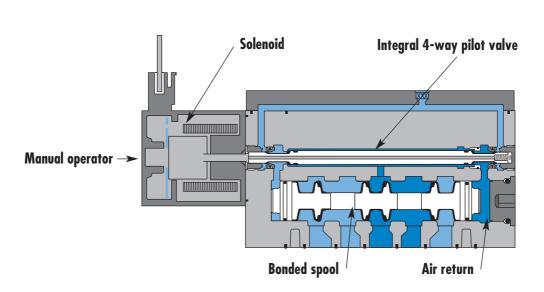


Individual mounting Valve only - No base non "plug-in" Conform to ISO 15407/1 Manifold mounting Series



SERIES FEATURES

- \bullet High force MACSOLENOID®.
- Integral 4-way pilot design.
- 2-position, single or double operator.
- 3-position, double solenoid, open center, closed center and pressure center.
- Internal or external pilot.
- Single or dual pressure.

ISO 1

36

32

44

46

42

47

48P

48

400

92

93

ISO 01

ISO 02



Direct solenoid and solenoid pilot operated valves

Function	Port size	Flow (Max)	Individual/Manifold mounting	Series
5/2, 5/3	1/8"	0.43 C _v	Valve only – No base non "plug-in" Conform to	

OPERATIONAL BENEFITS

- 1. Unique patented MACsolenoid® with oval shaped armature for fastest possible response
- 2. Balanced poppet 4-way pilot valve provides maximum shifting forces, precise repeatability and consistent operation.
- 3. MAC spool and bore combination wipes away contamination, eliminates sticking and allows for use on non-lube service.
- 4. Large spool area for maximum shifting forces even at minimum operating pressure.
- 5. Very high flow in a compact package. Pilot valve and main valve in the same body.

- 6. Internal or external pilot operation.
- 7. Air only return
- 8. Optional low wattage DC solenoid down to 1.0 Watt.



36

32

37 38

52 67

69

44

46

42

47 **48P**

48

400

92

93

ISO 01

ISO 1

ISO 2

ISO 3

HOW TO ORDER

SINGLE PRESSURE MODELS

Pilot air	5/2 Single operator	5/2 Double operator	5/3 Closed center	5/3 Open center
	14 4 2 12 17 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	14 4 2 12 T T T T T T T T T T T T T T T T T T T	14 4 2 12 30 12 5 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	14 4 2 12 5 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
Internal	MV-A02A-AAMA-J xxx-xxx	MV-A02A-ABMA-J xxx-xxx	MV-A02A-AEMA-J xxx-xxx	MV-A02A-AFMA-J xxx-xxx
External "12" end	MV-A02A-AAMD-J xxx-xxx	MV-A02A-ABMD-J xxx-xxx	MV-A02A-AEMD-J xxx-xxx	MV-A02A-AFMD-Jxxx-xxx
External "14" end	MV-A02A-AAME-J xxx - xxx	MV-A02A-ABME-J xxx-xxx	MV-A02A-AEME-J xxx-xxx	MV-A02A-AFME-J xxx-xxx

DUAL PRESSURE MODELS

SOLENOID OPERATOR ➤

Pilot air	5/2 Single operator	5/2 Double operator	5/3 Pressure center
	14 4 2 12 14 3 4 2 12 500103	14 4 2 12 5 6 0 1 6 3	
Internal from port #3	MV-A02A-ACMB-J xxx-xxx	MV-A02A-ADMB-Jxxx-xxx	MV-A02A-AHMB-J xxx-xxx
Internal from port #5	MV-A02A-ACMC-J xxx-xxx	MV-A02A-ADMC-Jxxx-xxx	MV-A02A-AHMC-J xxx-xxx
External from "12" end	MV-A02A-ACMD-J xxx-xxx	MV-A02A-ADMD-Jxxx-xxx	MV-A02A-AHMD-J xxx-xxx
External from "14" end	MV-A02A-ACME-J xxx-xxx	MV-A02A-ADME-J xxx-xxx	MV-A02A-AHME-J xxx-xxx

	TT TT						
				J ५ ٔ			
XX	Voltage	X	Lead wire length	X	Manual operator	XX	Electrical connection
DA	24V=/5,4W	0	No lead wire/ connector	1	Non-locking	BA	Flying leads
DB	12V=/5,4W	Α	45 cm	2	Locking	JA	Square connector
DC	24V=/2 4W	B	60 cm			IC	Square connector with light

I XXX-XXX*

^^	Vollage	^	Ledu Wire lengin	^	Mulioui operator	^^	Electrical connection
DA	24V=/5,4W	0	No lead wire/ connector	1	Non-locking	BA	Flying leads
DB	12V=/5,4W	Α	45 cm	2	Locking	JA	Square connector
DC	24V=/2,4W	В	60 cm			JC	Square connector with light
DD	12V=/2,4W	C	90 cm			JB	Rectangular connector
DE	24V=/1,8W					JD	Rectangular connector with light
DU	24V=/1,0W					KA	Mini square connector
	_					KD	Mini square connector with light

Other options available, see page 317.
ote: - ISO series, valve and base are ordered separately, see page 229 for base codes.
- If sandwich regulator is required, valve must be ordered as external pilot. For internal pilot regulator use valve with external pilot 12 end, - for external pilot regulator, use valve with external pilot 12 or 14 end.

OPTIONS

Pilot exhaust:

MV-A02A-XX X X-Jxxx-xxx

- M Pilot exhaust muffled
 P Pilot exhaust piped #10-32
 U Pilot exhaust out main exhaust







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Internal Pilot - 2 pos.: 20 to 120 PSI - 3 pos.: 35 to 120 PSI

External Pilot: Vacuum to 120 PSI

Pilot pressure : 2 pos.: 20 to 120 PSI - 3 pos.: 35 to 120 PSI

Not required, if used select a medium aniline point lubricant (between 180°F and 210°F)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to +50°C)

Flow: 2 pos.: Cv 0.43 – 3 pos.: Cv 0.28

Class A wires continuous duty, #22 AWG x 18

Voltage range: -15% to +10% of nominal voltage

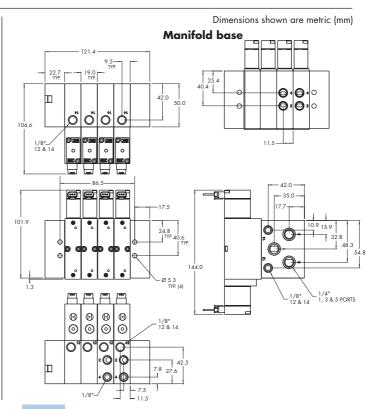
Power: 1,0 to 5,4 W

Options: • Sandwich flow controls: FCA02A-AA (screwdriver slot adjustment).

• Sandwich pressure regulator, see ,Regulators' section

DIMENSIONS

Individual base





Series

Non plug-in individual / manifold base



ISO 01

ISO 02

ISO 1

ISO 2

ISO 3

HOW TO ORDER

INDIVIDUAL BASE

Port size	Pilot air	Side ports	Bottom 2 & 4 ports With all side ports
1/8" NPTF	Internal	MB-A02A-111	MB-A02A-112

MANIFOLD BASE

Port size	Pilot air	Side ports	Bottom 2 & 4 ports With side 1, 3 & 5 ports
1/8" NPTF	Internal	MM-A02A-111	MM-A02A-112

- For manifold bases external pilot is common

- A base is ordered as internal pilot and can be changed into external pilot by removing pipe plugs from the external pilot ports (individual base).

- Manifold base: same base for internal and external pilot, different end plate kits.

End plate kit: Internal pilot M-00018-01-01 External pilot M-00018-02-01

Inlet/exhaust isolator: 28499







DIMENSIONS Dimensions shown are metric (mm) 43.00 Individual 42.00 -- 28.00 -- 27.00-1/8"-27 N.P.T.F. TYP. (7) PLACES 15.00 70.35 \mathbb{Z} 26.50 33.50 17.75 17.75 \oplus 3.50 15.00--15.00 - -61.35 · 4.25 DIA. DRILL - THRU L 20.45 -3 8.00 TYP. (3) Manifold LEFT SIDE -55.65 1/8"-27 N.P.T.F. TYP. (2) -33.75 1/8"-27 N.P.T.F. 11.75-1/4"-18 N.P.T.F. TYP. (3) 42.00 50.00 42.00 35.00 17.70 -18.30 -- 9.50 -50.65 19.00 **RIGHT SIDE** -55.65 1/8"-27 N.P.T.F TYP. (2) -12.80 -33.75 22.70 1/8"-27 N.P.T.F. 1/4"-18 N.P.T.F TYP. (3) -11.75 7.50-

17.50 TYP.(2)

35.00

18.30

-50.65

1 42.00 1 TYP.(2)

> 17.70 † TYP.(2)

Non plug-in sandwich pressure regulator with manual adjust

OPERATIONAL BENEFITS

- 1. Easy mounting: saves on installation costs and space in comparison with inline regulators
- 2. Compact all-included units
- 3. Large orifice provides high flow
- 4. Various functions available
- 5. Simple, reliable and solid design



PR37A PR42B

PR46A

PR47A

PR48B

PR92C

HOW TO ORDER

Pilot	Single pressure Regulator 12 end	Dual pressure Regulator 12 end with by-pass 14 end	Dual pressure Regulator 14 end with by-pass 12 end	Dual pressure Regulator both ends
Internal	PRA02A-AAAA	PRA02A-ABAA	PRA02A-ADAA	PRA02A-AEAA
External	PRA02A-BAAA	PRA02A-BBAA	PRA02A-BDAA	PRA02A-BEAA

Above models are for manual adjust with knob

For other manual adjustments and pressure ranges, see Options.

Note: Add –9 after part number for regulator block assembled to valve.

^{*} To be used with dual pressure valves.

ΛE	ΤI	n	NI C

Adjustments:

PRA02A - xxxx

A Manual adjust with knob - Internal pilot

Manual adjust with knob - External pilot

G Manual adjust with screwdriver slot – Internal pilot

Manual adjust with screwdriver slot - External pilot Manual adjust with screwdriver slot with locknut- Internal pilot

L Manual adjust with screwdriver slot with locknut - External pilot

Regulated Pressure range :

PRA02A	- xxx <u>x</u>
--------	----------------

0 to 120 PSI

0 to 80 PSI В

0 to 30 PSI

0 to 120 PSI "14" end - 0 to 80 PSI "12" end 0 to 120 PSI "12" end - 0 to 80 PSI "14" end

0 to 120 PSI "14" end - 0 to 30 PSI "12" end 0 to 120 PSI "12" end - 0 to 30 PSI "14" end 0 to 120 PSI "12" end - 0 to 30 PSI "14" end 0 to 80 PSI "14" end - 0 to 30 PSI "12" end

0 to 80 PSI "12" end - 0 to 30 PSI "14" end

PR93A

PRA01A

PRAO2A

PRA1A

PRP1A

PRA2D

PRP2B

PRA3C

PRP3B







TECHNICAL DATA

Temperature range:

Fluid: Compressed air, inert gases

Pressure supply: Higher than maximum regulated pressure

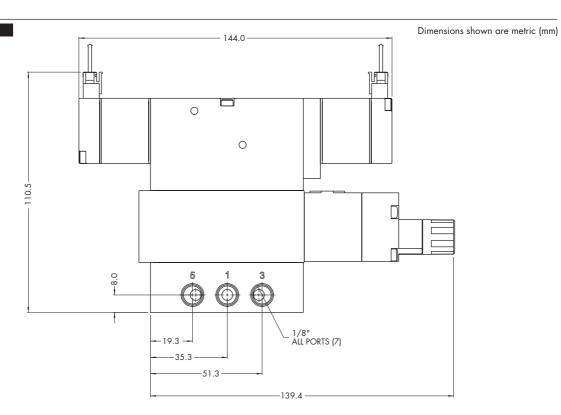
Regulating range: 0 to 120 PSI

Not required, if used select a medium aniline point lubricant (between 180°F and 210°F)

Filtration:

0°F to 120°F (-18°C to +50°C)

DIMENSIONS





Codification table for voltages / Manual operators / Electrical connections

VALVE CODE ➤

 $J \underbrace{XX}_{1} \underbrace{X-X}_{2} \underbrace{XX}_{4}$

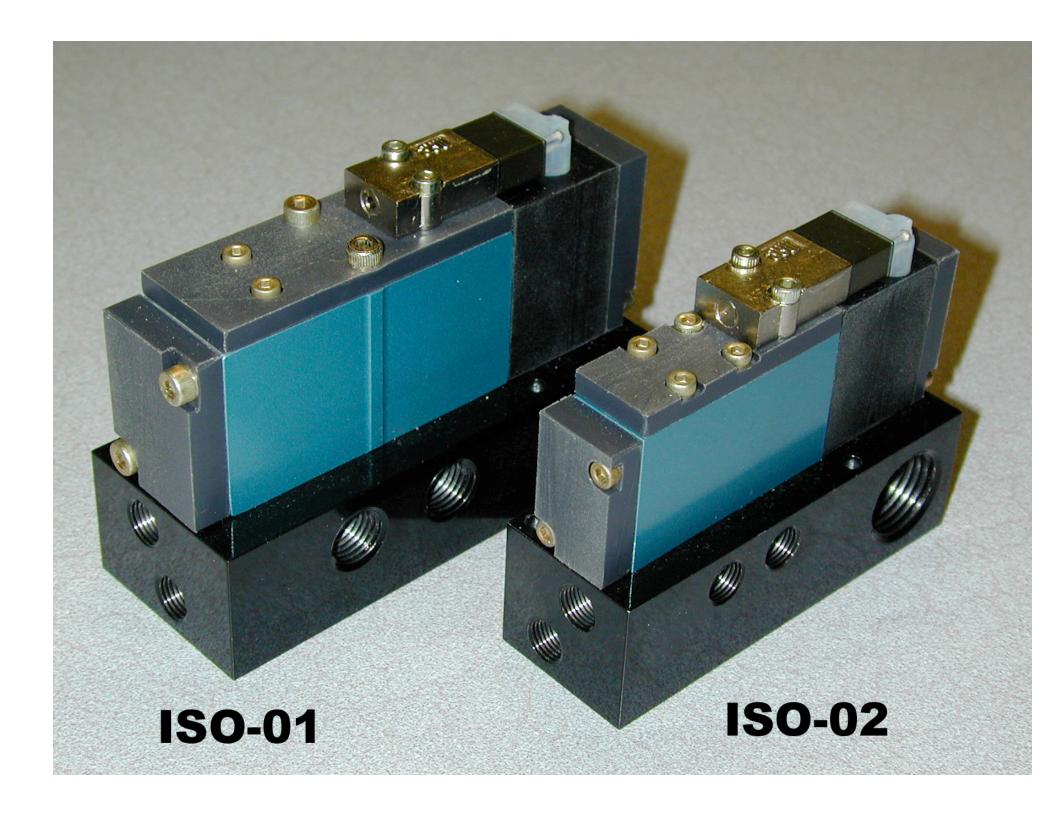
OPTIONS AVAILABLE FOR

- Solenoid valves 36, 46, ISO 01 and ISO 02 Series



		J-XX X-X XX	
	1. VOLTAGE	*JL	Square Connector with Rectifier with light
		*JJ	Square Connector Male only (Plain)
J-XX X-X XX	VOLTAGE	*JB	Rectangular Connector
AA	120VAC (5.4W)	*JD	Rectangular Connector with light
AC	24VAC (5.4W)	*JN	Rectangular Connector with diode
DE	24VDC (1.8W)	*JP	Rectangular Connector with MOV
DF	12VDC (1.8W)	*JR	Rectangular Connector with diode/light
DJ	24VDC (1.3W)	*JS	Rectangular Connector with MOV /light
DL	12VDC (1.3W)	*JT	Rectangular Connector with Rectifier
DR	12VDC (1.0W)*	*JU	Rectangular Connector with Rectifier with light
DU	24VDC (1.0W)*	*JM	Rectangular Connector Male only (Plain)
	6 series universal valve	* Not available on ma	nifold or stacking valves
			CONNECTORS FOR MONIPLIES IN VALVES
		LVVVVVV	CONNECTORS FOR NON PLUG-IN VALVES
	2. WIRE LENGTH	J-XX X-X XX	MINI SQUARE PLUG-IN CONNECTORS
			9.4 MM SPACING BETWEEN PINS
J-XX X-X XX	WIRE LENGTH	KA	Mini plug-in
Α	18" coil leads	КВ	Mini plug-in with diode
В	24" coil leads	KC	Mini plug-in with MOV
С	36" coil leads	KD	Mini plug-in with light
D	48" coil leads	KE	Mini plug-in with diode and light
Е	72" coil leads	KF	Mini plug-in with MOV and light
F	96" coil leads	KG	Mini plug-in with rectifier
Р	Base plug-in	KH	Mini plug-in with rectifier and light
0	No leads (use with J, K & L type connectors)	KJ	Mini plug-in – Male only
	·	KK	Mini plug-in with diode - Male only
	3. MANUAL OPERATOR	KL	Mini plug-in with MOV - Male only
		KM	Mini plug-in with light - Male only
J-XX X-X XX	MANUAL OPERATOR	KN	Mini plug-in with diode and light – Male only
0	No operator	KP	Mini plug-in with MOV and light – Male only
1	Non-locking recessed	KR	Mini plug-in with rectifier – Male only
2	Locking recessed	KS	Mini plug-in with rectifier and light – Male only
3	Non-locking extended		CONNECTORS FOR NON PLUG-IN VALVES
4	Locking extended	J-XX X-X XX	MINI SQUARE PLUG-IN CONNECTORS
		J AAA AAAA	8.0 MM SPACING BETWEEN PINS
	4. ELECTRICAL CONNECTION		ISO SPECIFICATION 15217
		LA	Mini plug-in
	CONNECTORS FOR NON PLUG-IN VALVES	LB	Mini plug-in with diode
J-XX X-X XX	ELECTRICAL CONNECTION	LC	Mini plug-in with MOV
BA	Flying leads	LD	Mini plug-in with light
GA	MAC JAC solenoid plug-in	LE	Mini plug-in with diode and light
GB	MAC JAC solenoid plug-in with diode	LF	Mini plug-in with MOV and light
GC	MAC JAC solenoid plug-in with MOV	LG	Mini plug-in with rectifier
GD	MAC JAC solenoid plug-in with light	LH	Mini plug-in with rectifier and light
GE	MAC JAC solenoid plug-in with diode and light	LJ	Mini plug-in – Male only
GF	MAC JAC solenoid plug-in with MOV and light	LK	Mini plug-in – Male Only Mini plug-in with diode - Male only
GG	MAC JAC solenoid plug-in with rectifier	LL	Mini plug-in with MOV - Male only
GH	MAC JAC solenoid plug-in with rectifier and light	LM	Mini plug-in with MoV - Male only Mini plug-in with light - Male only
GJ	MAC JAC solenoid plug-in – Male only	LN	Mini plug-in with light - Male only Mini plug-in with diode and light - Male only
GK	MAC JAC solenoid plug-in with diode – Male only	LP	Mini plug-in with MOV and light – Male only
GL	MAC JAC solenoid plug-in with MOV – Male only	LR	Mini plug-in with MOV and light – Male only Mini plug-in with rectifier – Male only
GM	MAC JAC solenoid plug-in with light – Male only	LS	Mini plug-in with rectifier and light – Male only
GN	MAC JAC solenoid plug-in with diode and light – Male only	LJ	mini piug in with rectiner and light - Male Only
GP	MAC JAC solenoid plug-in with MOV and light – Male only	J-XX X-X XX	CONNECTORS FOR PLUG-IN VALVES
GR	MAC JAC solenoid plug-in with rectifier – Male only	FA	Base plug-in
GS	MAC JAC solenoid plug-in with rectifier and light – Male only	FB	Base plug-in with diode
*JA	Square Connector	FC	Base plug-in with MOV
*JC	Square Connector with light	FD	Base plug-in with light
*JE	Square Connector with diode	FE	Base plug-in with diode and light
*JF	Square Connector with MOV	FF	Base plug-in with MOV and light
*JG	Square Connector with diode/light	FG	Base plug-in with rectifier
*JH	Square Connector with MOV /light	FH	Base plug-in with rectifier and light
			. 3

Square Connector with Rectifier



Specifications ISO 01 and ISO 02 Series

Operating Data

Fluids: Air or Inert Gas

Lubrication: Not Required. But if used, a medium aniline range oil is recommended.

Safe Operating

Temperature Range: 0° to 120°F (-18° to 50°C)

Pressure Range: Vacuum to 120 PSI (Ext. pilot supply provided for vacuum and low pressure)

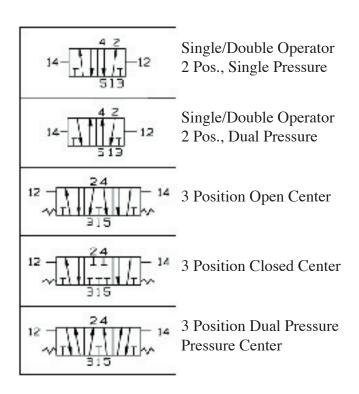
20 PSI minimum operating pressure on internal pilot. (2 position valves) 35 PSI minimum operating pressure on internal pilot (3 position valves)

Electrical: 24V, 120V: AC Voltage available by rectified DC supply.

12V and 24V: DC Voltage (1.8 to 5.4 Watts)

Above Coils: General Purpose Class A, Continuous duty.

Coil Leads: #22 AWG x 18"



Pressure Range (PSI)

	Main Valve	Pilot
Internal	20-120	N/A
Pilot Models	20-120	N/A
External	VAC-120	20-120
Pilot Models	VAC-120	20-120
Internal Pilot Models	35-120	N/A
External Pilot Models	VAC-120	35-120
	Pilot Models External Pilot Models Internal Pilot Models External	Internal Pilot Models External Pilot Models VAC-120 UAC-120 Internal Pilot Models VAC-120 External Pilot Models External VAC-120

Flows (Cv)

 ISO 01
 ISO 02

 2 Position : 1.0 Cv
 2 Position : 0.51 Cv

 3 Position : 0.8 Cv
 3 Position : 0.35 Cv

Vacuum Applications

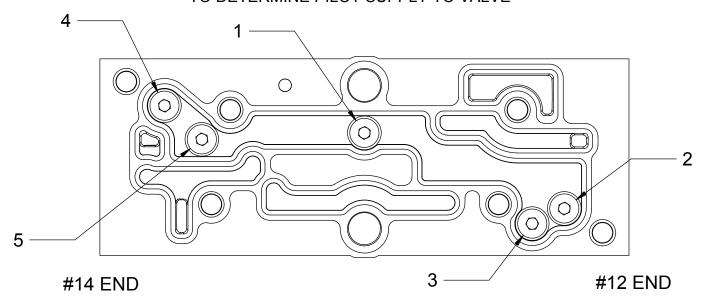
Use external pilot models only and connect the vacuum source to ports "3" and "5" and leave Port "1" open to atmosphere on single pressure models. On dual pressure models, reverse the single pressure piping.

Selector Applictions (Without Regulators)

Connect the higher pressure to Port "1" and the lower pressure to either Port "3" or "5". If both pressures are below the minimum operating pressure, use an external pilot.

ISO #01 PLUG-IN (TOP VIEW)

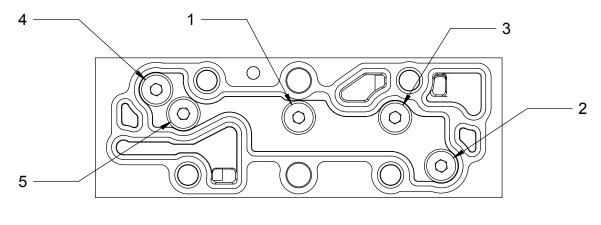
CHART FOR LOCATION OF PASSAGE PLUGS TO DETERMINE PILOT SUPPLY TO VALVE



PILOT SUPPLY	PLUG LOCATION
SINGLE PRESSURE (INTERNAL)	2,3,4,5
SINGLE PRESSURE (EXTERNAL #12)	1,3,4,5
SINGLE PRESSURE (EXTERNAL #14)	1,2,3,5
DUAL PRESSURE(#3 PORT)	1,2,4,5
DUAL PRESSURE(#5 PORT)	1,2,3,4

ISO #02 PLUG-IN (TOP VIEW)

CHART FOR LOCATION OF PASSAGE PLUGS TO DETERMINE PILOT SUPPLY TO VALVE

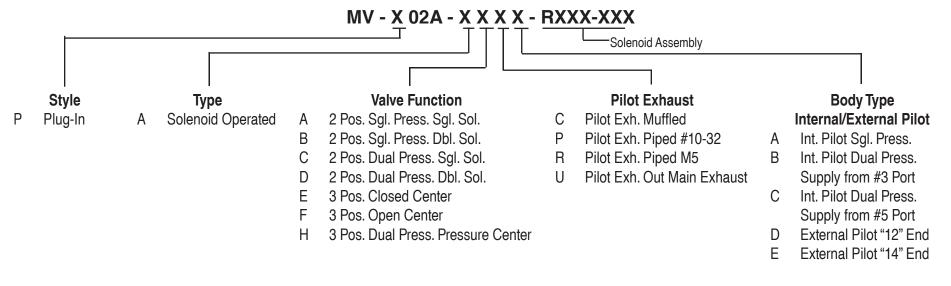


#14 END #12 END

PILOT SUPPLY	PLUG LOCATION
SINGLE PRESSURE (INTERNAL)	2,3,4,5
SINGLE PRESSURE (EXTERNAL #12)	1,3,4,5
SINGLE PRESSURE (EXTERNAL #14)	1,2,3,5
DUAL PRESSURE(#3 PORT)	1,2,4,5
DUAL PRESSURE(#5 PORT)	1,2,3,4

How To Order ISO-02 Plug-in Valve

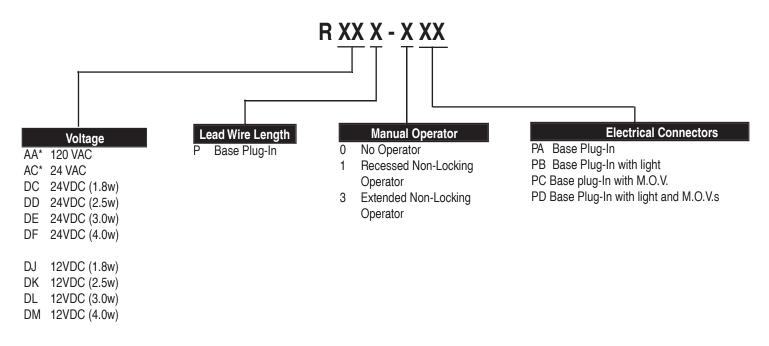
(ISO Standard 15407-2 Size 18)



Note: If sandwich regulator is required valve must be ordered as external pilot. For internal pilot regulator use option "D". For external pilot regulator use option "D" or "E".

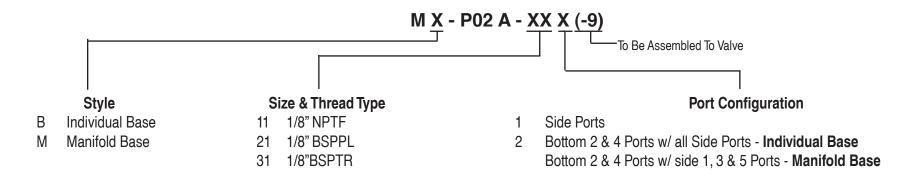
Note: External pilot regulator is only required when the primary pressure is below the minimum operating pressure of the valve.

How to OrderSolenoid Assembly (For ISO 01 and 02 Plug-In Valves)



^{*} Use either PA or PB Connector only

How To Order ISO-02 Plug-in Base/Manifold (ISO Standard 15407-2 Size 18)



Note: For Manifold Bases External Pilot is Common

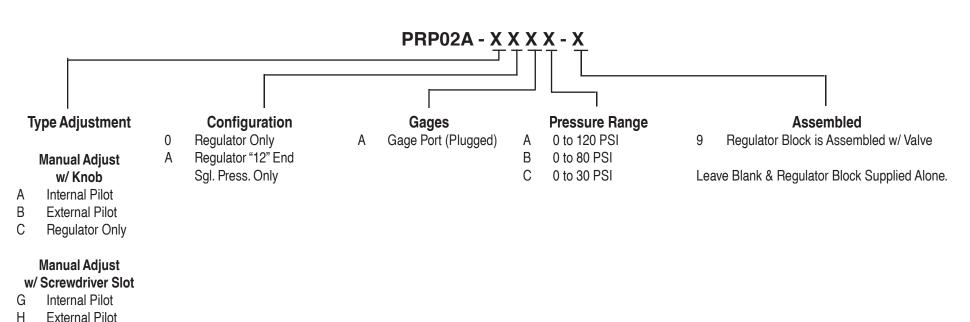
<u>Parts</u>

M-00021-01-01* Internal Pilot End Plate Kit
M-00021-02-01* External Pilot End Plate Kit

^{*} Leave blank for NPTF threads, add "P" for BSPPL threads, add "T" for BSPTR threads.

How To Order ISO-02 Plug-in Regulator

(ISO Standard 15407-2 Size 18)



Regulator Only

Manual Adjust
w/ Screwdriver Slot
w/ Locknut
Internal Pilot
External Pilot
M Regulator Only