, 1.8 W: 150 NL/min

Leak rate:

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

5.2 W - 2.4 W - 1.8 W - 1.0 W Power:

Response times: Energize: 17.0 ms

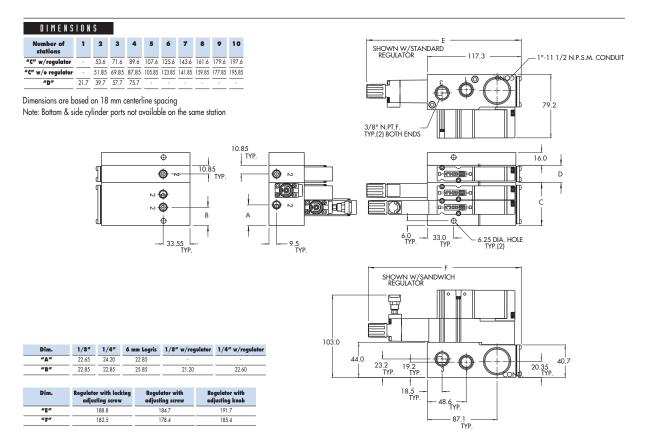
(with 5.2 W coil) De-energize : 6.0 ms

Note: • Valve and coil are not interchangeable.

Spare parts:

• Seal between valve and bar : 16630. • Mounting screw (x2) : 35043. • Blanking plate : M-37001. • O-ring port seal (x2) : 17015-01 • Tie rod (x2) : 79007-01 (one station length). • Regulator blanking plate : R-47003.

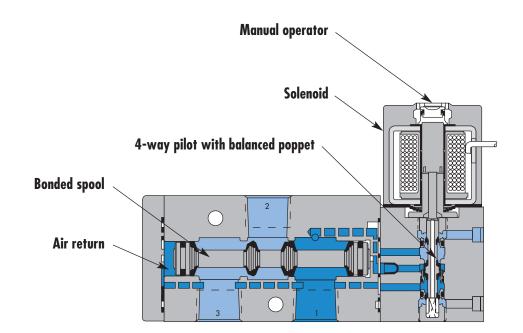
Options: • Isolation of inlet and/or exhaust. Special bar. Consult factory. • NPTF Threads.





Circuit bar mounting

cylinder ports in valve	add-on style cylinder ports in valve	cylinder ports in base	add-on style cylinder ports in base	add-a-unit stations for CBM052A bar	add-a-unit stations for CBP052A bar	
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SERIES FEATURES

- Patented MACSOLENOID® for fastest possible response times and virtually burn-out proof AC solenoid operation.
- Optional low watt DC solenoids.
- Various manual operators.
- Optional memory spring.
- Normally closed or normally open valve function.
- May be plugged for 2-way operation.
- Internal or external pilot.



Function	Port size	Flow (Max)	Circuit bar mounting
3/2 NO-NC	1/8" - 1/4"	1200 NL/min	cylinder ports in valve

- The 4-way pilot develops maximum shifting forces both ways
- 2. Memory spring available.
- 3. Balanced spool, immune to variations of pressure, also provides high flow.
- 4. Short stroke with high flow.
- 5. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- Pilot with balanced poppet, high flow, short and consistent response times.
- 7. Wiping effect eliminates sticking.
- 8. Long service life.

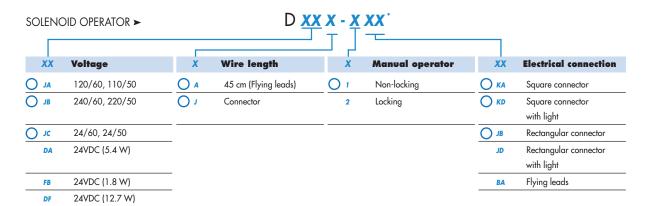




52A-xx-xxx-DM-Dxxx-xxx

SOLENOID OPERATOR

Port size	Pilot air	Single operator		Double operator	
		NO valve NC valve		NO valve	NC valve
		10 2 12 d/1	10 2 12 10 3 1	10 2 12 17D 301	10 2 12 d/1 d/1 v3 o1
1/8" BSPP	Internal C	52A-31-COA-DM-Dxxx-xxx	52A-11-COA-DM-Dxxx-xxx	52A-41-COA-DM-Dxxx-xxx	52A-21-COA-DM-Dxxx-xxx
1/4" BSPP		52A-31-DOA-DM-Dxxx-xxx	52A-11-DOA-DM-Dxxx-xxx	52A-41-DOA-DM-Dxxx-xxx	52A-21-DOA-DM-Dxxx-xxx
1/8" BSPP	External	52A-31-COC-DM-Dxxx-xxx	52A-11-COC-DM-Dxxx-xxx	52A-41-COC-DM-Dxxx-xxx	52A-21-COC-DM-Dxxx-xxx
1/4" BSPP		52A-31-DOC-DM-Dxxx-xxx	52A-11-DOC-DM-Dxxx-xxx	52A-41-DOC-DM-Dxxx-xxx	52A-21-DOC-DM-Dxxx-xxx



HOW TO ORDER CIRCUIT BAR * *

CBM052A-xxxxx-xx

Port size	Pilot air	Spacing standard 19,5 mm	Spacing 26 mm (Rectangular connector)
3/8" BSPP	Internal	○ CBM052A-00AAB-xx	CBM052A-02AAB-xx
	External	CBM052A-00CAB-XX	CBM052A-02CAB-XX

Number of stations (03=3 stations) 3

** Other options available. Consult factory.

OPTIONS

52A-3<u>1</u>-AOA-DM-D*xxx-xxx*

clic for memory spring (replace by 4).







Fluid: Compressed air, vacuum, inert gases

Pressure range: Internal pilot: 1.3 - 8.5 BAR

External pilot: vacuum to 8.5 BAR

0°F to 120°F (-18°C to +50°C)

Pilot pressure : 1.3 - 8.5 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C to 100°C)

Filtration:

Temperature range:

Response times:

Orifice: 7.3 mm

1200 NL/min Flow:

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

-15% to +10% of nominal voltage Voltage range:

Protection: NEMA 4

Power: ~ Inrush : 10.9 VA Holding: 7.7 VA

= 1.8 to 12.7 W 24 V=/5.4 W

60Hz/6 W Energize: 8-12 ms De-energize: 7-11 ms

De-energize: 5.3ms

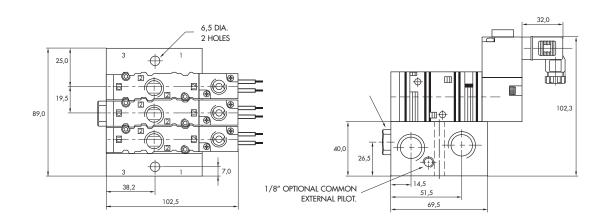
Energize: 7.3 ms

• Pilot valve: DM-DXXX-XXX-1, including mounting screws 35043 and seal 16524. Spare parts :

• Blanking plate : M-04001. • Seal (x3) : 17015-01. • Mounting screw (x2) : 35043. Accessories

Options : • NPTF threads. • Isolation of inlet and/or exhaust.

DIMENSIONS





Function	Port size	Flow (Max)	Circuit bar mounting
3/2 NO-NC	1/8" - 1/4"	1200 NL/min	add-on style cylinder ports in valve

- 1. The 4-way pilot develops maximum shifting forces
- 2. Memory spring available.
- 3. Balanced spool, immune to variations of pressure, also provides high flow.
- 4. Short stroke with high flow.
- 5. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 6. Pilot with balanced poppet, high flow, short and consistent response times.
- 7. Wiping effect eliminates sticking.
- 8. Long service life.





52A-xx-xxx-DM-Dxxx-xxx

SOLENOID OPERATOR

Port size	Pilot air	Single operator		Double operator	
		NO valve NC valve		NO valve	NC valve
		10 2 12 D T 3/1	10 2 12 D 7 T 47	10 2 12 T 4/1	10 2 12 17D 7 17 173 01
1/8" BSPP	Internal C)52A-11-COA-DM-Dxxx-xxx		
1/4" BSPP	C	52A-31-DOA-DM-Dxxx-xxx	52A-11-DOA-DM-Dxxx-xxx	52A-41-DOA-DM-Dxxx-xxx	O52A-21-DOA-DM-Dxxx-xxx
1/8" BSPP	External	52A-31-COC-DM-Dxxx-xxx	52A-11-COC-DM-Dxxx-xxx	52A-41-COC-DM-Dxxx-xxx	52A-21-COC-DM-Dxxx-xxx
1/4" BSPP	C	52A-31-DOC-DM-Dxxx-xxx(52A-11-DOC-DM-Dxxx-xxx	52A-41-DOC-DM-Dxxx-xxx	O52A-21-DOC-DM-Dxxx-xxx

SOLENOID OPERATOR ➤ XX Voltage Wire length **Manual operator** XX **Electrical connection** 120/60, 110/50 \bigcirc A 45 cm (Flying leads) Non-locking ○ KA Square connector 240/60, 220/50 Oı \bigcirc 2 Locking ○ KD O JB Connector Square connector with light 24/60, 24/50 O JC $\bigcirc x$ $\bigcirc x$ Other Options O JB Rectangular connector Other Options O DA 24VDC (5.4 W) Rectangular connector with light ○ FB 24VDC (1.8 W) O BA Flying leads O DF 24VDC (12.7 W) \bigcirc xx Other Options Other Options

HOW TO ORDER CIRCUIT BAR **

CBM052A-xxxxx-xx

Port size	Pilot air	Spacing standard 19,5 mm	Spacing 26 mm (Rectangular connector)
3/8" BSPP	Internal	○ CBM052A-00ABB-xx	○ CBM052A-02ABB-xx
	External	CBM052A-00CBB-xx	CBM052A-02CBB-xx

Number of stations (03=3 stations)

* * Other options available. Consult factory.

Note: add-a-unit stations may be added to above bars. Clic here for model numbers.

OPTIONS

52A-31-AOA-DM-Dxxx-xxx

clic for memory spring (replace by 4).







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Internal pilot: 1.3 - 8.5 BAR

External pilot: vacuum to 8.5 BAR

Pilot pressure: 1.3 - 8.5 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C to 100°C)

Filtration: 40

Temperature range: 0°F to 120°F (-18°C to +50°C)

Orifice: 7.3 mm

Flow: 1200 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: NEMA 4

NEWA 4

Power: ~ Inrush: 10.9 VA Holding: 7.7 VA

 $\frac{= 1.8 \text{ to } 12.7 \text{ W}}{24 \text{ V}=/5.4 \text{ W}}$

60Hz/6 W Energize : 8-12 ms De-energize : 7-11 ms

Energize: 7.3 ms

Accessories • Blanking plate: M-04001. • Seal (x3): 17015-01. • Mounting screw (x2): 35043. • End plate kit (Internal): M-52001-01.

• Pilot valve: DM-DXXX-XXX-1, including mounting screws 35043 and seal 16524.

De-energize: 5.3ms

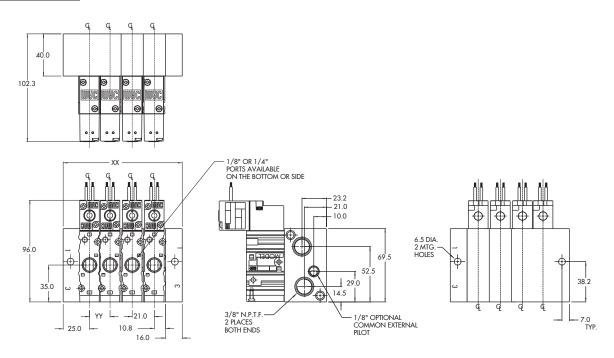
• End plate kit (External): M-52002-01.

Options : • NPTF threads. • Isolation of inlet and/or exhaust.

DIMENSIONS

Response times:

Spare parts:



YY	XX	
19.5	113	
26	119.5	



nction	Port size	Flow (Ma	nx) Individual m	nounting
/2 NO-NC	1/8" - 1/4"	1200	NL/min cylinder ports in base	
PERATIONAL BENEFITS				
The 4-way pilot develops in both ways. Memory spring available. Balanced spool, immune in also provides high flow. Short stroke with high flow. Bonded spool with miniming glass-like finished bore. Pilot with balanced poppe consistent response times. Wiping effect eliminates si Long service life.	to variations of pressure, v. um friction, shifting in a et, high flow, short and	И-Dxxx-xxx		
Pilot air	Single o	•		puble operator
	NO valve	NC valve	NO valve	NC valve
Internal O) 52A-33-OOA-DM-Dxxx-xxx		52A-43-OOA-DM-Dxxx	
External	52A-33-OOC-DM-Dxxx-xxx	52A-13-OOC-DM-Dxxx-xxx	52A-43-OOC-DM-Dxxx	52A-23-OOC-DM-Dxxx-xxx
		D xx x - x :	vv.	
OLENOID OPERATOR	>			

O JA 120/60, 110/50 O A O 1 O KA 45 cm (Flying leads) Non-locking Square connector 240/60, 220/50 Connector Locking ○ KD Square connector with light Ох Ох O vc 24/60, 24/50 Other Options Other Options O JB Rectangular connector O DA O JD 24VDC (5.4 W) Rectangular connector with light O BA O FB 24VDC (1.8 W) Flying leads O DF 24VDC (12.7 W) Other Options

O xx Other Options

CBP052A-xxxxx-xx

HOW TO ORDER CIRCUIT BAR * *	CBP052 <i>F</i>		
Port size (BSPP)	Pilot air	Spacing standard 19,5 mm	Spacing 26 mm (Rectangular connector)
1/8" SIDE PORT	Internal	○ CBP052A-00AAB- xx	CBP052A-02AAB- xx
1/4" SIDE PORT		CBP052A-00AAE- xx	CBP052A-02AAE- xx
1/8" SIDE PORT	External	CBP052A-00EAB-xx	CBP052A-02EAB-xx
1/4" SIDE PORT		CBP052A-00EAE-xx	CBP052A-02EAE-xx
1/8" BOTTOM PORT	Internal	CBP052A-00BAB-xx	CBP052A-02BAB-xx
1/4" BOTTOM PORT		CBP052A-00BAE-xx	CBP052A-02BAE- xx
1/8" BOTTOM PORT	External	CBP052A-00FAB-xx	CBP052A-02FAB-xx
1/4" BOTTOM PORT		CBP052A-00FAE-xx	CBP052A-02FAE-xx

Number of stations (03=3 stations) Other options available. Consult factory.

OPTIONS

52A-33-OOA-DM-Dxxx-xxx

clic for memory spring (replace by 6).







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Internal pilot: 1.3 - 8.5 BAR

External pilot: vacuum to 8.5 BAR

Pilot pressure: 1.3 - 8.5 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C to 100°C)

Filtration: 40

Temperature range : $0^{\circ}F$ to $120^{\circ}F$ (- $18^{\circ}C$ to $+50^{\circ}C$)

Orifice: 7.3 mm

Flow: 1200 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: NEMA 4

Power: ~ Inrush: 10.9 VA Holding: 7.7 VA

 $\frac{= 1.8 \text{ to } 12.7 \text{ W}}{24 \text{ V}=/5.4 \text{ W}}$

60Hz/6 W Energize : 8-12 ms De-energize : 7-11 ms

Accessories • Blanking plate : M-52003. • Seal (x3) : 17013-01. • Mounting screw (x2) : 35043.

Energize: 7.3 ms

• Pilot valve: DM-DXXX-XXX-1, including mounting screws 35043 and seal 16524.

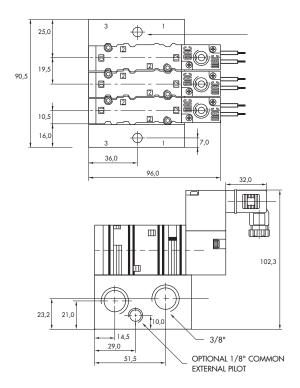
De-energize: 5.3ms

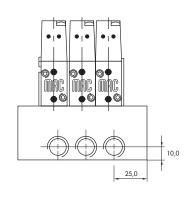
Options : • NPTF threads. • Isolation of inlet and/or exhaust.

DIMENSIONS

Response times:

Spare parts:







Function Port size Flow (Max) Individual mounting

3/2 NO-NC 1/8" - 1/4" 1200 NL/min add-on style cylinder ports in base

OPERATIONAL BENEFITS

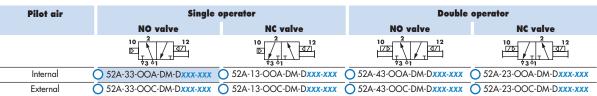
- 1. The 4-way pilot develops maximum shifting forces both ways.
- 2. Memory spring available.
- 3. Balanced spool, immune to variations of pressure, also provides high flow.
- 4. Short stroke with high flow
- 5. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 6. Pilot with balanced poppet, high flow, short and consistent response times.
- 7. Wiping effect eliminates sticking.
- 8. Long service life.





52A-xx-xxx-DM-Dxxx-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING



SOLENOID OPERATOR ►			D <u>x</u>				
XX	Voltage	V	Wire length		Manual operator	XX	Electrical connection
O JA	120/60, 110/50	O _A	45 cm (Flying leads)	01	Non-locking	O KA	Square connector
◯ JB	240/60, 220/50	Oı	Connector	O 2	Locking	○ KD	Square connector with light
O 1c	24/60, 24/50	$-{Ox}$	Other Options	<u>О х</u>	Other Options	O JB	Rectangular connector
O DA	24VDC (5.4 W)	_				O JD	Rectangular connector with light
O FB	24VDC (1.8 W)	_				O BA	Flying leads
O DF	24VDC (12.7 W)	_				O xx	Other Options
O xx	Other Options	_ (CBP052	ΡΑ-χχχ	XX-XX		

Pilot air	Spacing standard 19,5 mm	Spacing 26 mm (Rectangular connector)
Internal	CBP052A-00ABB-xx	O CBP052A-02ABB-xx
	CBP052A-00ABE-xx	CBP052A-02ABE-xx
External	CBP052A-00EBB- xx	CBP052A-02EBB- xx
	CBP052A-00EBE-xx	CBP052A-02EBE- <i>xx</i>
Internal	CBP052A-00BBB-xx	CBP052A-02BBB-xx
	CBP052A-00BBE-xx	CBP052A-02BBE-xx
External	CBP052A-00FBB-xx	CBP052A-02FBB- xx
	CBP052A-00FBE-xx	CBP052A-02FBE-xx
	Internal External Internal	T19,5 mm

Number of stations (03=3 stations)

0 P T 1 0 N S

Other options available. Consult factory.

Note : add-a-unit stations may be added to above bars. Clic here for model numbers.

52A-33-OOA-DM-Dxxx-xxx

— Clic for memory spring (replace by 6).







Fluid: Compressed air, vacuum, inert gases

Pressure range: Internal pilot: 1.3 - 8.5 BAR

External pilot: vacuum to 8.5 BAR

Pilot pressure : 1.3 - 8.5 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C to 100°C)

Filtration:

Temperature range : 0°F to 120°F (-18°C to +50°C)

Orifice: 7.3 mm

Flow: 1200 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

-15% to +10% of nominal voltage Voltage range:

Protection: NEMA 4

Power: ~ Inrush : 10.9 VA Holding: 7.7 VA

> = 1.8 to 12.7 W 24 V=/5.4 W

Energize: 8-12 ms 60Hz/6 W De-energize: 7-11 ms

Energize: 7.3 ms

Accessories • Blanking plate: M-52003. • Seal (x3): 17013-01. • Mounting screw (x2): 35043. • End plate kit (Internal): M-52001-01.

• Pilot valve: DM-DXXX-XXX-1, including mounting screws 35043 and seal 16524.

De-energize: 5.3ms

• End plate kit (External): M-52002-01.

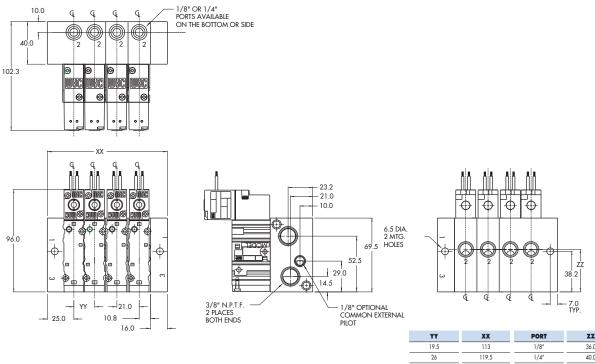
Options : • NPTF threads. • Isolation of inlet and/or exhaust.

DIMENSIONS

10.0

Response times:

Spare parts:





Function	Port size	Flow (Max)	Circuit bar mounting
3/2 NO-NC	1/8" - 1/4"	1200 NL/min	add-a-unit stations for CBM052A bar

OPERATIONAL BENEFITS

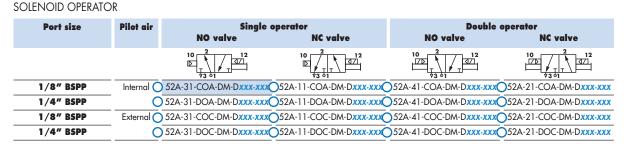
- The 4-way pilot develops maximum shifting forces both ways
- 2. Memory spring available.
- Balanced spool, immune to variations of pressure, also provides high flow.
- 4. Short stroke with high flow.
- 5. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 6. Pilot with balanced poppet, high flow, short and consistent response times.
- 7. Wiping effect eliminates sticking.
- 8. Long service life.

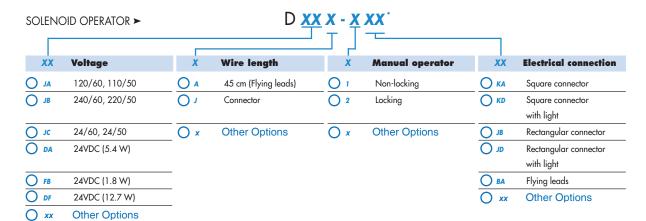




52A-xx-xxx-DM-Dxxx-xxx

52A-XX-XXX-I





HOW TO ORDER CIRCUIT BAR * *

CBM052A-xxxxx-xx

Port size	Pilot air	Spacing standard 21 mm	Spacing 26 mm (Rectangular connector)		
3/8" BSPP	Internal	CBM052A-01AEB-xx	CBM052A-02AEB-xx		
	External	CBM052A-01CEB-xx	CBM052A-02CEB- xx		

Number of stations (01=1 station)

* * Other options available. Consult factory.

Note: add-a-unit stations available in lengths up to 4 stations (01, 02, 03 or 04).

OPTIONS

52A-31-AOA-DM-Dxxx-xxx

clic for memory spring (replace by 4).







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Internal pilot: 1.3 - 8.5 BAR

External pilot: vacuum to 8.5 BAR

Pilot pressure: 1.3 - 8.5 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C to 100°C)

Filtration: 40

Temperature range: 0°F to 120°F (-18°C to +50°C)

Orifice: 7.3 mm

Flow: 1200 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: NEMA 4

Power: ~ Inrush: 10.9 VA Holding: 7.7 VA

 $\frac{= 1.8 \text{ to } 12.7 \text{ W}}{24 \text{ V}=/5.4 \text{ W}}$

60Hz/6 W Energize : 8-12 ms De-energize : 7-11 ms

Energize: 7.3 ms

• Pilot valve: DM-DXXX-XXX-1, including mounting screws 35043 and seal 16524.

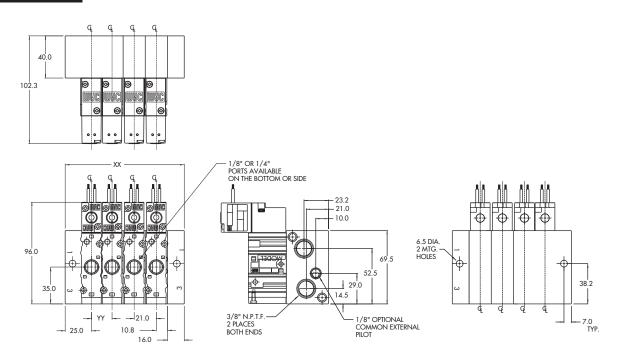
Accessories • Blanking plate : M-04001. • Seal (x3) : 17015-01. • Mounting screw (x2) : 35043.

Options : • NPTF threads. • Isolation of inlet and/or exhaust.

DIMENSIONS

Response times:

Spare parts:



De-energize: 5.3ms

YY	XX		
19.5	113		
26	119.5		



Port size Individual mounting **Function** Flow (Max) add-a-unit stations for CBP052A bar 1/8" - 1/4" 3/2 NO-NC 1200 NL/min

OPERATIONAL BENEFITS

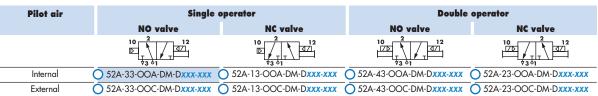
- 1. The 4-way pilot develops maximum shifting forces both ways.
- 2. Memory spring available.
- 3. Balanced spool, immune to variations of pressure, also provides high flow.
- 4. Short stroke with high flow.
- 5. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 6. Pilot with balanced poppet, high flow, short and consistent response times.
- 7. Wiping effect eliminates sticking.
- 8. Long service life.





52A-xx-xxx-DM-Dxxx-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING



SOLEN	OID OPERATOR >		D <u>x</u>				
XX	Voltage	X	Wire length		Manual operator	XX	Electrical connection
O JA	120/60, 110/50	O A	45 cm (Flying leads)	O 1	Non-locking	Ока	Square connector
◯ JB	240/60, 220/50	Oı	Connector	O 2	Locking	O KD	Square connector with light
О лс	24/60, 24/50	O x	Other Options	O x	Other Options	O JB	Rectangular connector
O DA	24VDC (5.4 W)	_				O JD	Rectangular connector with light
O FB	24VDC (1.8 W)	_				O BA	Flying leads
O DF	24VDC (12.7 W)					O xx	Other Options
O xx	Other Options O ORDER CIRCUIT BAR * *	(CBP052	2A-xxx	xx-xx		

CBP052A-XXXXX-XX

10 11 10 OKDER CIRCOII DAK						
Port size (BSPP)	Pilot air	Spacing standard 21 mm	Spacing 26 mm (Rectangular connector)			
1/8" SIDE PORT	Internal	CBP052A-01AEB-xx	CBP052A-02AEB-xx			
1/4" SIDE PORT		CBP052A-01AEE- xx	CBP052A-02AEE-xx			
1/8" SIDE PORT	External	CBP052A-01EEB- xx	O CBP052A-02EEB-xx			
1/4" SIDE PORT		O CBP052A-01EEE-xx	CBP052A-02EEE-xx			
1/8" BOTTOM PORT	Internal	CBP052A-01BEB-xx	CBP052A-02BEB-xx			
1/4" BOTTOM PORT		CBP052A-01BEE-xx	CBP052A-02BEE-xx			
1/8" BOTTOM PORT	External	CBP052A-01FEB- xx	CBP052A-02FEB-xx			
1/4" BOTTOM PORT		CBP052A-01FEE-xx	CBP052A-02FEE-xx			
		<u> </u>				

Number of stations (03=3 stations) OPTIONS

Other options available. Consult factory.

Note: add-a-unit stations available in lengths up to 4 stations (01, 02, 03 or 04).

52A-33-OOA-DM-Dxxx-xxx

clic for memory spring (replace by 6).







Fluid: Compressed air, vacuum, inert gases

Pressure range: Internal pilot: 1.3 - 8.5 BAR

External pilot: vacuum to 8.5 BAR

Pilot pressure : 1.3 - 8.5 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C to 100°C)

Filtration:

Temperature range: 0°F to 120°F (-18°C to +50°C)

Orifice: 7.3 mm

Flow: 1200 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

-15% to +10% of nominal voltage Voltage range:

Protection: NEMA 4

Power: ~ Inrush : 10.9 VA Holding: 7.7 VA

= 1.8 to 12.7 W 24 V=/5.4 W

Energize: 8-12 ms De-energize : 7-11 ms 60Hz/6 W

Accessories • Blanking plate: M-52003. • Seal (x3): 17013-01. • Mounting screw (x2): 35043.

Energize: 7.3 ms

• Pilot valve: DM-DXXX-XXX-1, including mounting screws 35043 and seal 16524.

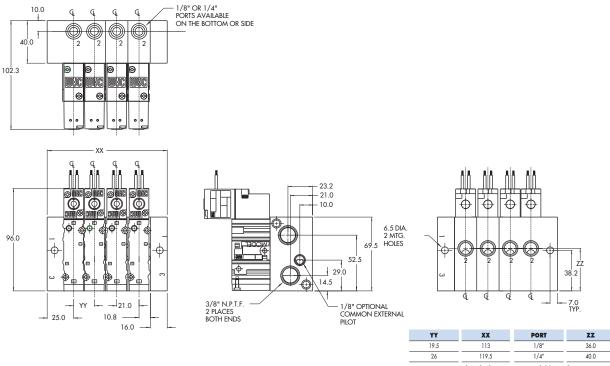
Options : • NPTF threads. • Isolation of inlet and/or exhaust.

DIMENSIONS

10.0

Response times:

Spare parts:

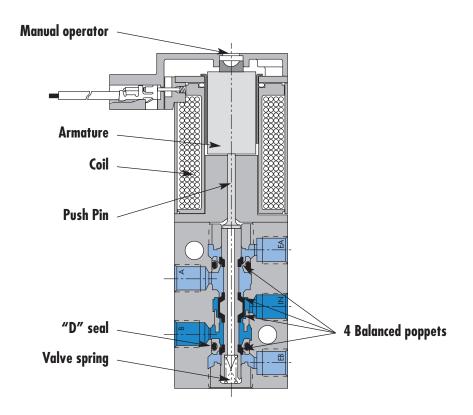


De-energize: 5.3ms



Circuit bar mounting

non plug-in cylinder ports in base	non plug-in cylinder ports in valve	plug-in	plug-in with F. C.	plug-in with Pr. Reg.	plug-in with Pr. Reg. and F. C.	add-on style plug-in	add-on style plug-in with F. C.
add-on style plug-in with Pr. Reg.	add-on style plug-in with Pr. Reg. and F. C.	plug-in add-a-unit stations	plug-in add-a-unit stations with F. C.	plug-in add-a-unit stations with Pr. Reg.	plug-in add-a-unit stations with F. C. and Pr. Reg.		



SERIES FEATURES

- High force MACSOLENOID®.
- 10mm direct operated.
- # 10-32 or M5 ports.
- Rated for lubricated or non-lubricated service.
- Cylinder ports in valve or in circuit bar.



Port size Flow (Max) Circuit bar mounting **Function** 5/2, 3/2 NO-NC M5 - #10-32 93 NL/min

OPERATIONAL BENEFITS

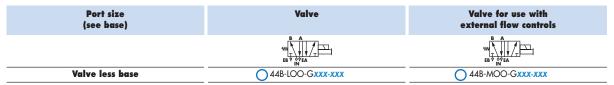
- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.

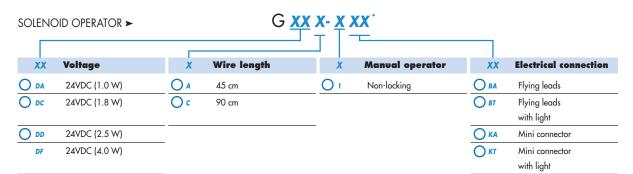




44B-xxx-Gxxx-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING





EBP44B-xxxx-xx

HOW TO ORDER CIRCUIT BAR

Port size	Side cylinder ports	Bottom cylinder ports
M.5	○ EBP44B-001D- xx	EBP44B-002D- xx
# 10-32	EBP44B-001B-xx	EBP44B-002B- xx

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory (add - 9 to the model number).







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range : $0^{\circ}F$ to $120^{\circ}F$ (- $18^{\circ}C$ to $+50^{\circ}C$)

Orifice: 1.8 mm

Flow (at 6 bar, AP=1bar): 4 W : 93 NL/min, 2.5 W : 77 NL/min, 1,8 W : 57 NL/min, 1.0 W : 48 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Power: 4 W - 2.5 W - 1.8 W - 1.0 W

Response times : 4 W - 2.5 W - 1.8 W - 1.0 Energize : 3.4 ms

 Response times:
 Energize: 3.4 ms

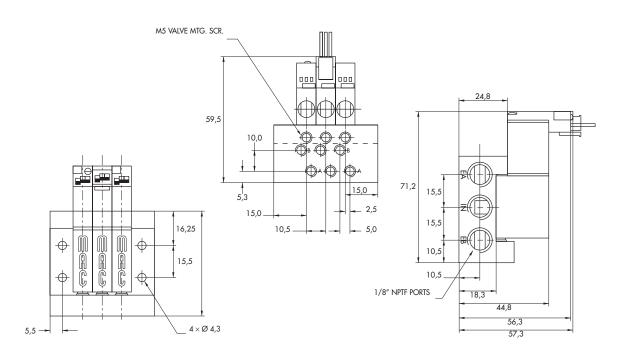
 (with 4 W coil)
 De-energize: 1.5 ms

Note: • Valve and coil are not interchangeable.

Spare parts : • Valve mounting kit : N-44001-03. • Blanking plate : M-44003.

Options : • Isolation of inlet and/or exhaust. Special bar. Consult Factory.

DIMENSIONS





Function Port size (Inlet & Exhaust) Flow (Max) Circuit bar mounting 5/2, 3/2 NO-NC M5 - 1/8" BSPP 93 NL/min

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.



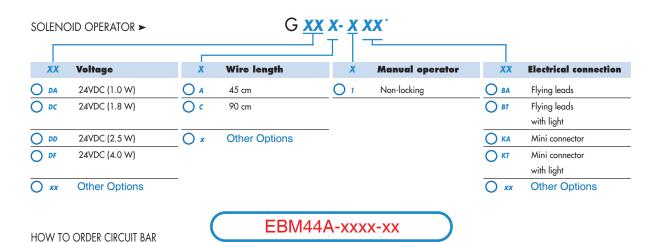


44B-xxx-Gxxx-xxx

Reset

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Valve port size	Valve	Valve for use with external flow controls		
	B A VI T V T V V T V V V V V V V V V V V V	B A VI T V T V V T V V V V V V V V V V V V		
M5	44B-ABA-Gxxx-xxx	44B-BBA-Gxxx-xxx		
# 10-32	44B-AAA-Gxxx-xxx	44B-BAA-Gxxx-xxx		



Port size COMMON INLET & EXHAUST ○ EBM44A-001D-xx M5 1/8" BSPP EBM44A-002C-xx

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory (add - 9 to the model number).







Ø 4,2 MTG. HOLES

TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range : $0^{\circ}F$ to $120^{\circ}F$ (- $18^{\circ}C$ to $+50^{\circ}C$)

Orifice: 1.8 mm

Flow (at 6 bar, AP=1bar): 4 W : 93 NL/min, 2.5 W : 77 NL/min, 1,8 W : 57 NL/min, 1.0 W : 48 NL/min

Leak rate: 50 cm³/mi

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Power: 4 W - 2.5 W - 1.8 W - 1.0 W

 Response times:
 Energize: 3.5 ms

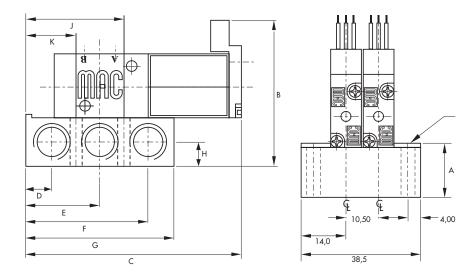
 (with 4 W coil)
 De-energize: 1.5 ms

Note: • Valve and coil are not interchangeable.

Spare parts: • Valve mounting kit (M5): M-44001-21. • Valve mounting kit (1/8"): M-44001-01. • Blanking plate: 30426-A.

Options : • Isolation of inlet and/or exhaust. Special bar. Consult Factory.

DIMENSIONS



Port size	A	В	C	D	E	F	G	Н	J	K
1/8"	16.0	47.5	69.2	8.5	24.0	39.5	48.0	8.0	31.85	16.15
M5	12.0	43.5	63.2	5.0	17.0	29.0	34.0	6.0	23.00	11.00



Function	Port size	Flow (Max)	Circuit bar	mounting
5/2, 3/2 NO-NC	M5 - #10-32	90 NL/min	plug-in	

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.



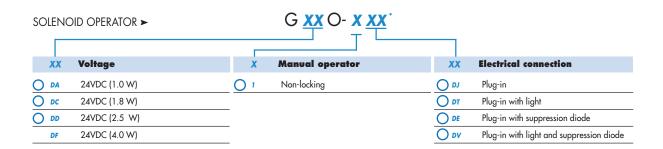
HOW TO ORDER

44B-xxx-GxxO-xxx

Reset

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Single operator
	ES ON EA
Valve less base	44B-LOO-GXXO-XXX



ECD044B-00xxx-AOxx

HOW TO ORDER CIRCUIT BAR

Port size	Side cylinder ports (10.5 mm)	Bottom cylinder ports (10.5 mm)
M.5	CECD044B-001AD-AOXX	ECD044B-002AD-AOxx
# 10-32	ECD044B-001AB-AOxx	ECD044B-002AB-AOXX

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory (add - 9 to the model number).







TECHNICAL Data

Response times:

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to +50°C)

Orifice: 1.8 mm

Flow (at 6 bar, \(\Delta P = 1 bar \): 4 W: 90 NL/min, 2.5 W: 80 NL/min, 1,8 W: 60 NL/min, 1.0 W: 50 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

13/8 10 +10/8 01 Horimidi Vollage

Power: 4 W - 2.5 W - 1.8 W - 1.0 W

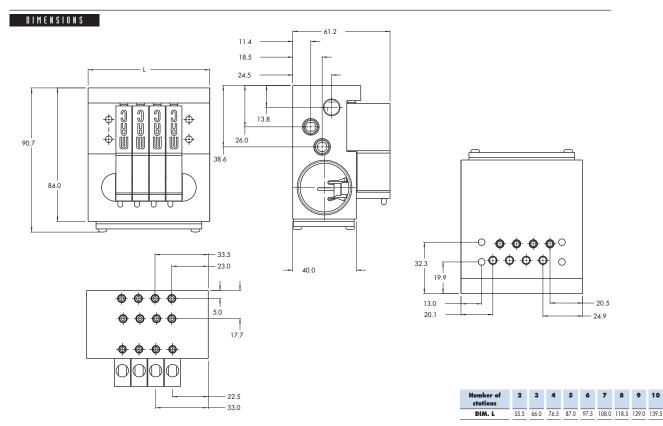
(with 4 W coil) De-energize : 1.5 ms

Note: • Valve and coil are not interchangeable.

Energize : 4 ms

Spare parts : • Valve mounting kit : N-44001-03. • Blanking plate : M-44003.

Options : • Isolation of inlet and/or exhaust. • BSPP Threads.





Port size Circuit bar mounting **Function** Flow (Max) plug-in with F. C. 5/2, 3/2 NO-NC

M5 - #10-32 80 NL/min

OPERATIONAL BENEFITS

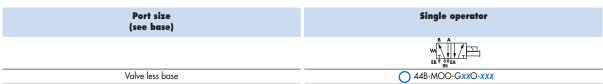
- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.

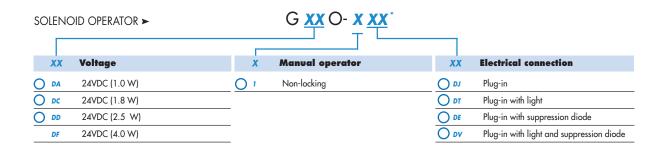




44B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING





HOW TO ORDER CIRCUIT BAR WITH FLOW CONTROLS

ECD044B-00xxx-AOxx

Port size	Side cylinder ports (10.5 mm)	Bottom cylinder ports (10.5 mm)
M5	CECD044B-005AD-AOXX	ECD044B-006AD-AOxx
# 10-32	ECD044B-005AB-AOxx	ECD044B-006AB-AO <i>xx</i>

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory (add - 9 to the model number). clic for multi-pin connector option (9, 15 or 25).







TECHNICAL DATA

Fluid:

Pressure range:

Lubrication:

Filtration :
Temperature range :

Orifice:

Flow (at 6 bar, Δ P=1bar):

Leak rate :

Leak rate :

Coil:

Voltage range:

Power:

Response times :

(with 4 W coil)

Compressed air, vacuum, inert gases

Vacuum to 8 BAR

Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

40 u

0°F to 120°F (-18°C to +50°C)

1.8 mm

4 W : 90 NL/min, 2.5 W : 80 NL/min, 1,8 W : 60 NL/min, 1.0 W : 50 NL/min

50 cm³/mir

General purpose class A, continuous duty, encapsulated

-15% to +10% of nominal voltage

4 W - 2.5 W - 1.8 W - 1.0 W

Energize : 4 ms

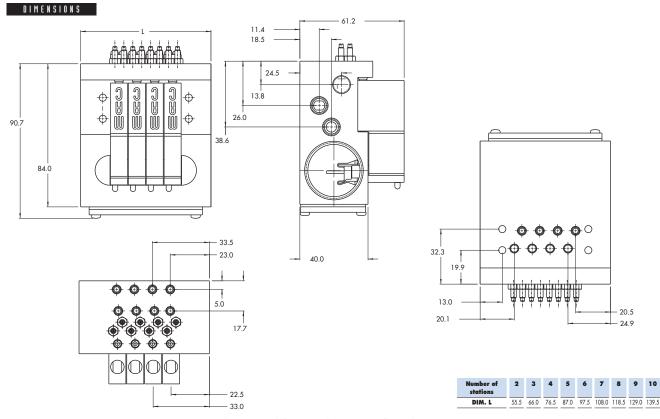
De-energize: 1.5 ms

Note: • Valve and coil are not interchangeable.

Spare parts: • Valve mounting kit: N-44001-03. • Blanking plate: M-44003. • Flow control needle (x2): N-44002.

Base wire Plug-in protector : 24180.

Options : • Isolation of inlet and/or exhaust. • BSPP Threads.





Port size Flow (Max) Circuit bar mounting **Function** 5/2, 3/2 NO-NC M5 - #10-32 80 NL/min

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.



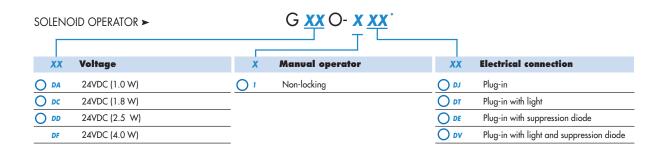


44B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING



Port size (see base)	Single operator
	EB V NV EA
Valve less base	44B-LOO-GxxO-xxx



ECD044B-00xxx-AOxx

HOW TO ORDER CIRCUIT BAR FOR PRESSURE REGULATORS** (to be ordered separately)

110 11 10 OKDEK CIKCOTI BI IK I OK I KEDODKE KEDOB II OKO 10 BC OIC	ici ca soparaiciyi
Port size	Bottom cylinder ports (10,5 mm)
M.5	○ ECD044B-004AD-A0-xx
# 10-32	ECD044B-004AB-A0-xx
Number of stations (03=3 stations) Note: clic for valves mounted on base at the factory (add - 9 to the model number). clic for multi-pin connector option (9, 15 or 25).	Y=A (no gage port) Y=B (with gage port) X=A (0 to 6.7 BAR) X=B (0 to 4 BAR) X=C (0 to 2.7 BAR) X=D (0 to 1 BAR)







TECHNICAL

Fluid:

Flow (at 6 bar, $\Delta P = 1 bar$):

Pressure range: Vacuum to 8 BAR

Lubrication:

Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 μ

Temperature range :

0°F to 120°F (-18°C to +50°C)

Compressed air, vacuum, inert gases

Orifice:

1.8 mm 4 W : 90 NL/min, 2.5 W : 80 NL/min, 1,8 W : 60 NL/min, 1.0 W : 50 NL/min

Leak rate :

50 cm³/min

Coil:

General purpose class A, continuous duty, encapsulated

Voltage range:

-15% to +10% of nominal voltage

Power:

4 W - 2.5 W - 1.8 W - 1.0 W

Response times:

Energize : 4 ms

(with 4 W coil)

De-energize: 1.5 ms

Note:

• Valve and coil are not interchangeable.

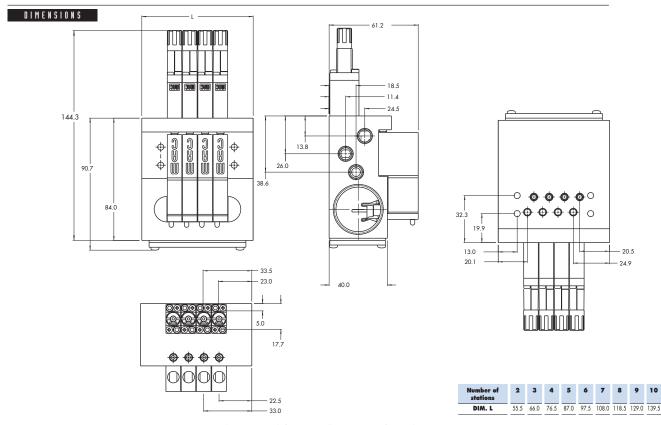
Spare parts:

• Pressure range regulators : (0-100 PSI). • Valve mounting kit: N-44001-03. • Blanking plate: M-44003. • Blanking plate regulator: N-44003.

• Base wire Plug-in protector : 24180.

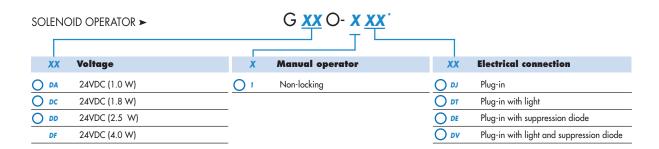
Options:

• Isolation of inlet and/or exhaust. • BSPP Threads.





Port size Flow (Max) Circuit bar mounting **Function** plug-in with Pr. Reg. and F. C. 5/2, 3/2 NO-NC M5 - #10-32 70 NL/min OPERATIONAL BENEFITS 1. 10 mm valve, direct solenoid operated. 2. Balanced poppet, immune to variations of pressure. 3. Short stroke with high flow. 4. The patented solenoid develops high shifting forces. 5. Powerful return spring. 6. Flow is specifically adjusted on each valve.
7. Manual operator standard on all valves. Reset HOW TO ORDER 44B-xxx-GxxO-xxx HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING Port size **Single operator** (see base)



Valve less base

ECD044B-00xxx-AOxx

44B-MOO-GxxO-xxx

HOW TO ORDER CIRCUIT BAR WITH FLOW CONTROLS AND PRESSURE REGULATORS** (pressure regulators to be ordered separately)

(p. 2001) 19 20 10 20 10 20 10 20 10 20 20 20 20 20 20 20 20 20 20 20 20 20	
Port size	Bottom cylinder ports (10,5 mm)
M.5	○ ECD044B-007AD-A0-xx
# 10-32	ECD044B-007AB-A0-xx
Number of stations (03=3 stations) Note: clic for valves mounted on base at the factory (add - 9 to the model number). clic for multi-pin connector option (9, 15 or 25).	Y=A (no gage port) Y=B (with gage port) X=A (0 to 6.7 BAR) X=B (0 to 4 BAR) X=C (0 to 2.7 BAR) X=D (0 to 1 BAR)







TECHNICAL

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 μ

Temperature range : 0°F to 120°F (-18°C to +50°C)

Orifice: 1.8 mm

Flow (at 6 bar, $\Delta P = 1 bar$): 4 W : 70 NL/min, 2.5 W : 60 NL/min, 1,8 W : 60 NL/min, 1.0 W : 50 NL/min

Leak rate : 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

4 W - 2.5 W - 1.8 W - 1.0 W Power:

Response times: Energize : 4 ms (with 4 W coil) De-energize: 1.5 ms

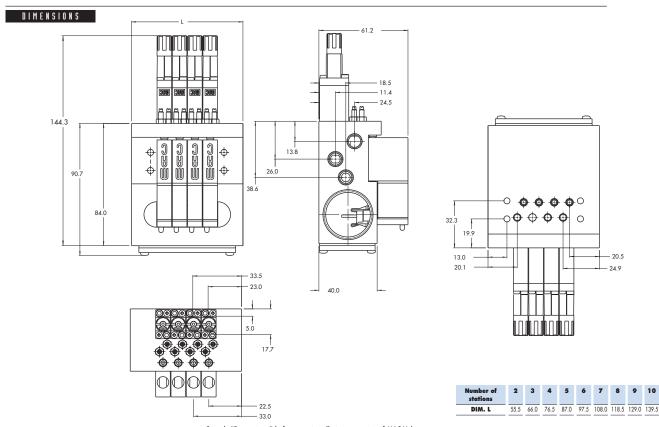
Note: • Valve and coil are not interchangeable.

• Pressure range regulators : (0-100 PSI).

Spare parts: • Valve mounting kit: N-44001-03. • Blanking plate: M-44003. • Blanking plate regulator: N-44003.

• Base wire Plug-in protector : 24180.

• Isolation of inlet and/or exhaust. • BSPP Threads. Options:





Port size Circuit bar mounting **Function** Flow (Max) add-on style plug-in 5/2, 3/2 NO-NC M5 - #10-32 90 NL/min

OPERATIONAL BENEFITS

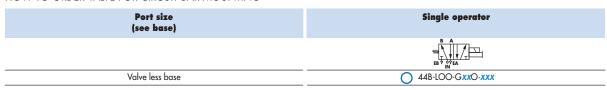
- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.

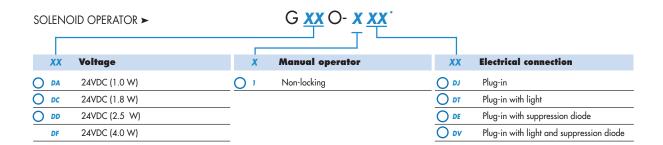




44B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING





ECD044B-00xxx-AOxx

HOW TO ORDER CIRCUIT BAR

Port size	Side cylinder ports (10.5 mm)	Bottom cylinder ports (10.5 mm)
M5	CD044B-001BD-AOxx	ECD044B-002BD-AOxx
# 10-32	ECD044B-001BB-AOxx	ECD044B-002BB-AOxx

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory (add - 9 to the model number). clic for multi-pin connector option (9, 15 or 25).

add-a-unit stations may be added to above bars.







Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 μ

Temperature range : 0°F to 120°F (-18°C to +50°C)

Orifice: 1.8 mm

Flow (at 6 bar, $\Delta P = 1 bar$): $4~W:90~NL/min,\,2.5~W:80~NL/min,\,1,8~W:60~NL/min,\,1.0~W:50~NL/min$

Leak rate : 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

4 W - 2.5 W - 1.8 W - 1.0 W Power:

Energize : 4 ms (with 4 W coil) De-energize: 1.5 ms

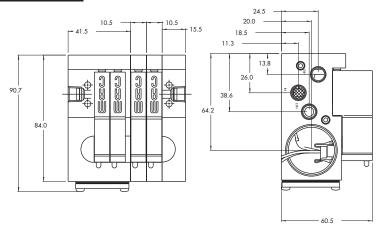
Note: • Valve and coil are not interchangeable.

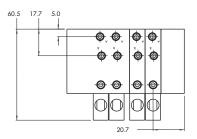
• Valve mounting kit: N-44001-03. • Blanking plate: M-44003. Spare parts :

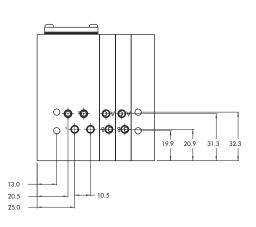
• Isolation of inlet and/or exhaust. • BSPP Threads. Options:

DIMENSIONS

Response times:









Function	Port size	Flow (Max)	Circuit bar mounting
5/2, 3/2 NO-NC	M5 - #10-32	80 NL/min	add-on style plug-in with F. C.

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.



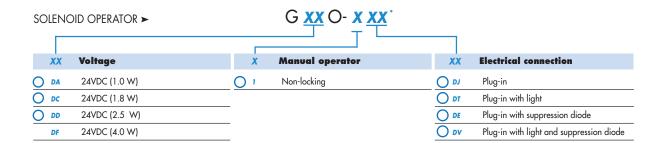
HOW TO ORDER

44B-xxx-GxxO-xxx

Reset

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Single operator
	S O NO EA
Valve less base	44B-MOO-GxxO-xxx



ECD044B-00xxx-AOxx

HOW TO ORDER CIRCUIT BAR WITH FLOW CONTROLS

Port size	Side cylinder ports (10.5 mm)	Bottom cylinder ports (10.5 mm)
M5	CD044B-005BD-AOxx	ECD044B-006BD-AOxx
# 10-32	ECD044B-005BB-AOxx	ECD044B-006BB-AOxx

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory (add - 9 to the model number). clic for multi-pin connector option (9, 15 or 25). add-a-unit stations may be added to above bars.

Consult "Precautions" before use, installation or service of MAC Valves.







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 4

Temperature range : $0^{\circ}F$ to $120^{\circ}F$ (- $18^{\circ}C$ to $+50^{\circ}C$)

Orifice: 1.8 mm

Flow (at 6 bar, \(\Delta P = 1 bar \): 4 W: 90 NL/min, 2.5 W: 80 NL/min, 1,8 W: 60 NL/min, 1.0 W: 50 NL/min

Leak rate: 50 cm³/mi

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Power: 4 W - 2.5 W - 1.8 W - 1.0 W

 Response times:
 Energize: 4 ms

 (with 4 W coil)
 De-energize: 1.5 ms

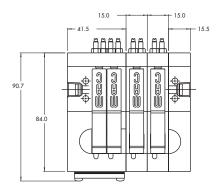
Note: • Valve and coil are not interchangeable.

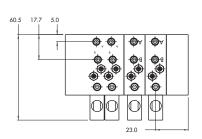
Spare parts: • Valve mounting kit: N-44001-03. • Blanking plate: M-44003. • Flow control needle (x2): N-44002.

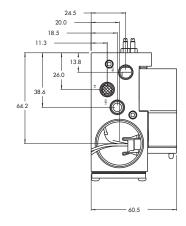
Base wire Plug-in protector : 24180.

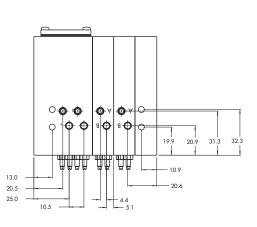
Options : • Isolation of inlet and/or exhaust. • BSPP Threads.

DIMENSIONS











Port size Flow (Max) Circuit bar mounting **Function** add-on style plug-in with Pr. Reg. 5/2, 3/2 NO-NC M5 - #10-32 80 NL/min

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.

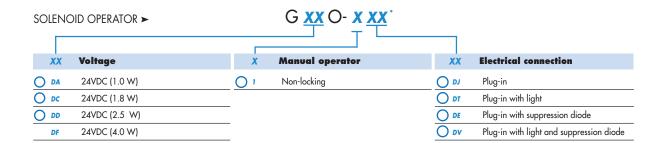


HOW TO ORDER

44B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Single operator
	ES V NV EA
Valve less base	44B-LOO-GxxO-xxx



ECD044B-00xxx-AOxx

HOW TO ORDER CIRCUIT BAR FOR PRESSURE REGULATORS** Ito be ordered sengrately.

110 14 10 OKDER CIRCUIT DAR FOR TRESSORE RECOLATORS 10 De 010	erea separately)
Port size	Bottom cylinder ports (10,5 mm)
M5	○ ECD044B-004BD-A0-xx
# 10-32	ECD044B-004BB-A0-xx
Number of stations (03=3 stations) Note: clic for valves mounted on base at the factory (add - 9 to the model number). clic for multi-pin connector option (9, 15 or 25). add-a-unit stations may be added to above bars.	Y=A (no gage port) Y=B (with gage port) X=A (0 to 6.7 BAR) X=B (0 to 4 BAR) X=C (0 to 2.7 BAR) X=C (0 to 2.7 BAR) X=D (0 to 1 BAR)







TECHNICAL DA TA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range : $0^{\circ}F$ to $120^{\circ}F$ (- $18^{\circ}C$ to $+50^{\circ}C$)

Orifice: 1.8 mm

Flow (at 6 bar, AP=1bar): 4 W : 90 NL/min, 2.5 W : 80 NL/min, 1,8 W : 60 NL/min, 1.0 W : 50 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

13/6/10 + 10/6 or Horillian voltage

Power: 4 W - 2.5 W - 1.8 W - 1.0 W

 Response times:
 Energize: 4 ms

 (with 4 W coil)
 De-energize: 1.5 ms

20.7

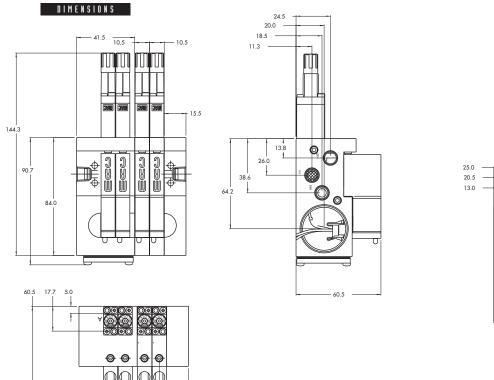
Note: • Valve and coil are not interchangeable.

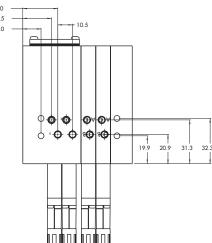
Pressure range regulators : (0-100 PSI).

Spare parts : • Valve mounting kit : N-44001-03. • Blanking plate : M-44003. • Blanking plate regulator: N-44003.

Base wire Plug-in protector : 24180.

Options : • Isolation of inlet and/or exhaust. • BSPP Threads.







Port size Flow (Max) **Function** Circuit bar mounting add-on style plug-in with Pr. Reg. and F. C. 5/2, 3/2 NO-NC M5 - #10-32 70 NL/min

OPERATIONAL BENEFITS

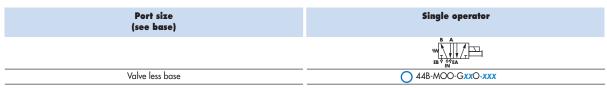
- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.

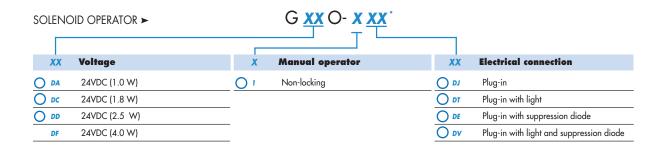




44B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING





ECD044B-00xxx-AOxx

HOW TO ORDER CIRCUIT BAR WITH FLOW CONTROLS AND PRESSURE REGULATORS** (pressure regulators to be ordered separately)

production by the system of the best and the system of the		
Port size	Bottom cylinder ports (10,5 mm)	
M5	○ ECD044B-007BD-A0-xx	
# 10-32	ECD044B-007BB-A0-xx	
Number of stations (03=3 stations) Note: clic for valves mounted on base at the factory (add - 9 to the model number). clic for multi-pin connector option (9, 15 or 25). add-a-unit stations may be added to above bars.	Y=A (no gage port) Y=B (with gage port) X=A (0 to 6.7 BAR) X=B (0 to 4 BAR) X=C (0 to 2.7 BAR) X=D (0 to 1 BAR)	







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range : $0^{\circ}F$ to $120^{\circ}F$ (- $18^{\circ}C$ to $+50^{\circ}C$)

Orifice: 1.8 mm

Flow (at 6 bar, AP=1bar): 4 W : 70 NL/min, 2.5 W : 60 NL/min, 1,8 W : 60 NL/min, 1.0 W : 50 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

424 2534 1034 1034

Power: 4 W - 2.5 W - 1.8 W - 1.0 W

 Response times:
 Energize: 4 ms

 (with 4 W coil)
 De-energize: 1.5 ms

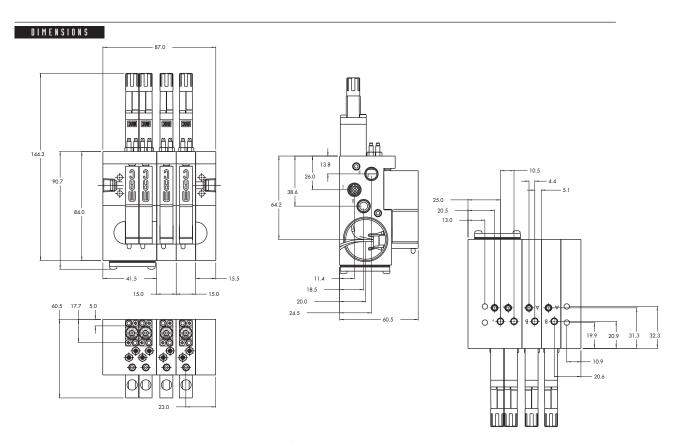
Note:

• Valve and coil are not interchangeable.
• Pressure range regulators: (0-100 PSI).

Spare parts: • Valve mounting kit: N-44001-03. • Blanking plate: M-44003. • Blanking plate regulator: N-44003.

Base wire Plug-in protector : 24180.

Options : • Isolation of inlet and/or exhaust. • BSPP Threads.





Port size Circuit bar mounting **Function** Flow (Max) plug-in add-a-unit 5/2 M5 - #10-32 90 NL/min

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.

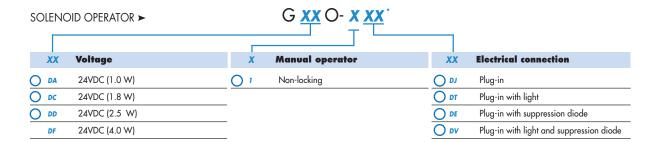


HOW TO ORDER

44B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Single operator
	B V OVEA
Valve less base	44B-LOO-GXXO-XXX



ECD044B-00xxx-AOxx

HOW TO ORDER CIRCUIT BAR

Port size	Side cylinder ports	Bottom cylinder ports
M.5	CECD044B-001CD-AOXX	ECD044B-002CD-AOXX
# 10-32	ECD044B-001CB-AOxx	ECD044B-002CB-AOxx

Number of stations (03=3 stations) - Maximum length is 4 stations Note: clic for valves mounted on base at the factory (add - 9 to the model number). when add-a-unit stations are added to bars with a multi-pin connector, MOD. SD03 should be included with add-a-unit model number.







Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 μ

Temperature range : 0°F to 120°F (-18°C to +50°C)

Orifice: 1.8 mm

Flow (at 6 bar, $\Delta P = 1 bar$): $4~W:90~NL/min,\,2.5~W:80~NL/min,\,1,8~W:60~NL/min,\,1.0~W:50~NL/min$

Leak rate : 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

4 W - 2.5 W - 1.8 W - 1.0 W Power:

Energize : 4 ms (with 4 W coil) De-energize: 1.5 ms

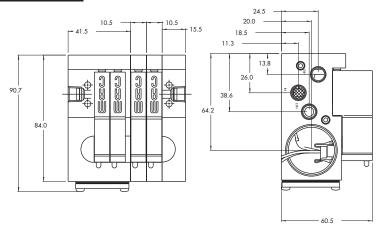
Note: • Valve and coil are not interchangeable.

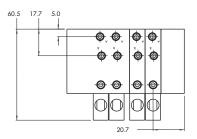
• Valve mounting kit: N-44001-03. • Blanking plate: M-44003. Spare parts :

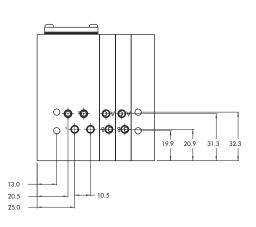
• Isolation of inlet and/or exhaust. • BSPP Threads. Options:

DIMENSIONS

Response times:









Function Port size Flow [Max] Circuit bar mounting

5/2 M5 - #10-32 80 NL/min | plug-in odd-q-unit stations with F.C.

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
- 7. Manual operator standard on all valves.

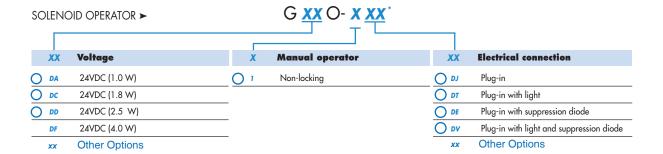


HOW TO ORDER

44B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Single operator
	B A V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V T S V
Valve less base	44B-MOO-GxxO-xxx



ECD044B-00xxx-AOxx

HOW TO ORDER CIRCUIT BAR WITH FLOW CONTROLS

Port size	Side cylinder ports	Bottom cylinder ports
M.5	ECD044B-005CD-AOXX	ECD044B-006CD-AOXX
# 10-32	ECD044B-005CB-AOxx	ECD044B-006CB-AOxx

Number of stations (03=3 stations) - Maximum length is 4 stations

Note: clic for valves mounted on base at the factory (add - 9 to the model number).

when add-a-unit stations are added to bars with a multi-pin connector,

MOD. SD03 should be included with add-a-unit model number.







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 4

Temperature range : $0^{\circ}F$ to $120^{\circ}F$ (- $18^{\circ}C$ to $+50^{\circ}C$)

Orifice: 1.8 mm

Flow (at 6 bar, \(\Delta P = 1 bar \): 4 W: 90 NL/min, 2.5 W: 80 NL/min, 1,8 W: 60 NL/min, 1.0 W: 50 NL/min

Leak rate: 50 cm³/mi

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Power: 4 W - 2.5 W - 1.8 W - 1.0 W

 Response times:
 Energize: 4 ms

 (with 4 W coil)
 De-energize: 1.5 ms

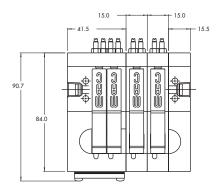
Note: • Valve and coil are not interchangeable.

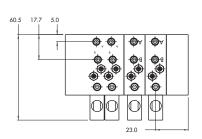
Spare parts: • Valve mounting kit: N-44001-03. • Blanking plate: M-44003. • Flow control needle (x2): N-44002.

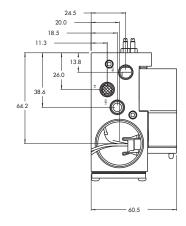
Base wire Plug-in protector : 24180.

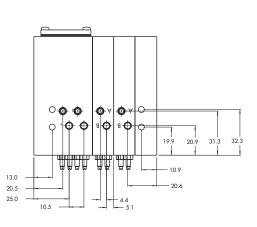
Options : • Isolation of inlet and/or exhaust. • BSPP Threads.

DIMENSIONS











Port size Circuit bar mounting **Function** Flow (Max) plug-in add-a-unit stations with Pr. Reg 5/2 M5 - #10-32 80 NL/min

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.

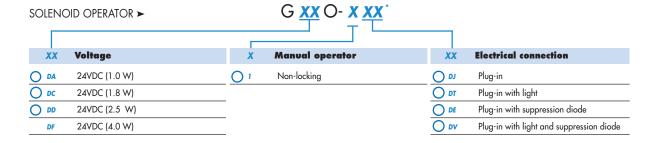


HOW TO ORDER

44B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Single operator
	B A V T S S S S S S S S S S S S S S S S S S
Valve less base	44B-LOO-GXXO-XXX



ECD044B-00xxx-AOxx

HOW TO ORDER CIRCUIT BAR FOR PRESSURE REGULATORS ** (to be ordered separately)

Port size	Bottom cylinder ports (10,5 mm)
M5	CECD044B-004CD-AOxx
# 10-32	ECD044B-004CB-AOxx
Number of stations (03=3 stations) · Maximum length is 4 stations Note: clic for valves mounted on base at the factory (add - 9 to the model number). when add-a-unit stations are added to bars with a multi-pin connector, MOD. SD03 should be included with add-a-unit model number.	Y=A (no gage port) Y=B (with gage port) X=A (0 to 6.7 BAR) X=B (0 to 4 BAR)

X=C (0 to 2.7 BAR) X=D (0 to 1 BAR)







TECHNICAL

Response times:

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 μ

Temperature range : 0°F to 120°F (-18°C to +50°C)

Orifice: 1.8 mm

Flow (at 6 bar, $\Delta P = 1 bar$): $4~W:90~NL/min,\,2.5~W:80~NL/min,\,1,8~W:60~NL/min,\,1.0~W:50~NL/min$

Leak rate : 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

4 W - 2.5 W - 1.8 W - 1.0 W Power:

Energize : 4 ms (with 4 W coil) De-energize: 1.5 ms

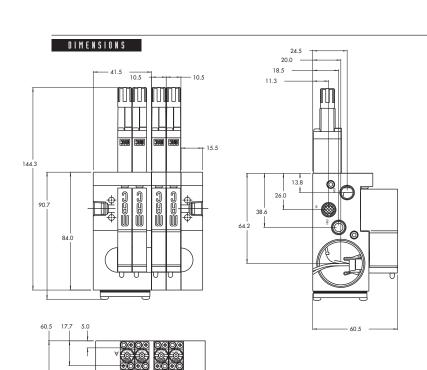
Note: • Valve and coil are not interchangeable.

• Pressure range regulators : (0-100 PSI).

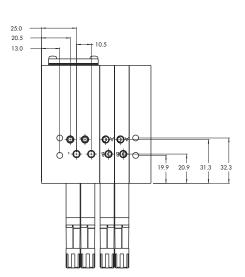
Spare parts : • Valve mounting kit: N-44001-03. • Blanking plate: M-44003. • Blanking plate regulator: N-44003.

• Base wire Plug-in protector : 24180.

• Isolation of inlet and/or exhaust. • BSPP Threads. Options:



@





Function	Port size	Flow (Max)	Circuit bar mounting
5/2	M5 - #10-32	70 NL/min	plug-in add-a-unit stations with F. C. and Pr. Reg.

OPERATIONAL BENEFITS

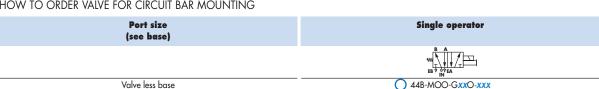
- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.

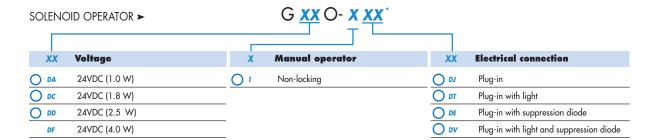




44B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING





ECD044B-00xxx-AOxx

HOW TO ORDER CIRCUIT BAR WITH FLOW CONTROLS AND PRESSURE	REGULATORS ** (pressure regulators to be ordered separately)
Port size	Bottom cylinder ports (10,5 mm)
M5	ECD044B-007CD-AOxx
# 10-32	ECD044B-007CB-AOxx
Number of stations (03=3 stations) - Maximum length is 4 stations Note:clic for valves mounted on base at the factory (add - 9 to the model number). when add-a-unit stations are added to bars with a multi-pin connector, MOD. SD03 should be included with add-a-unit model number.	** Regulator ordered separately-see below: PR44A-AOxx Y=A (no gage port) Y=B (with gage port) X=A (0 to 6.7 BAR) X=B (0 to 4 BAR) X=C (0 to 2.7 BAR) X=D (0 to 1 BAR)







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range : $0^{\circ}F$ to $120^{\circ}F$ (- $18^{\circ}C$ to $+50^{\circ}C$)

Orifice: 1.8 mm

Flow (at 6 bar, AP=1bar): 4 W : 70 NL/min, 2.5 W : 60 NL/min, 1,8 W : 60 NL/min, 1.0 W : 50 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

424 2534 1034 1034

Power: 4 W - 2.5 W - 1.8 W - 1.0 W

 Response times:
 Energize: 4 ms

 (with 4 W coil)
 De-energize: 1.5 ms

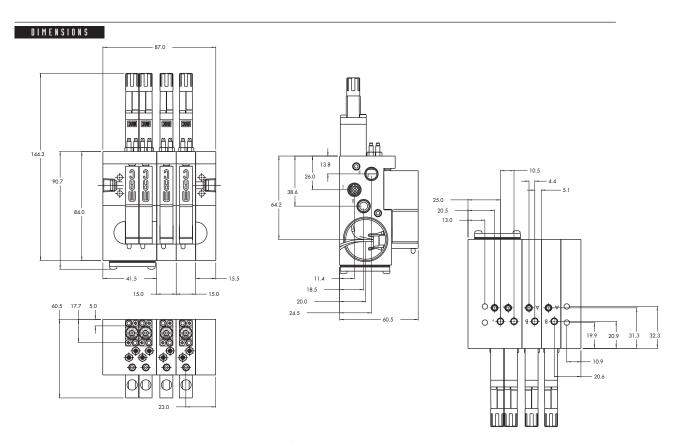
Note:

• Valve and coil are not interchangeable.
• Pressure range regulators: (0-100 PSI).

Spare parts: • Valve mounting kit: N-44001-03. • Blanking plate: M-44003. • Blanking plate regulator: N-44003.

Base wire Plug-in protector : 24180.

Options : • Isolation of inlet and/or exhaust. • BSPP Threads.





Section 2 Options

Codification table for voltages / Manual operator / Electrical connection

VALVE CODE > $-G \underbrace{XX}_{1} \underbrace{X}_{2} - \underbrace{X}_{3} \underbrace{XX}_{4}$

OPTIONS AVAILABLE FOR

- solenoid valves 34 & 44 Series





	1. VOLTAGE (type 34 Series)		1. VOLTAGE (type 44 Series)		
-G XX X - X XX	VOLTAGE	-G XX X - X XX	VOLTAGE		
DC	24 VDC (1,8 W)	DA	24 VDC (1,0 W)		
DD	24 VDC (2,5 W)	DC	24 VDC (1,8 W)		
DE	24 VDC (3,0 W)	DD	24 VDC (2,5 W)		
DF	24 VDC (4,0 W)	DF	24 VDC (4,0 W)		
DJ	12 VDC (1,8 W)	DG	12 VDC (1,0 W)		
DK	12 VDC (2,5 W)	DJ	12 VDC (1,8 W)		
DM	12 VDC (3,0 W)	DK	12 VDC (2,5 W)		
DN	12 VDC (4,0 W)	DN	12 VDC (4,0 W)		

		2. WIRE LENGTH (Common options for 34 & 44 Series)
-G XX X - X XX	WIRE LENGTH	
A	45 cm	
В	60 cm	
С	90 cm	
D	120 cm	
E	180 cm	
F	240 cm	
G	305 cm	
Н	366 cm	

S





	3. MANUAL OPERATOR (COMMON OPTIONS FOR 34 & 44 SERIES)					
-G XX X - X XX	MANUAL OPERATOR					
1	Non-locking recessed					
3	Non-locking extended					

	4. ELECTRICAL CONNECTION (COMMON OPTIONS FOR 34 & 44 SERIES)
-G XX X - X XX	NO CONNECTOR
BA	Flying leads
ВВ	BA with ground wire
ВС	BA with light
BD	BA with light and ground wire
BE	BA with suppression diode
BF	BA with suppression diode and ground wire
BG	BA with suppression diode and light
ВН	BA with suppression diode, light and ground wire
BN	BA with suppression diode and blocking diode
BP	BA with suppression diode, blocking diode and ground wire
BR	BA with suppression diode, blocking diode and light
BS	BA with suppression diode, blocking diode, light and ground wire
BT	BA with light
BU	BA with light and ground wire
BV	BA with suppression diode and light
BW	BA with suppression diode, light and ground wire
ВХ	BA with suppression diode, blocking diode and light
BY	BA with suppression diode, blocking diode, light and ground wire

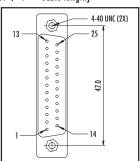
	NUL III CONTROL	
-G XX X - X XX	PLUG-IN CONNECTOR	
KA	Mini connector with flying leads	
КВ	KA with ground wire	
KE	KA with suppression diode	
KF	KA with suppression diode and ground wire	
KJ	Mini connector for KA option	
KM	Mini connector for KB option	
KN	KA with suppression diode and blocking diode	
KP	KA with suppression diode, blocking diode and ground wire	
KT	KA with light	
KU	KA with light and ground wire	
KV	KA with suppression diode and light	
KW	KA with suppression diode, light and ground wire	
КХ	KA with suppression diode, blocking diode and light	
KY	KA with suppression diode, blocking diode, light and ground wire	



i o n

Connector SUB_D 25 (option ZZZY = SUBY; Y = cable length)



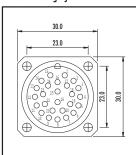


TECHNICAL DATA

- Type «SUB_D»
- Number of contacts : 25
- Solder termination (Dia. 0.6 mm/0.14 mm²/26-22 AWG)
- Operating current 5 A/contact
- Rated voltage 125 V~
 Temp. range -40° to +125°C
- Insulation resistance $\geq 10^{10} \ \Omega$
- Protection class IP40 (DIN 40050)
- Number of solenoids: 20 max.
- Max. 24 V=/5.4 W per solenoid
- 5 common wires
- Female plug supplied with circuit bar

Connector RND (option ZZZY = RNDY ; Y = cable length)



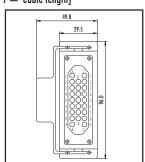


TECHNICAL DATA

- Type «Round connector»
- Number of contacts : 26
- Solder termination (Dia. 1 mm/1 mm²/17 AWG)
- Operating current 7.5 A/contact
- Rated voltage 250 V~
- Insulation resistance $\geq 10^8~\Omega$
- Cable entry PG16
- Temp. range -40° to +125°C
 Protection class IP65 (DIN 40050)
- Number of solenoids: 24 max.
- 1 common and 1 ground
- All voltages
- Female plug supplied with circuit bar

Connector HDT $\{\text{option ZZZY} = \text{HDTY} : \text{Y} = \text{cable length}\}$





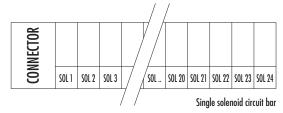
TECHNICAL DATA

- Type «Heavy duty»
- Number of contacts : 25
- Solder termination (Dia. 1.4 mm/0.75 mm²/18 AWG)
- Operating current 10 A/contact
- Rated voltage 250 V~
- Insulation resistance $\geq 10^{10} \ \Omega$
- Cable entry PG16
- Temp. range -40° to $+125^{\circ}$ C
- Protection class IP65 (DIN 40050)
- Number of solenoids: 24 max.
- 1 common and 1 ground
- All voltages
- Female plug supplied with circuit bar

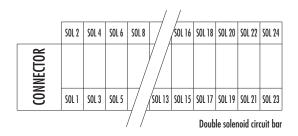




Connector termination details



p



Connector SUB_D25 (option ZZZY = SUBY ; Y = cable length)

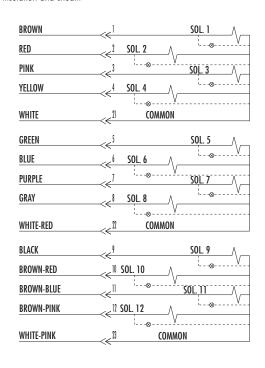
TECHNICAL DATA PREWIRED CABLE

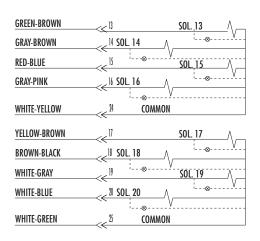
• Type : LIYY -0.14 mm² • Dia. ca. 9.3 mm

• Insulation resistance : 20 $M\Omega$ for 1000 meter

• Temp. range -5° to $+80^{\circ}$ C • Rated voltage : 250 V~

• PVC core insulation and sheath





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O p i i o n s

Connector RND (option ZZZY = SNDY ; Y = cable length)

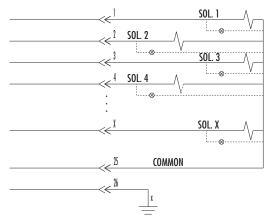
TECHNICAL DATA PREWIRED CABLE

• Type : LIY(C)Y -0.50 mm^2

• Dia. ca. 10.8 mm (12 core); 12.9 mm (18 core); 16.0 mm (32 core)

• Insulation resistance : 20 $M\Omega$ for 1000 meter

Temp. range -5° to +80°C
Rated voltage : 500 V~
PVC core insulation and sheath
Tinned copper wire braid



Connector HDT (option ZZZY = HDTY; Y = cable length)

TECHNICAL DATA PREWIRED CABLE

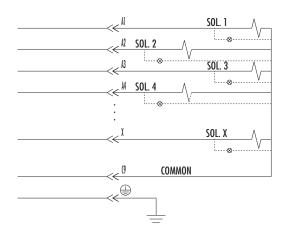
• Type : LIY(C)Y -0.75 mm²

• Dia. ca. 12.0 mm (12 core); 13.5 mm (18 core); 18.0 mm (32 core)

• Insulation resistance : 20 $M\Omega$ for 1000 meter

Temp. range -5° to +80°C
Rated voltage : 500 V~
PVC core insulation and sheath

• Tinned copper wire braid





PRECAUTIONS CONCERNING THE APPLICATION, INSTALLATION AND SERVICE OF MAC VALVES

The precautions below are important to be read and understood before designing into a system any MAC valve, and before installing or servicing any MAC valve. Improper use, installation or servicing of any MAC valve in some systems could create a hazard to personnel or equipment.

APPLICATION PRECAUTIONS:

INDUSTRIAL USF -

MAC valves are intended for use in industrial pneumatic and/or vacuum systems. They are not intended for consumer use or service. They are general purpose industrial valves with literally thousands of different applications in industrial systems. These products are not inherently dangerous, but they are only a component of an overall system. The system in which they are used must provide adequate safeguards to prevent injury or damage in the event failure occurs, whether it be failure of switches, regulators, cylinders, valves or any other component.

POWER PRESSES -

MAC valves are not designed nor intended to be used to operate and/or control the operation of clutch and/or brake systems on power presses. There are special products on the market for such use.

2-POSITION VALVES -

Some MAC valves are 2-position, 4-way valves. When air is supplied to the inlet port(s) of these valves, there will always be a flow path from the inlet to one of the outlets regardless of which of the two positions the valve is situated. Therefore, if pressurized air retained in the system would present a hazard in the application or servicing of the valve or system, a separate method in the system must be provided to remove the trapped air.

3- POSITION VALVES-

Some MAC valves are 3-position, 4-way valves. These valves are either double solenoid or double remote air operated.

If either of the two operators is in control, air supplied to the inlet port(s) will pass through the valve to one of the outlets as on 2-position, 4-way valves. However, if neither operator is in control, the valve moves to a center position. Listed below are the various center position functions:

A. CLOSED CENTER-

With this type valve, when in the center position all ports are blocked (inlets and exhausts) meaning the air at both outlet ports is trapped. If trapping the air in both outlet ports would present a hazard in the application or servicing, a separate method in the system must be provided to remove the trapped air or this type valve should not be

B. OPEN CENTER-

With this type valve, when in the center position, the inlet port(s) is blocked and the two outlet ports are open to the exhaust port(s) of the valve. If having no air in either outlet port would present a hazard in the application or servicing, this type valve should not

C. PRESSURE CENTER-

With this type valve, when in the center position, the inlet port(s) is connected to both outlet ports of the valve. If having pressurized air to either or both outlet ports would present a hazard in the application or servicing of the valve or system, a separate method in the system must be provided to remove the retained air.

OPERATING SPECIFICATIONS -

MAC valves are to be installed only on applications that meet all operating specifications described in the MAC catalog for the valve.

MANUAL OPERATORS

Most MAC valves can be ordered with manual operators. Manual operators when depressed, are designed to shift the valve to the same position as would the corresponding solenoid or remote air pilot operator if it were activated. Care must be taken to order a type, if any, that will be safe for the physical location of the manual operator in the system. Accidental activation of a manual operator could create a dangerous situation. If intentional or accidental operation of a valve by a manual operator could create a dangerous situation then the "no operator" option should be used

REMOTE AIR OPERATED VALVES

Pilot valves supplying signal pressure to remote air operated valves should be 3-way valves with adequate supply and exhaust capacity to provide positive pressurizing and exhausting of the pilot supply line. Pilot lines should be open to exhaust when valves are deenergized.

INSTALLATION AND SERVICE PRECAUTIONS:

- A. Do not install or service MAC valves without first making sure both the air and electrical power to the machine are off and that all air has been completely bled from the system.
- B. MAC valves should only be installed and/or serviced by qualified, knowledgeable personnel who understand how the specific valve is to be pneumatically piped and electrically connected (where applicable). Flow paths through the valve are shown in the catalog and on the valve by use of ANSI or ISO type standard and graphic symbols. Do not install unless these symbols and the valve functions and operations are thoroughly understood.
- C. Before service, maintenance, repair or cleaning, consult local distributor or factory for Parts & Operation Sheet and information on proper cleaning and lubrication agents. Do not subject MAC valves' parts to any foreign substance including lubricants and cleaning agents not specifically recommended by MAC valves, Inc.
- D. MAC valves are never to be stepped on while working on a machine. Damage to the valve, or lines to the valve (either air or electrical lines) or accidental activating of a manual operator on the valve could result in a dangerous condition.

WARNING :

Under no circumstances are Mac valves to be used in any application where failure of the valve to operate as intended could jeopardize the safety of the operator or any

- Do not operate outside of pressure range listed on valve label or outside of designated temperature range.
 Air supply must be clean. Contamination of valve can affect proper operation.
- Air supply must be clean. Contamination of valve can affect proper operation.
 Before attempting to repair, adjust or clean valve, consult catalog, parts & operation sheet, or factory for proper maintenance procedures, lubrication, and cleaning agents.
 Never attempt to repair or perform other maintenance with air pressure to valve.
- If airline lubrication is used, consult catalog, parts & operation sheet, or factory for recommended lubricants.

LIMITATION OF GUARANTEE

This Guarantee is limited to the replacement or rebuilding of any valve which should fail to operate properly. Valves, under the MAC Guarantee, must be returned (with or without bases) transportation prepaid and received at our factory within the Guarantee period. They will be returned to the customer at the expense of MAC Valves, Inc., and will carry the same guarantee as provided under the Flat Rate Rebuild Program.

DISCLAIMER OF GUARANTEE

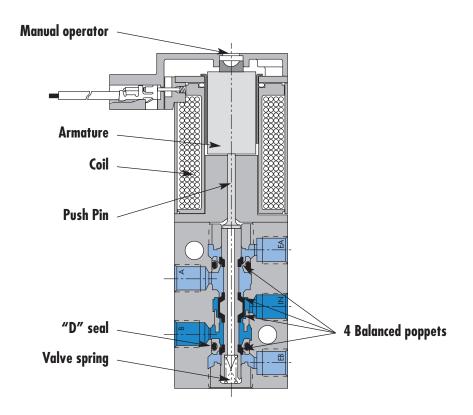
No claims for labor, material, time, damage, or transportation are allowable nor will any valve be replaced or rebuilt under this guarantee which has been damaged by the purchaser not in the normal course of its use and maintenance during the warranty period. The guarantee does not apply to loss or damage caused by fire, theft, riot, explosion, labor dispute, act of God, or other causes beyond the control of MAC Valves, Inc. Shall in no event be liable for remote, special or consequential damages under the MAC Guarantee, nor under any implied warranties, including the implied warranty of merchantability.

The above Guarantee is our manner of extending the engineering and service resources of the MAC Valves, Inc. organization to assure our customer long, and continued satisfaction.



Circuit bar mounting

non plug-in cylinder ports in base	non plug-in cylinder ports in valve	plug-in	plug-in with F. C.	plug-in with Pr. Reg.	plug-in with Pr. Reg. and F. C.	add-on style plug-in	add-on style plug-in with F. C.
add-on style plug-in with Pr. Reg.	add-on style plug-in with Pr. Reg. and F. C.	plug-in add-a-unit stations	plug-in add-a-unit stations with F. C.	plug-in add-a-unit stations with Pr. Reg.	plug-in add-a-unit stations with F. C. and Pr. Reg.		



SERIES FEATURES

- High force MACSOLENOID®.
- 10mm direct operated.
- # 10-32 or M5 ports.
- Rated for lubricated or non-lubricated service.
- Cylinder ports in valve or in circuit bar.



Port size Flow (Max) Circuit bar mounting **Function** 5/2, 3/2 NO-NC M5 - #10-32 93 NL/min

OPERATIONAL BENEFITS

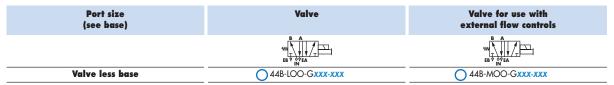
- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.

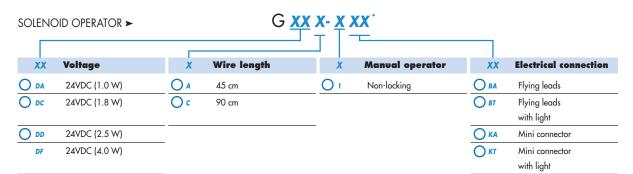




44B-xxx-Gxxx-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING





EBP44B-xxxx-xx

HOW TO ORDER CIRCUIT BAR

Port size	Side cylinder ports	Bottom cylinder ports		
M.5	○ EBP44B-001D- xx	EBP44B-002D- xx		
# 10-32	EBP44B-001B-xx	EBP44B-002B- xx		

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory (add - 9 to the model number).







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range : $0^{\circ}F$ to $120^{\circ}F$ ($-18^{\circ}C$ to $+50^{\circ}C$)

Orifice: 1.8 mm

Flow (at 6 bar, AP=1bar): 4 W : 93 NL/min, 2.5 W : 77 NL/min, 1,8 W : 57 NL/min, 1.0 W : 48 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Power: 4 W - 2.5 W - 1.8 W - 1.0 W

Response times : 4 W - 2.5 W - 1.8 W - 1.0 Energize : 3.4 ms

 Response times:
 Energize: 3.4 ms

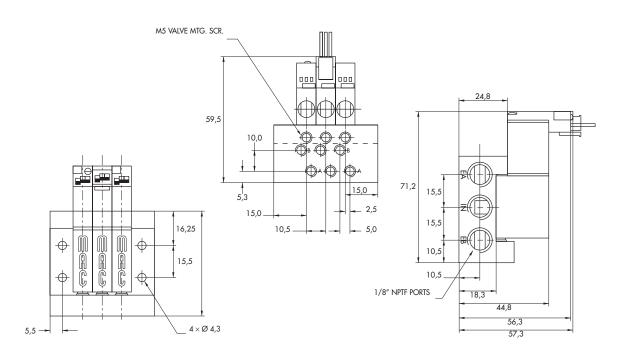
 (with 4 W coil)
 De-energize: 1.5 ms

Note: • Valve and coil are not interchangeable.

Spare parts : • Valve mounting kit : N-44001-03. • Blanking plate : M-44003.

Options : • Isolation of inlet and/or exhaust. Special bar. Consult Factory.

DIMENSIONS





Function Port size (Inlet & Exhaust) Flow (Max) Circuit bar mounting 5/2, 3/2 NO-NC M5 - 1/8" BSPP 93 NL/min

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.



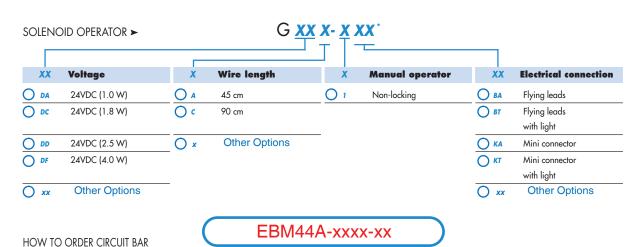
HOW TO ORDER

44B-xxx-Gxxx-xxx

Reset

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Valve port size	Valve	Valve for use with external flow controls		
	B A VI T V T V V T V V V V V V V V V V V V	EB V DO EA		
M5	44B-ABA-Gxxx-xxx	44B-BBA-Gxxx-xxx		
# 10-32	44B-AAA-Gxxx-xxx	44B-BAA-Gxxx-xxx		



Port size COMMON INLET & EXHAUST ○ EBM44A-001D-xx M5 1/8" BSPP EBM44A-002C-xx

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory (add - 9 to the model number).







Ø 4,2 MTG. HOLES

TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range : $0^{\circ}F$ to $120^{\circ}F$ (- $18^{\circ}C$ to $+50^{\circ}C$)

Orifice: 1.8 mm

Flow (at 6 bar, AP=1bar): 4 W : 93 NL/min, 2.5 W : 77 NL/min, 1,8 W : 57 NL/min, 1.0 W : 48 NL/min

Leak rate: 50 cm³/mi

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Power: 4 W - 2.5 W - 1.8 W - 1.0 W

 Response times:
 Energize: 3.5 ms

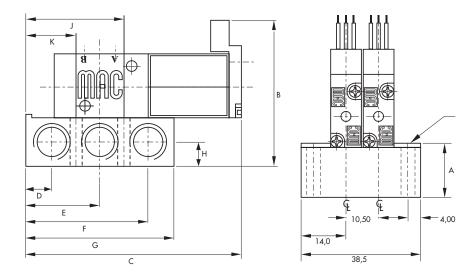
 (with 4 W coil)
 De-energize: 1.5 ms

Note: • Valve and coil are not interchangeable.

Spare parts: • Valve mounting kit (M5): M-44001-21. • Valve mounting kit (1/8"): M-44001-01. • Blanking plate: 30426-A.

Options : • Isolation of inlet and/or exhaust. Special bar. Consult Factory.

DIMENSIONS



Port size	A	В	C	D	E	F	G	Н	J	K
1/8"	16.0	47.5	69.2	8.5	24.0	39.5	48.0	8.0	31.85	16.15
M5	12.0	43.5	63.2	5.0	17.0	29.0	34.0	6.0	23.00	11.00



Function	Port size	Flow (Max)	Circuit bar	mounting
5/2, 3/2 NO-NC	M5 - #10-32	90 NL/min	plug-in	

OPERATIONAL BENEFITS

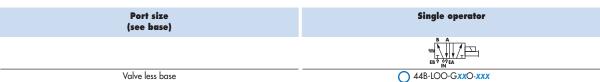
- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.

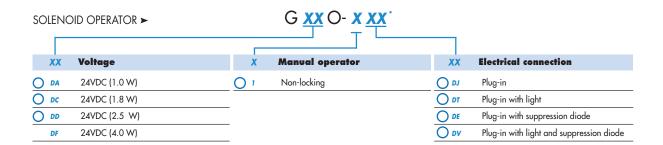


HOW TO ORDER

44B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING





ECD044B-00xxx-AOxx

HOW TO ORDER CIRCUIT BAR

Port size	Side cylinder ports (10.5 mm)	Bottom cylinder ports (10.5 mm)		
M.5	CECD044B-001AD-AOXX	ECD044B-002AD-AOxx		
# 10-32	ECD044B-001AB-AOxx	ECD044B-002AB-AOXX		

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory (add - 9 to the model number).







TECHNICAL Data

Response times:

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to +50°C)

Orifice: 1.8 mm

Flow (at 6 bar, \(\Delta P = 1 bar \): 4 W: 90 NL/min, 2.5 W: 80 NL/min, 1,8 W: 60 NL/min, 1.0 W: 50 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

13/8 10 +10/8 01 Horimidi Vollage

Power: 4 W - 2.5 W - 1.8 W - 1.0 W

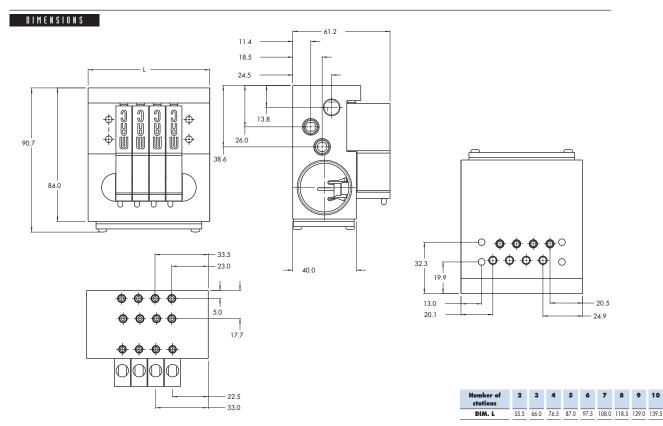
(with 4 W coil) De-energize : 1.5 ms

Note: • Valve and coil are not interchangeable.

Energize : 4 ms

Spare parts : • Valve mounting kit : N-44001-03. • Blanking plate : M-44003.

Options : • Isolation of inlet and/or exhaust. • BSPP Threads.





Port size Circuit bar mounting **Function** Flow (Max) plug-in with F. C. 5/2, 3/2 NO-NC

M5 - #10-32 80 NL/min

OPERATIONAL BENEFITS

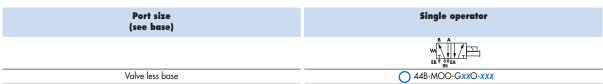
- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.

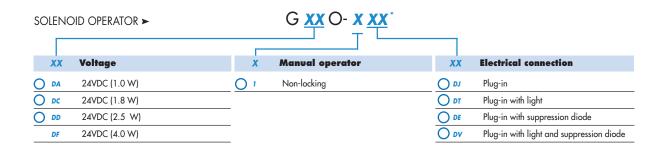




44B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING





HOW TO ORDER CIRCUIT BAR WITH FLOW CONTROLS

ECD044B-00xxx-AOxx

Port size	Side cylinder ports (10.5 mm)	Bottom cylinder ports (10.5 mm)
M5	CECD044B-005AD-AOXX	ECD044B-006AD-AOxx
# 10-32	ECD044B-005AB-AOxx	ECD044B-006AB-AO <i>xx</i>

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory (add - 9 to the model number). clic for multi-pin connector option (9, 15 or 25).







TECHNICAL DATA

Fluid:

Pressure range:

Lubrication:

Filtration :
Temperature range :

Orifice:

Flow (at 6 bar, Δ P=1bar):

Leak rate :

Leak rate :

Coil:

Voltage range:

Power:

Response times :

(with 4 W coil)

Compressed air, vacuum, inert gases

Vacuum to 8 BAR

Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

40 u

0°F to 120°F (-18°C to +50°C)

1.8 mm

4 W : 90 NL/min, 2.5 W : 80 NL/min, 1,8 W : 60 NL/min, 1.0 W : 50 NL/min

50 cm³/mir

General purpose class A, continuous duty, encapsulated

-15% to +10% of nominal voltage

4 W - 2.5 W - 1.8 W - 1.0 W

Energize : 4 ms

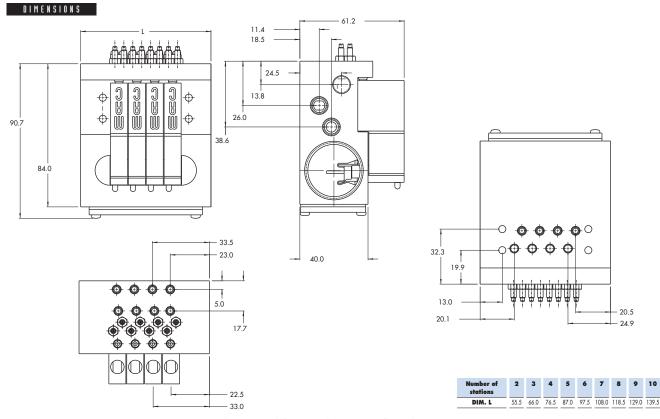
De-energize: 1.5 ms

Note: • Valve and coil are not interchangeable.

Spare parts: • Valve mounting kit: N-44001-03. • Blanking plate: M-44003. • Flow control needle (x2): N-44002.

Base wire Plug-in protector : 24180.

Options : • Isolation of inlet and/or exhaust. • BSPP Threads.





Port size Flow (Max) Circuit bar mounting **Function** 5/2, 3/2 NO-NC M5 - #10-32 80 NL/min

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.



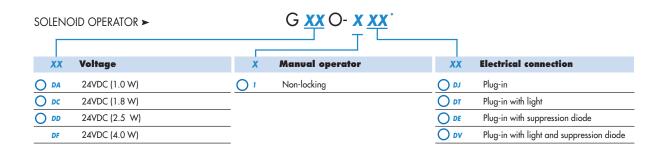


44B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING



Port size (see base)	Single operator
	EB V NV EA
Valve less base	44B-LOO-GxxO-xxx



ECD044B-00xxx-AOxx

HOW TO ORDER CIRCUIT BAR FOR PRESSURE REGULATORS** (to be ordered separately)

110 11 10 OKDEK CIKCOTI BI IK I OK I KEDODKE KEDOB II OKO 10 BC OIC	ici ca soparaiciyi
Port size	Bottom cylinder ports (10,5 mm)
M.5	○ ECD044B-004AD-A0-xx
# 10-32	ECD044B-004AB-A0-xx
Number of stations (03=3 stations) Note: clic for valves mounted on base at the factory (add - 9 to the model number). clic for multi-pin connector option (9, 15 or 25).	Y=A (no gage port) Y=B (with gage port) X=A (0 to 6.7 BAR) X=B (0 to 4 BAR) X=C (0 to 2.7 BAR) X=D (0 to 1 BAR)







TECHNICAL

Fluid:

Flow (at 6 bar, $\Delta P = 1 bar$):

Pressure range: Vacuum to 8 BAR

Lubrication:

Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 μ

Temperature range :

0°F to 120°F (-18°C to +50°C)

Compressed air, vacuum, inert gases

Orifice:

1.8 mm 4 W : 90 NL/min, 2.5 W : 80 NL/min, 1,8 W : 60 NL/min, 1.0 W : 50 NL/min

Leak rate :

50 cm³/min

Coil:

General purpose class A, continuous duty, encapsulated

Voltage range:

-15% to +10% of nominal voltage

Power:

4 W - 2.5 W - 1.8 W - 1.0 W

Response times:

Energize : 4 ms

(with 4 W coil)

De-energize: 1.5 ms

Note:

• Valve and coil are not interchangeable.

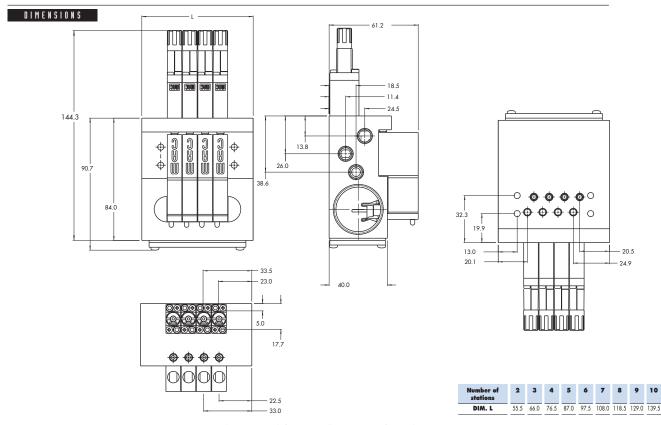
Spare parts:

• Pressure range regulators : (0-100 PSI). • Valve mounting kit: N-44001-03. • Blanking plate: M-44003. • Blanking plate regulator: N-44003.

• Base wire Plug-in protector : 24180.

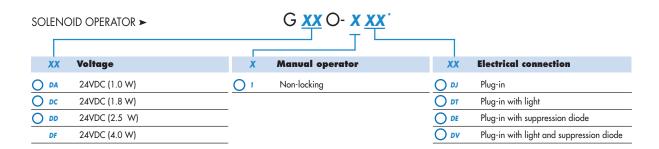
Options:

• Isolation of inlet and/or exhaust. • BSPP Threads.





Port size Flow (Max) Circuit bar mounting **Function** plug-in with Pr. Reg. and F. C. 5/2, 3/2 NO-NC M5 - #10-32 70 NL/min OPERATIONAL BENEFITS 1. 10 mm valve, direct solenoid operated. 2. Balanced poppet, immune to variations of pressure. 3. Short stroke with high flow. 4. The patented solenoid develops high shifting forces. 5. Powerful return spring. 6. Flow is specifically adjusted on each valve.
7. Manual operator standard on all valves. Reset HOW TO ORDER 44B-xxx-GxxO-xxx HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING Port size **Single operator** (see base)



Valve less base

ECD044B-00xxx-AOxx

44B-MOO-GxxO-xxx

HOW TO ORDER CIRCUIT BAR WITH FLOW CONTROLS AND PRESSURE REGULATORS** (pressure regulators to be ordered separately)

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Port size	Bottom cylinder ports (10,5 mm)
M.5	○ ECD044B-007AD-A0-xx
# 10-32	ECD044B-007AB-A0-xx
Number of stations (03=3 stations) Note: clic for valves mounted on base at the factory (add - 9 to the model number). clic for multi-pin connector option (9, 15 or 25).	Y=A (no gage port) Y=B (with gage port) X=A (0 to 6.7 BAR) X=B (0 to 4 BAR) X=C (0 to 2.7 BAR) X=D (0 to 1 BAR)







TECHNICAL

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 μ

Temperature range : 0°F to 120°F (-18°C to +50°C)

Orifice: 1.8 mm

Flow (at 6 bar, $\Delta P = 1 bar$): 4 W : 70 NL/min, 2.5 W : 60 NL/min, 1,8 W : 60 NL/min, 1.0 W : 50 NL/min

Leak rate : 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

4 W - 2.5 W - 1.8 W - 1.0 W Power:

Response times: Energize : 4 ms (with 4 W coil) De-energize: 1.5 ms

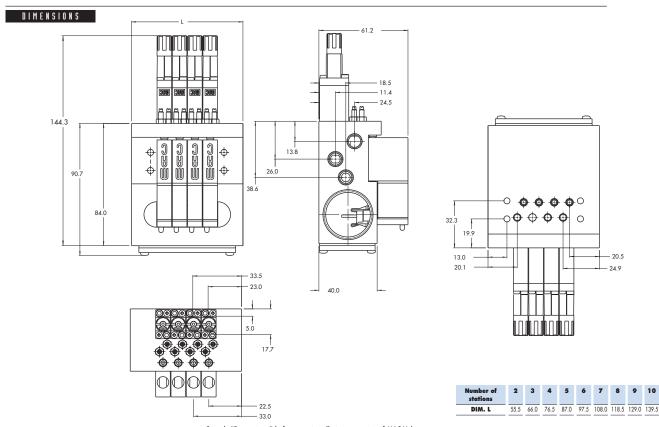
Note: • Valve and coil are not interchangeable.

• Pressure range regulators : (0-100 PSI).

Spare parts: • Valve mounting kit: N-44001-03. • Blanking plate: M-44003. • Blanking plate regulator: N-44003.

• Base wire Plug-in protector : 24180.

• Isolation of inlet and/or exhaust. • BSPP Threads. Options:





Port size Circuit bar mounting **Function** Flow (Max) add-on style plug-in 5/2, 3/2 NO-NC M5 - #10-32 90 NL/min

OPERATIONAL BENEFITS

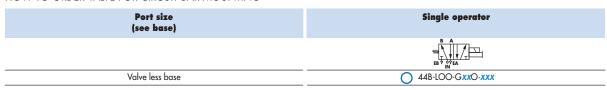
- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.

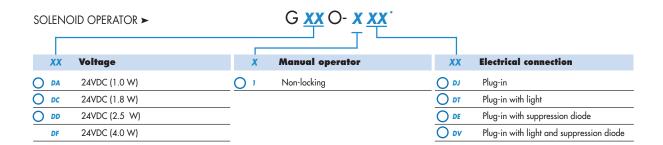




44B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING





ECD044B-00xxx-AOxx

HOW TO ORDER CIRCUIT BAR

Port size	Side cylinder ports (10.5 mm)	Bottom cylinder ports (10.5 mm)
M5	CD044B-001BD-AOxx	ECD044B-002BD-AOxx
# 10-32	ECD044B-001BB-AOxx	ECD044B-002BB-AOxx

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory (add - 9 to the model number). clic for multi-pin connector option (9, 15 or 25).

add-a-unit stations may be added to above bars.







Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 μ

Temperature range : 0°F to 120°F (-18°C to +50°C)

Orifice: 1.8 mm

Flow (at 6 bar, $\Delta P = 1 bar$): $4~W:90~NL/min,\,2.5~W:80~NL/min,\,1,8~W:60~NL/min,\,1.0~W:50~NL/min$

Leak rate : 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

4 W - 2.5 W - 1.8 W - 1.0 W Power:

Energize : 4 ms (with 4 W coil) De-energize: 1.5 ms

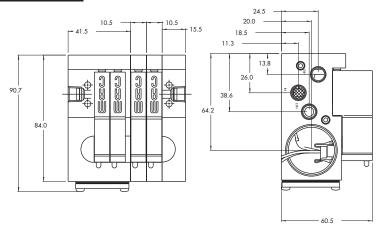
Note: • Valve and coil are not interchangeable.

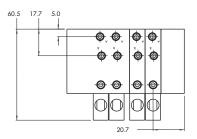
• Valve mounting kit: N-44001-03. • Blanking plate: M-44003. Spare parts :

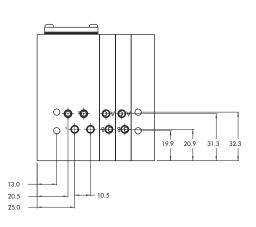
• Isolation of inlet and/or exhaust. • BSPP Threads. Options:

DIMENSIONS

Response times:









Function	Port size	Flow (Max)	Circuit bar mounting
5/2, 3/2 NO-NC	M5 - #10-32	80 NL/min	add-on style plug-in with F. C.

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.



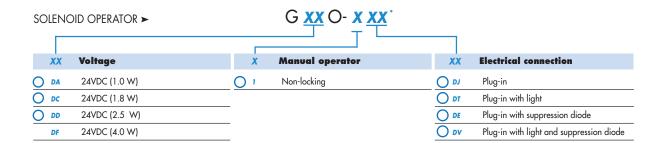
HOW TO ORDER

44B-xxx-GxxO-xxx

Reset

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Single operator
	S O NO EA
Valve less base	44B-MOO-GxxO-xxx



ECD044B-00xxx-AOxx

HOW TO ORDER CIRCUIT BAR WITH FLOW CONTROLS

Port size	Side cylinder ports (10.5 mm)	Bottom cylinder ports (10.5 mm)
M5	CD044B-005BD-AOxx	ECD044B-006BD-AOxx
# 10-32	ECD044B-005BB-AOxx	ECD044B-006BB-AOxx

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory (add - 9 to the model number). clic for multi-pin connector option (9, 15 or 25). add-a-unit stations may be added to above bars.

Consult "Precautions" before use, installation or service of MAC Valves.







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 4

Temperature range : $0^{\circ}F$ to $120^{\circ}F$ (- $18^{\circ}C$ to $+50^{\circ}C$)

Orifice: 1.8 mm

Flow (at 6 bar, \(\Delta P = 1 bar \): 4 W: 90 NL/min, 2.5 W: 80 NL/min, 1,8 W: 60 NL/min, 1.0 W: 50 NL/min

Leak rate: 50 cm³/mi

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Power: 4 W - 2.5 W - 1.8 W - 1.0 W

 Response times:
 Energize: 4 ms

 (with 4 W coil)
 De-energize: 1.5 ms

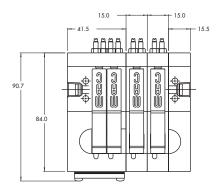
Note: • Valve and coil are not interchangeable.

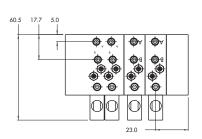
Spare parts: • Valve mounting kit: N-44001-03. • Blanking plate: M-44003. • Flow control needle (x2): N-44002.

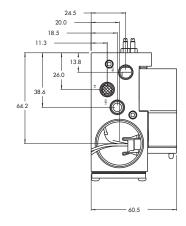
Base wire Plug-in protector : 24180.

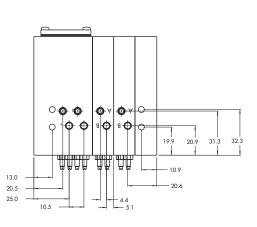
Options : • Isolation of inlet and/or exhaust. • BSPP Threads.

DIMENSIONS











Port size Flow (Max) Circuit bar mounting **Function** add-on style plug-in with Pr. Reg. 5/2, 3/2 NO-NC M5 - #10-32 80 NL/min

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.

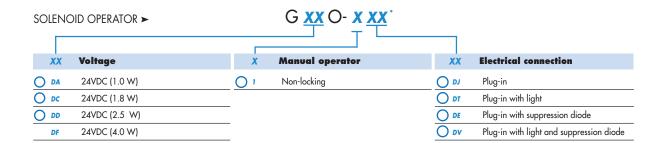


HOW TO ORDER

44B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Single operator
	ES V NV EA
Valve less base	44B-LOO-GxxO-xxx



ECD044B-00xxx-AOxx

HOW TO ORDER CIRCUIT BAR FOR PRESSURE REGULATORS** Ito be ordered sengrately.

110 14 10 OKDER CIRCOIT DAR FOR TRESSORE RECOLATORS 10 De 010	erea separately)
Port size	Bottom cylinder ports (10,5 mm)
M5	○ ECD044B-004BD-A0-xx
# 10-32	ECD044B-004BB-A0-xx
Number of stations (03=3 stations) Note: clic for valves mounted on base at the factory (add - 9 to the model number). clic for multi-pin connector option (9, 15 or 25). add-a-unit stations may be added to above bars.	Y=A (no gage port) Y=B (with gage port) X=A (0 to 6.7 BAR) X=B (0 to 4 BAR) X=C (0 to 2.7 BAR) X=C (0 to 2.7 BAR) X=D (0 to 1 BAR)







TECHNICAL DA TA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range : $0^{\circ}F$ to $120^{\circ}F$ (- $18^{\circ}C$ to $+50^{\circ}C$)

Orifice: 1.8 mm

Flow (at 6 bar, AP=1bar): 4 W : 90 NL/min, 2.5 W : 80 NL/min, 1,8 W : 60 NL/min, 1.0 W : 50 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

13/6/10 + 10/6 or Horillian voltage

Power: 4 W - 2.5 W - 1.8 W - 1.0 W

 Response times:
 Energize: 4 ms

 (with 4 W coil)
 De-energize: 1.5 ms

20.7

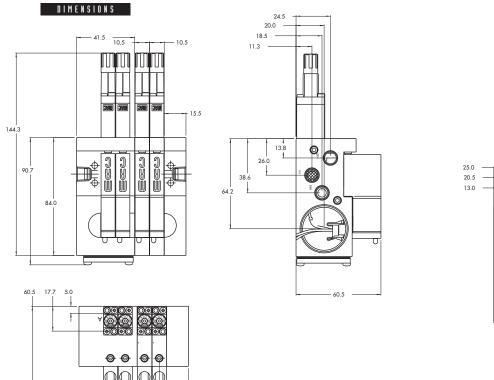
Note: • Valve and coil are not interchangeable.

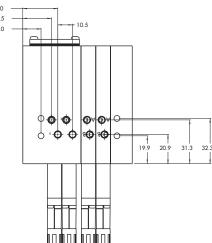
Pressure range regulators : (0-100 PSI).

Spare parts : • Valve mounting kit : N-44001-03. • Blanking plate : M-44003. • Blanking plate regulator: N-44003.

Base wire Plug-in protector : 24180.

Options : • Isolation of inlet and/or exhaust. • BSPP Threads.







Port size Flow (Max) **Function** Circuit bar mounting add-on style plug-in with Pr. Reg. and F. C. 5/2, 3/2 NO-NC M5 - #10-32 70 NL/min

OPERATIONAL BENEFITS

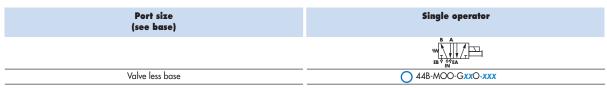
- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.

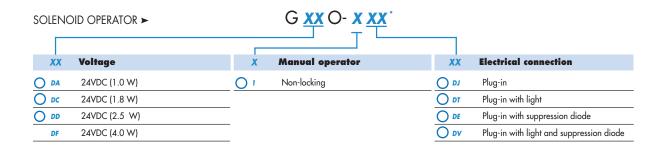




44B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING





ECD044B-00xxx-AOxx

HOW TO ORDER CIRCUIT BAR WITH FLOW CONTROLS AND PRESSURE REGULATORS** (pressure regulators to be ordered separately)

THE TY TO CREEK CHOOL BY ME THIN TECT TO CONTINUE OF MEDICAL I	(pressure regulators to be endered separately)
Port size	Bottom cylinder ports (10,5 mm)
M5	○ ECD044B-007BD-A0-xx
# 10-32	ECD044B-007BB-A0-xx
Number of stations (03=3 stations) Note: clic for valves mounted on base at the factory (add - 9 to the model number). clic for multi-pin connector option (9, 15 or 25). add-a-unit stations may be added to above bars.	Y=A (no gage port) Y=B (with gage port) X=A (0 to 6.7 BAR) X=B (0 to 4 BAR) X=C (0 to 2.7 BAR) X=D (0 to 1 BAR)







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range : $0^{\circ}F$ to $120^{\circ}F$ ($-18^{\circ}C$ to $+50^{\circ}C$)

Orifice: 1.8 mm

Flow (at 6 bar, AP=1bar): 4 W : 70 NL/min, 2.5 W : 60 NL/min, 1,8 W : 60 NL/min, 1.0 W : 50 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

1 1 2 5 W 1 2 W 1 2 W

Power: 4 W - 2.5 W - 1.8 W - 1.0 W

 Response times:
 Energize: 4 ms

 (with 4 W coil)
 De-energize: 1.5 ms

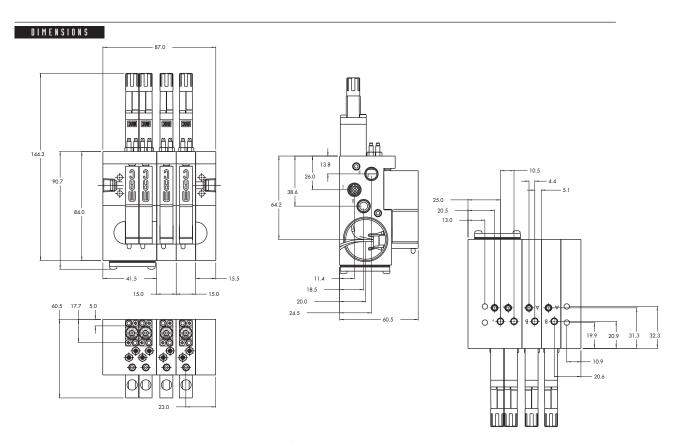
Note:

• Valve and coil are not interchangeable.
• Pressure range regulators: (0-100 PSI).

Spare parts: • Valve mounting kit: N-44001-03. • Blanking plate: M-44003. • Blanking plate regulator: N-44003.

Base wire Plug-in protector : 24180.

Options : • Isolation of inlet and/or exhaust. • BSPP Threads.





Port size Circuit bar mounting **Function** Flow (Max) plug-in add-a-unit 5/2 M5 - #10-32 90 NL/min

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.

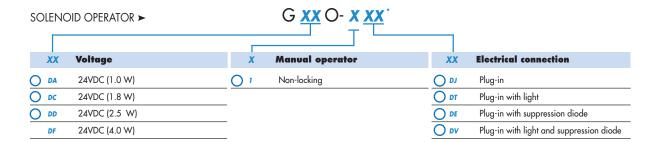


HOW TO ORDER

44B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Single operator
	B V OVEA
Valve less base	44B-LOO-GXXO-XXX



ECD044B-00xxx-AOxx

HOW TO ORDER CIRCUIT BAR

Port size	Side cylinder ports	Bottom cylinder ports
M.5	CECD044B-001CD-AOXX	ECD044B-002CD-AOXX
# 10-32	ECD044B-001CB-AOxx	ECD044B-002CB-AOxx

Number of stations (03=3 stations) - Maximum length is 4 stations Note: clic for valves mounted on base at the factory (add - 9 to the model number). when add-a-unit stations are added to bars with a multi-pin connector, MOD. SD03 should be included with add-a-unit model number.







Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 μ

Temperature range : 0°F to 120°F (-18°C to +50°C)

Orifice: 1.8 mm

Flow (at 6 bar, $\Delta P = 1 bar$): $4~W:90~NL/min,\,2.5~W:80~NL/min,\,1,8~W:60~NL/min,\,1.0~W:50~NL/min$

Leak rate : 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

4 W - 2.5 W - 1.8 W - 1.0 W Power:

Energize : 4 ms (with 4 W coil) De-energize: 1.5 ms

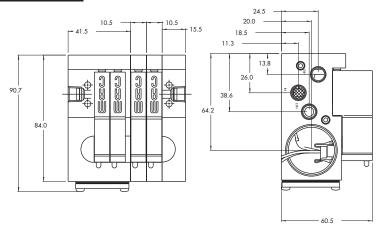
Note: • Valve and coil are not interchangeable.

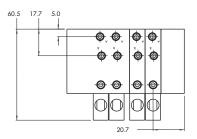
• Valve mounting kit: N-44001-03. • Blanking plate: M-44003. Spare parts :

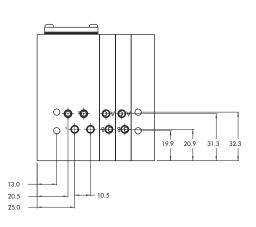
• Isolation of inlet and/or exhaust. • BSPP Threads. Options:

DIMENSIONS

Response times:









Port size Circuit bar mounting **Function** Flow (Max) plug-in add-a-unit stations with F. C. 5/2 M5 - #10-32 80 NL/min

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.

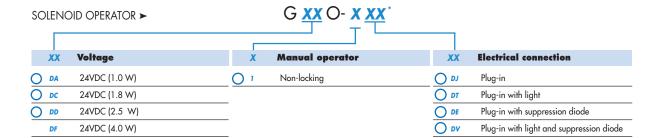


HOW TO ORDER

44B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Single operator
	ES TO NOVE A
Valve less base	44B-MOO-GxxO-xxx



ECD044B-00xxx-AOxx

HOW TO ORDER CIRCUIT BAR WITH FLOW CONTROLS

Port size	Side cylinder ports	Bottom cylinder ports
M.5	CECD044B-005CD-AOXX	ECD044B-006CD-AOXX
# 10-32	ECD044B-005CB-AOxx	ECD044B-006CB-AOxx

Number of stations (03=3 stations) - Maximum length is 4 stations Note: clic for valves mounted on base at the factory (add - 9 to the model number). when add-a-unit stations are added to bars with a multi-pin connector, MOD. SD03 should be included with add-a-unit model number.







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 4

Temperature range : $0^{\circ}F$ to $120^{\circ}F$ (- $18^{\circ}C$ to $+50^{\circ}C$)

Orifice: 1.8 mm

Flow (at 6 bar, \(\Delta P = 1 bar \): 4 W: 90 NL/min, 2.5 W: 80 NL/min, 1,8 W: 60 NL/min, 1.0 W: 50 NL/min

Leak rate: 50 cm³/mi

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Power: 4 W - 2.5 W - 1.8 W - 1.0 W

 Response times:
 Energize: 4 ms

 (with 4 W coil)
 De-energize: 1.5 ms

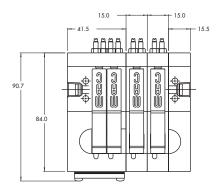
Note: • Valve and coil are not interchangeable.

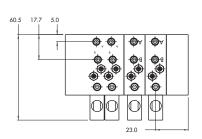
Spare parts: • Valve mounting kit: N-44001-03. • Blanking plate: M-44003. • Flow control needle (x2): N-44002.

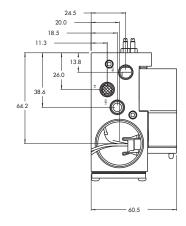
Base wire Plug-in protector : 24180.

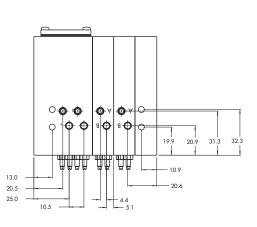
Options : • Isolation of inlet and/or exhaust. • BSPP Threads.

DIMENSIONS











Port size Circuit bar mounting **Function** Flow (Max) plug-in add-a-unit stations with Pr. Reg 5/2 M5 - #10-32 80 NL/min

OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.

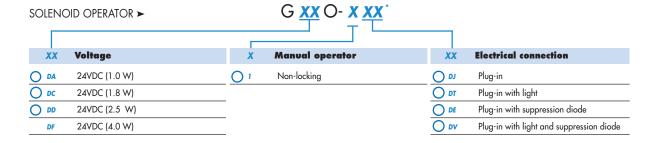


HOW TO ORDER

44B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Single operator
	B A V T S S S S S S S S S S S S S S S S S S
Valve less base	44B-LOO-GXXO-XXX



ECD044B-00xxx-AOxx

HOW TO ORDER CIRCUIT BAR FOR PRESSURE REGULATORS ** (to be ordered separately)

Port size	Bottom cylinder ports (10,5 mm)
M5	CECD044B-004CD-AOXX
# 10-32	ECD044B-004CB-AOxx
Number of stations (03=3 stations) · Maximum length is 4 stations Note: clic for valves mounted on base at the factory (add - 9 to the model number). when add-a-unit stations are added to bars with a multi-pin connector, MOD. SD03 should be included with add-a-unit model number.	Y=A (no gage port) Y=B (with gage port) X=A (0 to 6.7 BAR) X=B (0 to 4 BAR)

X=C (0 to 2.7 BAR) X=D (0 to 1 BAR)







TECHNICAL

Response times:

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 μ

Temperature range : 0°F to 120°F (-18°C to +50°C)

Orifice: 1.8 mm

Flow (at 6 bar, $\Delta P = 1 bar$): $4~W:90~NL/min,\,2.5~W:80~NL/min,\,1,8~W:60~NL/min,\,1.0~W:50~NL/min$

Leak rate : 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

4 W - 2.5 W - 1.8 W - 1.0 W Power:

Energize : 4 ms (with 4 W coil) De-energize: 1.5 ms

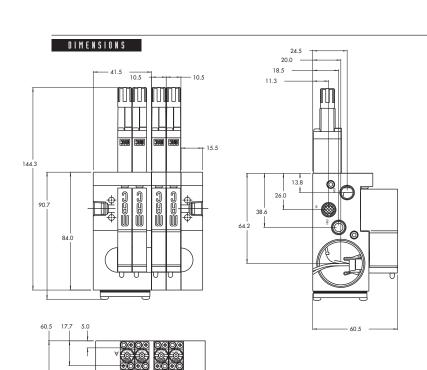
Note: • Valve and coil are not interchangeable.

• Pressure range regulators : (0-100 PSI).

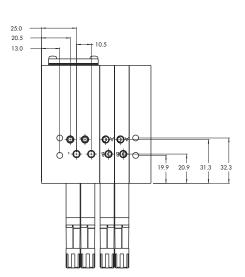
Spare parts : • Valve mounting kit: N-44001-03. • Blanking plate: M-44003. • Blanking plate regulator: N-44003.

• Base wire Plug-in protector : 24180.

• Isolation of inlet and/or exhaust. • BSPP Threads. Options:



@





Function	Port size	Flow (Max)	Circuit bar mounting
5/2	M5 - #10-32	70 NL/min	plug-in add-a-unit stations with F. C. and Pr. Reg.

OPERATIONAL BENEFITS

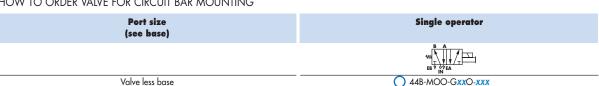
- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
 7. Manual operator standard on all valves.

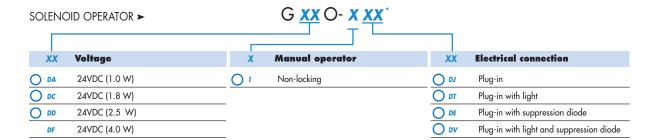




44B-xxx-GxxO-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING





ECD044B-00xxx-AOxx

HOW TO ORDER CIRCUIT BAR WITH FLOW CONTROLS AND PRESSURE REGULATORS ** (pressure regulators to be ordered separately)		
Port size	Bottom cylinder ports (10,5 mm)	
M5	CD044B-007CD-AOXX	
# 10-32	ECD044B-007CB-AOxx	
Number of stations (03=3 stations) - Maximum length is 4 stations Note:clic for valves mounted on base at the factory (add - 9 to the model number). when add-a-unit stations are added to bars with a multi-pin connector, MOD. SD03 should be included with add-a-unit model number.	** Regulator ordered separately-see below: Y=A (no gage port) Y=B (with gage port) X=A (0 to 6.7 BAR) X=B (0 to 4 BAR) X=C (0 to 2.7 BAR) X=D (0 to 1 BAR)	







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range : $0^{\circ}F$ to $120^{\circ}F$ ($-18^{\circ}C$ to $+50^{\circ}C$)

Orifice: 1.8 mm

Flow (at 6 bar, AP=1bar): 4 W : 70 NL/min, 2.5 W : 60 NL/min, 1,8 W : 60 NL/min, 1.0 W : 50 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

1 1 2 5 W 1 2 W 1 2 W

Power: 4 W - 2.5 W - 1.8 W - 1.0 W

 Response times:
 Energize: 4 ms

 (with 4 W coil)
 De-energize: 1.5 ms

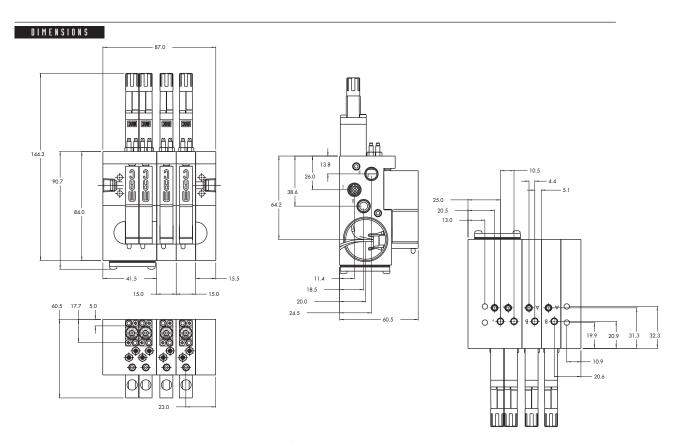
Note:

• Valve and coil are not interchangeable.
• Pressure range regulators: (0-100 PSI).

Spare parts: • Valve mounting kit: N-44001-03. • Blanking plate: M-44003. • Blanking plate regulator: N-44003.

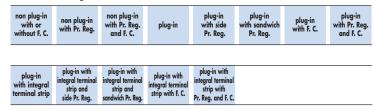
Base wire Plug-in protector : 24180.

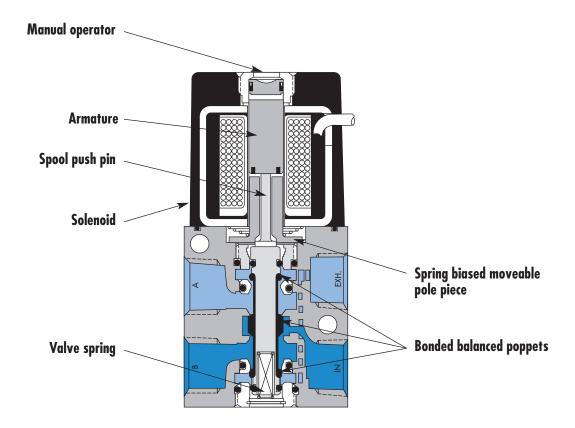
Options : • Isolation of inlet and/or exhaust. • BSPP Threads.





Circuit bar mounting





SERIES FEATURES

- Patented MACSOLENOID® for fastest possible response times.
- Extremely high cycle rate capability.
- Rated for lubricated or non-lubricated service.
- Various solenoid enclosures and plug-in connectors.
- Low wattage DC solenoids down to 1.8 watts.



Function	Port size	Flow (Max)	Circuit bar mounting
4/2	1/8" BSPP - M5	100 NL/min	non plug-in with or without F. C.

- Balanced poppet, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Burn-out proof solenoid on AC service.

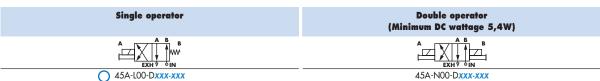


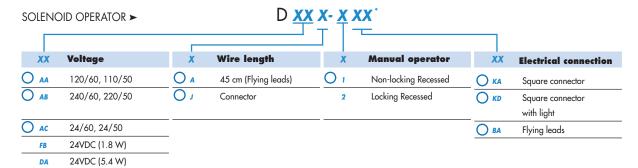
HOW TO ORDER

45A-xxx-Dxxx-xxx

Reset

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING





HOW TO ORDER CIRCUIT BAR** (WITHOUT FLOW CONTROLS)

24VDC (12.7 W)

EBM45A-xxxx-xx

Port size	Spacing mm	Side cylinder ports	Bottom cylinder ports
1/8" BSPP	21	○ EBM45A-001C-xx	EBM45A-002C- xx
M5	21	EBM45A-001D-xx	EBM45A-002D- xx

HOW TO ORDER CIRCUIT BAR** (WITH FLOW CONTROLS)

Port size	Spacing mm	Side cylinder ports	Bottom cylinder ports
1/8" BSPP	26	EBM45A-015C- xx	EBM45A-016C- xx
M5	26	EBM45A-015D- xx	EBM45A-016D- xx
1/8" BSPP	40	EBM45A-025C- xx	EBM45A-026C- xx
M5	40	EBM45A-025D- xx	EBM45A-026D- xx

Number of stations (03=3 stations)

** Other options available Consult factory.

Note: clic for valves mounted on base at the factory (add - 9 to the model number).







Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to 50°C)

Orifice: 2 mm

Flow (at 6 bar, \(\Delta P = 1 bar \): 1.8 W: 80 NL/min, 5.4 W: 100 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: Nema 4

Power: 120 VAC/60 = Inrush : 10.9 VA (0.09 AMPS) Holding : 7. 7VA (0.06 AMPS)

DC VOLTS = 1.8 W to 12.7 W

Response times : 24 VDC (5.4W) Energize : 6 ms De-energize : 2 ms

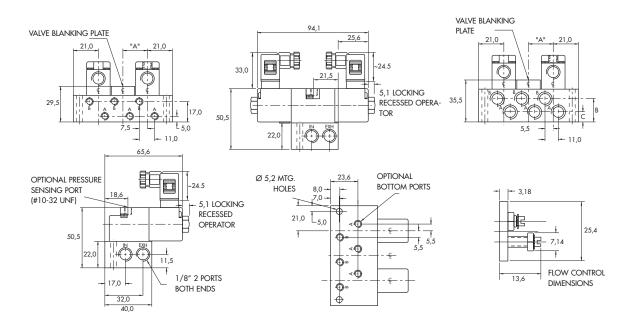
120 VAC Energize : 3-8 ms De-energize : 2-7 ms

Spare parts: • Solenoid operator (power ≥ 5.4 W): DXXJ-XFM, including mounting screws 35013.

• Seal between solenoid and valve body: 16402. • Seal between base and valve: 16453.

 \bullet Valve mounting screw (x2) : 35020. \bullet Blanking plate valve : M-45010. \bullet Blanking plate regulator : M-35005.

Options : • NPTF threads. • High flow up to 140 NL/min, according to wattage. • Isolation of inlet and/or exhaust.



SPACING SIZE	A			
		PORT SIZE	В	c
STANDARD	21.0			
PER JB	26.0	1/8"	20.0	8.0
GAGES	40.0	M5	22.0	6.0



Function Port size Flow (Max) Circuit bar mounting

4/2 1/8" BSPP - M5 100 NL/min non plug-in with Pr. Reg.

OPERATIONAL BENEFITS

- Balanced poppet, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Burn-out proof solenoid on AC service.



HOW TO ORDER

45A-xxx-Dxxx-xxx

Reset

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

	Single operator	Double operator (Minimum DC wattage 5,4W)
	A B B B B B B B B B B B B B B B B B B B	A B B B EXH V OIN
Valve w/o gage port	45A-L00-Dxxx-xxx	45A-N00-Dxxx-xxx
Valve w/ gage port	45A-M00-Dxxx-xxx	45A-P00-Dxxx-xxx

SOLENG	OID OPERATOR ➤		D <u>X</u>	<u> </u>	KX*		
XX	Voltage	X	Wire length	 x	Manual operator	XX	Electrical connection
O AA	120/60, 110/50	O A	45 cm (Flying leads)	O 1	Non-locking Recessed	O KA	Square connector
O AB	240/60, 220/50	Oı	Connector	O 2	Locking Recessed	O KD	Square connector with light
O AC	24/60, 24/50	O x	Other Options	O x	Other Options	O BA	Flying leads
○ FB	24VDC (1.8 W)					O xx	Other Options
O DA	24VDC (5.4 W)						
O DF	24VDC (12.7 W)						
O xx	Other Ontions						

EBM45A-xxxx-xx

HOW TO ORDER CIRCUIT BAR WITH PRESSURE REGULATORS (ORDER REGULATORS SEPARATELY) **

Port size	Spacing mm	Side cylinder ports	Bottom cylinder ports
1/8" BSPP	21 (w/o gage)	○ EBM45A-003C-xx	○ EBM45A-004C-xx
M5	21 (w/o gage)	○ EBM45A-003D- xx	EBM45A-004D- xx
1/8" BSPP	40 (w/ gage)	EBM45A-023C- xx	EBM45A-024C-xx
M5	40 (w/ gage)	○ EBM45A-023D- xx	EBM45A-024D- xx

Number of stations (03=3 stations)

** Other options available Consult factory.

Note: clic for valves and regulators mounted to circuit bar at the factory (add - 9 to the model number). gage not supplied w/circuit bar.

Pressure regulators :

35A-00M (Adjusting knob)

35A-00L (Slotted stem) 35A-00U (Locking stem)







TECHNICAL

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 2 mm

Flow (at 6 bar, $\Delta P = 1 bar$): 1.8 W: 80 NL/min, 5.4 W: 100 NL/min

24 VDC (5.4W)

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: Nema 4

120 VAC/60 = Inrush : 10.9 VA (0.09 AMPS) Power: Holding: 7. 7VA (0.06 AMPS)

DC VOLTS = 1.8 W to 12.7 W

Energize: 6 ms

120 VAC Energize: 3-8 ms De-energize: 2-7 ms

 $De\text{-energize}: 2 \ ms$

Spare parts: • Solenoid operator (power ≥ 5.4 W) : DXXJ-XFM, including mounting screws 35013.

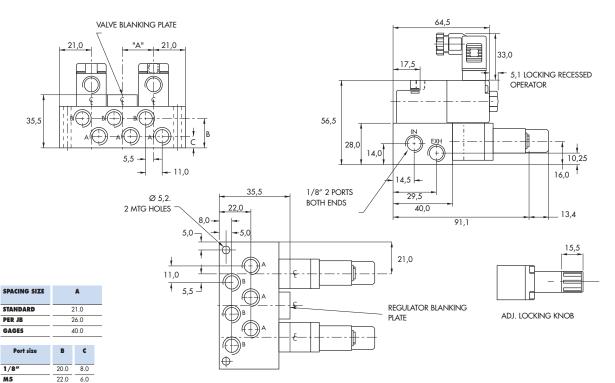
• Seal between solenoid and valve body: 16402. • Seal between base and valve: 16453.

• Valve mounting screw (x2): 35020. • Blanking plate valve: M-45010. • Blanking plate regulator: M-35005.

 \bullet NPTF threads. \bullet High flow up to 140 NL/min, according to wattage. \bullet Isolation of inlet and/or exhaust. Options:

DIMENSIONS

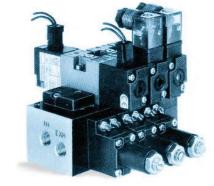
Response times:





Function	Port size	Flow (Max)	Circuit bar mounting
4/2	1/8" BSPP - M5	100 NL/min	non plug-in with Pr. Reg. and F. C.

- Balanced poppet, immune to variations of pressure
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Burn-out proof solenoid on AC service.



HOW TO ORDER

45A-xxx-Dxxx-xxx

Reset

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

	Single operator	Double operator (Minimum DC wattage 5,4W)
	A B B B B B B B B B B B B B B B B B B B	A B B B EXH V OIN
Valve w/o gage port	45A-L00-Dxxx-xxx	45A-N00-Dxxx-xxx
Valve w/ gage port	45A-M00-Dxxx-xxx	45A-P00-Dxxx-xxx

SOLENC	OID OPERATOR ►		D <u>X</u>	<u>x x- x</u> x	KX*		
XX	Voltage	Х	Wire length	X	Manual operator	XX	Electrical connection
O AA	120/60, 110/50	O A	45 cm (Flying leads)	O 1	Non-locking Recessed	○ KA	Square connector
O AB	240/60, 220/50	01	Connector	O 2	Locking Recessed	○ KD	Square connector
							with light
O AC	24/60, 24/50	O x	Other Options	O x	Other Options	O BA	Flying leads
○ FB	24VDC (1.8 W)					O xx	Other Options
O DA	24VDC (5.4 W)						•
O DF	24VDC (12.7 W)						
\bigcap xx	Other Options						

EBM45A-xxxx-xx

HOW TO ORDER CIRCUIT BAR WITH PRESSURE REGULATORS AND FLOW CONTROLS (ORDER REGULATOR AND FLOW CONTROL SEPARATELY) **

Port size	Spacing mm	Side cylinder ports	Bottom cylinder ports
1/8" BSPP	21 (w/o gage)	○ EBM45A-007C-xx	○ EBM45A-008C-xx
M5	21 (w/o gage)	○ EBM45A-007D-xx	◯ EBM45A-008D- xx
1/8" BSPP	40 (w/ gage)	○ EBM45A-027C-xx	○ EBM45A-028C- xx
M5	40 (w/ gage)	○ EBM45A-027D-xx	EBM45A-028D-xx

Number of stations (03=3 stations)

** Other options available Consult factory.

Note: clic for valves, regulators and flow controls mounted to circuit bar at the factory (add - 9 to the model number).

gage not supplied w/circuit bar

Pressure regulators and flow controls: 45A-001 (Slotted stem) 45A-002 (Adjusting knob) 45A-003 (Locking stem)







Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to 50°C)

Orifice: 2 mm

Flow (at 6 bar, $\Delta P=1bar$): 1.8 W: 80 NL/min, 5.4 W: 100 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: Nema 4

Power: 120 VAC/60 = Inrush : 10.9 VA (0.09 AMPS) Holding : 7. 7VA (0.06 AMPS)

DC VOLTS = 1.8 W to 12.7 W

Response times: 24 VDC (5.4W) Energize : 6 ms De-energize : 2 ms

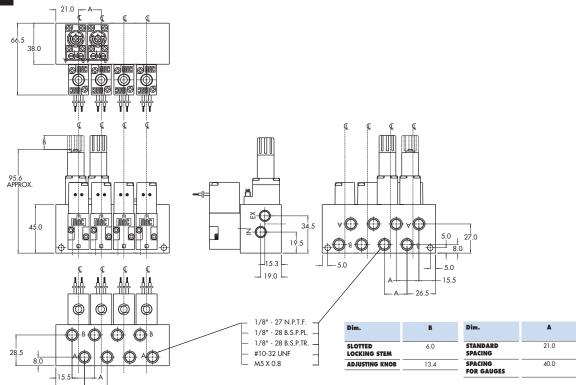
120 VAC Energize : 3-8 ms De-energize : 2-7 ms

Spare parts: • Solenoid operator (power ≥ 5.4 W): DXXJ-XFM, including mounting screws 35013.

• Seal between solenoid and valve body: 16402. • Seal between base and valve: 16453.

• Valve mounting screw (x2): 35020. • Blanking plate valve: M-45010. • Blanking plate regulator: M-35005.

Options : • NPTF threads. • High flow up to 140 NL/min, according to wattage. • Isolation of inlet and/or exhaust.





Port size Circuit bar mounting **Function** Flow (Max) 1/8" BSPP - M5 4/2 100 NL/min plug-in

OPERATIONAL BENEFITS

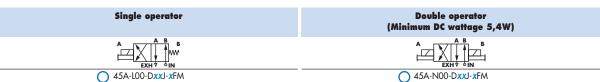
- 1. Balanced poppet, immune to variations of
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Burn-out proof solenoid on AC service.





45A-xxx-DxxJ-xFM

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING "PLUG-IN"



SOLENOID OPERATOR ► XX **Voltage Manual operator** O AA 120/60, 110/50 Non-locking Recessed O AB 240/60, 220/50 \bigcirc 2 Locking Recessed O AC 24/60, 24/50 Other Options ○ FB 24VDC (1.8 W) 24VDC (5.4 W) O DA O DF 24VDC (12.7 W) O xx Other Options

HOW TO ORDER "PLUG-IN" CIRCUIT BAR**

ECD45A-xxxx-xx-xx

O CD = terminal w/light (24V)

Port size	Spacing mm	Side cylinder ports	Bottom cylinder ports
1/8" BSPP	21	ECD45A-001C-A0-xx	ECD45A-002C-A0-xx
M5	21	○ ECD45A-001D-A0-xx	ECD45A-002D-A0-xx
1/8" BSPP	30	○ ECD45A-031C-C0-xx	ECD45A-032C-C0-xx
M5	30	○ ECD45A-031D-C0-xx	ECD45A-032D-C0-xx
Number of stations (03=3 stations) Note: clic for valves mounted on base at for multi-pin connector (9, 15 or 2)			A0 = without light AA = with light (120V) AB = with light (240V) AD = with light (24V) C0 = terminal strip
OPTIONS			CA = terminal w/light (120V)
FCD 454 0004 40			CB = terminal w/light (240V)

ECD45A-002A-A0-xx

- Clic for double operator valve (replace by 8) (Bottom cylinder ports).







TECHNICAL

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 μ

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 2 mm

Flow (at 6 bar, $\Delta P = 1 bar$): 1.8 W: 80 NL/min, 5.4 W: 100 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

24 VDC (5.4W)

Protection: Nema 4

120 VAC/60 = Inrush : 10.9 VA (0.09 AMPS) Power: Holding: 7. 7VA (0.06 AMPS)

DC VOLTS = 1.8 W to 12.7 W

Energize: 6 ms

120 VAC Energize: 3-8 ms De-energize: 2-7 ms

 $De\text{-energize}: 2 \ ms$

Spare parts: • Solenoid operator (power ≥ 5.4 W) : DXXJ-XFM, including mounting screws 35013.

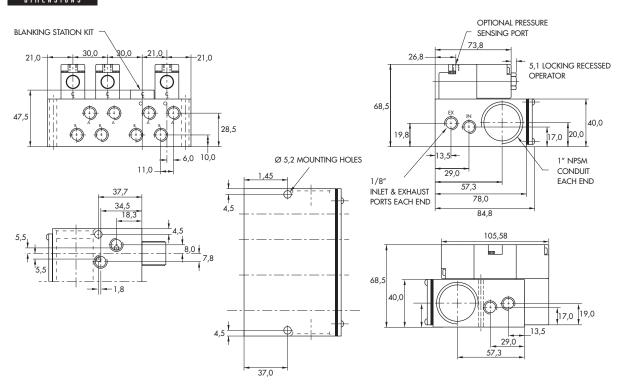
• Seal between solenoid and valve body: 16402. • Seal between base and valve: 16453.

• Valve mounting screw (x2): 35020. • Blanking plate valve: M-45010. • Blanking plate regulator: M-35005.

 \bullet NPTF threads. \bullet High flow up to 140 NL/min, according to wattage. \bullet Isolation of inlet and/or exhaust. Options:

DIMENSIONS

Response times:





Function	Port size	Flow (Max)	Circuit bar mounting	
4/2	1/8" BSPP - M5	100 NL/min	plug-in with side Pr. Reg.	

- 1. Balanced poppet, immune to variations of
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Burn-out proof solenoid on AC service.



HOW TO ORDER

45A-xxx-DxxJ-xFM

Reset

HOW TO ORDER VALVE FOR "PLUG-IN" CIRCUIT BAR



Valve w/o gage port Valve w/ gage port

SOLENOID OPERATOR ►		$D \underbrace{XX}_{\perp} J$
XX	Voltage	
O AA	120/60, 110/50	
O AB	240/60, 220/50	
O AC	24/60, 24/50	
O FB	24VDC (1.8 W)	
O DA	24VDC (5.4 W)	
O DF	24VDC (12.7 W)	
O xx	Other Options	

ECD45A-xxxx-xx-xx

HOW TO ORDER CIRCUIT BAR WITH PRESSURE REGULATORS (TO BE ORDERED SEPARATELY) **

Port size	Spacing mm	Bottom cylinder ports
1/8" BSPP	21	ECD45A-004C-A0-xx
M5	21	CD45A-004D-A0-xx
1/8" BSPP	30	ECD45A-034C-C0-xx
M5	30	ECD45A-034D-C0-xx
1/8" BSPP	40	ECD45A-024C-A0-xx
M5	40	ECD45A-024D-A0-xx

Number of stations (03=3 stations)

Note: clic for valves and regulators mounted to circuit bar at the factory (add - 9 to the model number).

for multi-pin connector (9, 15 or 25). minimum spacing for terminal strips is 30 mm. use 40 mm spacing for gages.

** Pressure Regulators :

35A-00M (Adjusting knob) 35A-00L (Slotted stem) 35A-00U (Locking stem)

Manual operator Non-locking Recessed Locking Recessed Other Options

- A0 = without light
 AA = with light (120V)
 AB = with light (240V)
 AD = with light (24V)
 C0 = terminal strip
 CA = terminal w/light (120V)
 CB = terminal w/light (240V)
 CD = terminal w/light (24V)
- O CD = terminal w/light (24V)







Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to 50°C)

Orifice: 2 mm

Flow (at 6 bar, $\Delta P=1bar$): 1.8 W: 80 NL/min, 5.4 W: 100 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: Nema 4

Power: 120 VAC/60 = Inrush : 10.9 VA (0.09 AMPS) Holding : 7. 7VA (0.06 AMPS)

DC VOLTS = 1.8 W to 12.7 W

Response times: 24 VDC (5.4W) Energize : 6 ms De-energize : 2 ms

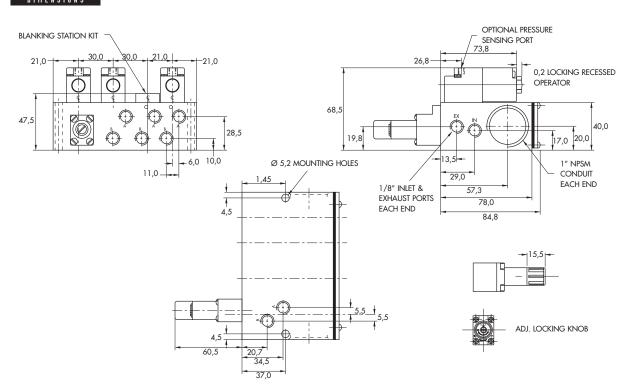
120 VAC Energize : 3-8 ms De-energize : 2-7 ms

Spare parts: • Solenoid operator (power ≥ 5.4 W): DXXJ-XFM, including mounting screws 35013.

• Seal between solenoid and valve body: 16402. • Seal between base and valve: 16453.

• Valve mounting screw (x2): 35020. • Blanking plate valve: M-45010. • Blanking plate regulator: M-35005.

Options : • NPTF threads. • High flow up to 140 NL/min, according to wattage. • Isolation of inlet and/or exhaust.





Function	Port size	Flow (Max)	Circuit bar mounting
4/2	1/8" BSPP - M5	100 NL/min	plug-in with sandwich Pr. Reg.

- 1. Balanced poppet, immune to variations of
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Burn-out proof solenoid on AC service.





HOW TO ORDER

45A-xxx-DxxJ-xFM

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING "PLUG-IN"



Valve w/o gage port Valve w/ gage port

SOLENOID OPERATOR ►		D XX 1- X
XX	Voltage	X
O AA	120/60, 110/50	<u>O</u> 1
O AB	240/60, 220/50	O 2
O AC	24/60, 24/50	O x
○ FB	24VDC (1.8 W)	
O DA	24VDC (5.4 W)	_
O DF	24VDC (12.7 W)	
O xx	Other Options	

ECD45A-xxxx-xx-xx

HOW TO ORDER "PLUG-IN" CIRCUIT BAR WITH SANDWICH PRESSURE REGULATORS (TO BE ORDERED SEPARATELY) **

Port size	Spacing mm	Side cylinder ports	Bottom cylinder ports	
1/8" BSPP	21	CECD45A-001C-A0-xx	CD45A-002C-A0-xx	
M5	21	ECD45A-001D-A0-xx	CD45A-002D-A0-xx	
1/8" BSPP	30	ECD45A-031C-C0-xx	ECD45A-032C-C0-xx	
M5	30	○ ECD45A-031D-C0-xx	○ ECD45A-032D-C0-xx	
1/8" BSPP	40	ECD45A-021C-A0-xx	ECD45A-022C-A0-xx	
M5	40	CD45A-021D-A0-xx	CD45A-022D-A0-xx	

Number of stations (03=3 stations) Note: clic for valves and regulators mounted to circuit bar at the factory, add - 9 to

the model number. for multi-pin connector (9, 15 or 25). minimum spacing for terminal strips is $30\ mm$.

use 40 mm spacing for gages.

** Pressure Regulators :

PR45A-AAOA (Adjusting knob) PR45A-ABOA (Slotted stem) PR45A-ACOA (Locking stem)

Manual operator Non-locking Recessed

Locking Recessed

Other Options

- O A0 = without light
- AA = with light (120V)
 AB = with light (240V)
 AD = with light (24V)

- CO = terminal w/light (120V)
 CB = terminal w/light (120V)
 CB = terminal w/light (240V)
 CD = terminal w/light (24V)







TECHNICAL Data

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to 50°C)

Orifice: 2 mm

Flow (at 6 bar, \(\Delta P = 1 bar \): 1.8 W: 80 NL/min, 5.4 W: 100 NL/min

24 VDC (5.4W)

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range : -15% to +10% of nominal voltage

Protection: Nema 4

Power: 120 VAC/60 = Inrush : 10.9 VA (0.09 AMPS) Holding : 7. 7VA (0.06 AMPS)

DC VOLTS = 1.8 W to 12.7 W

120 VAC Energize : 3-8 ms De-energize : 2-7 ms

Energize: 6 ms

 $De\text{-energize}: 2 \ ms$

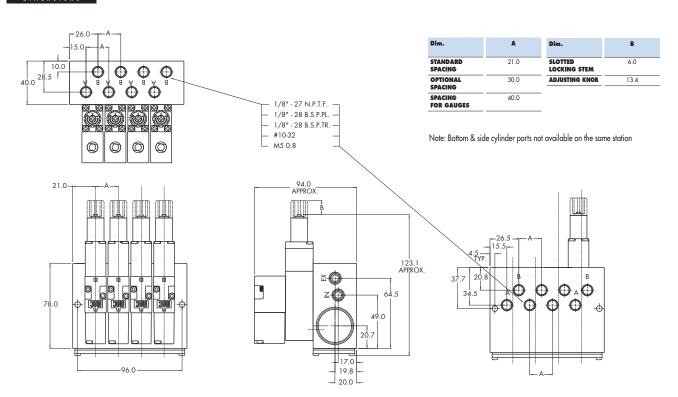
Spare parts: • Solenoid operator (power ≥ 5.4 W): DXXJ-XFM, including mounting screws 35013.

Seal between solenoid and valve body: 16402.
Seal between base and valve: 16453.
Valve mounting screw (x2): 35020.
Blanking plate valve: M-45010.
Blanking plate regulator: M-35005.

Options : • NPTF threads. • High flow up to 140 NL/min, according to wattage. • Isolation of inlet and/or exhaust.

DIMENSIONS

Response times:





Function	Port size	Flow (Max)	Circuit bar mounting
4/2	1/8" BSPP - M5	100 NL/min	plug-in with F. C.

- Balanced poppet, immune to variations of pressure
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Burn-out proof solenoid on AC service.





45A-xxx-DxxJ-xFM

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING "PLUG-IN"



Port size Single operator (see base)		
	A B B W	
Valve less base	◯ 45A-L00-DxxJ-xFM	

SOLENC	DID OPERATOR ➤	D <u>xx</u> .	J- <u>*</u> F <i>I</i>	M*	
XX	Voltage		X	Manual operator	
O AA	120/60, 110/50		O 1	Non-locking Recessed	
O AB	240/60, 220/50		O 2	Locking Recessed	
O AC	24/60, 24/50		O x	Other Options	
O FB	24VDC (1.8 W)		-		
O DA	24VDC (5.4 W)		•		
O DF	24VDC (12.7 W)				
O xx	Other Options		-		

HOW TO ORDER "PLUG-IN" CIRCUIT BAR WITH FLOW CONTROLS **

ECD45A-xxxx-xx-xx

Port size	Spacing mm	Side cylinder ports	Bottom cylinder ports	
1/8" BSPP	21		C ECD45A-006C-A0-xx	
M5	21		ECD45A-006D-A0-xx	
1/8" BSPP	30	○ ECD45A-035C-A0-xx		
M5	30	○ ECD45A-035D-A0-xx		
umber of stations (03=3 stations) the : Clic for valves mounted on base at the fact	tory (add - 9 to the model number).		O A0 = without light O AA = with light (120V) O AB = with light (240V)	

for multi-pin connector (9, 15 or 25).

minimum spacing for terminal strips is 30 mm.

AB = with light (240V)
AD = with light (24V)
CO = terminal strip
CA = terminal w/light (120V)
CB = terminal w/light (240V)
CD = terminal w/light (24V)







Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to 50°C)

Orifice: 2 m

Flow (at 6 bar, \(\Delta P = 1 bar \): 1.8 W: 80 NL/min, 5.4 W: 100 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range : -15% to +10% of nominal voltage

Protection: Nema 4

Power: 120 VAC/60 = Inrush : 10.9 VA (0.09 AMPS) Holding : 7. 7VA (0.06 AMPS)

DC VOLTS = 1.8 W to 12.7 W

Response times: 24 VDC (5.4W) Energize : 6 ms De-energize : 2 ms

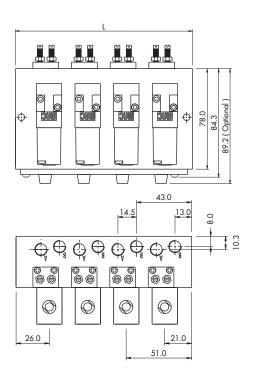
120 VAC Energize : 3-8 ms De-energize : 2-7 ms

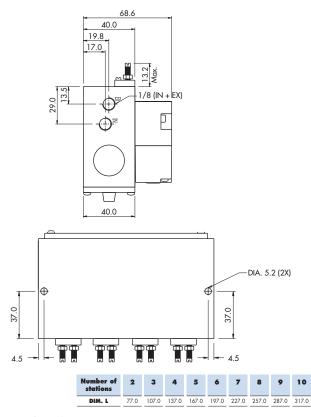
Spare parts: • Solenoid operator (power ≥ 5.4 W): DXXJ-XFM, including mounting screws 35013.

• Seal between solenoid and valve body: 16402. • Seal between base and valve: 16453.

• Valve mounting screw (x2) : 35020. • Blanking plate valve : M-45010. • Blanking plate regulator : M-35005.

Options : • NPTF threads. • High flow up to 140 NL/min, according to wattage. • Isolation of inlet and/or exhaust.







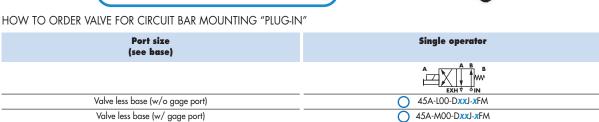
Function	Port size	Floш (Max)	Circuit bar mounting
4/2	1/8" BSPP - M5	100 NL/min	plug-in with Pr. Reg. and F. C.

- 1. Balanced poppet, immune to variations of
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Burn-out proof solenoid on AC service.



HOW TO ORDER

45A-xxx-DxxJ-xFM



SOLENO	D XX	۲ J- <u>۲</u> ۶۸ <u>۲</u> ۲۸	N *	
XX	Voltage	X	Manual operator	
O AA	120/60, 110/50	O 1	Non-locking Recessed	
O AB	240/60, 220/50	O 2	Locking Recessed	
O AC	24/60, 24/50	O x	Other Options	
○ FB	24VDC (1.8 W)			
O DA	24VDC (5.4 W)	_		
O DF	24VDC (12.7 W)			
O xx	Other Options			

ECD45A-xxxx-xx-xx

HOW TO ORDER "PLUG-IN" CIRCUIT BAR WITH REGULATORS AND FLOW CONTROLS (TO BE ORDERED SEPARATELY) **

Port size	Spacing mm	Bottom cylinder ports
1/8" BSPP	21	ECD45A-007C-A0-xx
M5	21	ECD45A-007D-A0-xx
1/8" BSPP	30	○ ECD45A-037C-C0-xx
M5	30	ECD45A-037D-C0-xx

Number of stations (03=3 stations) Note: clic for valves and regulators mounted to circuit bar at the factory (add - 9 to the model number). for multi-pin connector (9, 15 or 25). minimum spacing for terminal strips is 30 mm.

Pressure regulators and flow controls: 45A-001 (Slotted stem) 45A-002 (Adjusting knob) 45A-003 (Locking stem)

A0 = without light

AA = with light (120V)

AB = with light (240V)

AD = with light (24V)

C0 = terminal strip

CA = terminal w/light (120V)

CB = terminal w/light (240V)

CD = terminal w/light (240V)







TECHNICAL

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 2 mm

Flow (at 6 bar, $\Delta P = 1 bar$): 1.8 W: 80 NL/min, 5.4 W: 100 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

24 VDC (5.4W)

Protection: Nema 4

Response times:

Options:

DIMENSIONS

120 VAC/60 = Inrush : 10.9 VA (0.09 AMPS) Power: Holding: 7. 7VA (0.06 AMPS)

DC VOLTS = 1.8 W to 12.7 W

120 VAC

Energize: 6 ms

Energize: 3-8 ms De-energize: 2-7 ms

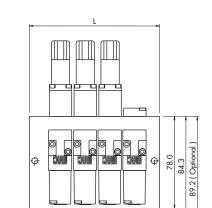
De-energize: 2 ms

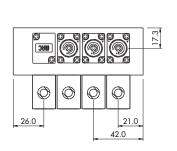
Spare parts: • Solenoid operator (power ≥ 5.4 W) : DXXJ-XFM, including mounting screws 35013.

• Seal between solenoid and valve body: 16402. • Seal between base and valve: 16453.

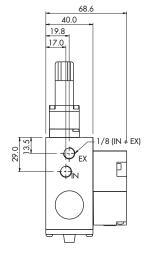
• Valve mounting screw (x2) : 35020. • Blanking plate valve : M-45010. • Blanking plate regulator : M-35005.

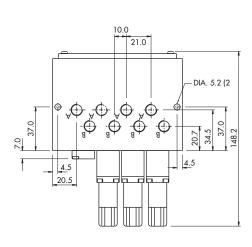
 \bullet NPTF threads. \bullet High flow up to 140 NL/min, according to wattage. \bullet Isolation of inlet and/or exhaust.





 \Box







Function	Port size	Flow (Max)	Circuit bar mounting
4/2	1/8" BSPP - M5	100 NL/min	plug-in with integral terminal strip
OPERATIONAL BENEFITS			, :
1 D. L	and the second second second		

- 1. Balanced poppet, immune to variations of
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Burn-out proof solenoid on AC service.



HOW TO ORDER

45A-xxx-DxxJ-xFM

Reset

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING "PLUG-IN"



Valve less base

Manual operator Non-locking Recessed Locking Recessed Other Options

SOLENG	OID OPERATOR ➤	D <u>xx</u> J	ا- بر F	M [*]
XX	Voltage		Х	M
O AA	120/60, 110/50		O 1	١
O AB	240/60, 220/50		O 2	L
O AC	24/60, 24/50		O x	C
O FB	24VDC (1.8 W)			
O DA	24VDC (5.4 W)			
O DF	24VDC (12.7 W)			
O xx	Other Options			

ECE45A-xxxx-xx-xx

HOW TO ORDER "PLUG-IN" CIRCUIT BAR**

Port size	Spacing mm	Side cylinder ports	Bottom cylinder ports
1/8" BSPP	26	○ ECE45A-011C-C0-xx	○ ECE45A-012C-C0-xx
M5	26	ECE45A-011D-C0-xx	○ ECE45A-012D-C0-xx

Number of stations (03=3 stations) OC0 = terminal strip CA = terminal strip w/light (120V)
CB = terminal strip w/light (240V) End plate kit required: M-45017 Note: clic for valves mounted on circuit bar at the factory (add - 9 to the model number). OCD = terminal strip w/light (24V)







TECHNICAL

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

40 µ Filtration:

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 2 mm

Flow (at 6 bar, $\Delta P = 1 bar$): 1.8 W: 80 NL/min, 5.4 W: 100 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: Nema 4

Power: 120 VAC/60 = Inrush : 10.9 VA (0.09 AMPS) Holding: 7. 7VA (0.06 AMPS)

DC VOLTS = 1.8 W to 12.7 W

Response times:

24 VDC (5.4W) De-energize : 2 ms Energize: 6 ms Energize : 3-8 ms 120 VAC De-energize: 2-7 ms

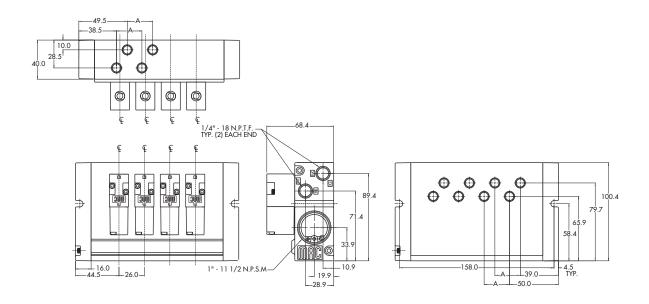
Spare parts: • Solenoid operator (power ≥ 5.4 W) : DXXJ-XFM, including mounting screws 35013.

• Seal between solenoid and valve body: 16402. • Seal between base and valve: 16453.

• Valve mounting screw (x2): 35020. • Blanking plate valve: M-45010. • Blanking plate regulator: M-35005.

 \bullet NPTF threads. \bullet High flow up to 140 NL/min, according to wattage. \bullet Isolation of inlet and/or exhaust. Options:

DIMENSIONS



Note: Bottom & side cylinder ports not available on the same station



Function	Port size	Flow (Max)	Circuit bar mounting
4/2	1/8" BSPP - M5	100 NL/min	plug-in with integral terminal strip and side Pr. Reg.

- Balanced poppet, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Burn-out proof solenoid on AC service.



HOW TO ORDER

45A-xxx-DxxJ-xFM

Reset

HOW TO ORDER VALVE FOR "PLUG-IN" CIRCUIT BAR

Single operator
A B B B E E E E E E E E E E E E E E E E
◯ 45A-L00-DxxJ-xFM
45A-M00-DxxJ-xFM

Valve less base w/o gage port
Valve less base w/ gage port

SOLENOID OPERATOR ➤		υ χχ 1
XX	Voltage	
O AA	120/60, 110/50	
O AB	240/60, 220/50	
O AC	24/60, 24/50	
O FB	24VDC (1.8 W)	
O DA	24VDC (5.4 W)	
O DF	24VDC (12.7 W)	
O xx	Other Options	

ECE45A-xxxx-xx-xx

HOW TO ORDER CIRCUIT BAR WITH PRESSURE REGULATORS (TO BE ORDERED SEPARATELY) **

Port size	Spacing mm	Bottom cylinder ports
1/8" BSPP	26	○ ECE45A-014C-C0-xx
M5	26	ECE45A-014D-C0-xx
1/8" BSPP	40	○ ECE45A-024C-C0-xx
M5	40	○ ECE45A-024D-C0-xx

Number of stations (03=3 stations)
End plate kit required : M-45017

Note: clic for valves and regulators mounted to circuit bar at the factory (add - 9 to the model number).

Use 40 mm spacing for valves w/ gage port.

** Pressure Regulators :

35A-00M (Adjusting knob) 35A-00L (Slotted stem) 35A-00U (Locking stem)

Manual operator

Non-locking Recessed

Locking Recessed

Other Options

C0 = terminal strip

CA = terminal strip w/light (120V)
CB = terminal strip w/light (240V)

OCD = terminal strip w/light (24V)







Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to 50°C)

Orifice: 2 mm

Flow (at 6 bar, \(\Delta P = 1 bar \): 1.8 W: 80 NL/min, 5.4 W: 100 NL/min

24 VDC (5.4W)

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: Nema 4

Response times:

Power: 120 VAC/60 = Inrush : 10.9 VA (0.09 AMPS) Holding : 7. 7VA (0.06 AMPS)

DC VOLTS = 1.8 W to 12.7 W

120 VAC Energize : 3-8 ms De-energize : 2-7 ms

Energize: 6 ms

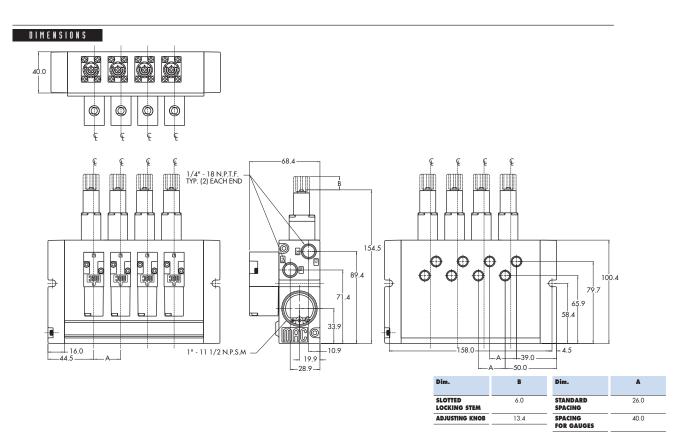
120 VAC Energize : 3-8 ms De-energize : 2-7 ms

Spare parts:
Solenoid operator (power ≥ 5.4 W): DXXJ-XFM, including mounting screws 35013.
Seal between solenoid and valve body: 16402.
Seal between base and valve: 16453.

• Valve mounting screw (x2): 35020. • Blanking plate valve: M-45010. • Blanking plate regulator: M-35005.

 $De\text{-energize}: 2 \ ms$

Options : • NPTF threads. • High flow up to 140 NL/min, according to wattage. • Isolation of inlet and/or exhaust.





Function	Port siz	9	Flow (I	1ax)	Circuit bar mounting
4/2	1/8"	BSPP - M5	100	NL/min	plug-in with integral terminal strip and sondwich Pr. Reg.
Balancec pressure. Short strc. The pate forces. Powerful 5. Manual 6. Burn-out	oke with high flow. nted solenoid develops high shifting return spring. operator standard on all valves. proof solenoid on AC service.	Reset xxx-DxxJ-xFM		c	
	O ORDER VALVE FOR CIRCUIT				
1101110	Single operate				
	EXH V IN	B A			
	45A-L00-DxxJ-xF				Valve w/o gage port
-	○ 45A-M00-DxxJ-x	FM .			Valve w/ gage port
SOLENO	ID OPERATOR ➤ Voltage	D <u>xx</u>	J- <u>x</u> F/		operator
	-				
O AB	120/60, 110/50 240/60, 220/50		$-\frac{O^{1}}{O^{2}}$	Locking Re	ng Recessed
O AC	24/60, 24/50				
O FB	24VDC (1.8 W)		_ O x	Other O	puons
O PB	24VDC (1.8 W)		_		
$\stackrel{\smile}{\sim}$			_		
O DF	24VDC (12.7 W)		_		
O xx	Other Options				ECE45A-xxxx-xx-xx

HOW TO ORDER "PLUG-IN" CIRCUIT BAR WITH SANDWICH REGULATORS (TO BE ORDERED SEPARATELY) $\star\star$

Port size	Spacing mm	Side cylinder ports	Bottom cylinder ports
1/8" BSPP	26	CECE45A-011C-C0-xx	○ ECE45A-012C-C0-xx
M5	26	ECE45A-011D-C0-xx	ECE45A-012D-C0-xx
1/8" BSPP	40	○ ECE45A-021C-C0-xx	ECE45A-022C-C0-xx
M5	40	CECE45A-021D-C0-XX	ECE45A-022D-C0-xx
Number of stations (03=3 stations) End plate kit required : M-45017		•• Pressure Regulators : PR45A-AAOA (Adjusting knob)	C CO = terminal strip CA = terminal strip w/light (120V)

bar at the factory (add - 9 to the model number). Use 40 mm spacing for valves w/ gage port.

Note: clic for valves and regulators mounted to circuit

PR45A-AAOA (Adjusting knob) PR45A-ABOA (Slotted stem) PR45A-ACOA (Locking stem) CA = terminal strip w/light (120V)
CB = terminal strip w/light (240V)

OCD = terminal strip w/light (24V)







Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to 50°C)

Orifice: 2 mm

Flow (at 6 bar, $\Delta P=1bar$): 1.8 W: 80 NL/min, 5.4 W: 100 NL/min

24 VDC (5.4W)

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: Nema 4

Power: 120 VAC/60 = Inrush : 10.9 VA (0.09 AMPS) Holding : 7. 7VA (0.06 AMPS)

DC VOLTS = 1.8 W to 12.7 W

120 VAC Energize : 3-8 ms De-energize : 2-7 ms

Energize: 6 ms

Solenoid operator (power ≥ 5.4 W): DXXJ-XFM, including mounting screws 35013.
 Seal between solenoid and valve body: 16402.
 Seal between base and valve: 16453.

• Valve mounting screw (x2): 35020. • Blanking plate valve: M-45010. • Blanking plate regulator: M-35005.

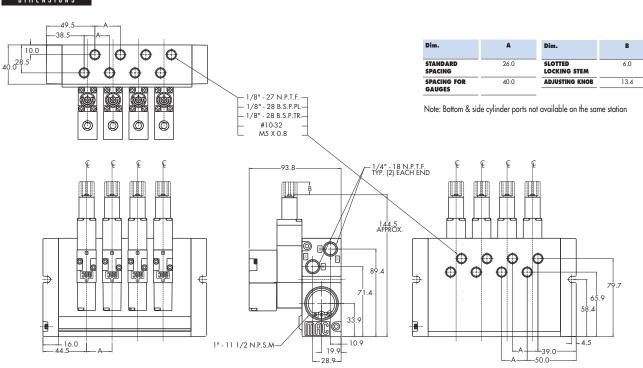
De-energize: 2 ms

Options : • NPTF threads. • High flow up to 140 NL/min, according to wattage. • Isolation of inlet and/or exhaust.

DIMENSIONS

Response times:

Spare parts:





Function	Port size	Flow (Max)	Circuit bar mounting
4/2	1/8" BSPP - M5	100 NL/min	plug in with integral terminal strip with F. C.

- 1. Balanced poppet, immune to variations of
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.

HOW TO ORDER

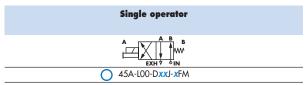
- 5. Manual operator standard on all valves.
- 6. Burn-out proof solenoid on AC service.





45A-xxx-DxxJ-xFM

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING "PLUG-IN"



Valve less base

Manual operator Non-locking Recessed Locking Recessed Other Options

SOLENOID OPERATOR ➤		D <u>xx</u> J
XX	Voltage	
O AA	120/60, 110/50	
O AB	240/60, 220/50	
O AC	24/60, 24/50	
O FB	24VDC (1.8 W)	
O DA	24VDC (5.4 W)	
O DF	24VDC (12.7 W)	
Охх	Other Options	

HOW TO ORDER "PLUG-IN" CIRCUIT BAR WITH FLOW CONTROLS **

_	\sim				
_	$C \subseteq A$	1 K A	VVV	/\/ \/\	(-XX
	しっにと	+:) 🖰	- X X X	(X = X)	 x x -

Port size	Spacing mm	Side cylinder ports	Bottom cylinder ports
1/8" BSPP	26		CECE45A-016C-C0-xx
M5	26		ECE45A-016D-C0-xx
1/8" BSPP	30	○ ECE45A-035C-C0-xx	
M5	30	○ ECE45A-035D-C0-xx	

Number of stations (03=3 stations) End plate kit required : M-45017

Note : \square clic for valves and regulators mounted to circuit bar at the factory (add - 9 to the model number).

C0 = terminal strip CA = terminal strip w/light (120V) CB = terminal strip w/light (240V)

O CD = terminal strip w/light (24V)







Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to 50°C)

Orifice: 2 mm

Flow (at 6 bar, $\Delta P=1bar$): 1.8 W: 80 NL/min, 5.4 W: 100 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: Nema 4

Power: 120 VAC/60 = Inrush : 10.9 VA (0.09 AMPS) Holding : 7. 7VA (0.06 AMPS)

DC VOLTS = 1.8 W to 12.7 W

Response times: 24 VDC (5.4W) Energize : 6 ms De-energize : 2 ms

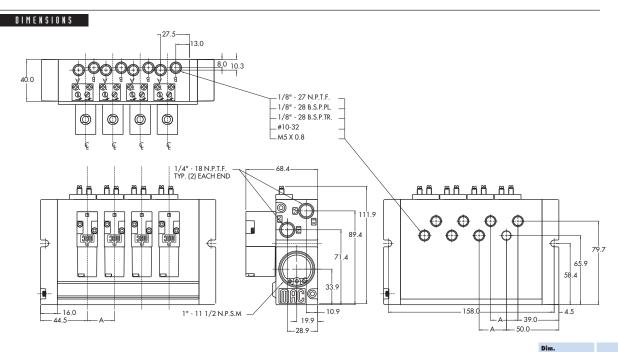
120 VAC Energize : 3-8 ms De-energize : 2-7 ms

Spare parts: • Solenoid operator (power ≥ 5.4 W): DXXJ-XFM, including mounting screws 35013.

• Seal between solenoid and valve body: 16402. • Seal between base and valve: 16453.

• Valve mounting screw (x2): 35020. • Blanking plate valve: M-45010. • Blanking plate regulator: M-35005.

Options : • NPTF threads. • High flow up to 140 NL/min, according to wattage. • Isolation of inlet and/or exhaust.





Function	Port size	Flow (Max)	Circuit bar mounting
4/2	1/8" BSPP - M5	100 NL/min	plug-in with integral terminal strip with Pr. Reg. and F. C.

- Balanced poppet, immune to variations of pressure
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Burn-out proof solenoid on AC service.



HOW TO ORDER

45A-xxx-DxxJ-xFM

Reset

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING "PLUG-IN"

Single operator	
A B B B EXH V OIN	
○ 45A-L00-DxxJ-xFM	_
45A-M00-DxxJ-xFM	

Valve less base Valve less base w/ gage port

SOLENC	OID OPERATOR ➤	υ ΧΧ 1
XX	Voltage	
O AA	120/60, 110/50	
O AB	240/60, 220/50	
O AC	24/60, 24/50	
O FB	24VDC (1.8 W)	
O DA	24VDC (5.4 W)	
O DF	24VDC (12.7 W)	
O xx	Other Options	

ECE45A-xxxx-xx-xx

HOW TO ORDER "PLUG-IN" CIRCUIT BAR WITH PRESSURE AND FLOW CONTROLS (TO BE ORDERED SEPARATELY) **

Port size	Spacing mm	Bottom cylinder ports
1/8" BSPP	26	○ ECE45A-017C-C0-xx
M5	26	○ ECE45A-017D-C0-xx
1/8" BSPP	40	○ ECE45A-027C-C0-xx
M5	40	○ ECE45A-027D-C0- <i>xx</i>

Number of stations (03=3 stations)
End plate kit required : M-45017

Note: clic for valves and regulators mounted to circuit bar at the factory (add - 9 to the model number).

Use 40 mm spacing for valves w/ gage port.

** Pressure Regulators :

45A-001 (Slotted stem) 45A-002 (Adjusting knob) 45A-003 (Locking stem)

Manual operator

Non-locking Recessed

Locking Recessed

Other Options

C0 = terminal strip

CA = terminal strip w/light (120V)
CB = terminal strip w/light (240V)

OCD = terminal strip w/light (24V)







TECHNICAL

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 μ

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 2 mm

Flow (at 6 bar, $\Delta P = 1 bar$): 1.8 W: 80 NL/min, 5.4 W: 100 NL/min

24 VDC (5.4W)

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: Nema 4

Response times:

Power: 120 VAC/60 = Inrush : 10.9 VA (0.09 AMPS) Holding: 7. 7VA (0.06 AMPS)

DC VOLTS = 1.8 W to 12.7 W

Energize: 6 ms

120 VAC Energize: 3-8 ms De-energize: 2-7 ms

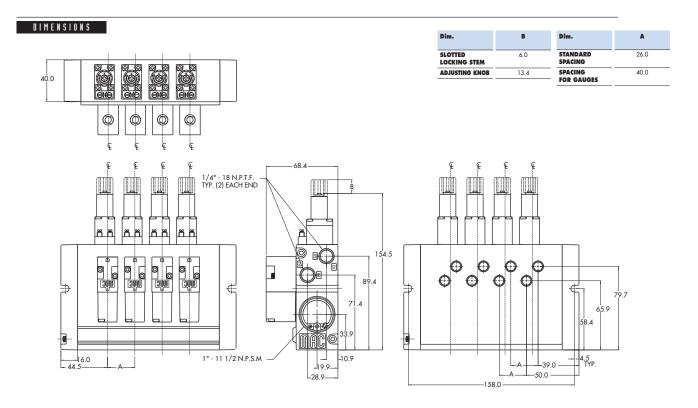
De-energize: 2 ms

Spare parts: • Solenoid operator (power ≥ 5.4 W) : DXXJ-XFM, including mounting screws 35013.

• Seal between solenoid and valve body: 16402. • Seal between base and valve: 16453.

• Valve mounting screw (x2) : 35020. • Blanking plate valve : M-45010. • Blanking plate regulator : M-35005.

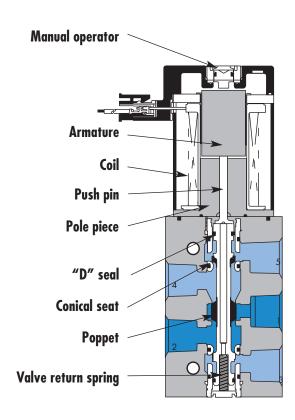
• NPTF threads. • High flow up to 140 NL/min, according to wattage. • Isolation of inlet and/or exhaust. Options:





Circuit bar mounting

non plug-in cyl. ports in valve with opt. F. C.	non plug-in cyl. ports in base with opt. F. C.	add-on style non plug-in cyl. ports in valve with opt. F. C.	add-on style non plug-in cyl. ports in base with opt. F. C.	non plug-in cyl. ports in valve with opt. Pr. Reg.	non plug-in cyl. ports in base	non plug-in cyl. ports in base with Pr. Reg.	add-on style non plug-in cyl. ports in base
add-on style non plug-in cyl. ports in base with Pr. Reg.	plug-in	plug-in with Pr. Reg.	add-on style plug-in	add-on style plug-in with Pr. Reg.	plug-in add-a-unit stations	plug-in add-a-unit stations with Pr. Reg.	



SERIES FEATURES

- Short stroke solenoid produces high energization shifting force.
- High force return spring due to high force solenoid maximizes both energization and de-energization shifting forces.
- Built-in wear compensation valve stroke is shorter than solenoid stroke.
- Four (4) bonded balanced poppets on a one-piece valve stem.
- End poppets seal first on conical seats and cushion inlet poppet, eliminating cutting.
- Exhaust seals are not under inlet pressure thus reducing friction.
- Short stroking balanced poppet allows for direct solenoid operation with high shifting forces, minimized friction, fast response and high flow in a small package.



Function	Port size (Inlet & Exhaust)	Flow (Max)	Circuit bar mounting	Profile
5/2	3/8"	500 NL/min	non plug-in cyl. ports in valve with out. F. C.	29 mm

- 1. Direct solenoid operated valve.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Manual operator standard on all valves.

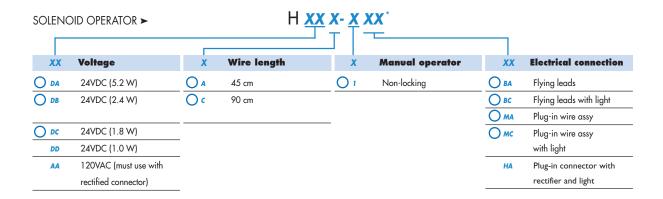




47A-xxx-Hxxx-xxx

1/4" BSPP





HOW TO ORDER CIRCUIT BAR

EBM47A-xxxxx-xx

47A-MK0-Hxxx-xxx

Port size COMMON INLET & EXHAUST	Without flow controls (20 mm)	With flow controls (20 mm)
3/8" BSPP	EBM47A-01CAL-xx	EBM47A-01DAL- xx

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory (add - 9 to the model number).







Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°Cand 100°C)

Filtration: 40 μ

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 4.3 mm

Flow (at 6 bar, $\Delta P = 1 bar$): $5.2\,W:500\,\,NL/min,\,2.4\,W:300\,\,NL/min,\,1.8\,\,W:250\,\,NL/min,\,1.0\,\,W:250\,\,NL/min$

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

5.2 W - 2.4 W - 1.8 W - 1.0 W Power:

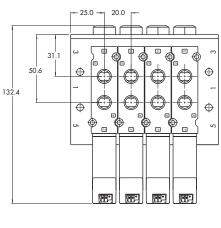
Response times: Energize: 14.0 ms (with 5.2 W coil) De-energize : 5.0 ms

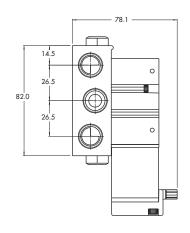
• Valve and coil are not interchangeable. Note:

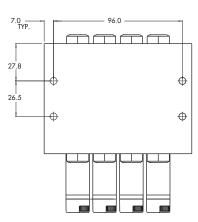
Spare parts : • Seal between valve and bar: 16629. • Mounting screw (x2): 35043. • Valve blanking plate: M-47002.

• Flow control kit (x2): N-37001.

• Isolation of inlet and/or exhaust. Special bar. Consult factory. • NPTF Threads. Options:









Function	Port size	Flow (Max)	Circuit bar mounting	Profile
5/2	1/8" - 1/4" 6 mm tube receptacle	500 NL/min	non plug-in cyl. ports in base with out. F. C.	29 mm

- 1. Direct solenoid operated valve.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Manual operator standard on all valves.



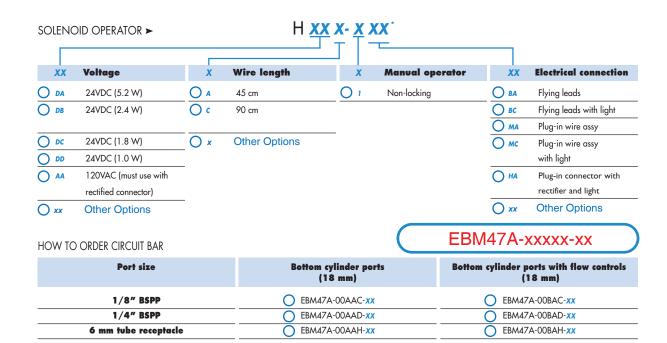
HOW TO ORDER

47A-xxx-Hxxx-xxx

Reset

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Valve
	$12 \times \sqrt{\frac{2}{1} + \sqrt{\frac{2}{1}}} $ 14
Valve less base	47A-LIO-HXXX-XXX



Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory (add - 9 to the model number).







Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to 50°C)

Orifice: 4.3 mm

Flow (at 6 bar, AP=1bar): 5.2 W: 500 NL/min, 2.4 W: 300 NL/min, 1.8 W: 250 NL/min, 1.0 W: 250 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Oeneral porpose class A, commoos dory, encapsolated

Voltage range: -15% to +10% of nominal voltage

5.2 W - 2.4 W - 1.8 W - 1.0 W

Response times: Energize: 14.0 ms

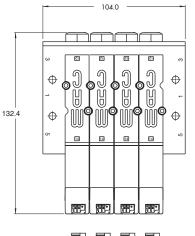
(with 5.2 W coil) De-energize : 5.0 ms

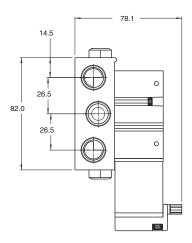
Note: • Valve and coil are not interchangeable.

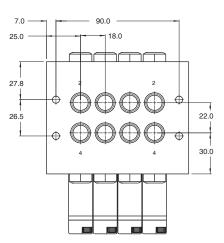
Spare parts: • Seal between valve and bar: 16629. • Mounting screw (x2): 35043. • Valve blanking plate: M-47001.

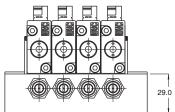
• Flow control kit (x2): N-37001.

Options : • Isolation of inlet and/or exhaust. Special bar. Consult factory. • NPTF Threads.











Function	Port size (Inlet & Exhaust)	Flow (Max)	Circuit bar mounting	Profile
5/2	3/8"	500 NL/min	add-on style non plug-in cyl. ports in valve with ont F C	35 mm

- 1. Direct solenoid operated valve.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Manual operator standard on all valves.



HOW TO ORDER

47A-xxx-Hxxx-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Valve port size	Valve
	12 w 14 3 15
1/8" BSPP	47A-MJ0-Hxxx-xxx
1/4" BSPP	47A-MK0-Hxxx-xxx

SOLENC	DID OPERATOR ►		H <u>></u>	<u> </u>	XX.		
XX	Voltage	X	Wire length	X	Manual operate	or XX	Electrical connection
O DA	24VDC (5.2 W)	O A	45 cm	01	Non-locking	O BA	Flying leads
O DB	24VDC (2.4 W)	<u>О</u> с	90 cm			Овс	Flying leads with light
		_				O MA	Plug-in wire assy
O DC	24VDC (1.8 W)	O x	Other Options			Омс	Plug-in wire assy
O DD	24VDC (1.0 W)						with light
O AA	120VAC (must use with					О на	Plug-in connector with
	rectified connector)						rectifier and light
O xx	Other Options	_				○ xx	Other Options
HOW TO	O ORDER CIRCUIT BAR				E	BM47A-	xxxxx-xx

Port size
COMMON INLET & EXHAUST

3/8" BSPP

Without flow controls
(20 mm)

EBM47A-01GBL-XX

EBM47A-01HBL-XX

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory (add - 9 to the model number). add-a-unit stations may be added to above bars.

Maximum length for add-a-unit is 4 stations.

OPTIONS

EBM47A-01GBK-xx

- - clic replace with "C" for add-a-unit.







24.0 44.0 64.0 84.0

TECHNICAL

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

40 µ Filtration:

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 4.3 mm

Flow (at 6 bar, $\Delta P = 1 bar$): $5.2\,W:500\,NL/min,\,2.4\,W:300\,NL/min,\,1.8\,W:250\,NL/min,\,1.0\,W:250\,NL/min$

Leak rate : 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

5.2 W - 2.4 W - 1.8 W - 1.0 W Power:

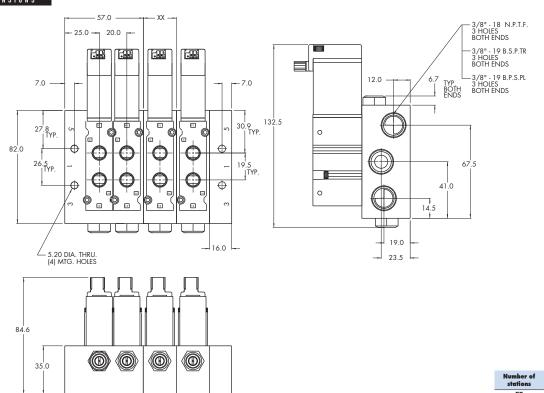
Response times: Energize: 14.0 ms (with 5.2 W coil) De-energize : 5.0 ms

• Valve and coil are not interchangeable. Note:

• Seal between valve and bar: 16629. • Mounting screw (x2): 35043. • Valve blanking plate: M-47002. Spare parts:

• Flow control kit (x2): N-37001. End plate kit: M-47004-01.

• Isolation of inlet and/or exhaust. Special bar. Consult factory. • NPTF Threads. Options:





Function	Port size	Flow (Max)	Circuit bar mounting	Profile
5/2	1/8" - 1/4" 6 mm tube receptacle	500 NL/min	add-on style non plug-in cyl. ports in base with ant F C	35 mm

- 1. Direct solenoid operated valve.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Manual operator standard on all valves.

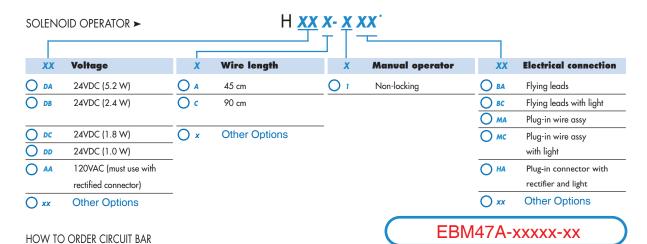


HOW TO ORDER

47A-xxx-Hxxx-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Valve
	12 W 14 14
Valve less base	47A-LIO-H <i>xxx-xxx</i>



Port size	Bottom cylinder ports (18 mm)	Bottom cylinder ports with flow controls (18 mm)
1/8" BSPP	○ EBM47A-00EBC-xx	EBM47A-00FBC-xx
1/4" BSPP	EBM47A-00EBD-xx	EBM47A-00FBD-xx
6 mm tube receptacle	○ EBM47A-00EBH-xx	EBM47A-00FBH-xx

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory (add - 9 to the model number).

add-a-unit stations may be added to above bars. Maximum length for add-a-unit is 4 stations.

OPTIONS

EBM47A-00EBA-xx

- - 🔲 clic replace with "C" for add-a-unit.







TECHNICAL

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

40 µ Filtration:

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 4.3 mm

Flow (at 6 bar, $\Delta P = 1 bar$): $5.2\,W:500\,NL/min,\,2.4\,W:300\,NL/min,\,1.8\,W:250\,NL/min,\,1.0\,W:250\,NL/min$

Leak rate : 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

5.2 W - 2.4 W - 1.8 W - 1.0 W Power:

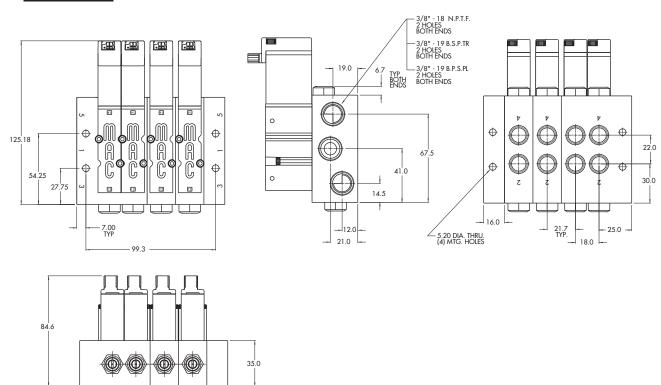
Response times: Energize: 14.0 ms (with 5.2 W coil) De-energize : 5.0 ms

• Valve and coil are not interchangeable. Note:

• Seal between valve and bar: 16629. • Mounting screw (x2): 35043. • Valve blanking plate: M-47001. Spare parts:

• Flow control kit (x2): N-37001. End plate kit: M-47004-01.

• Isolation of inlet and/or exhaust. Special bar. Consult factory. • NPTF Threads. Options:





Function	Port size [Inlet & Exhaust]	Flow (Max)	Circuit bar mounting	Profile
5/2	3/8"	500 NL/min	non plug-in cyl. ports in valve with out Pr. Rea	44 mm

- 1. Direct solenoid operated valve.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Manual operator standard on all valves.

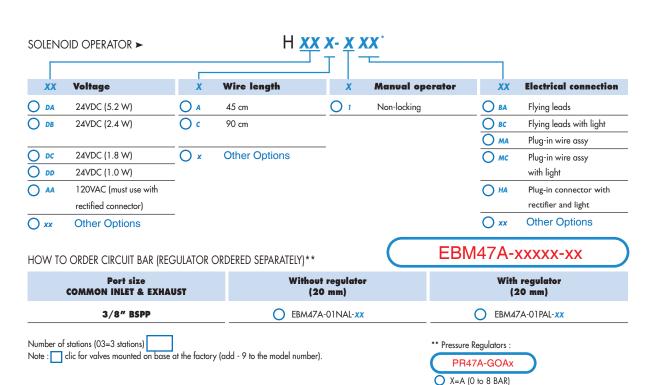


HOW TO ORDER

47A-xxx-Hxxx-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Valve port size	Valve
	12 w 14 3 15
1/8" BSPP	47A-MJ0-Hxxx-xxx
1/4" BSPP	47A-MK0-Hxxx-xxx



X=B (0 to 5.3 BAR) X=C (0 to 2 BAR)







TECHNICAL

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 μ

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 4.3 mm

Flow (at 6 bar, $\Delta P = 1 bar$): $5.2\,W:500\,NL/min,\,2.4\,W:300\,NL/min,\,1.8\,W:250\,NL/min,\,1.0\,W:250\,NL/min$

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

5.2 W - 2.4 W - 1.8 W - 1.0 W Power:

Energize: 14.0 ms (with 5.2 W coil) De-energize : 5.0 ms

• Valve and coil are not interchangeable. Note:

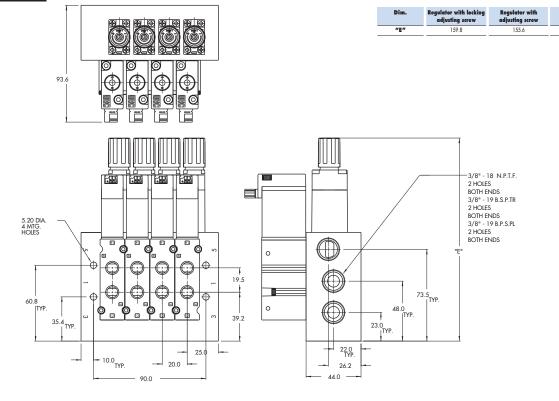
• Seal between valve and bar: 16629. • Mounting screw (x2): 35043. • Valve blanking plate: M-47002. Spare parts:

• Regulator blanking plate : R-47003.

• Isolation of inlet and/or exhaust. Special bar. Consult factory. • NPTF Threads. Options:

DIMENSIONS

Response times:





Function	Port size	Flow (Max)	Circuit bar moun	nting Profile
5/2	1/8" - 1/4" 6 mm tube receptacle	500 NL/min	non plug-in cyl. ports in base	44 mm

- 1. Direct solenoid operated valve.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Manual operator standard on all valves.

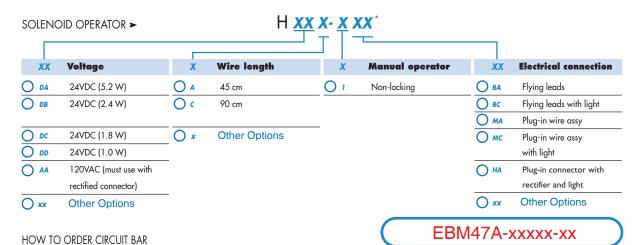


HOW TO ORDER

47A-xxx-Hxxx-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Valve
	12 W T 14
Valve less base	47A-LIO-HXXX-XXX



Number of stations (03=3 stations)

Note: ____ clic for valves mounted on base at the factory (add - 9 to the model number).







Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 4.3 mm

Flow (at 6 bar, $\triangle P=1bar$): 5.2 W: 500 NL/min, 2.4 W: 300 NL/min, 1.8 W: 250 NL/min, 1.0 W: 250 NL/min

Leak rate:

Coil:

General purpose class A, continuous duty, encapsulated

-15% to +10% of nominal voltage Voltage range:

5.2 W - 2.4 W - 1.8 W - 1.0 W

Response times:

Power:

Energize: 14.0 ms

(with 5.2 W coil)

De-energize: 5.0 ms

Note:

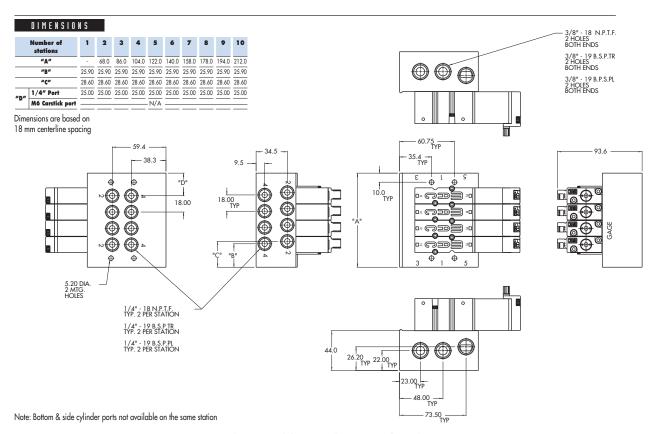
• Valve and coil are not interchangeable.

Spare parts :

• Seal between valve and bar: 16629. • Mounting screw (x2): 35043. • Valve blanking plate: M-47001.

Options:

• Isolation of inlet and/or exhaust. Special bar. Consult factory. • NPTF Threads.





Function	Port size	Flow (Max)	Circuit bar mounting	Profile
5/2	1/8" - 1/4" 6 mm tube receptacle	500 NL/min	non plug-in cyl. ports in base with De Born	44 mm

- 1. Direct solenoid operated valve.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Manual operator standard on all valves.

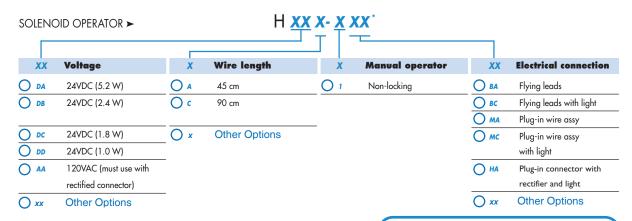


HOW TO ORDER

47A-xxx-Hxxx-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Valve
	12 W 14 14 14
Valve less base	47A-LIO-HXXX-XXX



HOW TO ORDER CIRCUIT BAR (REGULATOR ORDERED SEPARATELY)**

EBM47A-xxxxx-xx

Port size	Side cylinder ports (18 mm)	Bottom cylinder ports (18 mm)
1/8" BSPP	EBM47A-00KAC-xx	EBM47A-00MAC-XX
1/4" BSPP	EBM47A-00KAD-xx	EBM47A-00MAD-xx
6 mm tube receptacle	EBM47A-00KAH-xx	EBM47A-00MAH-xx

Number of stations (03=3 stations) Note: clic for valves mounted on base at the factory (add - 9 to the model number).	** Pressure Regulators :
	PR47A-GOAx
	X=A (0 to 8 BAR) X=B (0 to 5.3 BAR) X=C (0 to 2 BAR)







TECHNICAL

Note:

Spare parts:

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 4.3 mm

Flow (at 6 bar, $\Delta P = 1 bar$): 5.2 W: 500 NL/min, 2.4 W: 300 NL/min, 1.8 W: 250 NL/min, 1.0 W: 250 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

5.2 W - 2.4 W - 1.8 W - 1.0 W Power:

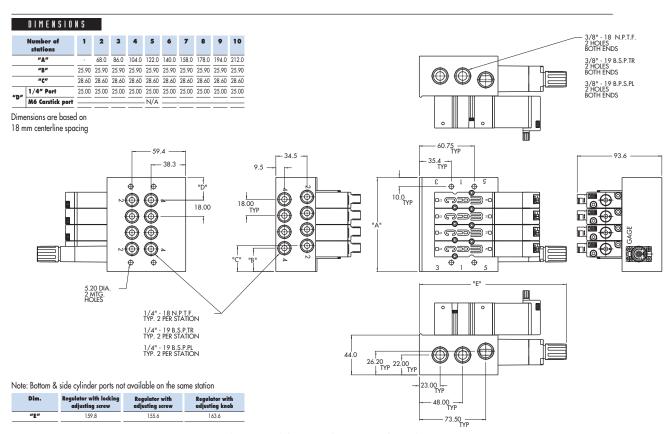
Response times: Energize: 14.0 ms (with 5.2 W coil) De-energize : 5.0 ms

• Seal between valve and bar: 16629. • Mounting screw (x2): 35043. • Valve blanking plate: M-47001.

• Regulator blanking plate : R-47003.

• Valve and coil are not interchangeable.

Options: • Isolation of inlet and/or exhaust. Special bar. Consult factory. • NPTF Threads.





Function	Port size	Flow (Max)	Circuit bar mounting	Profile
5/2	1/8" - 1/4" 6 mm tube receptacle	500 NL/min	add-on style non plug-in cyl. ports in base	44 mm

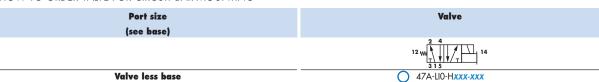
- 1. Direct solenoid operated valve.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Manual operator standard on all valves.

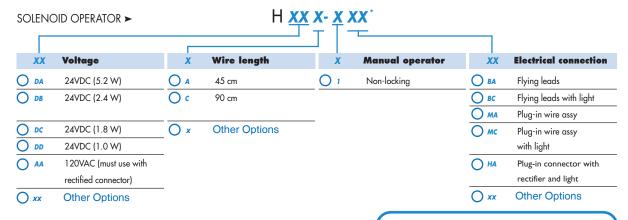




47A-xxx-Hxxx-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING





HOW TO ORDER CIRCUIT BAR

EBM47A-xxxxx-xx

Port size	Side cylinder ports (18 mm)	Bottom cylinder ports (18 mm)
1/8" BSPP	EBM47A-00JBC-xx	EBM47A-00LBC-xx
1/4" BSPP	EBM47A-00JBD-xx	EBM47A-00LBD-xx
6 mm tube receptacle	EBM47A-00JBH-xx	EBM47A-00LBH-xx

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory (add - 9 to the model number).

add-a-unit stations may be added to above bars. Maximum length for add-a-unit is 4 stations.

OPTIONS

EBM47A-00JBA-xx

- clic replace with "C" for add-a-unit.







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to 50°C)

Orifice: 4.3 mm

Flow (at 6 bar, \(\Delta P = 1 bar \): 5.2 \(\W : 500 \) NL/min, 2.4 \(\W : 300 \) NL/min, 1.8 \(\W : 250 \) NL/min, 1.0 \(\W : 250 \) NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

15/5/15 T T 5/5 ST HOMING! TO RIGHT

Power: 5.2 W - 2.4 W - 1.8 W - 1.0 W

 Response times :
 Energize : 14.0 ms

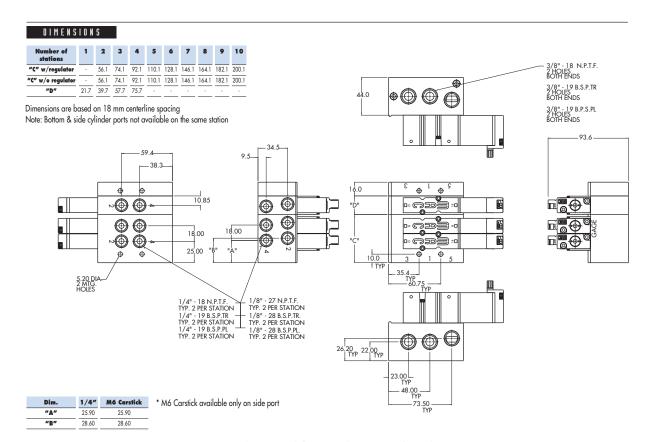
 (with 5.2 W coil)
 De-energize : 5.0 ms

Note: • Valve and coil are not interchangeable.

Spare parts: • Seal between valve and bar: 16629. • Mounting screw (x2): 35043. • Valve blanking plate: M-47001.

• End plate kit : M-47005-01.

Options : • Isolation of inlet and/or exhaust. Special bar. Consult factory. • NPTF Threads.





Function	Port size	Flow (Max)	Circuit bar mounting	Profile
5/2	1/8" - 1/4" 6 mm tube receptacle	500 NL/min	add-on style non plug-in cyl. ports in base with Pr. Rea	44 mm

- 1. Direct solenoid operated valve.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Manual operator standard on all valves.

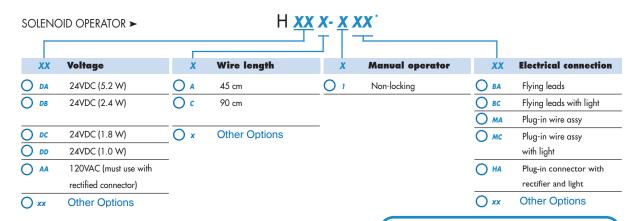


HOW TO ORDER

47A-xxx-Hxxx-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size (see base)	Valve
	12 W 14 14 14
Valve less base	O 47A-U0-Hxxx-xxx



HOW TO ORDER CIRCUIT BAR (REGULATOR ORDERED SEPARATELY) **

EBM47A-xxxxx-xx

Port size	Side cylinder ports (18 mm)	Bottom cylinder ports (18 mm)				
1/8" BSPP	EBM47A-00KBC-xx	EBM47A-00MBC-xx				
1/4" BSPP	EBM47A-00KBD-xx	EBM47A-00MBD-xx				
6 mm tube receptacle	EBM47A-00KBH-xx	EBM47A-00MBH-xx				

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory (add - 9 to the model number).

add-a-unit stations may be added to above bars. Maximum length for add-a-unit is 4 stations.

OPTIONS

EBM47A-00KBA-xx

- Clic replace with "C" for add-a-unit.

** Pressure Regulators :
PR47A-GOAx

X=A (0 to 8 BAR) X=B (0 to 5.3 BAR)

O X=C (0 to 2 BAR)







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to 50°C)

Orifice: 4.3 mm

Flow (at 6 bar, AP=1bar): 5.2 W: 500 NL/min, 2.4 W: 300 NL/min, 1.8 W: 250 NL/min, 1.0 W: 250 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

10% to 110% of Hollina Vollage

Power: 5.2 W - 2.4 W - 1.8 W - 1.0 W

 Response times :
 Energize : 14.0 ms

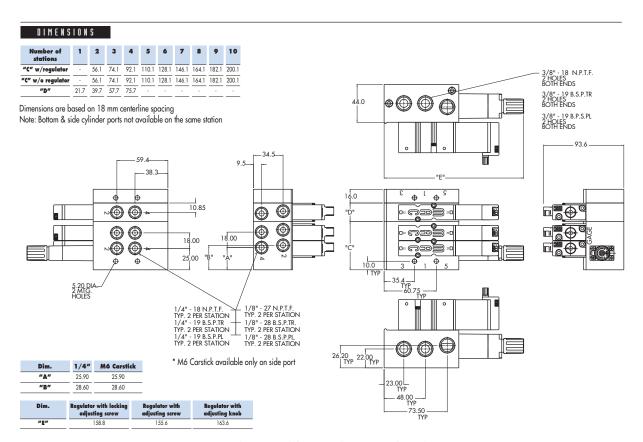
 (with 5.2 W coil)
 De-energize : 5.0 ms

Note: • Valve and coil are not interchangeable.

Spare parts: • Seal between valve and bar: 16629. • Mounting screw (x2): 35043. • Valve blanking plate: M-47001.

• End plate kit: M-47005-01. • Regulator blanking plate: R-47003.

Options : • Isolation of inlet and/or exhaust. Special bar. Consult factory. • NPTF Threads.





Function Port size Flow [Max] Circuit bar mounting

5/2 1/8" - 1/4" 500 NL/min plug-in

OPERATIONAL BENEFITS

- Balanced poppet, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Direct solenoid operated.

Reset

HOW TO ORDER

47A-xxx-HxxP-xxx

HOW TO ORDER VALVE FOR "PLUG-IN" CIRCUIT BAR

	Valve
	12 W 1 14
Valve less base	47A-LIO-HXXP-XXX

H **xx** P- **x xx** SOLENOID OPERATOR ➤ **Electrical connection** XX Voltage Manual operator XX 24VDC (5.2 W) Non-locking O DA O^{-1} O FA Plug-in O FC Plug-in with light O DB 24VDC (2.4 W) 24VDC (1.8 W) O FE Plug-in with suppression diode O DC O FG 24VDC (1.0 W) Plug-in with suppression diode with LED light 120VAC (Mod. No. required see below) AA

HOW TO ORDER "PLUG-IN" CIRCUIT BAR

ECD47A-xxxxx-xxxx

Port size	Spacing mm	Side cylinder ports	Bottom cylinder ports		
1/8" BSPP	18	C ECD47A-00AAC-A0xx	ECD47A-00BAC-A0xx		
1/4" BSPP	18	ECD47A-00AAD-A0xx	ECD47A-00BAD-A0xx		
6 mm tube receptacle	18	ECD47A-00AAG-A0xx	ECD47A-00BAG-A0xx		
1/8" BSPP	30	ECD47A-01AAC-C0xx	ECD47A-01BAC-C0xx		
1/4" BSPP	30	ECD47A-01AAD-C0xx	ECD47A-01BAD-C0xx		
6 mm tube receptacle	30	ECD47A-01AAG-C0xx	ECD47A-01BAG-C0xx		

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory (add - 9 to the model number).

for AC voltage use mod. FWR2 after circuit bar model number.

for multi-pin connector (9, 15 or 25).

A0 = without light

AA = with light (120V)

AB = with light (240V) AD = with light (24V)

C0 = terminal strip

CA = terminal strip with light (120V) CB = terminal strip with light (240V)

CD = terminal strip with light (24V)

CD = terminal strip wit







TECHNICAL Data

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to 50°C)

Orifice: 4.3 mm

Flow (at 6 bar, Δ P=1bar): 5.2 W: 500 NL/min, 2.4 W: 300 NL/min, 1.8 W: 250 NL/min, 1.0 W: 250 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range : -15% to +10% of nominal voltage

Power: 5.2 W - 2.4 W - 1.8 W - 1.0 W

Response times : 5.2 W - 2.4 W - 1.8 W - 1.0 W

Energize : 14.0 ms

(with 5.2 W coil) De-energize : 5.0 ms

Note: • Valve and coil are not interchangeable.

Spare parts: • Seal between valve and bar: 16629. • Mounting screw (x2): 35043. • Valve blanking plate: M-47001.

• Base wire plug-in protector : 16520.

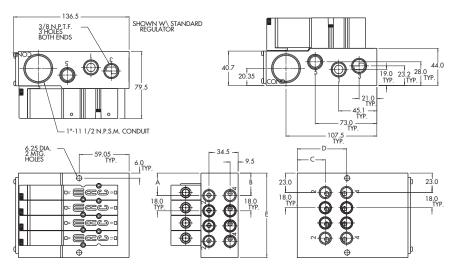
Options : • Isolation of inlet and/or exhaust. Special bar. Consult factory. • NPTF Threads.

DIMENSIONS

Number of stations	1	2	3	4	5	6	7	8	9	10
"E"	46.0	64.0	82.0	100.0	118.0	136.0	154.0	172.0	190.0	208.0

Dimensions are based on 18 mm centerline spacing

Note: Bottom & side cylinder ports not available on the same station



Dim.	1/4"	1/8"	6 mm Legris
"A"	26.65	26.15	25.65
"B"	26.65	24.2	25.65
"c"	33.1	34.8	34.8
"D"	58.4	55.9	55.9



Circuit bar mounting **Function** Port size Flow (Max) 1/8" - 1/4" plug-in ith Pr. Req 5/2 500 NL/min

OPERATIONAL BENEFITS

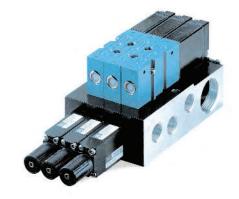
- 1. Balanced poppet, immune to variations of
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Direct solenoid operated.





47A-xxx-HxxP-xxx

HOW TO ORDER VALVE FOR "PLUG-IN" CIRCUIT BAR



TIOVY TO ORDER VALVE FOR TEOGRAL CIRCUIT DAR	
	Valve
	2 4
	12 w 14 14
Valve less base	47A-LIO-HxxP-xxx

H xx P- x xx SOLENOID OPERATOR ➤ **Electrical connection** XX Voltage **Manual operator** XX 24VDC (5.2 W) O DA Non-locking O FA Plug-in O DB 24VDC (2.4 W) O FC Plug-in with light 24VDC (1.8 W) O FE Plug-in with suppression diode O DC FG O DD 24VDC (1.0 W) Plug-in with suppression diode with LED light O AA 120VAC (Mod. No. required see below) Other Options O xx Other Options

HOW TO ORDER "PLUG-IN" CIRCUIT BAR (REGULATORS ORDERED SEPARATELY) **

ECD47A-xxxxx-xxxx

Port size	Spacing mm	Bottom cylinder ports
1/8" BSPP	18	○ ECD47A-00CAC-A0xx
1/4" BSPP	18	ECD47A-00CAD-A0xx
1/8" BSPP	30	ECD47A-01CAC-C0xx
1/4" BSPP	30	ECD47A-01CAD-C0xx

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory (add - 9 to the model number). for AC voltage use mod. FWR2 after circuit bar model number. for multi-pin connector (9, 15 or 25).

* Pressure Regulators

- PR47A-GOAx
- X=A (0 to 8 BAR)
- X=B (0 to 5.3 BAR) X=C (0 to 2 BAR)
- O A0 = without light

- AD = without light

 AA = with light (120V)

 AB = with light (240V)

 AD = with light (24V)

 CO = terminal strip

 CA = terminal strip with C0 = terminal strip
 CA = terminal strip with light (120V)
- CB = terminal strip with light (240V)
 CD = terminal strip with light (24V)







TECHNICAL

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 μ

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 4.3 mm

Flow (at 6 bar, $\Delta P = 1 bar$): $5.2~\mathrm{W}:500~\mathrm{NL/min},\,2.4~\mathrm{W}:300~\mathrm{NL/min},\,1.8~\mathrm{W}:250~\mathrm{NL/min},\,1.0~\mathrm{W}:250~\mathrm{NL/min}$

Leak rate:

General purpose class A, continuous duty, encapsulated

Coil:

Voltage range: -15% to +10% of nominal voltage

5.2 W - 2.4 W - 1.8 W - 1.0 W Power:

Response times: Energize: 14.0 ms (with 5.2 W coil) De-energize : 5.0 ms

• Seal between valve and bar: 16629. • Mounting screw (x2): 35043. • Valve blanking plate: M-47001. Spare parts:

• Base wire plug-in protector: 16520. • Regulator blanking plate: R-47003.

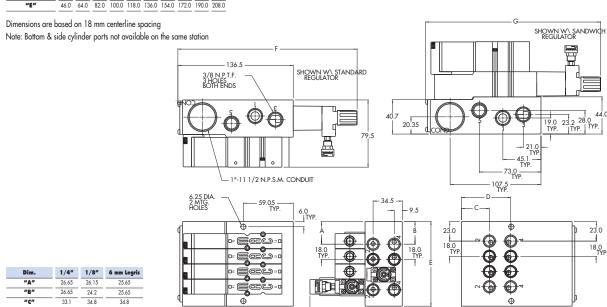
Options: • Isolation of inlet and/or exhaust. Special bar. Consult factory. • NPTF Threads.

• Valve and coil are not interchangeable.

DIMENSIONS

Note:

Number of stations	1	2	3	4	5	6	7	8	9	10	
"E"	46.0	640	92.0	100.0	118.0	126.0	1540	172.0	100.0	208.0	



Dim.	Regulator with locking adjusting screw	Regulator with adjusting screw	Regulator with adjusting knob
"F"	209.3	205.1	212.1
"G"	204.3	200.1	207.1

109.2



Port size Circuit bar mounting **Function** Flow (Max) 5/2 1/8" - 1/4" 500 NL/min add-on style plug-in 6 mm tube receptacle

OPERATIONAL BENEFITS

- 1. Balanced poppet, immune to variations of
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Direct solenoid operated.



HOW TO ORDER

47A-xxx-HxxP-xxx

HOW TO ORDER VALVE FOR "PLUG-IN" CIRCUIT BAR



TIOTY TO ORDER WEET OR TEOO IT CIRCOII DAIR	
	Valve
	$12 \times \sqrt{\frac{2}{110}} \times \sqrt{\frac{1}{1100}} $
Valve less base	47A-LIO-HxxP-xxx

SOLENOID OPERATOR ➤ Voltage Manual operator **Electrical connection** XX 24VDC (5.2 W) Non-locking O DA O_1 O FA Plug-in O DB 24VDC (2.4 W) O FC Plug-in with light 24VDC (1.8 W) Plug-in with suppression diode O DC O FE O DD 24VDC (1.0 W) FG Plug-in with suppression diode with LED light O AA 120VAC (Mod. No. required see below) Other Options O xx Other Options

HOW TO ORDER "PLUG-IN" CIRCUIT BAR

ECD47A-xxxxx-xxxx

Port size	Spacing mm	Side cylinder ports	Bottom cylinder ports			
1/8" BSPP	18	ECD47A-00ABC-A0xx	ECD47A-00BBC-A0xx			
1/4" BSPP	18	ECD47A-00ABD-A0xx	ECD47A-00BBD-A0xx			
6 mm tube receptacle	18	ECD47A-00ABG-A0xx	ECD47A-00BBG-A0xx			
1/8" BSPP	30	ECD47A-01ABC-C0xx	ECD47A-01BBC-C0xx			
1/4" BSPP	30	ECD47A-01ABD-C0xx	ECD47A-01BBD-C0xx			
6 mm tube receptacle	30	ECD47A-01ABG-C0xx	ECD47A-01BBG-C0xx			

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory (add - 9 to the model number).

for AC voltage use mod. FWR2 after circuit bar model number.

for multi-pin connector (9, 15 or 25).

add-a-units may be added to above bars.

A0 = without light
AA = with light (120V)
AB = with light (240V)
AD = with light (24V)
C0 = terminal strip
CA = terminal strip with light (120V)
CB = terminal strip with light (240V)
CD = terminal strip with light (240V)







Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

40 µ Filtration:

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 4.3 mm

Flow (at 6 bar, $\Delta P = 1 bar$): $5.2~\mathrm{W}:500~\mathrm{NL/min},\,2.4~\mathrm{W}:300~\mathrm{NL/min},\,1.8~\mathrm{W}:250~\mathrm{NL/min},\,1.0~\mathrm{W}:250~\mathrm{NL/min}$

Leak rate :

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

5.2 W - 2.4 W - 1.8 W - 1.0 W

Power: Response times: Energize: 14.0 ms

(with 5.2 W coil) De-energize : 5.0 ms

• Valve and coil are not interchangeable. Note:

• Seal between valve and bar: 16629. • Mounting screw (x2): 35043. • Valve blanking plate: M-47001. Spare parts:

• Base wire plug-in protector : 16520. • Isolator disc between add-a-units : 28438.

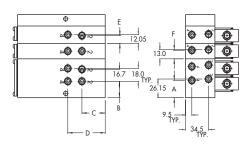
Options: • Isolation of inlet and/or exhaust. Special bar. Consult factory. • NPTF Threads.

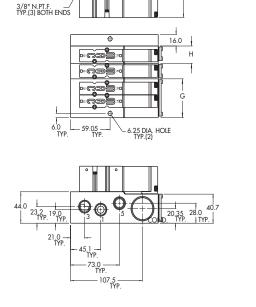
DIMENSIONS

Number of stations	1	2	3	4	5	6	7	8	9	10
"G"	-	51.85	69.85	87.85	105.85	123.85	141.85	159.85	177.85	195.85
"H"	21.70	39.70	57.70	75.70	-	-	-	-	-	_

Dimensions are based on 18 mm centerline spacing

Note: Bottom & side cylinder ports not available on the same station





_ 1"-11 1/2 N.P.S.M. CONDUIT

Dim.	1/8"	1/4"	6 mm Legris
"A"	24.20	24.20	25.65
"B"	23.00	23.00	23.00
"c"	34.80	33.10	34.80
"D"	55.90	58.40	55.90
"E"	-	-	-
"F"	12.05	12.00	14.00



Function Port size Flow (Max) Circuit bar mounting add-on style plug-in with Pr. Reg. 5/2 1/8" - 1/4" 500 NL/min

OPERATIONAL BENEFITS

- 1. Balanced poppet, immune to variations of
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Direct solenoid operated.

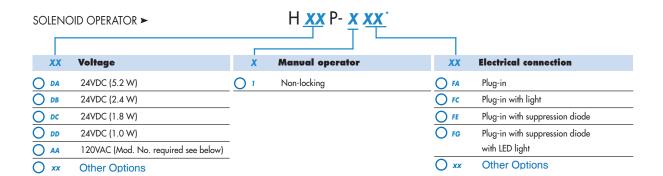


HOW TO ORDER

47A-xxx-HxxP-xxx

HOW TO ORDER VALVE FOR "PLUG-IN" CIRCUIT BAR

	Valve
	12 W 14 14 14 14
Valve less base	47A-LIO-HxxP-xxx



HOW TO ORDER "PLUG-IN" CIRCUIT BAR (REGULATORS ORDERED SEPARATELY) **

ECD47A-xxxxx-xxxx

Port size	Spacing mm	Bottom cylinder ports
1/8" BSPP	18	C ECD47A-00CBC-A0xx
1/4" BSPP	18	ECD47A-00CBD-A0xx
1/8" BSPP	30	ECD47A-01CBC-C0xx
1/4" BSPP	30	ECD47A-01CBD-C0xx

Number of stations (03=3 stations)

Note: clic for valves mounted on base at the factory (add - 9 to the model number).

for AC voltage use mod. FWR2 after circuit bar model number.

for multi-pin connector (9, 15 or 25). add-a-units may be added to above bars. ** Pressure Regulators :

PR47A-GOAx

- A0 = without light
 AA = with light (120V)
 AB = with light (240V)
 AD = with light (24V)
 C0 = terminal strip
- X=A (0 to 8 BAR) X=B (0 to 5.3 BAR) X=C (0 to 2 BAR)
- CA = terminal strip with light (120V) O CB = terminal strip with light (240V) O CD = terminal strip with light (24V)







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to 50°C)

Orifice: 4.3 mm

Flow (at 6 bar, AP=1bar): 5.2 W: 500 NL/min, 2.4 W: 300 NL/min, 1.8 W: 250 NL/min, 1.0 W: 250 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Power: 5.2 W - 2.4 W - 1.8 W - 1.0 W

Response times: Energize: 14.0 ms

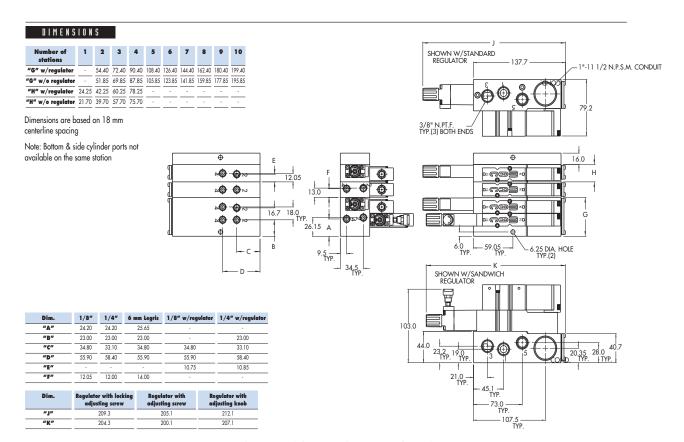
(with 5.2 W coil) De-energize : 5.0 ms

Note: • Valve and coil are not interchangeable.

Spare parts: • Seal between valve and bar: 16629. • Mounting screw (x2): 35043. • Valve blanking plate: M-47001.

• Base wire plug-in protector : 16520. • Regulator blanking plate : R-47003. • Isolator disc between add-a-units : 28438.

Options : • Isolation of inlet and/or exhaust. Special bar. Consult factory. • NPTF Threads.





Port size Circuit bar mounting **Function** Flow (Max) 5/2 1/8" - 1/4" 500 NL/min 6 mm tube receptacle

OPERATIONAL BENEFITS

- 1. Balanced poppet, immune to variations of
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.5. Manual operator standard on all valves.
- 6. Direct solenoid operated.



HOW TO ORDER

47A-xxx-HxxP-xxx

HOW TO ORDER VALVE FOR "PLUG-IN" CIRCUIT BAR



	Valve
	12 w 14 14
Valve less base	○ 47A-LIO-HxxP-xxx

SOLENOID OPERATOR ➤ Voltage Manual operator **Electrical connection** XX XX 24VDC (5.2 W) Non-locking O DA O_1 O FA Plug-in O DB 24VDC (2.4 W) O FC Plug-in with light O DC 24VDC (1.8 W) Plug-in with suppression diode O FE O DD 24VDC (1.0 W) Plug-in with suppression diode with LED light O AA 120VAC (Mod. No. required see below) Other Options O xx Other Options

HOW TO ORDER "PLUG-IN" CIRCUIT BAR

ECD47A-xxxxx-xxxx

Port size	Spacing mm	Side cylinder ports	Bottom cylinder ports	
1/8" BSPP	18	ECD47A-00ACC-A0xx	○ ECD47A-00BCC-A0xx	
1/4" BSPP	18	ECD47A-00ACD-A0xx	ECD47A-00BCD-A0xx	
6 mm tube receptacle	18	ECD47A-00ACG-A0xx	ECD47A-00BCG-A0xx	
1/8" BSPP	30	ECD47A-01ACC-C0xx	ECD47A-01BCC-C0xx	
1/4" BSPP	30	ECD47A-01ACD-C0xx	ECD47A-01BCD-C0xx	
6 mm tube receptacle	30	ECD47A-01ACG-C0xx	ECD47A-01BCG-C0xx	

Number of stations (01=1 station). Maximum length is 4 stations Note: clic for valves mounted on base at the factory (add - 9 to the model number). when add-a-unit stations are added to bars with a multi-pin connector, MOD SD03 should be included with add-a-unit model number. for AC voltage use mod. FWR2 after circuit bar model number.

A0 = without light
AA = with light (120V)
AB = with light (240V)
AD = with light (24V)

C0 = terminal strip

CA = terminal strip with light (120V) CB = terminal strip with light (240V)

CD = terminal strip with light (24V)







Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

40 µ Filtration:

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 4.3 mm

Flow (at 6 bar, $\Delta P = 1 bar$): $5.2~\mathrm{W}:500~\mathrm{NL/min},\,2.4~\mathrm{W}:300~\mathrm{NL/min},\,1.8~\mathrm{W}:250~\mathrm{NL/min},\,1.0~\mathrm{W}:250~\mathrm{NL/min}$

Leak rate:

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

5.2 W - 2.4 W - 1.8 W - 1.0 W Power:

Response times: Energize: 14.0 ms (with 5.2 W coil) De-energize : 5.0 ms

• Valve and coil are not interchangeable. Note:

 $\bullet \text{ Seal between valve and bar}: 16629. \bullet \text{ Mounting screw (x2)}: 35043. \bullet \text{ Valve blanking plate}: \text{M-47001}. \\ \bullet \text{ O-ring port seal (x3)}: 17015-01 \bullet \text{ Tie rod (x2)}: 79007-01 \text{ (one station length)}.$ Spare parts:

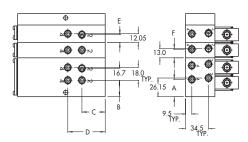
Options: • Isolation of inlet and/or exhaust. Special bar. Consult factory. • NPTF Threads.

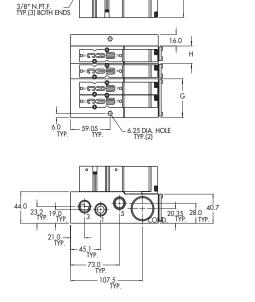
DIMENSIONS

Number of stations	1	2	3	4	5	6	7	8	9	10
"G"	-	51.85	69.85	87.85	105.85	123.85	141.85	159.85	177.85	195.85
"H"	21.70	39.70	57.70	75.70	-	-	-	-	-	-

Dimensions are based on 18 mm centerline spacing

Note: Bottom & side cylinder ports not available on the same station





_ 1"-11 1/2 N.P.S.M. CONDUIT

Dim.	1/8"	1/4"	6 mm Legris
"A"	24.20	24.20	25.65
"B"	23.00	23.00	23.00
"c"	34.80	33.10	34.80
"D"	55.90	58.40	55.90
"E"	-	-	-
"F"	12.05	12.00	14.00



Function	Port size	Flow (Max)	Circuit bar mounting
5/2	1/8" - 1/4"	500 NL/min	plug-in add-a-unit stations with Pr. Rea.

- Balanced poppet, immune to variations of pressure
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Direct solenoid operated.

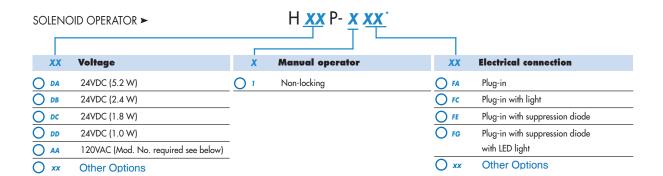


HOW TO ORDER

47A-xxx-HxxP-xxx

HOW TO ORDER VALVE FOR "PLUG-IN" CIRCUIT BAR

	Valve
	12 W 1 14
Valve less base	○ 47A-LIO-HxxP-xxx



HOW TO ORDER "PLUG-IN" CIRCUIT BAR (REGULATORS ORDERED SEPARATELY) **

ECD47A-xxxxx-xxxx

Spacing mm	Bottom cylinder ports
18	○ ECD47A-00CCC-A0 <i>xx</i>
18	ECD47A-00CCD-A0xx
30	ECD47A-01CCC-C0xx
30	ECD47A-01CCD-C0xx
	18 18 30

Number of stations (01=1 station). Maximum length is 4 stations

Note: clic for valves mounted on base at the factory (add - 9 to the model number).

when add-a-unit stations are added to bars with a multi-pin connector,

MOD SD03 should be included with add-a-unit model number.

for AC voltage use mod. FWR2 after circuit bar model number.

** Pressure Regulators :

PR47A-GOAx

X=A (0 to 8 BAR)
X=B (0 to 5.3 BAR)
X=C (0 to 2 BAR)

A0 = without light

AA = with light (120V)

AB = with light (240V)

AD = with light (24V)

C0 = terminal strip

CA = terminal strip with light (120V)

CB = terminal strip with light (240V)

CD = terminal strip with light (240V)







TECHNICAL

Fluid: Compressed air, vacuum, inert gases

Pressure range: Vacuum to 8 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)

Filtration:

Temperature range : 0°F to 120°F (-18°C to 50°C)

Orifice: 4.3 mm

Flow (at 6 bar, $\Delta P = 1 bar$): 5.2 W: 500 NL/min, 2.4 W: 300 NL/min, 1.8 W: 250 NL/min, 1.0 W: 250 NL/min

Leak rate:

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

5.2 W - 2.4 W - 1.8 W - 1.0 W Power:

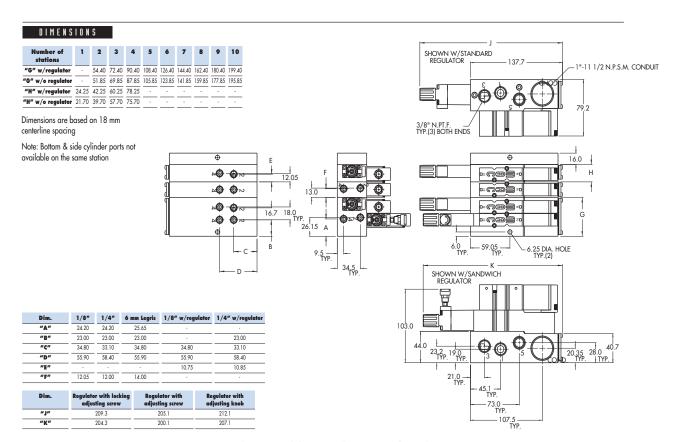
Response times: Energize: 14.0 ms (with 5.2 W coil) De-energize: 5.0 ms

Note: • Valve and coil are not interchangeable.

Spare parts:

• Seal between valve and bar : 16629. • Mounting screw (x2) : 35043. • Valve blanking plate : M-47001. • O-ring port seal (x3) : 17015-01 • Tie rod (x2) : 79007-01 (one station length). • Regulator blanking plate : R-47003.

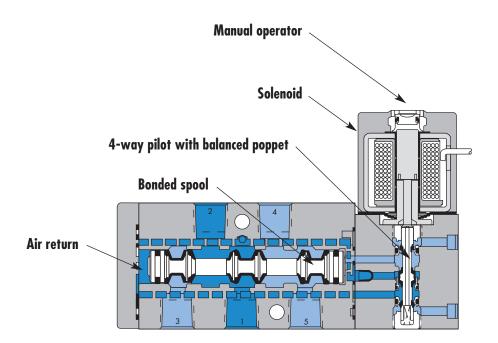
Options: • Isolation of inlet and/or exhaust. Special bar. Consult factory. • NPTF Threads.





Circuit bar mounting

low profile cylinder ports in valve	low profile cylinder ports in base	mid profile cylinder ports in valve	mid profile - add on style cylinder ports in valve	add-a-unit stations for CBM403A bar	mid profile cylinder ports in base	mid profile - add on style cylinder ports in base	add-a-unit stations for CBM404A bar
high profile cylinder ports in base	high profile - add on style cylinder ports in base	add-a-unit stations for CBM405A bar					



SERIES FEATURES

- Patented MACSOLENOID® for fastest possible response times and virtually burn-out proof AC solenoid operation.
- Optional low watt DC solenoids.
- Various manual operators.
- Optional memory spring.
- 2 position or 3 position valve configurations.
- Internal or external pilot.



Function	Port size (BSPP)	Flow (Max)	Circuit bar mounting
5/2 - 5/3	1/8" - 1/4"	1000 NL/min	low profile cylinder ports in valve

- 1. The 4-way pilot develops maximum shifting forces
- 2. Memory spring available.
- 3. Balanced spool, immune to variations of pressure, also provides high flow.
- 4. Short stroke with high flow.
- 5. Bonded spool with minimum friction, shifting in a alass-like finished bore.
- 6. Pilot with balanced poppet, high flow, short and consistent response times.
- 7. Wiping effect eliminates sticking.
- 8. Long service life.

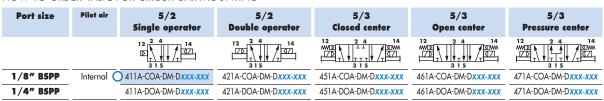


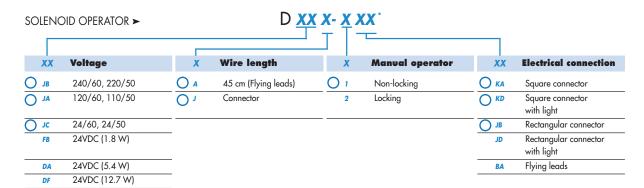




xxxx-xxx-DM-Dxxx-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING





HOW TO ORDER CIRCUIT BAR **

CBM401A-xxxxx-xx

Port size	Pilot air	Spacing standard 19,5 mm		Spacing 26 mm (Red	tangular connector)
		w/o flow controls	w/ flow controls	w/o flow controls	w/ flow controls
3/8" BSPP	Internal	○ CBM401A-00AAB- xx	CBM401A-00BAB- xx	CBM401A-02AAB- xx	CBM401A-02BAB- xx

Number of stations (03=3 stations) ** Other options available. Consult factory.

OPTIONS

411A-AOA-DM-Dxxx-xxx

- - clic with memory spring (replace by 4).







TECHNICAL DA TA

Fluid: Compressed air, vacuum, inert gases

Pressure range: 1.3 - 8.5 BAR

Pilot pressure: 1.3 - 8.5 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C to 100°C)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to +50°C)

 Orifice :
 6.2 mm

 Flow :
 1000 NL/min

Leak rate: 50 cm²/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: NEMA 4

Power: ~ Inrush: 10.9 VA Holding: 7.7 VA

 $\frac{= 1.8 \text{ to } 12.7 \text{ W}}{24 \text{ V}=/5.4 \text{ W}}$

60Hz/6 W Energize : 8-12 ms De-energize : 7-11 ms

Accessories: • Blanking plate: M-04001. • Flow control (x2): N-04001. • Seal (x2): 17013-01, (x1): 17015-01.

• Pilot valve: DM-DXXX-XXX-1, including mounting screws 35069 and seal 16524.

Energize: 7.3 ms

• Mounting screw (x2): 35043.

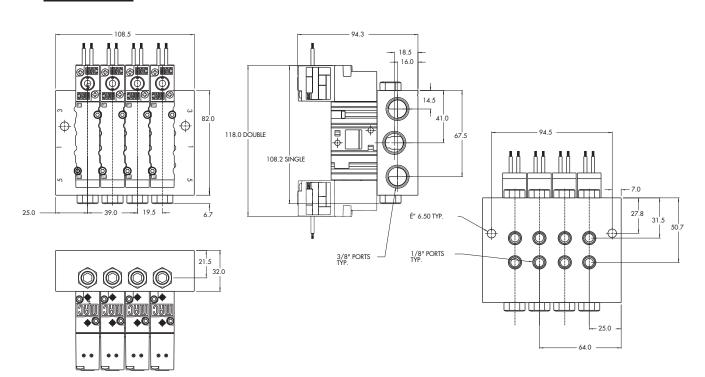
NPF threads.
 Isolation of inlet and/or exhaust.

DIMENSIONS

Response times:

Spare parts:

Options:



De-energize : 5.3ms



Function Port size (BSPP) Flow (Max) Circuit bar mounting

5/2 - 5/3 1/8" 1000 NL/min voider ports in base

OPERATIONAL BENEFITS

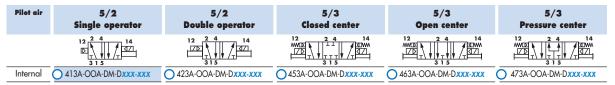
- The 4-way pilot develops maximum shifting forces both ways
- 2. Memory spring available.
- 3. Balanced spool, immune to variations of pressure, also provides high flow.
- 4. Short stroke with high flow
- 5. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 6. Pilot with balanced poppet, high flow, short and consistent response times.
- 7. Wiping effect eliminates sticking.
- 8. Long service life.

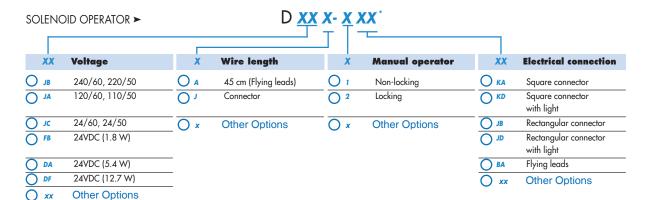




xxxx-xxx-DM-Dxxx-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING





HOW TO ORDER CIRCUIT BAR (BOTTOM CYLINDER PORTS) **

CBM402A-xxxxx-xx

Port size	Pilot air	Spacing standard 19,5 mm w/o flow controls w/ flow controls		Spacing 26 mm (Rew/o flow controls	ctangular connector) w/ flow controls
1/8" BSPP	Internal	○ CBM402A-00AAB- xx	○ CBM402A-00BAB- xx	O CBM402A-02AAB- xx	○ CBM402A-02BAB-xx

Number of stations (03=3 stations)

** Other options available. Consult factory.

OPTIONS

41<u>3</u>A-OOA-DM-Dxxx-xxx

- - 🔲 clic with memory spring (replace by 6).







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Internal pilot: 1.3 - 8.5 BAR

External pilot: vacuum - 8.5 BAR

Pilot pressure: 1.3 - 8.5 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C to 100°C)

Filtration: 40

Temperature range: 0°F to 120°F (-18°C to +50°C)

Orifice: 6.2 mm

Flow: 1000 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: NEMA 4

Power: ~ Inrush: 10.9 VA Holding: 7.7 VA

 $\frac{= 1.8 \text{ to } 12.7 \text{ W}}{24 \text{ V}=/5.4 \text{ W}}$

60Hz/6 W Energize : 8-12 ms De-energize : 7-11 ms

Energize: 7.3 ms

Spare parts : • Pilot valve : DM-DXXX-XXX-1, including mounting screws 35069 and seal 16524.

Accessories: • Blanking plate: M-04002. • Flow control (x2): N-04001. • Seal: 16525.

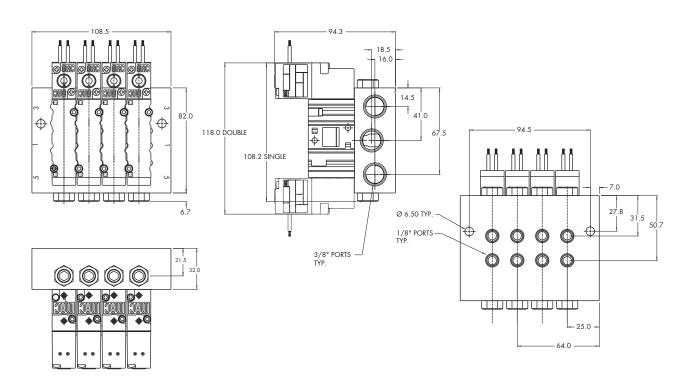
• Mounting screw (x2) : 35043.

NPTF threads.
 Isolation of inlet and/or exhaust.

DIMENSIONS

Response times:

Options:



De-energize : 5.3ms



Port size (BSPP) Flow (Max) Circuit bar mounting **Function** 1/8" - 1/4" 1000 NL/min 5/2 - 5/3

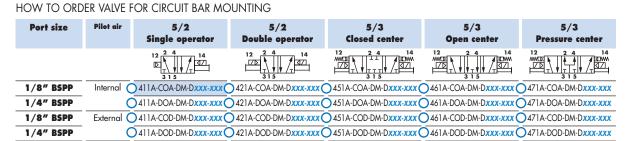
OPERATIONAL BENEFITS

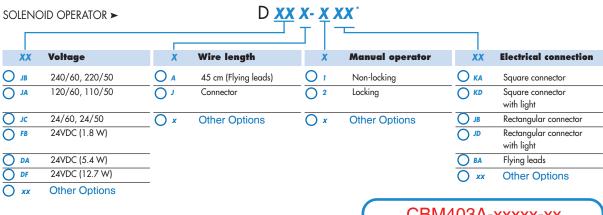
- 1. The 4-way pilot develops maximum shifting forces
- 2. Memory spring available.
- 3. Balanced spool, immune to variations of pressure, also provides high flow.
- 4. Short stroke with high flow.
- 5. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 6. Pilot with balanced poppet, high flow, short and consistent response times.
- 7. Wiping effect eliminates sticking.
- 8. Long service life.





xxxx-xxx-DM-Dxxx-xxx





HOW TO ORDER CIRCUIT BAR **

CBM403A-xxxxx-xx

Port size	Pilot air	Spacing stand	lard 19,5 mm	Spacing 26 mm (Re	ctangular connector)
		w/o flow controls	w/ flow controls	w/o flow controls	w/ flow controls
3/8" BSPP	Internal	○ CBM403A-00AAB- xx	○ CBM403A-00BAB- xx	○ CBM403A-02AAB- xx	○ CBM403A-02BAB- xx
	Common external	○ CBM403A-00CAB- xx	CBM403A-00DAB-xx	○ CBM403A-02CAB- xx	○ CBM403A-02DAB- xx

Number of stations (03=3 stations) ** Other options available. Consult factory.

OPTIONS

411A-AOA-DM-Dxxx-xxx

- clic with memory spring (replace by 4).







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Internal pilot: 1.3 - 8.5 BAR

External pilot : vacuum - 8.5 BAR

Pilot pressure: 1.3 - 8.5 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C to 100°C)

Filtration: 40

Temperature range: 0°F to 120°F (-18°C to +50°C)

Orifice: 6.2 mm

Flow: 1000 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: NEMA 4

Power: ~ Inrush: 10.9 VA Holding: 7.7 VA

 $\frac{= 1.8 \text{ to } 12.7 \text{ W}}{24 \text{ V}=/5.4 \text{ W}}$

60Hz/6 W Energize : 8-12 ms De-energize : 7-11 ms

Accessories: • Blanking plate: M-04001. • Flow control (x2): N-04001. • Seal (x2): 17013-01, (x1): 17015-01.

• Pilot valve: DM-DXXX-XXX-1, including mounting screws 35069 and seal 16524.

De-energize : 5.3ms

Energize: 7.3 ms

• Mounting screw (x2) : 35043.

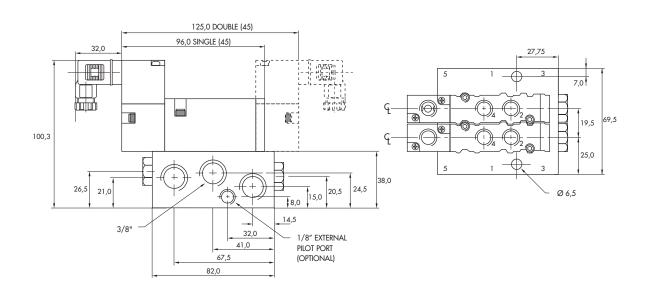
• NPTF threads. • Isolation of inlet and/or exhaust.

DIMENSIONS

Response times:

Spare parts :

Options:





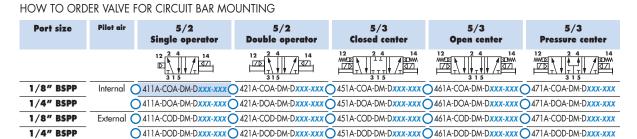
Function	Port size (BSPP)	Flow (Max)	Circuit bar mounting
5/2 - 5/3	1/8" - 1/4"	1000 NL/min	mid profile - add on style cylinder ports in valve

- 1. The 4-way pilot develops maximum shifting forces
- 2. Memory spring available.
- 3. Balanced spool, immune to variations of pressure, also provides high flow.
- 4. Short stroke with high flow.
- 5. Bonded spool with minimum friction, shifting in a alass-like finished bore.
- 6. Pilot with balanced poppet, high flow, short and consistent response times.
- 7. Wiping effect eliminates sticking.
- 8. Long service life.





xxxx-xxx-DM-Dxxx-xxx



SOLENC	SOLENOID OPERATOR ► D XX X- X XX									
XX	Voltag	e	X	Wire length		X	Manu	al operator	XX	Electrical connection
O JB		, 220/50	O A	45 cm (Flying lead	ds)	O 1	Non-lo		Ока	Square connector
O JA	120/60	, 110/50	O 1	Connector	(\bigcirc 2	Locking	9	○ KD	Square connector with light
Oıc	24/60,	24/50	\overline{Ox}	Other Options	(Ох	Other	Options	◯ JB	Rectangular connector
○ FB	24VDC	(1.8 W)							O JD	Rectangular connector with light
O DA	24VDC	(5.4 W)							○ BA	Flying leads
O DF	24VDC	(12.7 W)							O xx	Other Options
O xx	Other	Options								
HOW TO	ORDER (CIRCUIT BAR **						CBM	403A-	xxxxx-xx
Port	size	Pilot air	w/o	Spacing stand		mm low con	trols	Spacing : w/o flow co	•	ctangular connector) w/ flow controls
3/8"	BSPP	Internal	○ CBM	403A-00ABB- xx	CBM4	03A-00B	BB- xx	O CBM403A-02	ABB- xx	○ CBM403A-02BBB- xx
		Common external	CBM-	403A-00CBB- xx	CBM4	03A-00D	BB-xx	CBM403A-020	CBB-xx	CBM403A-02DBB-xx

Number of stations (03=3 stations)

** Other options available. Consult factory.

Note: add-a-unit stations may be added to above bars.

OPTIONS

411A-AOA-DM-Dxxx-xxx

- - Clic with memory spring (replace by 4).







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Internal pilot: 1.3 - 8.5 BAR

External pilot: vacuum - 8.5 BAR

Pilot pressure: 1.3 - 8.5 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C to 100°C)

Filtration: 40

Temperature range: 0°F to 120°F (-18°C to +50°C)

Orifice: 6.2 mm

Flow: 1000 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: NEMA 4

Power: ~ Inrush: 10.9 VA Holding: 7.7 VA

 $\frac{= 1.8 \text{ to } 12.7 \text{ W}}{24 \text{ V}=/5.4 \text{ W}}$

60Hz/6 W Energize : 8-12 ms De-energize : 7-11 ms

Energize: 7.3 ms

Accessories: • Blanking plate: M-04001. • Flow control (x2): N-04001. • Seal (x2): 17013-01, (x1): 17015-01.

• Pilot valve: DM-DXXX-XXX-1, including mounting screws 35069 and seal 16524.

• Mounting screw (x2): 35043. • End plate kit: M-04003-01. • End plate kit for common external: M-04004-01.

De-energize: 5.3ms

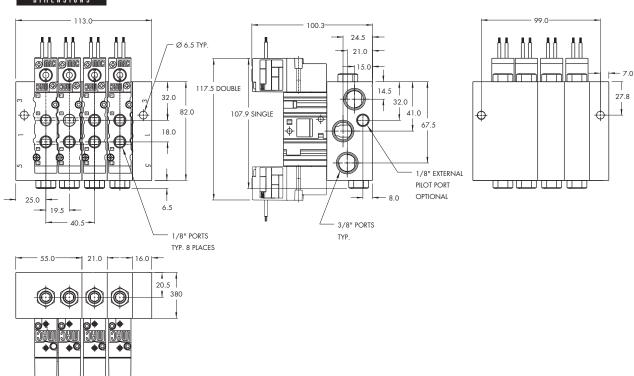
 ${\sf Options}:$

Response times:

Spare parts:

• NPTF threads. • Isolation of inlet and/or exhaust.

DIMENSIONS





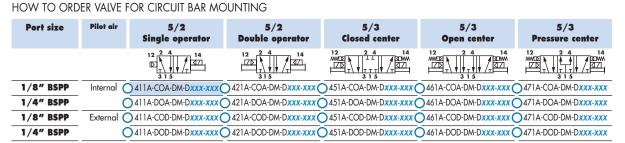
Function	Port size (BSPP)	Flow (Max)	Circuit bar mounting
5/2 - 5/3	1/8" - 1/4"	1000 NL/min	add-a-unit stations for CBM403A bar

- 1. The 4-way pilot develops maximum shifting forces
- 2. Memory spring available.
- 3. Balanced spool, immune to variations of pressure, also provides high flow.
- 4. Short stroke with high flow
- 5. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 6. Pilot with balanced poppet, high flow, short and consistent response times.
- 7. Wiping effect eliminates sticking.
- 8. Long service life.





xxxx-xxx-DM-Dxxx-xxx



D <u>xx x- x xx</u> SOLENOID OPERATOR ► Voltage Wire length XX **Manual operator** XX **Electrical connection** O JB O_1 O KA 240/60, 220/50 45 cm (Flying leads) Non-locking Square connector 120/60, 110/50 O JA Connector O^{2} Locking O KD Square connector with light O JC 24/60, 24/50 O JB Rectangular connector Other Options $\bigcirc x$ Other Options ○ FB 24VDC (1.8 W) Rectangular connector O 1D with light 24VDC (5.4 W) Flying leads 24VDC (12.7 W) \bigcirc xx Other Options $\bigcap xx$ Other Options CBM403A-xxxxx-xx HOW TO ORDER CIRCUIT BAR ** Spacing 21 Port size Pilot air Spacing 26 mm (Rectangular connector) w/o flow controls w/ flow controls w/ flow controls w/o flow controls 3/8" BSPP CBM403A-01AEB-xx CBM403A-01BEB-XX CBM403A-02AEB-xx CBM403A-02BEB-xx Internal CBM403A-01DEB-xx ○ CBM403A-02DEB-xx CBM403A-01CEB-xx ○ CBM403A-02CEB-xx

Number of stations (01, 02, 03, or 04) ** Other options available. Consult factory.

Common external

OPTIONS

411A-AOA-DM-Dxxx-xxx

- - clic with memory spring (replace by 4).







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Internal pilot: 1.3 - 8.5 BAR

External pilot: vacuum - 8.5 BAR

Pilot pressure: 1.3 - 8.5 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C to 100°C)

Filtration: 40

Temperature range : $0^{\circ}F$ to $120^{\circ}F$ (- $18^{\circ}C$ to $+50^{\circ}C$)

Orifice: 6.2 mm

Flow: 1000 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: NEMA 4

Power: ~ Inrush: 10.9 VA Holding: 7.7 VA

= 1.8 to 12.7 W24 V=/5.4 W

60Hz/6 W Energize : 8-12 ms De-energize : 7-11 ms

Accessories: • Blanking plate: M-04001. • Flow control (x2): N-04001. • Seal (x2): 17013-01, (x1): 17015-01.

• Pilot valve: DM-DXXX-XXX-1, including mounting screws 35069 and seal 16524.

Energize: 7.3 ms

• Mounting screw (x2): 35043. • End plate kit: M-04003-01. • End plate kit for common external: M-04004-01.

De-energize: 5.3ms

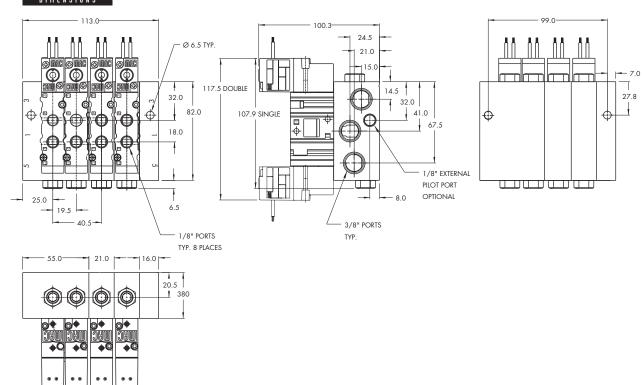
 ${\sf Options}:$

Response times:

Spare parts:

• NPTF threads. • Isolation of inlet and/or exhaust.

DIMENSIONS





Function	Port size (BSPP)	Flow (Max)	Circuit bar mounting
5/2 - 5/3	1/8" - 1/4"	1000 NL/min	mid profile cylinder ports in base

- The 4-way pilot develops maximum shifting forces both ways
- 2. Memory spring available.
- 3. Balanced spool, immune to variations of pressure, also provides high flow.
- 4. Short stroke with high flow
- 5. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- Pilot with balanced poppet, high flow, short and consistent response times.
- 7. Wiping effect eliminates sticking.
- 8. Long service life.

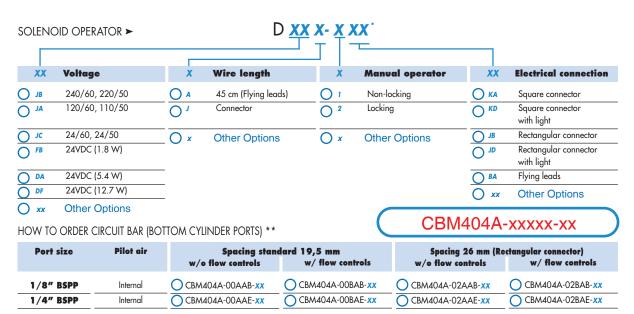




xxxx-xxx-DM-Dxxx-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING





Number of stations (03=3 stations)

** Other options available. Consult factory.

OPTIONS

413A-OOA-DM-Dxxx-xxx

- I clic with memory spring (replace by 6).







Fluid: Compressed air, vacuum, inert gases

Pressure range: Internal pilot: 1.3 - 8.5 BAR

External pilot: vacuum - 8.5 BAR

1.3 - 8.5 BAR Pilot pressure:

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C to 100°C)

Filtration:

Temperature range: 0°F to 120°F (-18°C to +50°C)

Orifice: 6.2 mm

Flow: 1000 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: NEMA 4

Power: ~ Inrush : 10.9 VA Holding: 7.7 VA

> = 1.8 to 12.7 W24 V=/5.4 W

60Hz/6 W Energize: 8-12 ms De-energize : 7-11 ms

Energize: 7.3 ms

Spare parts : • Pilot valve: DM-DXXX-XXX-1, including mounting screws 35069 and seal 16524.

• Blanking plate: M-04002. • Flow control (x2): N-04001. • Seal: 16525. Accessories:

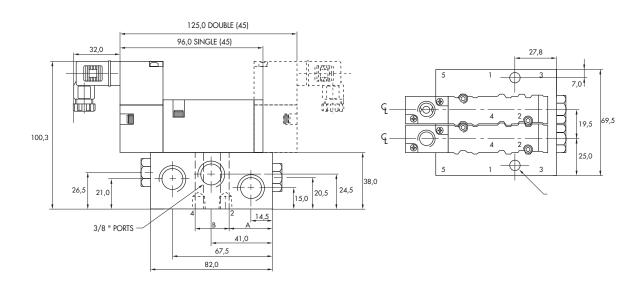
• Mounting screw (x2) : 35043.

• NPTF threads. • Isolation of inlet and/or exhaust.

DIMENSIONS

Response times:

Options:



De-energize : 5.3ms

Port size	A	В
1/8"	31.5	19.0
1/4"	32.0	20.0



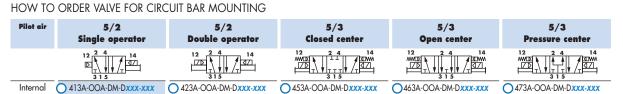
Function	Port size (BSPP)	Floш (Max)	Circuit bar mounting
5/2 - 5/3	1/8" - 1/4"	1000 NL/min	mid profile - add on style cylinder ports in base

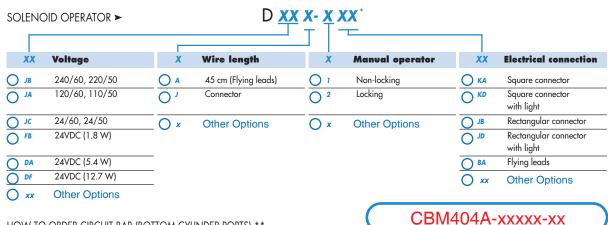
- 1. The 4-way pilot develops maximum shifting forces
- 2. Memory spring available.
- 3. Balanced spool, immune to variations of pressure, also provides high flow.
- 4. Short stroke with high flow.
- 5. Bonded spool with minimum friction, shifting in a alass-like finished bore.
- 6. Pilot with balanced poppet, high flow, short and consistent response times.
- 7. Wiping effect eliminates sticking.
- 8. Long service life.





xxxx-xxx-DM-Dxxx-xxx





HOW TO ORDER CIRCUIT BAR (BOTTOM CYLINDER PORTS) **

Port size	Pilot air	Spacing standard 19,5 mm w/o flow controls w/ flow controls		Spacing 26 mm (Ro w/o flow controls	ectangular connector) w/ flow controls
1/8" BSPP	Internal	○ CBM404A-00ABB- xx	○ CBM404A-00BBB-xx	○ CBM404A-02ABB- xx	○ CBM404A-02BBB- xx
1/4" BSPP	Internal	CBM404A-00ABE-xx	CBM404A-00BBE-xx	CBM404A-02ABE-xx	CBM404A-02BBE-xx

Number of stations (03=3 stations)

Note: add-a-unit stations may be added to above bars.

OPTIONS

413A-OOA-DM-Dxxx-xxx

– - 🔲 clic with memory spring, replace by 6.

^{**} Other options available. Consult factory.







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Internal pilot: 1.3 - 8.5 BAR

External pilot: vacuum - 8.5 BAR

Pilot pressure: 1.3 - 8.5 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C to 100°C)

Filtration: 40

Temperature range: 0°F to 120°F (-18°C to +50°C)

Orifice: 6.2 mm

Flow: 1000 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: NEMA 4

Power: ~ Inrush: 10.9 VA Holding: 7.7 VA

 $\frac{= 1.8 \text{ to } 12.7 \text{ W}}{24 \text{ V}=/5.4 \text{ W}}$

60Hz/6 W Energize : 8-12 ms De-energize : 7-11 ms

Accessories : • Blanking plate : M-04002. • Flow control (x2) : N-04001. • Seal : 16525.

• Mounting screw (x2): 35043. • End plate kit: M-04003-01.

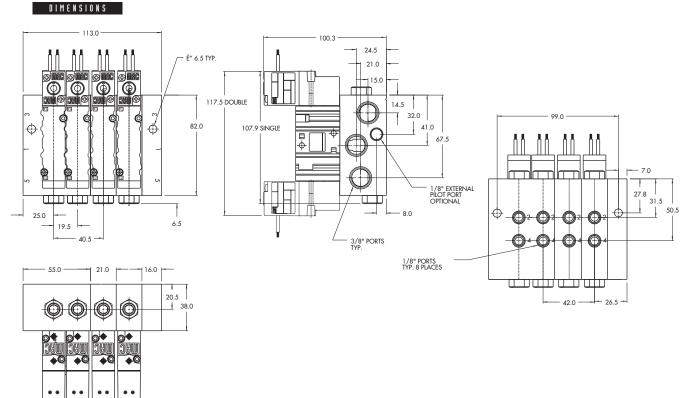
Energize: 7.3 ms

• Pilot valve: DM-DXXX-XXX-1, including mounting screws 35069 and seal 16524.

Options : $\bullet \ \, \text{NPTF threads.} \, \bullet \, \text{Isolation of inlet and/or exhaust.}$

Response times:

Spare parts :



De-energize: 5.3ms



Function Port size (BSPP) Flow (Max) Circuit bar mounting

5/2 - 5/3 1/8" - 1/4" 1000 NL/min add-a-unit stations for CBM404A bar

OPERATIONAL BENEFITS

- The 4-way pilot develops maximum shifting forces both ways
- 2. Memory spring available.
- 3. Balanced spool, immune to variations of pressure, also provides high flow.
- 4. Short stroke with high flow
- 5. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- Pilot with balanced poppet, high flow, short and consistent response times.
- 7. Wiping effect eliminates sticking.
- 8. Long service life.

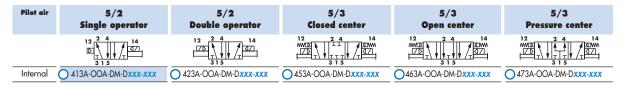


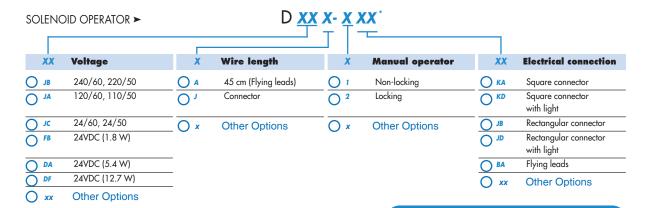




xxxx-xxx-DM-Dxxx-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING





HOW TO ORDER CIRCUIT BAR (BOTTOM CYLINDER PORTS) **

Port size	Pilot air	Spacing 21 mm w/o flow controls w/ flow controls		Spacing 26 mm (Rectangular connector) w/o flow controls w/ flow controls	
1/8" BSPP	Internal	○ CBM404A-01AEB- xx	○ CBM404A-01BEB- xx	CBM404A-02AEB- xx	○ CBM404A-02BEB- xx
1/4" BSPP	Internal	CBM404A-01AEE-xx	CBM404A-01BEE-xx	CBM404A-02AEE-xx	CBM404A-02BEE-xx

CBM404A-xxxxx-xx

Number of stations (01, 02, 03, or 04)

** Other options available. Consult factory.

OPTIONS

41<u>3</u>A-OOA-DM-D*xxx-xxx*

- - 🔲 clic with memory spring (replace by 6).







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Internal pilot: 1.3 - 8.5 BAR

External pilot: vacuum - 8.5 BAR

Pilot pressure: 1.3 - 8.5 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C to 100°C)

Filtration: 40

Temperature range: 0°F to 120°F (-18°C to +50°C)

Orifice: 6.2 mm

Flow: 1000 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: NEMA 4

Power: ~ Inrush: 10.9 VA Holding: 7.7 VA

= 1.8 to 12.7 W24 V=/5.4 W

60Hz/6 W Energize : 8-12 ms De-energize : 7-11 ms

Accessories: • Blanking plate: M-04002. • Flow control (x2): N-04001. • Seal: 16525.

• Mounting screw (x2): 35043. • End plate kit: M-04003-01.

Energize: 7.3 ms

• Pilot valve: DM-DXXX-XXX-1, including mounting screws 35069 and seal 16524.

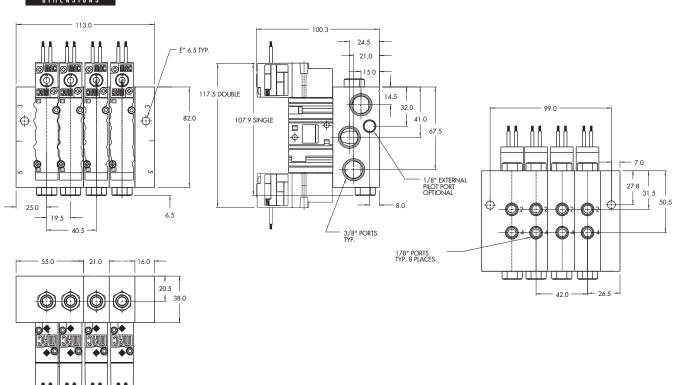
 ${\sf Options}:$

Response times:

Spare parts :

• NPTF threads. • Isolation of inlet and/or exhaust.

DIMENSIONS



De-energize: 5.3ms



Function Port size (BSPP) Flow (Max) Circuit bar mounting

5/2 - 5/3 1/8" - 1/4" 1000 NL/min bigh profile cylinder ports in base

OPERATIONAL BENEFITS

- The 4-way pilot develops maximum shifting forces both ways
- 2. Memory spring available.
- 3. Balanced spool, immune to variations of pressure, also provides high flow.
- 4. Short stroke with high flow.
- 5. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 6. Pilot with balanced poppet, high flow, short and consistent response times.
- 7. Wiping effect eliminates sticking.
- 8. Long service life.



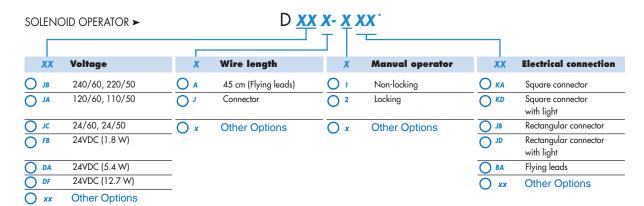


xxxx-xxx-DM-Dxxx-xxx



HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Pilot air	5/2 Single operator	5/2 Double operator	5/3 Closed center	5/3 Open center	5/3 Pressure center
	12 2 4 14 37 3 1 5 3 1 5	12 2 4 14 7/D 14 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	12 2 4 14 MMD 11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	12 2 4 14 MDD T V T V T T T T T T T T T T T T T T T	12 2 4 14 MMD 14 14 14 10 14 17 17 17 17 17 17 17 17 17 17 17 17 17 1
Internal	413A-OOA-DM-Dxxx-xxx	423A-OOA-DM-Dxxx-xxx	453A-OOA-DM-Dxxx-xxx	O463A-OOA-DM-Dxxx-xxx	○473A-OOA-DM-Dxxx-xxx
External	413A-OOD-DM-Dxxx-xxx	423A-OOD-DM-Dxxx-xxx	453A-OOD-DM-Dxxx-xxx	O463A-OOD-DM-Dxxx-xxx	473A-OOD-DM-Dxxx-xxx



HOW TO ORDER CIRCUIT BAR (SIDE CYLINDER PORTS) **

CBM405A-xxxxx-xx

Port size	Pilot air	Spacing standard 19,5 mm	Spacing 26 mm (Rectangular connector)
1/8" BSPP	Internal	○ CBM405A-00AAB-XX	○ CBM405A-02AAB-xx
	Common external	○ CBM405A-00BAB- <i>xx</i>	CBM405A-02BAB-xx
1/4" BSPP	Internal	○ CBM405A-00AAE-xx	CBM405A-02AAE-xx
	Common external	CBM405A-00BAE- <i>xx</i>	CBM405A-02BAE-xx

Number of stations (03=3 stations)

** Other options available. Consult factory.

OPTIONS

413A-OOA-DM-Dxxx-xxx

- Clic with memory spring (replace by 6).







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Internal pilot: 1.3 - 8.5 BAR

External pilot : vacuum - 8.5 BAR

Pilot pressure: 1.3 - 8.5 BAR

Lubrication : Not required, if used select a medium aniline point lubricant (between 80°C to 100°C)

Filtration: 40

Temperature range: 0°F to 120°F (-18°C to +50°C)

Orifice: 6.2 mm

Flow: 1000 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: NEMA 4

Power: ~ Inrush: 10.9 VA Holding: 7.7 VA

= 1.8 to 12.7 W24 V=/5.4 W

60Hz/6 W Energize : 8-12 ms De-energize : 7-11 ms

Energize: 7.3 ms

Spare parts : • Pilot valve : DM-DXXX-XXX-1, including mounting screws 35069 and seal 16524.

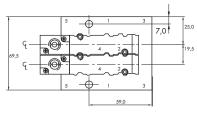
Accessories: • Blanking plate: M-04002. • Seal: 16525. • Mounting screw (x2): 35043.

 ${\sf Options}:$

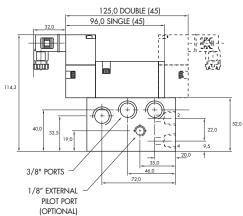
Response times:

• NPTF threads. • Isolation of inlet and/or exhaust.

DIMENSIONS



De-energize : 5.3ms





Function Port size (BSPP) Flow (Max) Circuit bar mounting

5/2 - 5/3 1/8" - 1/4" 1000 NL/min high profile - add on style cylinder ports in base vin base

OPERATIONAL BENEFITS

- The 4-way pilot develops maximum shifting forces both ways
- 2. Memory spring available.
- 3. Balanced spool, immune to variations of pressure, also provides high flow.
- 4. Short stroke with high flow.
- 5. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- Pilot with balanced poppet, high flow, short and consistent response times.
- 7. Wiping effect eliminates sticking.
- 8. Long service life.





xxxx-xxx-DM-Dxxx-xxx



HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Pilot air	5/2 Single operator	5/2 Double operator	5/3 Closed center	5/3 Open center	5/3 Pressure center
	12 2 4 14 14 14 15 15 15 15 15 15 15 15 15 15 15 15 15	12 2 4 14 J J J J J J J J J J J J J J J J J	12 2 4 14 17 17 17 17 17 17 17 17 17 17	12 2 4 14 14 17 17 17 17 17 17 17 17 17 17 17 17 17	12 2 4 14 14 17 17 17 17 17 17 17 17 17 17 17 17 17
Internal	413A-OOA-DM-Dxxx-xxx	423A-OOA-DM-Dxxx-xxx	453A-OOA-DM-Dxxx-xxx	O463A-OOA-DM-Dxxx-xxx	473A-OOA-DM-Dxxx-xxx
External	413A-OOD-DM-Dxxx-xxx	423A-OOD-DM-Dxxx-xxx	453A-OOD-DM-Dxxx-xxx	O463A-OOD-DM-Dxxx-xxx	473A-OOD-DM-Dxxx-xxx

SOLENOID OPERATOR ► XX Voltage Wire length **Manual operator** XX **Electrical connection** Non-locking O JB 240/60, 220/50 O A 45 cm (Flying leads) O KA Square connector 120/60, 110/50 O JA Locking Square connector O_1 Connector O^{2} O K⊅ with light O 24/60, 24/50 O JB Rectangular connector Ox $\bigcap x$ Other Options Other Options 24VDC (1.8 W) O FB Rectangular connector O JD with light O DA 24VDC (5.4 W) O BA Flying leads O DF 24VDC (12.7 W) Other Options O xx O xx Other Options

HOW TO ORDER CIRCUIT BAR (SIDE CYLINDER PORTS) **

CBM405A-xxxxx-xx

Port size	Pilot air	Spacing standard 19,5 mm	Spacing 26 mm (Rectangular connector)
1/8" BSPP	Internal	○ CBM405A-00ABB-xx	○ CBM405A-02ABB- xx
	Common external	O CBM405A-00BCB-xx	CBM405A-02BCB-xx
1/4" BSPP	Internal	○ CBM405A-00ABE- <i>xx</i>	CBM405A-02ABE-xx
	Common external	CBM405A-00BCE-xx	CBM405A-02BCE-xx

Number of stations (03=3 stations)

** Other options available. Consult factory.

Note: add-a-unit stations may be added to above bars.

OPTIONS

41<u>3</u>A-OOA-DM-D*xxx-xxx*

- - Clic with memory spring (replace by 6).







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Internal pilot: 1.3 - 8.5 BAR

External pilot: vacuum - 8.5 BAR

Pilot pressure: 1.3 - 8.5 BAR

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C to 100°C)

Filtration: 40

Temperature range: $0^{\circ}F$ to $120^{\circ}F$ (- $18^{\circ}C$ to $+50^{\circ}C$)

Orifice: 6.2 mm

Flow: 1000 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: NEMA 4

Power: ~ Inrush: 10.9 VA Holding: 7.7 VA

 $\frac{= 1.8 \text{ to } 12.7 \text{ W}}{24 \text{ V}=/5.4 \text{ W}}$

60Hz/6 W Energize : 8-12 ms De-energize : 7-11 ms

Energize: 7.3 ms

Accessories : • Blanking plate : M-04002. • Seal : 16525. • Mounting screw (x2) : 35043.

• End plate kit: M-04005-01. • End plate kit for common external pilot: M-04006-01.

• Pilot valve: DM-DXXX-XXX-1, including mounting screws 35069 and seal 16524.

De-energize: 5.3ms

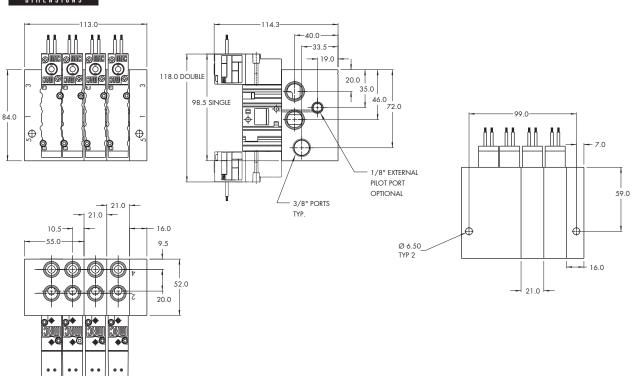
Options :

• NPTF threads. • Isolation of inlet and/or exhaust.

DIMENSIONS

Response times:

Spare parts:





Port size (BSPP) Flow (Max) Circuit bar mounting **Function** add-a-unit 5/2 - 5/3 1/8" - 1/4" 1000 NL/min CBM405A bar

OPERATIONAL BENEFITS

- 1. The 4-way pilot develops maximum shifting forces
- 2. Memory spring available.
- 3. Balanced spool, immune to variations of pressure, also provides high flow.
- 4. Short stroke with high flow.
- 5. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 6. Pilot with balanced poppet, high flow, short and consistent response times.
- 7. Wiping effect eliminates sticking.
- 8. Long service life.

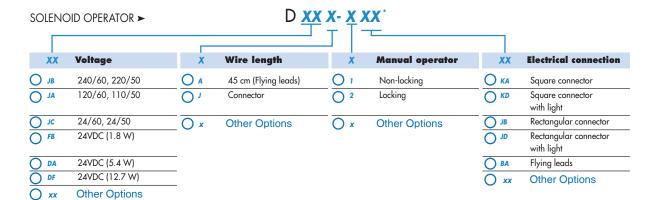




xxxx-xxx-DM-Dxxx-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Pilot air	5/2 Single operator	5/2 Double operator	5/3 Closed center	5/3 Open center	5/3 Pressure center
	12 2 4 14 14 14 15 15 15 15 15 15 15 15 15 15 15 15 15	12 2 4 14 JJ 3 15	12 2 4 14 MTD 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	12 2 4 14 14 17 17 17 17 17 17 17 17 17 17 17 17 17	12 2 4 14 14 14 17 17 17 17 17 17 17 17 17 17 17 17 17
Internal	413A-OOA-DM-Dxxx-xxx	423A-OOA-DM-Dxxx-xxx	453A-OOA-DM-Dxxx-xxx	O463A-OOA-DM-Dxxx-xxx	473A-OOA-DM-Dxxx-xxx
External	413A-OOD-DM-Dxxx-xxx	423A-OOD-DM-Dxxx-xxx	453A-OOD-DM-Dxxx-xxx	O463A-OOD-DM-Dxxx-xxx	473A-OOD-DM-Dxxx-xxx



HOW TO ORDER CIRCUIT BAR (SIDE CYLINDER PORTS) **

CBM405A-xxxxx-xx

Port size	Pilot air	Spacing 21 mm	Spacing 26 mm (Rectangular connector)
1/8" BSPP	Internal	○ CBM405A-01AEB-xx	○ CBM405A-02AEB- xx
	Common external	○ CBM405A-01BEB-xx	CBM405A-02BEB-xx
1/4" BSPP	Internal	O CBM405A-01AEE-xx	CBM405A-02AEE-xx
	Common external	CBM405A-01BEE-xx	CBM405A-02BEE-xx

Number of stations (01, 02, 03, or 04) ** Other options available. Consult factory.

OPTIONS

413A-OOA-DM-Dxxx-xxx

- - Clic with memory spring (replace by 6).







Fluid: Compressed air, vacuum, inert gases

Internal pilot: 1.3 - 8.5 BAR Pressure range:

External pilot: vacuum - 8.5 BAR

1.3 - 8.5 BAR Pilot pressure:

Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C to 100°C)

Filtration:

Temperature range: 0°F to 120°F (-18°C to +50°C)

Orifice: 6.2 mm

Flow: 1000 NL/min

Leak rate: 50 cm³/min

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: NEMA 4

Power: ~ Inrush : 10.9 VA Holding: 7.7 VA

> = 1.8 to 12.7 W 24 V=/5.4 W

Energize: 8-12 ms 60Hz/6 W De-energize : 7-11 ms

Energize: 7.3 ms

• Pilot valve: DM-DXXX-XXX-1, including mounting screws 35069 and seal 16524. Spare parts:

> • Blanking plate: M-04002. • Seal: 16525. • Mounting screw (x2): 35043. • End plate kit: M-04005-01. • End plate kit for common external pilot: M-04006-01.

De-energize: 5.3ms

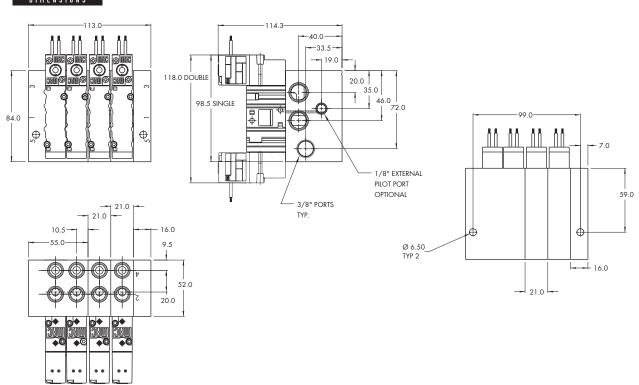
Options:

• NPTF threads. • Isolation of inlet and/or exhaust.

DIMENSIONS

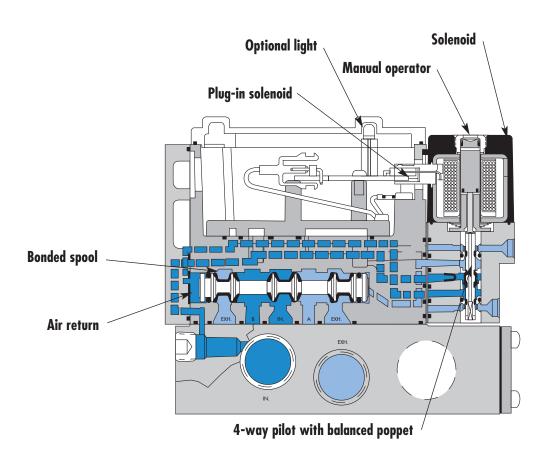
Response times:

Accessories:





Circuit bar mounting



SERIES FEATURES

- Patented MACSOLENOID® for fastest possible response times and virtually burn-out proof AC solenoid operation.
- Optional low watt DC solenoids.
- Optional memory spring.
- Plug-in design of valves and bases for ease of maintenance.
- 2 position or 3 position valve configurations.



Function Port size (BSPP) Flow (Max) Circuit bar mounting

5/2 - 5/3 - 3/2

1/8" - 1/4" - 3/8"

1000 NL/min

standard

OPERATIONAL BENEFITS

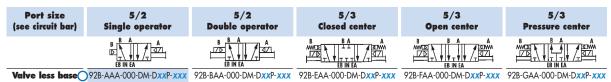
- 1. The 4-way pilot develops maximum shifting forces both ways.
- 2. Memory spring available.
- 3. Balanced spool, immune to variations of pressure, also provides high flow.
- 4. Short stroke with high flow.
- 5. Bonded seal spool with minimum friction, shifting in a glass-like finished bore.
- Pilot with balanced poppet, high flow, short and consistent response times.
- 7. Wiping effect eliminates sticking
- 8. Long service life.

Reset

92B-xxx-000-DM-DxxP-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

SINGLE PRESSURE MODELS



DUAL PRESSURE MODELS (REQUIRES SANDWICH PRESSURE REGULATOR)



DM-Dxx P- x xx SOLENOID OPERATOR ► Manual operator **Electrical connection** Voltage XX 240/60, 220/50 Non-locking O DM JB Plug-in 120/60, 110/50 JA Locking Plug-in w/ground 24/60, 24/50 Note: Ground wire required for solenoids 30 volts 24VDC (1.8 W) and above. O FB O DA 24VDC (5.4 W) 24VDC (12.7 W)

HOW TO ORDER CIRCUIT BAR

Port size	Pilot air	Side cylinder ports (25 mm)	Bottom cylinder ports (25 mm)
1/8" BSPP	Internal	CBM092B-01AAB-A0*xx	CBM092B-01BAB-A0*xx
	Common external	CBM092B-01CAB-A0*xx	CBM092B-01DAB-A0*xx
1/4" BSPP	Internal	CBM092B-01AAE-A0*xx	CBM092B-01BAE-A0*xx
	Common external	CBM092B-01CADE-A0*xx	CBM092B-01DAE-A0*xx
3/8" BSPP	Internal	CBM092B-01AAH-A0* xx	CBM092B-01BAH-A0*xx
	Common external	CBM092B-01CAH-A0*xx	CBM092B-01DAH-A0*xx

Number of stations (03=3 stations)

Note: Clic for valves mounted on base at the factory (add - 9 to the model number).

* If replaced by BO: circuit bar for single operator valves only.

for multi-pin connector (9, 15 or 25).

Consult "Precautions" before use, installation or service of MAC Valves.







34.0

OPTIONS

Sandwich flow controls available, consult factory.

92B-AAA-000-DM-DxxP-1DM

-For lights on valve, replace by B. For lights and diode on valve, replace by F. For lights and MOV on valve, replace by H.

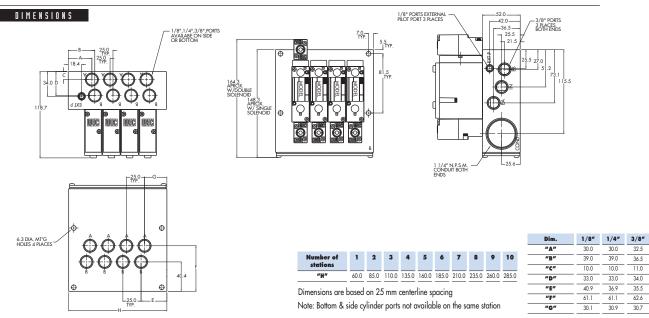
TECHNICAL

Fluid :	Compressed air, vacuu	um, inert gases	
Pressure range :	Internal pilot : 1.3 - 8	BAR	3 positions : 2.3 - 8 BAR
	External pilot : vacuun	n to 8 BAR	3 positions : 2.3 - 8 BAR
Pilot pressure:	1.3 - 8 BAR	3 positions : 2.3 - 8 BA	R.
Lubrication :	Not required, if used s	elect a medium aniline poin	t lubricant (between 80°C to 100°C)
Filtration:	40 µ		
Temperature range :	0°F to 120°F (-18°C to	+50°C)	
Orifice:	6.2 mm		
Flow (at 6 bar, $\Delta P=1$ bar):	1000 NL/min		
Leak rate :	50 cm³/min		
Coil:	General purpose class	A, continuous duty, encaps	ulated
Voltage range:	-15% to +10% of nom	inal voltage	
Protection :	NEMA 4		
Power:	~ Inrush : 7.6 VA	Holding : 4.8 VA	
	= 1.8 to 12.7 W		
Response times:	24 V=/5.4 W	Energize : 8 ms	De-energize : 7 ms
	60Hz/2.9 W	Energize : 7-13 ms	De-energize : 12-20 ms

Spare parts :

• Pilot valve: DM-DXXP-XXX-1 including mounting screws 35069 (x2) and seal 16544.
• Pressure seal between valve and base: 16543. • Mounting screws valve to base (x2): 35050. • Blanking plate: M-92002.

 \bullet NPTF threads. \bullet Isolation of inlet and/or exhaust. \bullet Circuit bar for number of stations > 24. Options:





Number of stations (03=3 stations)

for multi-pin connector (9, 15 or 25).

Note: clic for valves mounted on base at the factory (add - 9 to the model number).

Port size (BSPP) Flow (Max) Circuit bar mounting **Function** 5/2 - 5/3 - 3/2 1/8" - 1/4" - 3/8" 1000 NL/min add-on style OPERATIONAL BENEFITS 1. The 4-way pilot develops maximum shifting forces both ways. 2. Memory spring available. 3. Balanced spool, immune to variations of pressure, also provides high flow. 4. Short stroke with high flow. 5. Bonded seal spool with minimum friction, shifting in a glass-like finished bore. Reset 6. Pilot with balanced poppet, high flow, short and consistent response times. 7. Wiping effect eliminates sticking 8. Long service life. 92B-xxx-000-DM-DxxP-xxx HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING SINGLE PRESSURE MODELS Port size 5/2 5/3 5/3 (see circuit bar) **Single operator Closed** center Open center Pressure center Valve less base 928-AAA-000-DM-DxxP-xxx 928-BAA-000-DM-DxxP-xxx 928-EAA-000-DM-DxxP-xxx 928-FAA-000-DM-DxxP-xxx 928-GAA-000-DM-DxxP-xxx DUAL PRESSURE MODELS (REQUIRES SANDWICH PRESSURE REGULATOR) Port size 5/2 (see circuit bar) 92B-CAA-000-DM-DxxP-xxx Valve less base 92B-DAA-000-DM-DxxP-xxx DM-Dxx P- x xx SOLENOID OPERATOR ► Voltage Manual operator **Electrical connection** XX Non-locking 240/60, 220/50 \bigcap DM Plug-in Locking 120/60, 110/50 O 2 O JA Plug-in w/ground O vc 24/60, 24/50 \bigcirc xx Other Options Note: Ground wire required for solenoids 30 volts 24VDC (1.8 W) and above. O FB Other Options O xx O DA 24VDC (5.4 W) O DF 24VDC (12.7 W) Other Options Other Options
HOW TO ORDER CIRCUIT BAR Port size Pilot air Side cylinder ports **Bottom cylinder ports** (25 mm) (25 mm) 1/8" BSPP Internal CBM092B-01ABB-A0*xx CBM092B-01BBB-A0*xx CBM092B-01CBB-A0*xx CBM092B-01DBB-A0*xx Common external 1/4" BSPP CBM092B-01ABE-A0*xx CBM092B-01BBE-A0*xx Internal Common external CBM092B-01CBE-A0*xx CBM092B-01DBE-A0*xx 3/8" BSPP CBM092B-01ABH-A0*xx CBM092B-01BBH-A0*xx Common external CBM092B-01CBH-A0*xx CBM092B-01DBH-A0*xx

* If replaced by BO: circuit bar for single operator valves only.

Note: add-a-unit stations may be added to above bars. See

I - 9 to the model number). page for model numbers

Consult "Precautions" before use, installation or service of MAC Valves.







OPTIONS

Sandwich flow controls available, consult factory.

92B-AAA-000-DM-DxxP-1DM

For lights on valve, replace by B. For lights and diode on valve, replace by F. For lights and MOV on valve, replace by H.

TECHNICAL

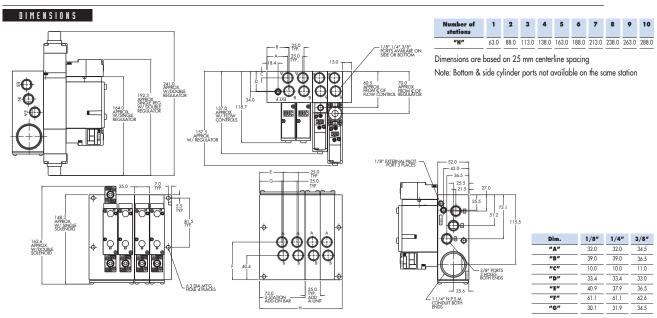
Fluid:	Compressed air, vacu	um, inert gases		
Pressure range :	Internal pilot : 1.3 - 8	BAR	3 positions: 2.3 - 8 BAR	
	External pilot : vacuur	n to 8 BAR	3 positions : 2.3 - 8 BAR	
Pilot pressure:	1.3 - 8 BAR	3 positions : 2.3 - 8 BA	R	
Lubrication :	Not required, if used	select a medium aniline poin	t lubricant (between 80°C to 100°C)	
Filtration:	40 µ			
Temperature range :	0°F to 120°F (-18°C t	o +50°C)		
Orifice:	6.2 mm			
Flow (at 6 bar, $\Delta P=1$ bar) :	1000 NL/min			
Leak rate:	50 cm³/min			
Coil:	General purpose class	A, continuous duty, encaps	ulated	
Voltage range :	-15% to +10% of nom	inal voltage		
Protection :	NEMA 4			
Power:	~ Inrush : 7.6 VA	Holding: 4.8 VA		
	= 1.8 to 12.7 W			
Response times :	24 V=/5.4 W	Energize : 8 ms	De-energize : 7 ms	
	60Hz/2.9 W	Energize : 7-13 ms	De-energize: 12-20 ms	

Spare parts :

• Pilot valve: DM-DXXP-XXX-1 including mounting screws 35069 (x2) and seal 16544.
• Pressure seal between valve and base: 16543. • Mounting screws valve to base (x2): 35050. • Blanking plate: M-92002.

• End plate kit: M-92001-01 • Isolator disc between add-a-units: 28413.

 \bullet NPTF threads. \bullet Isolation of inlet and/or exhaust. \bullet Circuit bar for number of stations > 24. Options:





5eries 92						
Function	Port size (BS	PP)	Flow (Max)	Circuit bar mounting		
5/2 - 5/3 - 3/2	2 1/8" - 1,	/4" - 3/8"	1000 NL/min	add-a-unit stations for CBM092B		
forces both ways. 2. Memory spring avo 3. Balanced spool, im pressure, also prov 4. Short stroke with hi 5. Bonded seal spool shifting in a glass-li	welops maximum shifting silable. mune to variations of ides high flow. gh flow. with minimum friction, ke finished bore. poppet, high flow, short onse times. nates sticking. 92B-	Reset -xxx-000-DM-E	OxxP-xxx			
Port size (see circuit bar)	5/2 Single operator	5/2 Double operator	5/3 Closed center	5/3 Open center	5/3 Pressure center	
Who bealess	B B A A A A A A A A A A A A A A A A A A	B B A A A A A A A A A A A A A A A A A A	B A A A A A A A A A A A A A A A A A A A	B B A A A	B A A A A A A A A A A A A A A A A A A A	
	MODELS (REQUIRES SANI			92B-FAA-000-DM-DXXP-XX.	92b-GAA-000-DM-DXXP-XXX	
Port size (see circuit bar)	·	5/2 le operator		5/2 Double oper	ator	
Valve less base	B B B	EXH INA 000-DM-DxxP-xxx		92B-DAA-000-DM-D	♣	
SOLENOID OPER	ATOR ►	DM-D	<u>xx</u> P- x <u>xx</u> *			
XX Voltage	•	X Manual	operator	XX Electrical	connection	
O JB 240/60,		O 1 Non-lockir		OM Plug-in		
O JA 120/60,	110/50	O 2 Locking	·	O DG Plug-in w/s	ground	
O JC 24/60, 2	0		O xx Other Options		Note : Ground wire required for solenoids 30 volts	
FB 24VDC (1.8 W)		_		and above.		
O DA 24VDC (<u> </u>	=		Oxx Other O	PTIONS	
O DF 24VDC (O XX Other C HOW TO ORDER C	Options	-		CBM092B-0	1xxx-AOxx	
Port size		Side cylinder ports (25 mm)			cylinder ports 25 mm)	
1	/8" BSPP	○ CBM092	B-01ACB-A0*xx	○ CBM092	B-01BCB-A0*xx	
1	/4" BSPP	O CBM092	B-01ACE-A0* <i>xx</i>	O CBM092	B-01BCE-A0* <i>xx</i>	
3/8" BSPP		○ CBM092B-01ACH-A0* <i>xx</i>		○ CBM092B-01BCH-A0*xx		

 $\ensuremath{^*}$ If replaced by BO : circuit bar for single operator valves only.

Number of stations (01=1 stations). Available in one (1) or two (2) station lengths.

Note: _____ clic for valves mounted on base at the factory (add - 9 to the model number).

included with add-a-unit model number.

when add-a-units are added to bars with a multi-pin connector, MOD SD03 should be







OPTIONS

Sandwich flow controls available, consult factory.

92B-AAA-000-DM-DxxP-1DM

For lights on valve, replace by B.

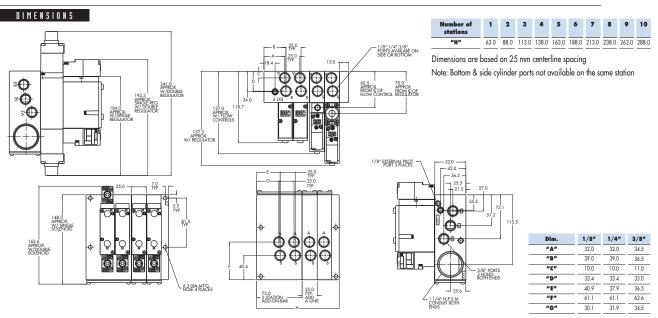
For lights and diode on valve, replace by F. For lights and MOV on valve, replace by H.

Fluid:	Compressed air, vacuu	m, inert gases	
Pressure range :	Internal pilot : 1.3 - 8 E	BAR	3 positions : 2.3 - 8 BAR
	External pilot : vacuum	to 8 BAR	3 positions : 2.3 - 8 BAR
Pilot pressure :	1.3 - 8 BAR	3 positions : 2.3 - 8 BA	AR
Lubrication:	Not required, if used se	elect a medium aniline poin	t lubricant (between 80°C to100°C)
Filtration:	40 µ		
Temperature range :	0°F to 120°F (-18°C to	+50°C)	
Orifice :	6.2 mm		
Flow (at 6 bar, $\Delta P = 1 bar$):	1000 NL/min		
Leak rate :	50 cm ³ /min		
Coil:	General purpose class	A, continuous duty, encaps	ulated
Voltage range :	-15% to +10% of nomin	nal voltage	
Protection :	NEMA 4		
Power:	~ Inrush : 7.6 VA	Holding: 4.8 VA	
	= 1.8 to 12.7 W		
Response times :	24 V=/5.4 W	Energize : 8 ms	De-energize: 7 ms
	60Hz/2.9 W	Energize : 7-13 ms	De-energize: 12-20 ms

Spare parts :

• Pilot valve: DM-DXXP-XXX-1 including mounting screws 35069 (x2) and seal 16544.
• Pressure seal between valve and base: 16543. • Mounting screws valve to base (x2): 35050. • Blanking plate: M-92002.

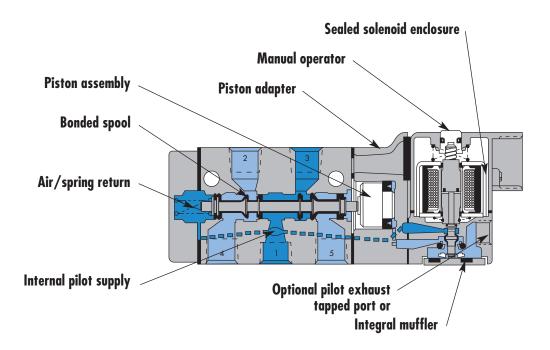
 \bullet NPTF threads. \bullet Isolation of inlet and/or exhaust. \bullet Circuit bar for number of stations > 24. Options:





Circuit bar mounting





SERIES FEATURES

- Patented MACSOLENOID® with its non-burn out feature on AC service.
- Air/spring return on single solenoid valves.
- Use for lube or non-lube service.
- Optional low wattage DC solenoids down to 1 watt.
- Various types of manual operators and solenoid enclosures.
- 2 position or 3 position valve configurations.



Function	Port size	Flow (Max)	Circuit bar mounting
5/2 - 5/3	1/4"	1300 NL/min	cylinder ports in valve

OPERATIONAL BENEFITS

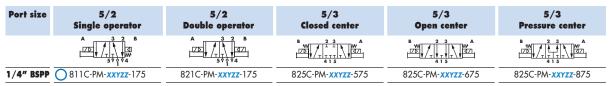
- 1. Balanced spool, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. The piston (booster) provides maximum shifting forces.
- 4. Powerful return force thanks to the combination of mechanical and air springs.
- 5. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 6. Wiping effect eliminates sticking.
- 7. Pilot valve with balanced poppet, high flow, short and consistent response times.
- 8. Long service life.

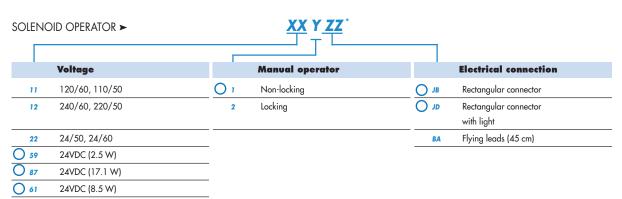




xxxx-PM-xxxxx-xxx

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING





HOW TO ORDER CIRCUIT BAR**

EBM800A-xxxx-xx

Port size (Spacing 31 mm)	Standard circuit bar	Circuit bar with flow controls (2 per station)
3/8" BSPP	EBM800A-001B- xx	EBM800A-002B- xx

Number of stations (03=3 stations)

Other options available. Consult factory.

Note: clic for valves mounted on base at the factory (add - 9 to the model number).







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases Pressure range: Internal pilot : single operator and 3 positions : 1.3 - 10 BAR double operator: 0.7 - 10 BAR External pilot: vacuum to 13.3 BAR Single operator and 3 positions : 1.3 - 10 BAR $\,$ Pilot pressure: Double operator: 1.3 - 10 BAR Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C to 100°C) Filtration: Temperature range: 0°F to 120°F (-18°C to +50°C) Orifice: 1/4": 1300 NL/min Flow (at 6 bar, $\Delta P = 1 bar$): Leak rate: 50 cm³/min Coil: General purpose class A, continuous duty, encapsulated Voltage range: -15% to +10% of nominal voltage Protection: NEMA 4 Power: ~ Inrush : 14.8 VA Holding: 10.9 VA = 1 to 17.1 W

Response times :

Spare parts :

• Pilot valve: PME-XXYZZ. • Mounting screw pilot to main valve: 34364. • Blanking plate: M-08008.

De-energize: 10ms

De-energize : 9-16 ms

• Mounting screw valve to bar (x2): 35249. • Flow control: N08006.

Energize: 5-11 ms

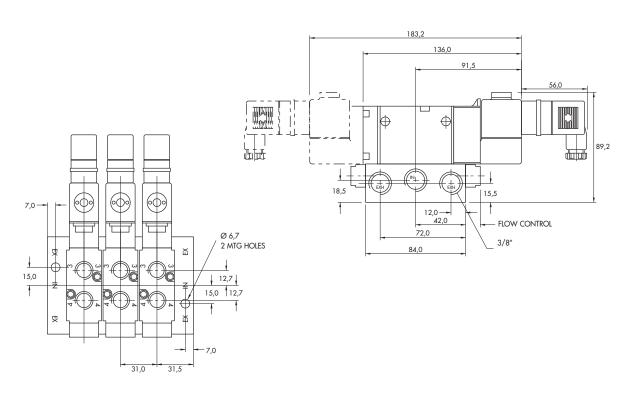
Energize: 8 ms

 $\hbox{ Options:} \qquad \bullet \hbox{ NPTF threads.} \bullet \hbox{ Isolation of inlet and/or exhaust.} \bullet \hbox{ Explosion-proof model}.$

24 V=/8.5 W

60Hz/6 W

DIMENSIONS





Function	Port size	Flow (Max)	Circuit bar mounting
5/2 - 5/3	1/4"	1300 NL/min	with shut-off valve

OPERATIONAL BENEFITS

- 1. Balanced spool, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. The piston (booster) provides maximum shifting forces.
- 4. Powerful return force thanks to the combination of mechanical and air springs.
- 5. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 6. Wiping effect eliminates sticking.
- 7. Pilot valve with balanced poppet, high flow, short and consistent response times.
- 8. Long service life.



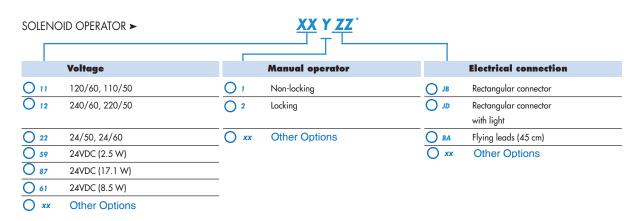
HOW TO ORDER

xxxx-PM-xxxxx-xxx

Reset

HOW TO ORDER VALVE FOR CIRCUIT BAR MOUNTING

Port size	5/2 Single operator	5/2 Double operator	5/3 Closed center	5/3 Open center	5/3 Pressure center
	A 3 2 B	3 2 B 	B 2 3 A A A A A A A A A A A A A A A A A A	B 2 3 A A A A A A A A A A A A A A A A A A	B 2 3 A A A A A A A A A A A A A A A A A A
1/4" BSPP	811C-PM-xxyzz-175	821C-PM-xxyzz-175	825C-PM-xxyzz-575	825C-PM-xxyzz-675	825C-PM- xxyzz -875



HOW TO ORDER CIRCUIT BAR**

EBI800A-xxxx-xx

Port size (Spacing 31 mm)	w/o inlet shut-off valve	w/ inlet shut-off valve
3/8" BSPP	EBI800A-001B-xx	EBI800A-002B-xx

Number of stations (03=3 stations)

Other options available. Consult factory.

Note: clic for valves mounted on base at the factory (add - 9 to the model number).







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases Pressure range: Internal pilot : single operator and 3 positions : 1.3 - 10 BAR double operator: 0.7 - 10 BAR External pilot: vacuum to 200 PSI Single operator and 3 positions : 1.3 - 10 BAR $\,$ Pilot pressure: Double operator: 1.3 - 10 BAR Lubrication: Not required, if used select a medium aniline point lubricant (between 80°C to 100°C) Filtration: Temperature range: 0°F to 120°F (-18°C to +50°C) Orifice: 1/4": 1300 NL/min Flow (at 6 bar, $\Delta P = 1 bar$): Leak rate: 50 cm³/min Coil: General purpose class A, continuous duty, encapsulated Voltage range: -15% to +10% of nominal voltage Protection: NEMA 4 Power: ~ Inrush : 14.8 VA Holding: 10.9 VA = 1 to 17.1 W24 V=/8.5 W Response times: Energize: 8 ms De-energize: 10ms

Spare parts :

• Pilot valve : PME-XXYZZ. • Mounting screw pilot to main valve : 34364. • Blanking plate : M-08011.

De-energize : 9-16 ms

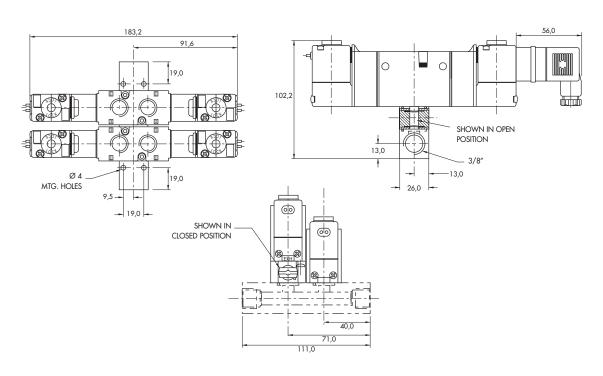
• Shut-off valve : M-08010. • Mounting screw valve to bar (x2): 35249.

Energize : 5-11 ms

 $\hbox{ Options:} \qquad \bullet \hbox{ NPTF threads.} \bullet \hbox{ Isolation of inlet and/or exhaust.} \bullet \hbox{ Explosion-proof model}.$

60Hz/6 W

DIMENSIONS





Section 2 Options

Codification table for voltages / Wire length / Manual operators / Electrical connections

VALVE CODE ► -D

OPTIONS AVAILABLE FOR

- Solenoid valves 35 & 45 Series





		1. VOLTAGE
- D XX	X - X XX	VOLTAGE
AD		24/60
AE		200/60
AF		240/50
AG		100/50, 100/60, 110/60
DB		12 VDC (5.4 W)
DC		12 VDC (7.5 W)
DD		24 VDC (7.3 W)
DE		12 VDC (12.7 W) CLSF
DK		110 VDC (5.8 W)
DL		64 VDC (6.0 W)
DM		36 VDC (5.8 W)
DN		6 VDC (6.0 W)
DP		48 VDC (5.8 W)
DU		24 VDC (6.0 W)
EA		12 VDC (6.0 W)
FA		12 VDC (1.8 W)
FE		12 VDC (2.4 W)
FF		24 VDC (2.4 W)

	2. WIRE LENGTH
- D XX X - X XX	WIRE LENGTH
В	60 cm
С	90 cm
D	120 cm
E	180 cm
F	240 cm





	3. MANUAL OPERATOR			
- D XX X - X XX	MANUAL OPERATOR			
0	No operator			
1	Non-locking recessed			
2	Locking recessed			
3	Non-locking extended			
4	Locking extended			

	4. ELECTRICAL CONNECTION
XX X - X XX	ELECTRICAL CONNECTION
BA	Flying leads
ВК	BA with protection diode
BL	BA with protection varistor
CA	1/2" NPS conduit
*FN	Plug-in with diode
*FP	Plug-in with M.O.V.
JB	Rectangular connector
JD	Rectangular connector with light
JM	Rectangular connector, male only
KA	Square connector
КВ	Square connector with protection diode
КС	Square connector with protection varistor
KD	Square connector with light
KE	Square connector with light and protection diode
KF	Square connector with light and protection varistor
KJ	Square connector (male only)
KK	Square connector with protection diode (male only)
KL	Square connector with protection varistor (male only)
TA	Dual tabs
ТВ	TA with protection diode
TD	TA with light
TE	TA with light and protection diode
TJ	Dual tabs (male only)
TK	TJ with protection diode
TM	TJ with light
TN	TJ with light and protection diode

Codification table for voltages / Wire length / Manual operators / Electrical connections

VALVE CODE > $-H\underbrace{XX}_{1}\underbrace{X}_{2}-\underbrace{X}_{3}\underbrace{XX}_{4}$

OPTIONS AVAILABLE FOR

- Solenoid valves 37 & 47 Series





	1. VOLTAGE
- H XX X - X XX	VOLTAGE
	DC Options
DA	24 VDC (5.2 W)
DB	24 VDC (2.4 W)
DC	24 VDC (1.8 W)
DD	24 VDC (1.0 W)
DF	12 VDC (5.2 W)
DG	12 VDC (2.4 W)
DH	12 VDC (1.8 W)
DJ	12 VDC (1.0 W)
DL	120 VDC (6.3 W)
	AC Options (50/60hz)
AA	120 VAC (6.7 W)
AB	220 VAC (5.6 W)
AC	240 VAC (5.8 W)
AD	24 VAC (7.8 W)

Note: AC Voltages only available with "H" & "F" type connectors. MOD FWR2 must be used with the "F" type connectors.

	2. WIRE LENGTH		
	WINT LEWARD		
- H XX X - X XX	WIRE LENGTH		
0	No lead wire		
A	45 cm		
В	60 cm		
С	90 cm		
D	120 cm		
E	180 cm		
F	240 cm		
G	305 cm		
Н	366 cm		
P	Plug-in (used only with "F"type connector Opts.)		
Use "O" with MJ & A	Use "O" with MJ & MM Opts.		

3. MANUAL OPERATOR

O No operator

Non-locking recessed

Locking recessed

Non-locking extended

Locking extended





VV V V VV	FI FAUNCAL ANNIFARMAN
XX X - X XX	ELECTRICAL CONNECTION
BA	Flying leads
BB	Flying leads with ground wire
BC	Flying leads with led light
BD	Flying leads with led light & ground wire
BE	Flying leads with suppression diode
BF	Flying leads with suppression diode & ground wire
BG	Flying leads with suppression diode plus led light
BH *BN	Flying leads with suppression diode plus led light & ground wire Flying leads with suppression diode plus blocking diode
* BP	,
*BR	Flying leads with suppression diode plus blocking diode & ground wire Flying leads with suppression diode plus blocking diode & led light
*BS	Flying leads with suppression diode plus blocking diode & led light & ground wire
FA	Plug-in
FB	Plug-in with ground wire
FC	Plug-in with led light
FD	Plug-in with led light & ground wire
FE	Plug-in with suppression diode
FF	Plug-in with suppression diode & ground wire
FG	Plug-in with suppression diode plus led light
FH	Plug-in with suppression diode plus led light & ground wire
	Note : FA FH options for use with ECD type circuit bars
НА	Circuit board plug-in with full wave rectifier & led light
HB	Circuit board with full wave rectifier & led with ground wire
НС	Same as "HA" without lead wires
HD	Same as "HB" without lead wires
HL	Circuit board plug-in with suppression diode plus blocking diode & led light
HN	Same as "HL" without lead wires
HIN	Julie as TIL Williourieda Wiles
MA	Plug-in wire assembly
MB	Plug-in wire assembly with ground wire
МС	Plug-in wire assembly with led light
MD	Plug-in wire assembly led light & ground wire
ME	Plug-in wire assembly with suppression diode
MF	Plug-in wire assembly with suppression diode & ground wire
*MG	Plug-in wire assembly suppression diode plus led light
*MH	Plug-in wire assembly suppression diode plus led light & ground wire
*MN	Plug-in wire assembly with suppression diode plus blocking diode
*MP	Plug-in wire assembly with suppression diode plus blocking diode & ground wire
MR	Plug-in wire assembly with suppression diode plus blocking diode & led light
MS	Plug-in wire assembly with suppression diode plus blocking diode & led light & ground wire
MJ	Plug-in housing w/o wire assembly ("MA" option without wire assembly)
MM	Plug-in housing w/o wire assembly ("MB" option without wire assembly)

Codification table for voltages / Wire length / Manual operator / Electrical connection

OPTIONS AVAILABLE FOR

- pilot operated valves 400, 52 & 92 Series





		1. VOLTAGE
- D XX	X - X XX	VOLTAGE
DB		12 VDC (5.4 W)
DC		12 VDC (7.5 W)
DD		24 VDC (7.3 W)
DE		12 VDC (12.7 W)
DK		110 VDC (5.8 W)
DJ		28 VDC (5.7 W)
DL		64 VDC (6.0 W)
DM		36 VDC (5.8 W)
DN		6 VDC (6.0 W)
DR		90 VDC (6,6 W)
DS		110 VDC (7.3 W), 100 VDC (6.0 W)
DT		75 VDC (5.6 W)
DP		48 VDC (5.8 W)
FA		12 VDC (1.8 W)
FE		12 VDC (2.4 W)
FF		24 VDC (2.4 W)
JD		100/60, 100/50, 110/60

	2. WIRE LENGTH
- D XX X - X XX	WIRE LENGTH
В	60 cm
С	90 cm
D	120 cm
E	180 cm
F	240 cm





	3. MANUAL OPERATOR
- D XX X - X XX	MANUAL OPERATOR
0	No operator
1	Non-locking recessed
2	Locking recessed
3	Non-locking extended
4	Locking extended

	4. ELECTRICAL CONNECTION
XX X - X XX	ELECTRICAL CONNECTION
BA	Flying leads
ВК	BA with protection diode
BL	BA with protection varistor
CA	1/2" NPS conduit
JB	Rectangular connector
JD	Rectangular connector with light
JM	Rectangular connector, male only
KA	Square connector
КВ	Square connector with protection diode
КС	Square connector with protection varistor
KD	Square connector with light
KE	Square connector with light and protection diode
KF	Square connector with light and protection varistor
KJ	Square connector (male only)
KK	Square connector with protection diode (male only)
KL	Square connector with protection varistor (male only)
TA	Dual tabs
ТВ	TA with protection diode
TD	TA with light
TE	TA with light and protection diode
TJ	Dual tabs (male only)
TK	TJ with protection diode
TM	TJ with light
TN	TJ with light and protection diode
*DN	Plug-in with diode
* DP	Plug-in with M.O.V.
*DH	Plug-in with diode & ground
*DJ	Plug-in with M.O.V & ground

Codification table for voltages / Manual operator / Electrical connection

VALVE CODE > $-G \underbrace{XX}_{1} \underbrace{X}_{2} - \underbrace{X}_{3} \underbrace{XX}_{4}$

OPTIONS AVAILABLE FOR

- solenoid valves 34 & 44 Series





1. VOLTAGE (type 34 Series)			1. VOLTAGE (type 44 Series)
-G XX X - X XX	VOLTAGE	-G XX X - X XX	VOLTAGE
DC	24 VDC (1,8 W)	DA	24 VDC (1,0 W)
DD	24 VDC (2,5 W)	DC	24 VDC (1,8 W)
DE	24 VDC (3,0 W)	DD	24 VDC (2,5 W)
DF	24 VDC (4,0 W)	DF	24 VDC (4,0 W)
DJ	12 VDC (1,8 W)	DG	12 VDC (1,0 W)
DK	12 VDC (2,5 W)	DJ	12 VDC (1,8 W)
DM	12 VDC (3,0 W)	DK	12 VDC (2,5 W)
DN	12 VDC (4,0 W)	DN	12 VDC (4,0 W)

		2. WIRE LENGTH (Common options for 34 & 44 Series)
-G XX X - X XX	WIRE LENGTH	
A	45 cm	
В	60 cm	
С	90 cm	
D	120 cm	
E	180 cm	
F	240 cm	
G	305 cm	
Н	366 cm	

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3. MANUAL OPERATOR (COMMON OPTIONS FOR 34 & 44 SERIES)	
-G XX X - X XX	MANUAL OPERATOR
1	Non-lacking recessed
3	Non-locking extended

	4. ELECTRICAL CONNECTION (COMMON OPTIONS FOR 34 & 44 SERIES)
-G XX X - X XX	NO CONNECTOR
BA	Flying leads
ВВ	BA with ground wire
ВС	BA with light
BD	BA with light and ground wire
BE	BA with suppression diode
BF	BA with suppression diode and ground wire
BG	BA with suppression diode and light
ВН	BA with suppression diode, light and ground wire
BN	BA with suppression diode and blocking diode
ВР	BA with suppression diode, blocking diode and ground wire
BR	BA with suppression diode, blocking diode and light
BS	BA with suppression diode, blocking diode, light and ground wire
ВТ	BA with light
BU	BA with light and ground wire
BV	BA with suppression diode and light
BW	BA with suppression diode, light and ground wire
ВХ	BA with suppression diode, blocking diode and light
BY	BA with suppression diode, blocking diode, light and ground wire

-G XX X - X XX	PLUG-IN CONNECTOR
KA	Mini connector with flying leads
КВ	KA with ground wire
KE	KA with suppression diode
KF	KA with suppression diode and ground wire
KJ	Mini connector for KA option
KM	Mini connector for KB option
KN	KA with suppression diode and blocking diode
KP	KA with suppression diode, blocking diode and ground wire
КТ	KA with light
KU	KA with light and ground wire
KV	KA with suppression diode and light
KW	KA with suppression diode, light and ground wire
KX	KA with suppression diode, blocking diode and light
KY	KA with suppression diode, blocking diode, light and ground wire



Codification table for voltages / Manual operator / Electrical connection / Wire length

VALVE CODE > $-\frac{XX}{1} \frac{Y}{2} \frac{ZZ}{3} \frac{(-VV)}{4}$

OPTIONS AVAILABLE FOR

- valves type 800 Series





1. VOLTAGE		
- XX Y ZZ	VOLTAGE	
11	120/60 - 110/50	
12	240/60 - 220/50	
13	100/60 - 100/50	
15	200/60 - 200 V~/50 Hz	
16	10/60	
20	6/60	
21	12/50 - 12/60	
22	24/60 - 24/50	
23	32/60 - 32/50	
24	48/60 - 42/50	
26	380/50, 440/50 -440/60,	
	480/60-CLSF	
29	200/60	
34	127/50 - 120/50	
35	48/50	
36	16/60	
B1	24/50	
50	24 VDC (6W)	
51	24 VDC (4W)	
54	12 VDC (4W)	
55	12 VDC (6W)	
<i>57</i>	12 VDC (2.5W)	
59	24 VDC (2.5W)	
60	12 VDC (8.5W)	
61	24 VDC (8.5W)	
64	6 VDC (6W)	
65	32 VDC (7W)	
66	48 VDC (5.8W)	
67	64 VDC (7.5W)	
68	120 VDC (6.4W)	
<i>75</i>	90 VDC (8.8W)	
76	100 VDC (6.9W)	
* 84	125 VDC (10.9W)	
* <i>87</i>	24 VDC (17.1W)	
* 88	12 VDC (17.4W)	
* 89	36 VDC (18.8W)	
90	28 VDC (8.2W)	
* 91	6 VDC (10.6W)	
92	190 VDC (6.5W)	
94	3 VDC (7W)	
95	38 VDC (6.4W)	
A1	24 VDC (1.0W)	
A2	12 VDC (1.0W)	
A3	9 VDC (1.0W)	
MOD. DD01 : Protect		
MOD. MOV1 : Prote		
MOD. DD01 : max.		
MOD. MOV1 : max		
* Voltages are CLSF	only	

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	2. MANUAL OPERATOR
- XX Y ZZ	MANUAL OPERATOR
0	No operator
1	Non-locking recessed
2	Locking recessed
3	Non-locking extended
4	Locking extended

	3. ELECTRICAL CONNECTION
- XX Y ZZ	ELECTRICAL CONNECTION
AA	Wiring box with 1/2" NPS conduit
BA	Flying leads
CA	1/2" NPS conduit
СС	1/2" NPT conduit
FA	Military type 2 PIN
GA	Military type 3 PIN
НА	AA with ground wire
JA	Square connector
JB	Rectangular connector
JC	Square connector with light
JD	Rectangular connector with light
JJ	Square connector, male only
JM	Rectangular connector, male only
NA	CA with ground wire
NC	CC with ground wire
RA	3/8" NPS conduit
CD	20 mm conduit

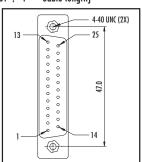
	4. WIRE LENGTH	
- XX Y ZZ (-VV)	WIRE LENGTH	
AA	45 cm	
AB	60 cm	
AD	90 cm	
AE	120 cm	
AF	180 cm	
AG	15 cm	
AR	30 cm	
AU	305 cm	
ВА	150 cm	
ВВ	366 cm	



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Connector SUB_D 25 (option ZZZY = SUBY; Y = cable length)



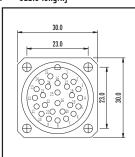


TECHNICAL DATA

- Type «SUB_D»
- Number of contacts : 25
- Solder termination (Dia. 0.6 mm/0.14 mm²/26-22 AWG)
- Operating current 5 A/contact
- Rated voltage 125 V~
 Temp. range -40° to +125°C
- Insulation resistance $\geq 10^{10} \ \Omega$
- Protection class IP40 (DIN 40050)
- Number of solenoids: 20 max.
- Max. 24 V=/5.4 W per solenoid
- 5 common wires
- Female plug supplied with circuit bar

Connector RND (option ZZZY = RNDY ; Y = cable length)



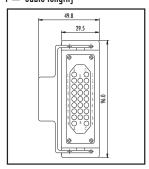


TECHNICAL DATA

- Type «Round connector»
- Number of contacts : 26
- Solder termination (Dia. 1 mm/1 mm²/17 AWG)
- Operating current 7.5 A/contact
- Rated voltage 250 V~
- Insulation resistance $\geq 10^8~\Omega$
- Cable entry PG16
- Temp. range -40° to +125°C
 Protection class IP65 (DIN 40050)
- Number of solenoids: 24 max.
- 1 common and 1 ground
- All voltages
- Female plug supplied with circuit bar

Connector HDT $\{\text{option ZZZY} = \text{HDTY} : \text{Y} = \text{cable length}\}$





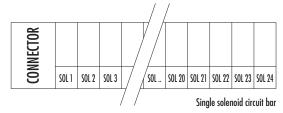
TECHNICAL DATA

- Type «Heavy duty»
- Number of contacts : 25
- Solder termination (Dia. 1.4 mm/0.75 mm²/18 AWG)
- Operating current 10 A/contact
- Rated voltage 250 V~
- Insulation resistance $\geq 10^{10} \ \Omega$
- Cable entry PG16
- Temp. range -40° to $+125^{\circ}$ C
- Protection class IP65 (DIN 40050)
- Number of solenoids: 24 max.
- 1 common and 1 ground
- All voltages
- Female plug supplied with circuit bar

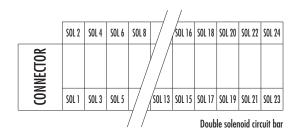




Connector termination details



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Connector SUB_D25 (option ZZZY = SUBY ; Y = cable length)

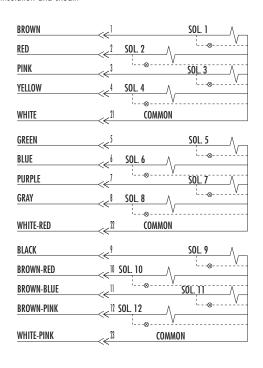
TECHNICAL DATA PREWIRED CABLE

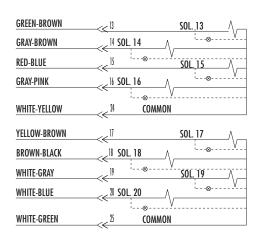
• Type : LIYY -0.14 mm² • Dia. ca. 9.3 mm

• Insulation resistance : 20 $M\Omega$ for 1000 meter

• Temp. range -5° to $+80^{\circ}$ C • Rated voltage : 250 V~

• PVC core insulation and sheath





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O p i i o n s

Connector RND (option ZZZY = SNDY ; Y = cable length)

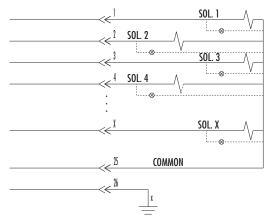
TECHNICAL DATA PREWIRED CABLE

 $\bullet \ \ \, \mathsf{Type} : \mathsf{LIY(C)Y} \text{ -0.50 mm}^2$

• Dia. ca. 10.8 mm (12 core); 12.9 mm (18 core); 16.0 mm (32 core)

• Insulation resistance : 20 $M\Omega$ for 1000 meter

Temp. range -5° to +80°C
Rated voltage : 500 V~
PVC core insulation and sheath
Tinned copper wire braid



Connector HDT (option ZZZY = HDTY; Y = cable length)

TECHNICAL DATA PREWIRED CABLE

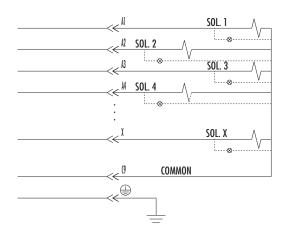
• Type : LIY(C)Y -0.75 mm²

• Dia. ca. 12.0 mm (12 core); 13.5 mm (18 core); 18.0 mm (32 core)

• Insulation resistance : 20 $M\Omega$ for 1000 meter

Temp. range -5° to +80°C
Rated voltage : 500 V~
PVC core insulation and sheath

• Tinned copper wire braid





PRECAUTIONS CONCERNING THE APPLICATION, INSTALLATION AND SERVICE OF MAC VALVES

The precautions below are important to be read and understood before designing into a system any MAC valve, and before installing or servicing any MAC valve. Improper use, installation or servicing of any MAC valve in some systems could create a hazard to personnel or equipment.

APPLICATION PRECAUTIONS:

INDUSTRIAL USF -

MAC valves are intended for use in industrial pneumatic and/or vacuum systems. They are not intended for consumer use or service. They are general purpose industrial valves with literally thousands of different applications in industrial systems. These products are not inherently dangerous, but they are only a component of an overall system. The system in which they are used must provide adequate safeguards to prevent injury or damage in the event failure occurs, whether it be failure of switches, regulators, cylinders, valves or any other component.

POWER PRESSES -

MAC valves are not designed nor intended to be used to operate and/or control the operation of clutch and/or brake systems on power presses. There are special products on the market for such use.

2-POSITION VALVES

Some MAC valves are 2-position, 4-way valves. When air is supplied to the inlet port(s) of these valves, there will always be a flow path from the inlet to one of the outlets regardless of which of the two positions the valve is situated. Therefore, if pressurized air retained in the system would present a hazard in the application or servicing of the valve or system, a separate method in the system must be provided to remove the trapped air.

3- POSITION VALVES-

Some MAC valves are 3-position, 4-way valves. These valves are either double solenoid or double remote air operated.

If either of the two operators is in control, air supplied to the inlet port(s) will pass through the valve to one of the outlets as on 2-position, 4-way valves. However, if neither operator is in control, the valve moves to a center position. Listed below are the various center position functions:

A. CLOSED CENTER-

With this type valve, when in the center position all ports are blocked (inlets and exhausts) meaning the air at both outlet ports is trapped. If trapping the air in both outlet ports would present a hazard in the application or servicing, a separate method in the system must be provided to remove the trapped air or this type valve should not be

B. OPEN CENTER-

With this type valve, when in the center position, the inlet port(s) is blocked and the two outlet ports are open to the exhaust port(s) of the valve. If having no air in either outlet port would present a hazard in the application or servicing, this type valve should not have a

C. PRESSURE CENTER-

With this type valve, when in the center position, the inlet port(s) is connected to both outlet ports of the valve. If having pressurized air to either or both outlet ports would present a hazard in the application or servicing of the valve or system, a separate method in the system must be provided to remove the retained air.

OPERATING SPECIFICATIONS -

MAC valves are to be installed only on applications that meet all operating specifications described in the MAC catalog for the valve.

MANUAL OPERATORS-

Most MAC valves can be ordered with manual operators. Manual operators when depressed, are designed to shift the valve to the same position as would the corresponding solenoid or remote air pilot operator if it were activated. Care must be taken to order a type, if any, that will be safe for the physical location of the manual operator in the system. Accidental activation of a manual operator could create a dangerous situation. If intentional or accidental operation of a valve by a manual operator could create a dangerous situation then the "no operator" option should be used

REMOTE AIR OPERATED VALVES

Pilot valves supplying signal pressure to remote air operated valves should be 3-way valves with adequate supply and exhaust capacity to provide positive pressurizing and exhausting of the pilot supply line. Pilot lines should be open to exhaust when valves are deenergized.

INSTALLATION AND SERVICE PRECAUTIONS:

- A. Do not install or service MAC valves without first making sure both the air and electrical power to the machine are off and that all air has been completely bled from the system.
- B. MAC valves should only be installed and/or serviced by qualified, knowledgeable personnel who understand how the specific valve is to be pneumatically piped and electrically connected (where applicable). Flow paths through the valve are shown in the catalog and on the valve by use of ANSI or ISO type standard and graphic symbols. Do not install unless these symbols and the valve functions and operations are thoroughly understood.
- C. Before service, maintenance, repair or cleaning, consult local distributor or factory for Parts & Operation Sheet and information on proper cleaning and lubrication agents. Do not subject MAC valves' parts to any foreign substance including lubricants and cleaning agents not specifically recommended by MAC valves, Inc.
- D. MAC valves are never to be stepped on while working on a machine. Damage to the valve, or lines to the valve (either air or electrical lines) or accidental activating of a manual operator on the valve could result in a dangerous condition.

WARNING:

Under no circumstances are Mac valves to be used in any application where failure of the valve to operate as intended could jeopardize the safety of the operator or any other person.

- Do not operate outside of pressure range listed on valve label or outside of designated temperature range.
 Air supply must be clean. Contamination of valve can affect proper operation.
- Air supply must be clean. Contamination or valve can affect proper operation.
 Before attempting to repair, adjust or clean valve, consult catalog, parts & operation sheet, or factory for proper maintenance procedures, lubrication, and cleaning agents.
 Never attempt to repair or perform other maintenance with air pressure to valve.
- If airline lubrication is used, consult catalog, parts & operation sheet, or factory for recommended lubricants.



MAC Valves Product Warranty Information

MAC VALVES Warranty, Warranty Limitations

The MAC Valves organization has established a reputation over many years for fulfilling the needs and requirements of the users of its products. All MAC Valves are quality products specifically designed and built for long and rugged service. For this reason, MAC Valves is able to provide the Buyer a limited warranty.

WARRANTY.

MAC Valves, Inc. hereby warrants to Buyer that, for a period of 18 months from the original date of shipment of each valve from our factory ("Warranty Period"), such valve will be free from significant defects in material and workmanship and will conform to all specifications agreed to by MAC Valves, Inc.. In addition, MAC Valves, Inc. warrants that the electrical coils on such valves will be free from significant defects in material and workmanship for their normal useful life. EXCEPT FOR THESE LIMITED WARRANTIES, MAC VALVES, INC. EXPRESSLY DISCLAIMS ALL REPRESENTATIONS AND WARRANTIES OF ANY KIND (WHETHER EXPRESS, IMPLIED OR ARISING BY OPERATION OF LAW) WITH RESPECT TO THE VALVES, INCLUDING, WITHOUT LIMITATION, ANY WARRANTIES OR REPRESENTATIONS AS TO MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR ANY OTHER MATTER. THIS SECTION SURVIVES THE EXPIRATION, TERMINATION OR CANCELLATION OF ANY AGREEMENTS BETWEEN THE PARTIES RELATING TO THE PURCHASE OF THE VALVES.

WARRANTY LIMITATIONS:

This Warranty does not apply where the valves have been (i) subjected to abuse, misuse, damage, neglect, negligence, accident, improper testing, improper installation, improper storage, improper handling, abnormal physical stress, abnormal environmental condition, or use contrary to any instructions issued by MAC Valves, Inc.; (ii) modified, reconstructed, repaired, or altered by persons other than MAC Valves, Inc. or its authorized representative; or (iii) used with any third-party product, hardware, software or other product that has not been previously approved in writing by MAC Valves, Inc. Additionally, this Warranty does not cover claims for labor, material, time or transportation, and does not apply to loss or damage caused by fire, theft, riot, explosion, labor dispute, act of God, or other causes beyond the control of MAC Valves, Inc.

EXCLUSIVE REMEDY:

The Buyer's sole remedy under this Warranty is limited to the replacement or rebuilding of any valve which does not conform to the warranties provided herein or, in MAC Valves, Inc.'s sole discretion, refund of the purchase price for the non-conforming valve. Buyer's remedy is conditioned on Buyer's compliance with its obligations under this Warranty. Valves that Buyer believes do not conform to this Warranty must be returned (with or without bases) transportation prepaid and received at our factory within the Warranty Period. If MAC Valves, Inc. determines that the valve is non-conforming and is otherwise covered by this Warranty, the rebuilt or replaced valve will be returned to the customer at the expense of MAC Valves, Inc. MAC VALVES, INC. WILL NOT BE RESPONSIBLE FOR ANY INCIDENTAL, SPECIAL, EXEMPLARY OR CONSEQUENTIAL DAMAGES, INCLUDING WITHOUT LIMITATION DIRECT AND INDIRECT LOST PROFITS, REGARDLESS OF WHETHER THOSE DAMAGES WERE FORESEEABLE.