

Series 55

Direct solenoid and solenoid pilot operated valves

Individual mounting Series

100 Manual operator Sealed solenoid enclosure 200 55 56 **57** Pilot filter 58 Pilot exh. 59 Ext. pilot Ext. pilot port Internal pilot **Pilot housing** supply Pilot cartridge Check valve **Pilot piston Accumulator** Precision ground molded, balanced spool Normally closed main spool shown Air/spring return

SERIES FEATURES

- The patented MACSOLENOID® with its non-burn out feature on AC service.
- Balanced spool unaffected by back pressure in the exhaust or by inlet restrictions.
 May be plugged for 2-way operation.
- A large checked accumulator which supplies the pilot and air/spring return for consistent shifting.
- Use on lube or non-lube service.
- Extremely rapid response and cycle rate.
- Various types of manual operators and solenoid enclosures.
- Optional low wattage DC solenoids down to 1 watt.

45 700 900 82 6300 6500 6600 1300 800 **ISO** 1 **ISO 2 ISO 3 MAC 125A MAC 250A MAC 500A**

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VALVE CONFIGURATIONS AVAILABLE

- 3-Way Normally Open or Normally Closed (solenoid or remote air).
- 2-Way (by plugging a port) Normally Open or Normally Closed (solenoid or remote air).
- Internal pilot or External pilot for vacuum to 30 PSI main valve pressures on solenoid or 25 on remote air operated models. Manual and mechanical operators available.

SERIES FEATURES-REMOTE AIR PILOT OPERATED VALVES

These air versions feature:

- A large checked accumulator for air/spring return.
- Balanced spool unaffected by back pressure in the exhaust or by inlet restrictions.
 May be plugged for 2-way operation.
- Use on lube or non-lube service.

SERIES FEATURES-REMOTE AIR PILOT, PILOT OPERATED VALVES

These special air versions have the same features as the remote air pilot operated models, but additionally feature:

- Ability to use a pilot signal pressure different from the main valve pressure. Pilot signal
 can be from 30 to 150 PSI, regardless of main valve pressure.
- A manual operator and position indicator standard.

SPECIAL APPLICATIONS:

- VACUUM APPLICATIONS: Connect the vacuum source to port #3 with port #1 open to atmosphere, and use external pilot on solenoid pilot operated models. On remote air pilot models, use -RE.
- SELECTOR APPLICATIONS: Pipe higher pressure to port #1 and lower pressure to port #3.
- INTERNAL PILOT: Use for main valve pressure of 30 to 150 PSI on all models. Includes ball check in the body and an M5x0.8 plug installed in the external pilot port.
- EXTERNAL PILOT: An external pilot supply is required when main valve pressures are
 lower than 30 psi on solenoid pilot or 25 psi on remote air pilot operated models. To
 convert from internal to external pilot on solenoid models simply rotate pilot housing
 180 degrees and connect external pilot source. (Use either M5 or#10-32 fitting.) On
 remote air pilot models, specify -RE.



Direct solenoid and solenoid pilot operated valves

Function	Port size	Flow (Max)	Individual m	nounting	Series
3/2 NO-NC, 2/2 NO-NC	1/4" - 3/8"	2.2 C _V	inline		

OPERATIONAL BENEFITS

- 1. Balanced spool, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. The piston (booster) provides maximum shifting forces.
- 4. Checked accumulator guarantees maximum pilot pressure.
- Powerful return force thanks to the combination of mechanical and air springs.
- 6. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 7. Wiping effect eliminates sticking.
- 8. Pilot valve with balanced poppet, high flow, short and consistent response times.



35

100

200

55 56

57

58 59

45

700

900

82

6300

6500 6600

1300

800

ISO 1 ISO 2

ISO 3 MAC 125A

MAC 250A MAC 500A

HOW TO ORDER

Port size	Pilot air	NC valve	NO valve
		CYL I T III IN EXH	CYL T M
1/4" NPTF	Internal	55B-11-PI- XXYZZ	55B-21-PI- xxyzz
3/8" NPTF		55B-12-PI- XXYZZ	55B-22-PI- XXYZZ
1/4" NPTF	External	55B-11-PE- xxyzz	55B-21-PE- XXYZZ
3/8" NPTF		55B-12-PE- XXYZZ	55B-22-PE-xxyzz

SOLENC	DID OPERATOR ➤		<u>XX</u> Y <u>ZZ</u> *		
XX	Voltage	Y	Manual operator	ZZ	Electrical connection
11	120/60, 110/50	1	Non-locking	JB	Rectangular connector
12	240/60, 220/50	2	Locking	JD	Rectangular connector with light
22	24/60, 24/50		-	JA	Square connector
59	24 VDC (2.5 W)			JC	Square connector with light
87	24 VDC (17.1 W)			BA	Flying leads (18")
61	24 VDC (8.5 W)			CA	Conduit 1/2" NPS

^{*} Other options available, see page 349.







TECHNICAL DATA

Fluid: Compressed air, vacuum, inert gases

Pressure range: Internal pilot: 30 to 150 PSI

External pilot : vacuum to 150 PSI

Pilot pressure: 30 to 150 PSI

Lubrication : Not required, if used select a medium aniline point lubricant (between 180°F and 210°F)

Filtration: 40 µ

Temperature range: 0°F to 120°F (-18°C to 50°C)

Flow (at 6 bar, ΔP=1bar): Norm. Closed :1/4" (1.4 C_V), 3/8" (1.6 C_V), Norm. Open : 1/4" (1.8 C_V), 3/8" (2.2 C_V)

Coil: General purpose class A, continuous duty, encapsulated

Voltage range: -15% to +10% of nominal voltage

Protection: Consult factory

Power: ~ Inrush: 14.8 VA Holding: 10.9 VA

= 1 to 17 W

Response times: 24 VDC (8.5 W) Energize: 9 ms De-energize: 4.8 ms

120/60 Energize : 5-11 ms De-energize : 5-11 ms

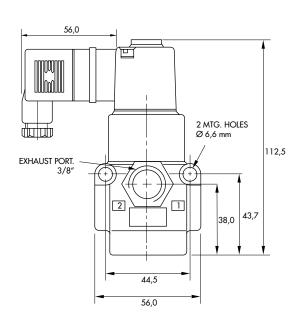
Spare parts : • Solenoid operator (power ≥ 4 W) : D1-XXAA, cover mounting screws 35206 and seal 16234.

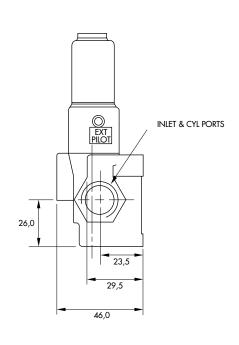
• Pilot valve : PID-XXYZZ, including mounting screws 35214 and seal 16363. • Check valve : 70061.

Options: • BSPP threads.

DIMENSIONS

Dimensions shown are metric (mm)







Codification table for voltages / Manual operator / Electrical connection / Wire length

VALVE CODE > $\frac{-XX}{1} \frac{Y}{2} \frac{ZZ}{3} \frac{(-VV)}{4}$

- valves type 200 Series - pilot operated valves with pilots type 100 Series - pilot operated valves with pilots type 200 Series Series : 55 - 56 - 700 - 800 - 900 - 6300 - 6500 - 6600 - 1300 - ISO 1 - ISO 2 - ISO 3. - AAC 135 - MAC 250 - MAC 500	OPTIONS AVAILABLE FOR	OPTIONS AVAILABLE FOR
Pilot operated valves with pilots type 100 Series - pilot operated valves with pilots type 200 Series Series: 55 - 56 - 700 - 800 - 900 - 6300 - 6500 - 6600 - 1300 - ISO 1 - ISO 2 - ISO 3.	valves type 100 Series	- valves type 200 Series
Series : 55 - 56 - 700 - 800 - 900 Series : 200 - 57 - 58 - 59 6300 - 6500 - 6600 - 1300 - ISO 1 - ISO 2 - ISO 3.	pilot valves "CNOMO"	
Series : 55 - 56 - 700 - 800 - 900 Series : 200 - 57 - 58 - 59 6300 - 6500 - 6600 - 1300 - ISO 1 - ISO 2 - ISO 3.	Pilot operated valves with pilots type 100 Series	- pilot operated valves with pilots type 200 Series
- ISO 1 - ISO 2 - ISO 3.		
	- 6300 - 6500 - 6600 - 1300	
MAC 125 MAC 250 MAC 500	- ISO 1 - ISO 2 - ISO 3.	
- MAC 125 - MAC 250 - MAC 500	- MAC 125 - MAC 250 - MAC 500	
	-1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1	
	·	
Pilot operated valves with pilots "CNOMO"	Series : ISO1 - ISO2 - ISO3	



Used on valve series: 100, 55, 56, 700, 800, 900, 6300, 6500, 6600, 1300, MVA1C, Used on valve series: 200, 57, 58, 59. MVA2B, MVA3B, MAC125, MAC250, MAC500. 1. VOLTAGE (100 Serie type coil) 1. VOLTAGE (200 Serie type coil) XX VOLTAGE XX VOLTAGE 120/60, 110/50 11 120/60, 110/50, 24 VDC (6 W) 12 240/60, 220/50 12 240/60, 220/50 13 100/60, 100/50 13 100/60, 100/50 200/60, 200 /50 15 14 200/60, 200/50 16 10/60 20 6/60 20 6/60 21 12/60 21 12/50, 12/60 22 24/60, 24/50 22 24/60, 24/50 23 32/60, 32/50 23 32/60, 32/50 24 48/60, 42/50 24 48/60, 42/50 25 240/50 380/50, 440/50, 440/60, 480/60 480/60, 440/50 26 26 29 220/60 27 127/60 34 127/50, 120/50 28 415/50 48/50 29 220/60 35 30 380/50 36 16/60 24/50 31 550/60, 550/50 **B1** 24 VDC (6 W) 50 32 120/60, 110/50 51 33 24 VDC (4 W) 600/60 34 54 12 VDC (4 W) 127/50 **55** 12 VDC (6 W) 35 48/50 **50** 57 12 VDC (2.5 W) 24 VDC (6 W) **59** 24 VDC (2.5 W) 51 24 VDC (4.5 W) 60 12 VDC (8.5 W) **52** 24 VDC (2.5 W) 61 24 VDC (8.5 W) **53** 24 VDC (1.0 W) 64 6 VDC (6 W) **55** 12 VDC (6 W) **65** 32 VDC (7 W) *57* 12 VDC (2.5 W) 66 48 VDC (5.8 W) 58 48 VDC (2.5 W) **67** 64 VDC (7.5 W) 60 12 VDC (9.5 W) 68 120 VDC (6.4 W) 61 24 VDC (8.5 W) 220 VDC (8.7 W), 250 VDC (11.2 W) 69* 64 6 VDC (8.5 W) *75* 90 VDC (8.8 W) 65 32 VDC (10 W) **76*** 100 VDC (6.9 W) 48 VDC (11.5 W) 66 84* 125 VDC (10.9 W) 67 64 VDC (10.5 W) 87* 24 VDC (17.1 W) 68 120 VDC (12.3 W) 88* 12 VDC (17.4 W) 69 250 VDC (9.2 W) 89* 36 VDC (18.8 W) 71 8 VDC (8.2 W) 90 28 VDC (8.2 W) **72** 24 VDC (12 W) 91* 6 VDC (10.6 W) **73** 198 VDC (10 W) 92 190 VDC (6.5 W) **74** 72 VDC (11.3 W) 94 3 VDC (7 W) *75* 90 VDC (11.3 W) 95 38 VDC (6.4 W) **76** 100 VDC (9 W) 220 VDC (10 W), 230 VDC (11.6 W) A1 24 VDC (1 W) **77** A2 12 VDC (1 W) **78*** 24 VDC (24 W) A3 9 VDC (1 W) 80 55 VDC (10.6 W) MOD. DD01: Protection diode (DC) - MAX. 8.5W 82 170 VDC (11.1 W) MOD. MOV1: Protection varistor (AC) - MAX. 8.5W 83 15 VDC (8.1 W) * Voltages are CLSF only 84 125 VDC (10 W) 86 36 VDC (11 W) 93 12 VDC (24 W)



	2. MANUAL OPERATOR (Common options for 100	& 200 Series type coils)
- XX Y ZZ	MANUAL OPERATOR		
0	No operator	5*	No Operator with Light
1	Non-locking recessed	6*	Non-Locking Recessed with Light
2	Locking recessed	7 *	Locking Recessed with Light
3	Non-locking extended	8*	Non-Locking Extended with Light
4	Locking extended	9*	Locking Extended with Light

^{*} Lights used with "AA" electrical connection

3	B. ELECT	RICAL CONNECTION (100 Serie type coil)		3. E	LECT	RICAL CONNECTION (200 Serie type coil
XX Y	ZZ	ELECTRICAL CONNECTION	- XX	Y Z	Z	ELECTRICAL CONNECTION
	AA	Wiring box with 1/2" NPS conduit		A	Α	Wiring box with 1/2" NPS conduit
	BA	Flying leads		В	Α	Flying leads
	CA	1/2" NPS conduit		C	Α	1/2" NPS conduit
	СС	1/2" NPT conduit		C	С	1/2" NPT conduit
	FA	Military type 2 PIN		E	A	Explosion proof (200 Series)
	GA	Military type 3 PIN		E	A	Explosion proof (57, 58 & 59 Series)
	НА	AA with ground wire		F	A	Military type 2 PIN
	JA*	Square connector		G	A	Military type 3 PIN
	JB	Rectangular connector		Н	Α	AA with ground wire
	JC*	Square connector with light		J	4*	Square connector
	JD	Rectangular connector with light		J	C	Square connector with light
	JE	Square connector on top		J.	J	Square connector, male only
		(ISO2, ISO3)		N	IA	CA with ground wire
	JF	Rectangular connector on top		N	IC	CC with ground wire
		(ISO1, ISO2, ISO3)				
	JG	JE with light				
	JH	JF with light				
	JJ	Square connector, male only				
	JM	Rectangular connector, male only				
	MA	Electrical common conduit				
		(100 Series-Manifold/900 Series)				
	MB	Electrical common conduit				
		(100 Series-Stacking/700 Series)				
	NA	CA with ground wire				
	NC	CC with ground wire				
	RA	3/8" NPS conduit				



	4. COIL WIRE L	LENGTH (Common options for 100 & 200 Serie type coils)
- XX Y ZZ (-VV)	WIRE LENGTH	
AA	18"	
AB	24"	
AD	36"	
AE	48"	
AF	72"	
AG	6"	
AR	12"	
AU	120"	
BA	60"	
ВВ	144"	
Series 6000 : wire length, fror	n the base	
MOD L024	24"	
MOD L036	36"	
MOD L048	48"	
MOD L060	60"	
MOD L072	72"	
MOD L120	120″	